

Abstract**Pallet container**

The present invention relates to a pallet container (10) for storage and for transportation of liquid or free-flowing contents, having a thin-walled, rigid plastic inner container (12) composed of thermoplastic material, having a tubular lattice frame (14), which, in the form of a supporting jacket, tightly encloses the plastic inner container (12) and which is composed of horizontal and vertical tubular bars (18, 20) which are welded to one another, and having a rectangular bottom pallet (16), on which the plastic inner container (12) bears and to which the tubular lattice frame (14) is firmly connected.

In order to keep the plastic inner container (12) free of adhering material from contents and to make the pallet container (10) usable for multiple re-use, the plastic inner container (12) is equipped with an easily exchangeable, closed module unit (58) composed of inliner (28) and extraction fitting (24), wherein the inliner (28) is rolled up to form a bar-like shape and is inserted into a tubular packing cover (56).

(Figure 2)