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ELASTICALLY STRETCHABLE COMPOSITE SHEET AND PROCESS FOR MAKING THE SAME

An elastically stretchable composite sheet 1A includes an elastic layer 3 and an inelastic layer 2 formed with stretchable fibers having a relatively small diameter and bonded to at least one surface of the elastic layer 3. In the inelastic layer 2 bonded to the elastic layer 3 is formed with thermoplastic synthetic fiber, at least 80 % by weight of stretchable fibers 6 includes thermoplastic synthetic fiber containing lubricant of 0.1 ~ 5.0 % by weight.

Refer to Fig. 1.