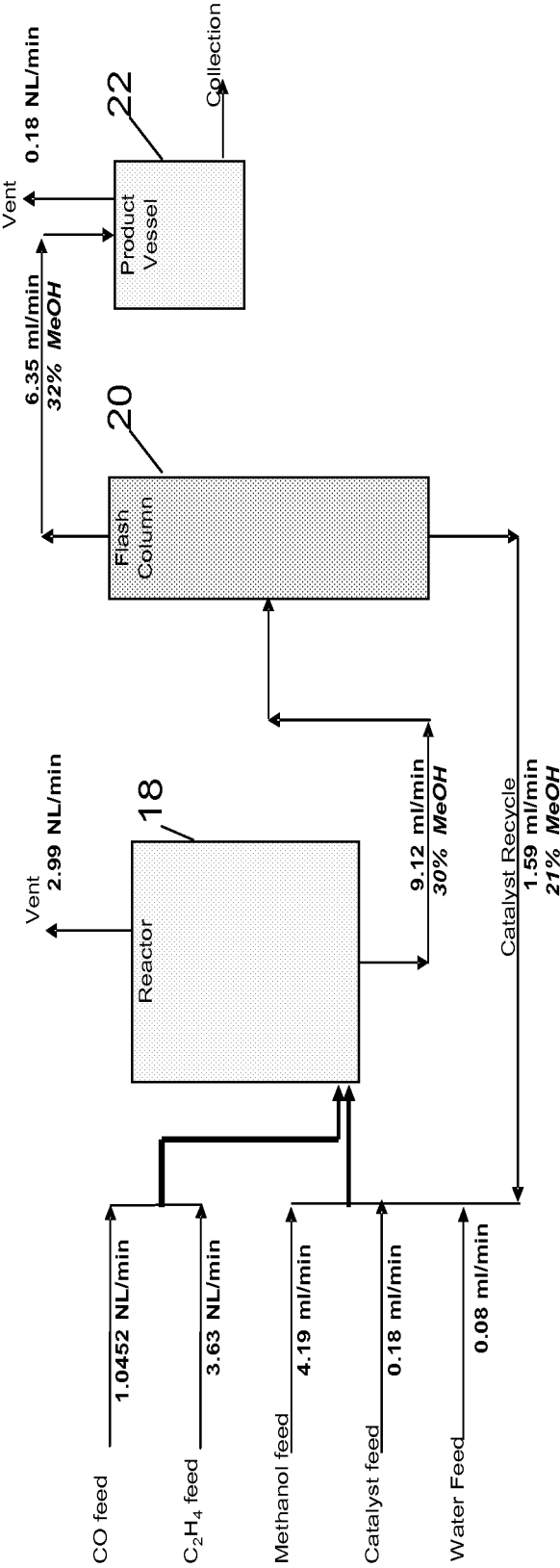


Figure 1
Production Process



Pd TON before and after continuous water addition

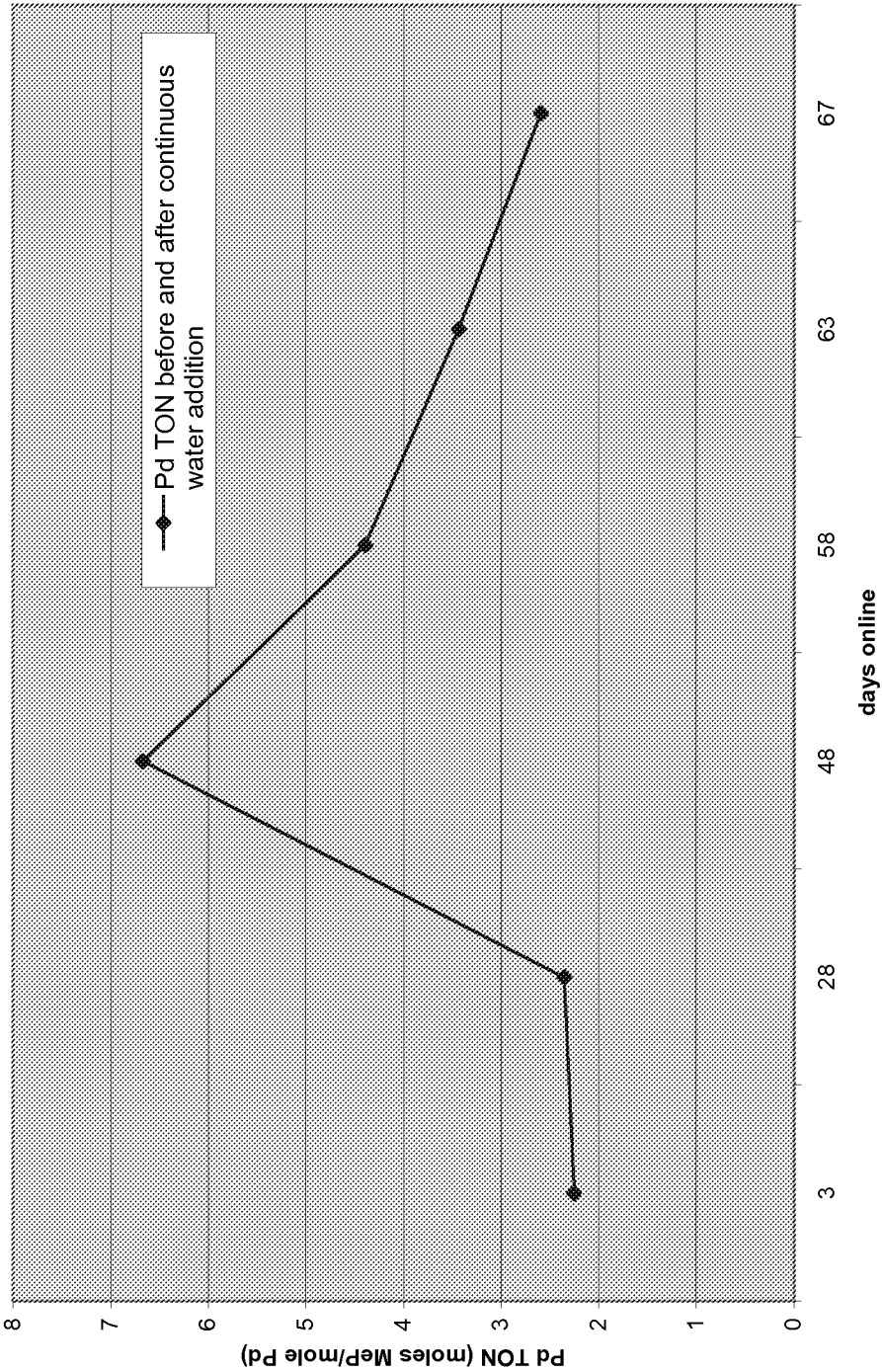


Figure 2

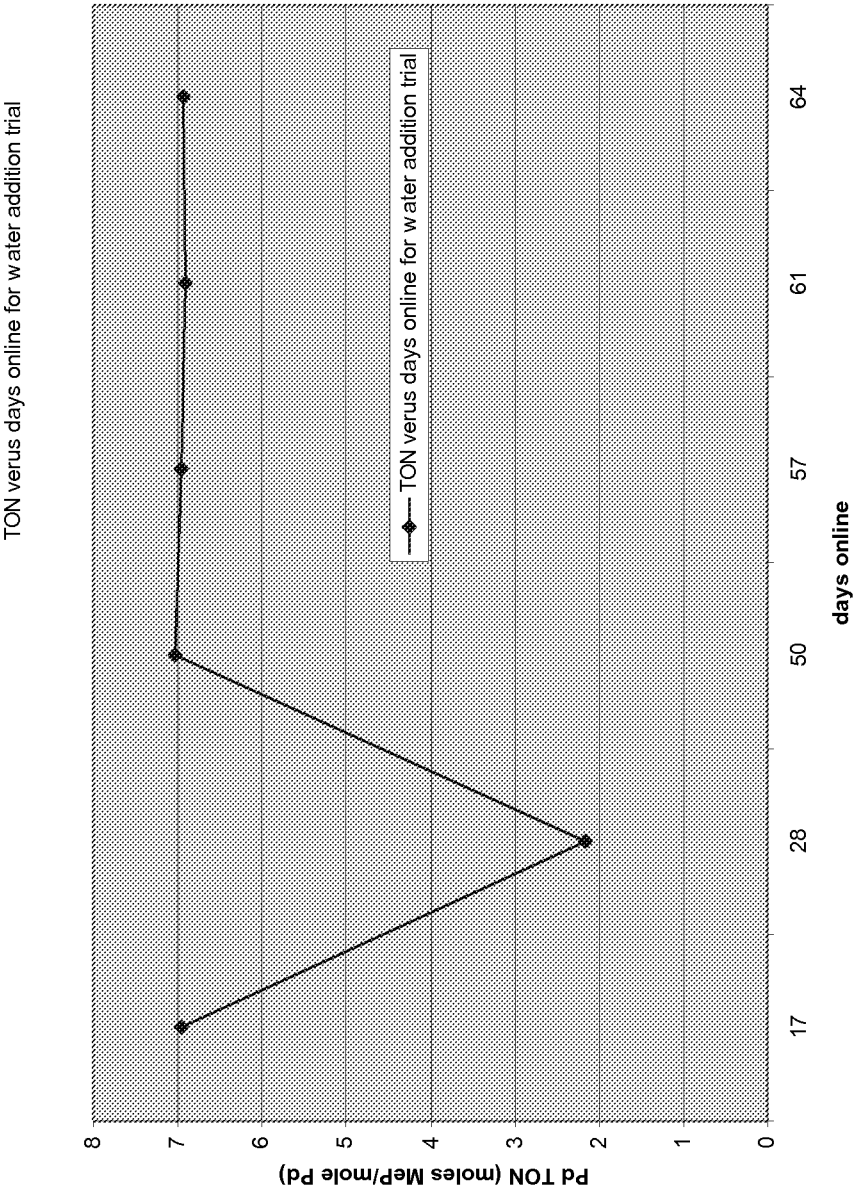


Figure 3