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(54) Title: ABRASIVE ARTICLE WITH SOLID CORE AND METHODS OF MAKING THE SAME

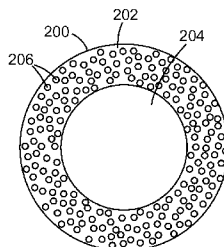


Fig. 2

(57) Abstract: Abrasive articles and method of making said articles are provided. The articles include an integral resilient member having a first and a second opposed major surface where the member includes a centrally disposed core that is substantially free of abrasive particles and a peripheral annulus that includes a plurality of abrasive zones that comprise abrasive particles. The particles protrude through at least one major surface of the integral member.

