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(54) Title: PROCESS TO MANUFACTURE AN INTERCONNECTED STACK OF THERMOPLASTIC FRAMES

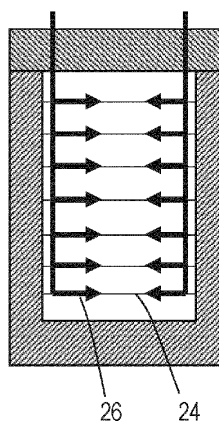


Fig.3b

(57) Abstract: The invention is directed to a process to manufacture an interconnected stack of thermoplastic frames having two sides by stacking the thermoplastic frames to obtain a stack of frames such that the facing sides of two neighbouring frames are in contact with each other at a contact area. When stacking a longitudinal conduit is formed which runs along the length of the stack and a branched conduit is formed at the contact area. The interconnected stack of thermoplastic frames are obtained by supplying a pressurised melt of a plastic material to the elongated conduit and branched conduits.

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