



A Crushing-Grinding Device, a Soybean Milk Maker Including Said Device and a Method for Making Soybean Milk

Technical Field

5 **【1】** The present invention relates to the field of crushing and grinding, and more particularly to a crushing-grinding device and a method for crushing and grinding materials cyclically; and further to a soybean milk maker employing said crushing-grinding device and a method for making soybean milk.

10 Background Art

【2】 In the conventional colloid mills used in the fields of medical, cosmetic, dope, fine chemical industry and food producing etc., whether conical-structured or disc-structured, the milling distances of run are small due to the limitation of the size of the mill tool. In order to achieve a
15 super-fine grinding of a material, the equipment is usually of bulky structure. Not only the manufacture processes of the rotating and stationary mill bodies thereof are complicated and costly, but also the motor has to run at very high speed, generally around 8000 rounds per minute, resulting in a large noise during operation and a large consumption of power.

20 **【3】** In the prior art domestic soybean milk maker, in order to achieve miniaturization, the grinding device is driven by a high-speed motor so that the crushing blades hit and crush the beans in filter gauze, with soybean milk filtered through the gauze then boiled for drinking. Notable disadvantages thereof are: high rotation speed of the blades, large noise during operation, a
25 low production rate of soybean milk, small regulating range of soybean milk concentration and quantity, and difficulty in gauze cleaning. As disclosed in CN2273965Y, "an automatic cycle mini soybean-milk maker of assembled



type”, the grinding device thereof consists a stator (i.e. a stationary grinder) and a rotor (i.e. a rotary grinder). The inventor believes that both the design and manufacture of the stator and the rotor are complicated and difficult, and it is impossible to obtain an integrated structure under conventional process and technology, thus an assembled arrangement is employed for the stator and rotor, resulting in a large number of mill parts, a huge labor in assembling and a high failure rate. Its operation principle is that material is pulled and pushed thus crushed and ground by a cyclic force caused by the fast relative rotation between the assembled stator and rotor, so that the material “escapes with high speed from the lower annular gap after being ground”. Thus, the high rotation speed also brings about a disadvantage of large noises.

Contents of the Invention

【4】 In view of above-mentioned disadvantages in the conventional colloid mills, the aim of present invention is to provide a crushing-grinding device for grinding the materials in a liquid state or that mixed with liquids, and a method thereof. Said device can be miniaturized and manufactured easily, with a low noise and low energy consumption.

【5】 The present invention also provides a soybean milk maker and a method for making soybean milk. Said soybean milk maker employs said crushing-grinding device and is capable of solving problems in the prior art soybean milk maker, such as large noises, low milk production rate, etc. Said soybean milk maker is suitable for both household and commercial use.

【6】 The crushing-grinding device provided in the present invention mainly consists of a motor, a hopper, a crushing-grinding part and a material recycling part, characterized in that said crushing-grinding part includes a coarse-crushing section and a fine-grinding section, said fine grinding section

comprises a pair of grinding components, and said material recycling part consists of a pump and recycling ducts downstream of said crushing-grinding part.

【7】 Since the crushing-grinding device provided in the present invention
5 comprises a coarse-crushing section and a fine-grinding section, and materials are cyclically ground through an exterior recycling mechanism, the rotation speed of the grinding components can be greatly reduced, thus the noise and energy consumption are reduced.

【8】 The present invention also provides a method for cyclically crushing
10 and grinding a material in a liquid state or mixed with liquids. said method includes the processes of material feeding, material crushing and grinding and material recycling, characterized in that the material is finely ground after coarsely crushed, then recycled outside of a crushing-grinding chamber through a pump and recycling ducts downstream of the crushing-grinding part,
15 so as to improve the fineness and uniformity of material particles in the slurry. The rotor has a rotation speed of 1000 ~ 3000 round per minute during crushing-grinding process.

【9】 In order to reduce noises and failure rate of a soybean milk maker and improve the production rate of milk, the present inventor applies above
20 crushing-grinding device in a soybean milk maker. A soybean milk maker employing such crushing-grinding device comprises a milk-producing section, a milk-boiling section and a circuit control system. The milk-producing section thereof consists of a motor, a hopper, a water tank, a crushing-grinding part and a material recycling part, the milk-boiling section
25 thereof comprises an electrically heating device and a boiling cup, the circuit control system thereof comprises a control circuit board and a control valve assembly, characterized in that said crushing-grinding part includes a

coarse-crushing section and a fine-grinding section, said fine grinding section comprises a pair of grinding components; and said material recycling part consists of a recycling pump, a control valve assembly and corresponding ducts downstream of said crushing-grinding part. An outlet of the recycling
5 pump connected with an inlet of said control valve assembly, and one end of said recycling duct is connected with an outlet of said control valve assembly, and the other end of said recycling duct leads to the hopper.

【10】 A soybean milk maker of this type provided in the present invention is advantageous in that it is compact in structure, easy to assemble, with low
10 failure rate and low noise. Furthermore, the milk production rate is high and it is easy to clean.

【11】 The present invention also provides a method for making soybean milk, said method includes material feeding, crushing, slurry producing and milk boiling, characterized in that the soybean is coarsely crushed before finely
15 ground, then recycled outside of a crushing-grinding chamber through recycling ducts, so as to improve the fineness and uniformity of material particles in the slurry, the rotor has a rotation speed of 1000 ~ 3000 round per minute during crushing-grinding process.

【12】 In above method, in order to further improve the milk production rate
20 and the taste of soybean milk, water that is fed to the material is heated to 80 °C ~ 95°C before the material has been crushed and ground. The present invention also provides a water tank. Water in said tank can be pre-heated by a heating element so that the temperature of slurry is surely kept between 70 °C ~ 93°C when cycling outside the crushing-grinding chamber. Heated
25 water in the water tank can also be used to clean the milk producing device automatically after milk producing procedures have been finished, so that the problem that the milk producing device is difficult to clean is also resolved.

【13】 When the crushing-grinding device of the present invention is used to grind materials, and when the soybean milk maker of the present invention is used to produce soybean milk, the rotor preferably has a rotation speed of 2800 ~ 2900 round per minute during the crushing-grinding process.
5 Technical requirements can be met at such a speed, and the operation noise is no more than 50 ~ 60 decibel.

Brief Description of the Drawings

【14】 Figure 1 is a structural representation of an embodiment of a
10 crushing-grinding device according to the present invention;

【15】 Figure 2 is a cross-sectional view along line A-A of Figure 1;

【16】 Figure 3 is a cross-sectional view along line C-C of Figure 1;

【17】 Figure 4 is a partially enlarged view of a grinding chamber;

【18】 Figure 5a-5b are plan views of a crushing blade;

15 【19】 Figures 6a-6c are vertical cross-sectional views of three kinds of crushing blade;

【20】 Figure 7 is a cross-sectional view of an embodiment of the soybean milk maker according to the present invention;

【21】 Figure 8 is a staggered sectional view along line E-E of Figure 7;

20 【22】 Figure 9 is a plan view of Figure 7.

【23】 In these figures: 1. hopper; 2. crushing blade; 3. retainer ring; 4. crushing chamber; 5. top seal ring of the stationary grinder; 6. stationary grinder; 7. rotary grinder; 8. impeller; 9. bottom seal ring of the stationary grinder; 10. motor shaft; 11. motor front cover; 12. seal ring of the motor shaft;
25 13. bearing of the motor shaft; 14. motor rotor; 15. motor casing; 16. motor back cover; 17. outlet duct; 18. recycling duct; 19. control valve assembly; 20. slurry discharge duct; 21. cap for the seal ring of the motor shaft; 22. circuit

controller; 23. fan blade; 24. expelling outlet; 25. hopper cover; 26. water feeder; 27. inlet duct of the water feeder; 28. recycling duct for feeding slurry; 29. blowhole of the water feeder; 30. housing; 31. slurry inlet; 32. filter; 33. control circuit board; 34. anti-overflow electrode support; 35. anti-overflow electrode; 36. cap of the boiling cup; 37. boiling cup; 38. handle of the boiling cup; 39. drain duct; 40. electrical heating disc; 41. base; 42. fixing plate of the heating device; 43. temperature sensor; 44. electrical heating tube; 45. water tank; 46. outlet duct of the water pump; 47. inlet duct of the water pump; 48. water level sensor ; 49. water pump; 50. water intake valve; 51. control panel.

Detailed Description of the Preferred Embodiments

【24】 The present invention will be further discussed in conjunction with the accompanying drawings and embodiments to give a better description of the present invention.

Embodiment 1

【25】 Figures 1, 2, 3, 4 show a preferred embodiment of a crushing-grinding device of the present invention. A fine grinding section of said device consists of a stationary grinder 6 and a rotary grinder 7 with mill teeth distributed uniformly on the inner wall of the stationary grinder 6 and the outer wall of the rotary grinder 7. The rotary grinder 7 is fitted inside the stationary grinder 6 with a dynamic rotating gap therebetween, the gap size being around 0.03 ~ 0.6 mm in either side. The lower end of the stationary grinder 6 is fixed on a motor front cover 11 through bolts, with a bottom seal ring 9 of the stationary grinder provided between the lower side of the stationary grinder 6 and the motor front cover 11; the rotary grinder 7 is securely fitted on a motor shaft

10 with axial alignment and is fastened to the front end of the motor shaft 10 by screws; crushing blades 2 is integrally formed on the upper end surface of the rotary grinder 7 so as the rotary grinder form a coarse crushing section. A recycling system comprises a hopper 1, an impeller 8 of an impeller pump in a crushing-grinding chamber, an outlet duct 17, a control valve assembly 19, a recycling duct 18 and a slurry discharge duct 20; the hopper 1 with a repose angle β is fixedly screwed on the outer wall at the upper end of the stationary grinder 6, and a top seal ring 5 of the stationary grinder is provided at the top end of the stationary grinder 6 to ensure sealing; an outlet 24 is provided on the motor front cover 11; the impeller 8 of the impeller pump is arranged below the rotary grinder 7, and the impeller 8 is co-axial with the rotary grinder 7. In said embodiment, the impeller 8 and the rotary grinder 7 are integrally configured so that the structure of the entire recycling crushing device is compact. The outlet duct 17 is connected with an inlet of the control valve assembly 19, and one end of the recycling duct 18 is connected with one outlet of the control valve assembly 19, while the other end of the recycling duct 18 leads to the hopper 1, and one end of the slurry discharge duct 20 is connected with the other outlet of the control valve assembly 19; a circuit controller 22 is connected with the motor and the control valve assembly 19; the motor front cover 11 is fastened on the motor casing 15 by bolts, and a shaft bearing 13 for the front end of the motor shaft 10 is securely embedded in the motor front cover 11, and a seal ring 12 of the motor shaft is provided above the motor shaft bearing 13, on the front end surface of which a capping 21 for the motor shaft seal ring is pressed. The motor is forcedly cooled through the fan blades 23.

【26】 The control valve assembly 19 may be an electromagnetic valve, an electrically controlled change valve, and so on.

【27】 The repose angle β of the hopper 1 is between $25^{\circ} \sim 40^{\circ}$, most preferably between $29^{\circ} \sim 35^{\circ}$, so that materials in the hopper 1 can flow downward smoothly.

【28】 As shown in Figure 4, a retainer ring 3 is provided at the lower end of the hopper 1 to prevent the material from overflowing upwardly during crushing, so as to ensure that the material is cycled in the crushing-grinding chamber from the top down to the bottom. When the rotary grinder 7 has a diameter of 46 mm, the inner diameter D of the retainer ring 3 should be between 15 ~ 50 mm, most preferably between 36 ~ 38.5 mm. When said size is between 36 ~ 38.5 mm, the device can grind at high speed and efficiency, while a smaller or larger size would lead to a non-smooth down-flow of the material or a small amount of the material could not enter into the crushing chamber 4 near the end of the grinding process. Meanwhile, the height H of the crushing chamber 4 should be between 10 ~ 35 mm, most preferably between 18 ~ 21 mm. In this most favorable height range, the device can achieve a high grinding velocity and efficiency. It is difficult for the material in the hopper 1 to enter into the crushing chamber 4 when H is greater than said value, or the material may not flow down smoothly when H is less than said value. Another factor that affects the grinding speed is the height h of crushing blades 2. When the rotary grinder 7 has a diameter of 46 mm, the height h of the crushing blade 2 should be between 3 ~ 20 mm, most preferably between 7 ~ 10 mm. A slow grinding may occur if h is less than said value, while the device tends to get blocked if h is greater than said value so that it fails to run correctly.

【29】 Meanwhile, the shape of the crushing blade 2 can also affect the grinding speed. A preferred structure of the crushing blade 2 is shown in Figure 5a or 5b. A crushing blade 2 includes a main blade area A_1 , a transition

area A_2 , and a secondary blade area A_3 . The outer edges of these areas can be broken lines as shown in Figure 5a or a curved line as shown in Figure 5b, with smooth transition at the connections of said broken lines. The main blade area A_1 serves to pre-crush and take in the material particles, the transition area A_2 serves to transit the pre-crushed material to the blade area A_3 , and the blade area A_3 serves to eventually feed the delivered material to the crushing chamber between the rotating and stationary grinder. Said main blade area A_1 of the crushing blades has an inclination α , i.e. $\angle T_1O_1N$, of $100^\circ \sim 165^\circ$, most preferably $135^\circ \sim 145^\circ$, while the rake angle θ of secondary blade area A_3 , i.e. $\angle PO_2T_2$, is $10^\circ \sim 70^\circ$, most preferably $35^\circ \sim 50^\circ$; a distance from the crushing blade vertex O_1 of the feed inlet of the main blade area A_1 to the outer edge N of the rotary grinder 7, i.e. X, is $2 \sim 15$ mm, most preferably $3 \sim 8$ mm, and X is most preferably between $6.5 \sim 7.5$ mm when the diameter ϕ of the rotary grinder 7 is 46 mm. This distance can lead to an optimum feed angle and improvement of the grinding speed of the device. The vertical contour line Y of the crushing blade 2 can be an arc line shown in Figure 6a or a straight line shown in Figure 6b or 6c which may be employed for different grinding materials, no matter the crushing blade 2 has a configuration of Figure 5a or Figure 5b.

20 **[30]** In the present embodiment, the rotary grinder 7 and stationary grinder 6 are both of right-tooth type, with a $0.03 \sim 0.6$ mm dynamic gap therebetween on either side; the rotary grinder 7 and stationary grinder 6 can also have a skewed-tooth or tapered-tooth configuration; they can be single stepped or multiple stepped; the cross-section of the teeth may be rectangular, stepped-shaped, or of taper.

[31] The fine grinding section consisting of the stationary grinder 6 and rotary grinder 7 can also be replaced by a pair of millstones counter-rotating

with each other, and the grinding surface thereof may be horizontal.

5 **【32】** The coarse crushing section and fine grinding section of the crushing and grinding device may be integrally formed as shown in Figure 1, and they may separate from each other, for example, the crushing blade 2 may be separately mounted on the motor shaft 10. In another preferred embodiment of an integral structure, the gap between the top ends of the stationary grinder 6 and the rotary grinder 7 can be enlarged to form a V-shaped opening, so as to directly form the coarse crushing section which primarily crush the material particles and makes them entering into the fine grinding section downstream for further grinding in place of the crushing blade 2. The gap size of the opening depends on the size of material particles to be crushed.

10 **【33】** The impeller 8 of the pump employed in the recycling system can also be an independent impeller and is mounted on the motor shaft 10. Said pump can be any suitable liquid pump in the prior art, which can also be mounted outside the grinding chamber.

15 **【34】** The steps for the crushing and grinding process are as following:

 a: Putting the materials to be crushed, which is in a liquid state or mixed with liquids, into the hopper 1;

20 b: Initiating the motor according to programmed procedures through the circuit controller 22 so as to drive the rotary grinder 7, the crushing blades 2 at the top of the rotary grinder and the impeller 8 of the impeller pump, and the control valve assembly 19 is set to circulation state;

25 c: under the suction of the impeller 8 of the impeller pump, the materials crushed by the crushing blades 2 and ground between the rotary grinder 7 and stationary grinder 6 are fed back into the hopper 1 passing through the expelling outlet 24, the outlet duct 17, the control valve assembly 19 and the recycling duct 18;

d: when the material meets the milking production standard after continuous and recycling crushing and grinding, the circuit controller 22 operates the control valve assembly 19 according to the programmed procedures so that the control valve assembly 19 is in a state to discharge the slurry, the slurry then is discharged from the slurry discharge duct 20;

e: the circuit controller 22 controls the motor according to the programmed procedures so that the motor is in a stand-by state, and the whole grinding process is finished.

【35】 After the slurry has been completely discharged, a cleaning process can be started. The device can be cleaned automatically by adding cleaning liquid from the hopper then repeating the above-described process.

【36】 Of course, for some materials, to meet the crushing requirements, upon using of the present crushing and grinding device, repeated crushing and grinding is not necessary. In this case, the present crushing and grinding device can directly discharge the crushed and ground materials under the control of the control valve 19.

【37】 According to the prior art, the rotary grinder 7 can also be connected to the motor shaft through a coupling joint. Obviously, the structure of this coupling arrangement is relatively complex, and it brings about a higher installation requirement.

Embodiment 2

【38】 As shown in Figure 7, 8, 9, a preferred embodiment of soybean milk maker according to present invention comprises a milk-producing section, a milk-boiling section and a circuit control system:

a: the milk-producing section consists of a milk-producing device, a water supplying system, a recycling system, a motor and a control circuit

board. The milk-producing device mainly takes the form of the crushing and grinding device according to Embodiment 1 to crush and grind beans and peas materials, wherein the structures, shapes and connections of the hopper 1, crushing blades 2, retainer ring 3, crushing chamber 4, top seal ring 5 of the stationary grinder, stationary grinder 6, rotary grinder 7, impeller 8, bottom seal ring 9 of the stationary grinder, motor shaft 10, motor front cover 11, seal ring 12 of the motor shaft, bearing 13 of the motor shaft, motor rotor 14, motor casing 15, motor back cover 16, outlet duct 17, capping 21 for the seal ring of the motor shaft and fan blade 23 are all same as those in the crushing-grinding device of Embodiment 1, or may employ other alternative arrangements described in Embodiment 1. The water supplying system consists of a water tank 45, a water pump 49, an inlet duct 47 of the water pump, an outlet duct 46 of the water pump, a water intake valve 50, a water feeder 26 and an inlet duct 27 of the water feeder. A heating device is provided in the water tank. A fixing plate 42 for the heating device and a water level sensor 48 are secured on the wall of the water tank 45, and an electrical heating tube 44 and a temperature sensor 43 are inserted on the fixing plate 42 for the heating device. The water intake valve 50 is connected with the water tank 45. The recycling system consists of the impeller 8 of the impeller pump, a recycling duct 28 for feeding slurry, the outlet duct 17, the recycling duct 18, the slurry discharge duct 20 and a drain duct 39. An electrically controlled change valve may be taken as the control valve assembly 19. A boiling cup 37 communicates with the other outlet of the electrically controlled change valve via the discharge duct 20. The expelling outlet 24 is connected with the outlet duct 17, while the other end of the outlet duct 17 is connected to the inlet of the electrically controlled change valve. One end of the recycling duct 18 is connected with an outlet of the electrically

controlled change valve, and the other end thereof connected with the recycling duct for feeding slurry 28 secured on the water feeder 26. One end of the slurry discharge duct 20 is connected with the other outlet of the electrically controlled change valve, and the other end thereof is coupled to the slurry inlet 31 on the cap 36 of the boiling cup with the centers thereof aligned. One end of the drain duct 39 is connected to a drain device (not shown in Figures, may be a container, or a connecting duct leading to a cloacae), and the other end thereof is connected to an outlet of the electrically controlled change valve. The control circuit board 33 is connected with the motor and the electrically controlled change valve. The water feeder 26 is clapped on a hopper cover 25. An outlet duct 46 of the water pump is connected with the inlet duct 27 of the water feeder 26. The water feeder 26 distributes water so that water flows down along walls of the hopper 1.

b: the boiling cup 37 of the milk-boiling section is provided on an electrical heating discus 40. The bottom of the boiling cup 37 is preferred to be spherical, and said sphere R is preferred to be consistent with the top sphere R of the electrical heating discus 40 so as to achieve a larger thermal conducting area. The electrical heating discus 4 is fastened on a base 41 by screws. The slurry inlet 31 fixed on the cap 36 of the boiling cup is coupled to the slurry discharge duct 20 with centers thereof aligned. While an anti-overflow electrode 35 fixed on the cap 36 of the boiling cup is connected with an anti-overflow electrode support 34 secured on the housing 30 in the manner of elastic contact. In addition, the electrical heating discus 40 can also be embodied as an electromagnetic heating component. The boiling cup 37 may be taken off by means of a handle 38 of the boiling cup.

c: the circuit control system consists of a control circuit board 33 and a control panel 51. The control circuit board 33 is connected with the motor, the

electrically controlled change valve, the water pump 49, the water intake valve 50, the electrical heating tube 44 and temperature sensor 43 in the water tank 45, the water level sensor 48 on the water tank 45, the electrical heating disc 40, the anti-overflow electrode support 34 and the control panel 51
5 provided on the housing 30, respectively (neither connecting wires nor specific structure of the control circuit board are shown in Figures, and it is not difficult for an ordinary person skilled in the art to realize these features), to control the processes, such as feeding water into the water tank, heating water in the water tank, feeding the hopper with water, and so on. To facilitate
10 a user to disassemble and use the soybean milk maker according to present invention, and to guarantee safety and sanitary condition, the hopper cover 25 of the milk producing device in the soybean milk maker according to the present invention is preferably connected with the housing 30 through a hinge structure, and all ducts are made of special food-safe materials. In addition, all
15 of the ducts interconnects with each other through inserting & snapping structures.

【39】 When the water feeder 26 supplies water to the hopper 1, in order to facilitate the materials flowing downward more smoothly, especially to facilitate cleaning the milk producing, it is preferred to connect the inlet duct
20 27 of the water feeder to the water feeder 26, and to provide blowholes 29 on the water feeder 26, through which water is supplied to the hopper 1, more specifically, the water is sprayed to the inner walls of the hopper by the blowholes. Thus not only materials adhered on the inner wall of the hopper 1 can be rinsed off, which is advantageous for the down-flow of the material,
25 but also foams produced in the hopper 1 is reduced during the recycling milk producing process.

【40】 Turn on the soybean milk maker, then the control circuit board 33 gets

into its operating state and gives an instruction to the water intake valve 50 to automatically feed water into the water tank 45. When the water level reaches the design value, the water level sensor 48 on the wall of the water tank 45 sends a signal to the control circuit board 33, and the control circuit board 33 gives an instruction to the water intake valve 50 to stop water feeding (the operating principle of such a device is similar to that of a water-feeding device in a fully-automatic washer of prior art, and will not be described here), then gets ready for the next operation procedure which was described above. The degree of automation is improved and the equipment is more convenient to use.

【41】 In a preferred embodiment of a soybean milk maker according to the present invention, as shown in Figure 7, a filter 32 is screwed on the slurry inlet 31 of the cap 36 of the boiling cup. Said filter 32 can either be a rigid filter mesh or be a flexible filter bag, used for filtering the soybean slurry to fit the taste of a user who favors a finer soybean milk. The filter 32 may be taken off from the slurry inlet 31 while cleaning, and may be screwed on the slurry inlet 31 after cleaning. The operation is easy and convenient.

【42】 The control valve assembly 19 may also be configured as an electromagnetic valve assembly. But an electrically controlled change valve, comparing with an electromagnetic valve assembly, employed in a soybean milk maker would lead to a space saving and reduction in parts numbers. Since the valve body of a change valve cannot keep water or sediments, and opening, closing, changeover, sealing thereof is more reliable, thus the lifespan of the soybean milk maker is extended.

【43】 The milk producing procedures of a soybean milk maker according to the present invention are:

(1): feed soaked soybeans or dry soybeans into the hopper, then turn on the

power via the control panel;

(2): feed water into the water tank, and pre-heat the water to a predetermined temperature under the control of the control circuit board;

(3): the water pump supplies heated water to the hopper, and the motor
5 operates to produce slurry cyclically;

(4): under the control of the control circuit board, the final soybean milk produced according to the design procedures is discharged into the boiling cup and boiled therein then poured out for drinking;

(5): the water pump is controlled by the control circuit board to feed the
10 hopper with water once again, the milk producing device is cyclically cleaned, and dirty water is discharged through the drain duct;

(6): the control circuit board 33 controls the equipment so that the equipment is in a stand-by state, and all processing procedures are finished.

Claims

1. A crushing-grinding unit for crushing and grinding a material in a liquid state or mixed with liquids, said unit comprising a coarse-crushing section and a fine-grinding section, wherein said fine-grinding section consists of a stationary grinder and a rotary grinder, characterized in that said coarse-crushing section is located in a chamber of the stationary grinder, wherein a gap between the outer side surface of the blade of the coarse-crushing section and the inner surface of the stationary grinder chamber gradually decreases from the leading portion of the blade to the base portion of the blade, thereby a crushing chamber is formed.

2. The crushing-grinding unit according to claim 1, characterized in that said coarse-crushing section is located on the upper surface of the rotary grinder and integrally formed with said rotary grinder.

3. The crushing-grinding unit according to claim 1 or 2, characterized in that the coarse-crushing section has a height (h) of 3 ~ 20 mm, most preferably between 7 ~ 10mm, when the diameter of the rotary grinder is 46 mm.

4. The crushing-grinding unit according to claim 1 or 2, characterized in that said rotary grinder and stationary grinder are both of right-tooth type, the gap therebetween having a size of 0.03 ~ 0.6 mm on either side.

5. The crushing-grinding unit according to claim 1 or 2, characterized in that the coarse-crushing section includes a main blade area, a transition area and a secondary blade area, wherein outer edges of these areas are broken lines or curved lines, and the connections of said broken lines are smoothly

transited, said main blade area has an inclination (α) of $100^{\circ} \sim 165^{\circ}$, most preferably $135^{\circ} \sim 145^{\circ}$, while the inclination (θ) of the secondary blade area is $10^{\circ} \sim 70^{\circ}$, most preferably $35^{\circ} \sim 50^{\circ}$, a distance (X) at the inlet angle located in the feeding inlet of the main blade area is $2 \sim 15$ mm, most preferably $3 \sim 8$ mm, and X being most preferably between $6.5 \sim 7.5$ mm when the diameter (ϕ) of the rotary grinder is 46 mm.

6. A crushing-grinding device for cyclically crushing and grinding a material in a liquid state or mixed with liquids, said device mainly comprising a motor, a hopper, a crushing-grinding unit and a material recycling part, wherein said material recycling part consists of a pump and recycling ducts downstream of said crushing-grinding unit, characterized in that said device employs the crushing-grinding unit according to any one of claims 1 to 5.

7. The crushing-grinding device according to claim 6, characterized in that said pump is an impeller pump, and the impeller of said impeller pump is located below the rotary grinder and is fitted on same shaft with the rotary grinder.

8. The crushing-grinding device according to claim 6 or 7, characterized in that a retainer ring is provided at the bottom end of the hopper.

9. The crushing-grinding device according to claim 6 or 7, characterized in that the crushing chamber has a height (H) of $10 \sim 35$ mm, most preferably between $18 \sim 21$ mm.

10. The crushing-grinding device according to claim 7, characterized in that said impeller of said impeller pump is integrally formed with the rotary grinder.

11. The crushing-grinding device according to claim 8, characterized in that the inner diameter of said retainer ring is $15 \sim 50$ mm, most preferably 36

~38.5 mm, when the rotary grinder has a diameter of 46 mm.

12. The crushing-grinding device according to claim 6 or 7, characterized in that said hopper has a repose angle (β) of $25^{\circ} \sim 40^{\circ}$, most preferably of $29^{\circ} \sim 35^{\circ}$.

5 13. A soybean milk maker, comprises a milk-producing section, a milk-boiling section and a circuit control system, wherein the milk-boiling section consists of an electrically heating device and a boiling cup, and the circuit control system consists of a control circuit board and a control valve assembly, said soybean milk maker is characterized in that said
10 milk-producing section employs a crushing-grinding device according to any one of claims 6 to 12.

14. The soybean milk maker according to claim 13, characterized in that soybean milk maker is also provided with a water tank, wherein a heating device is arranged in said water tank, and water in said water tank enters into
15 the hopper through a water feeder, said water feeder then distributes water in such a manner so that water flows down along the hopper walls.

**15. A method for making soybean milk, said method includes the processes of material feeding, crushing, slurry producing and milk boiling, and is characterized in that the water should be heated up to $80^{\circ}\text{C} \sim 95^{\circ}\text{C}$ before the material is crushed and ground, and the soybean is coarsely crushed before being finely ground, and in that the produced slurry is recycled outside of a crushing-grinding chamber through recycling ducts so as to improve the fineness and uniformity of material particles in the slurry, wherein the rotation speed of a rotor is $1000 \sim 3000$ round per minute during the crushing-grinding process, most
25 preferably $2800 \sim 2900$ round per minute.**