Fig.1

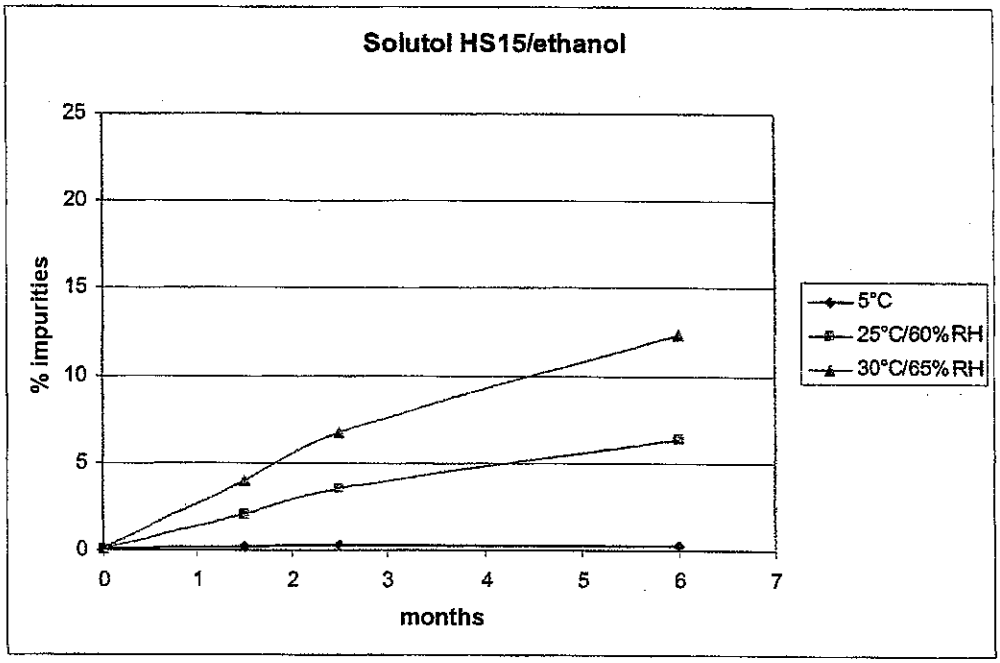

Solutol HS15/ethanol
% impurities
months
5°C
25°C/60%RH
30°C/65%RH

Fig. 2

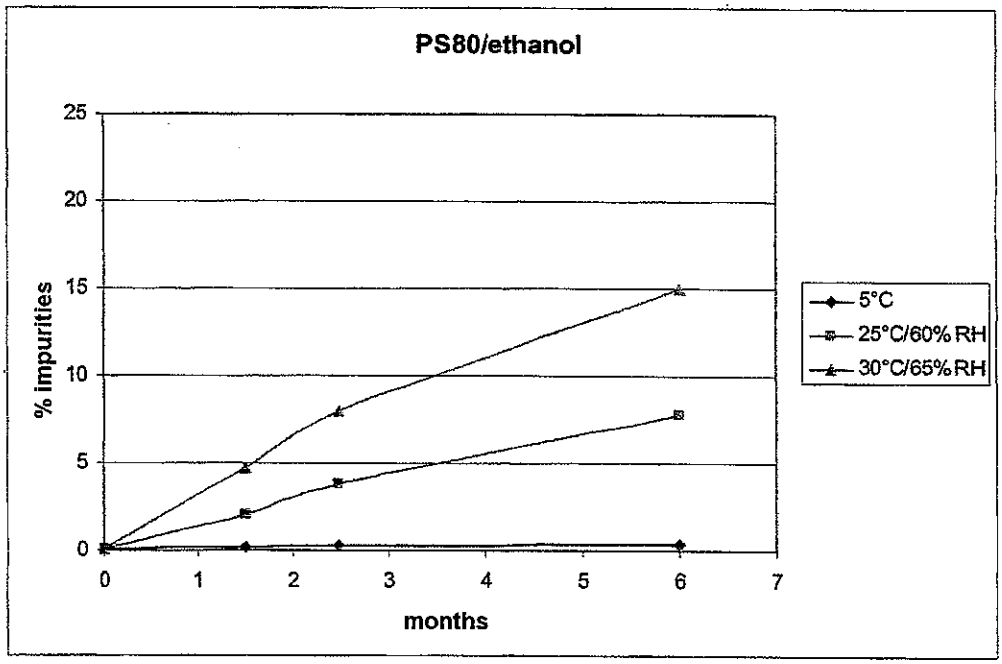
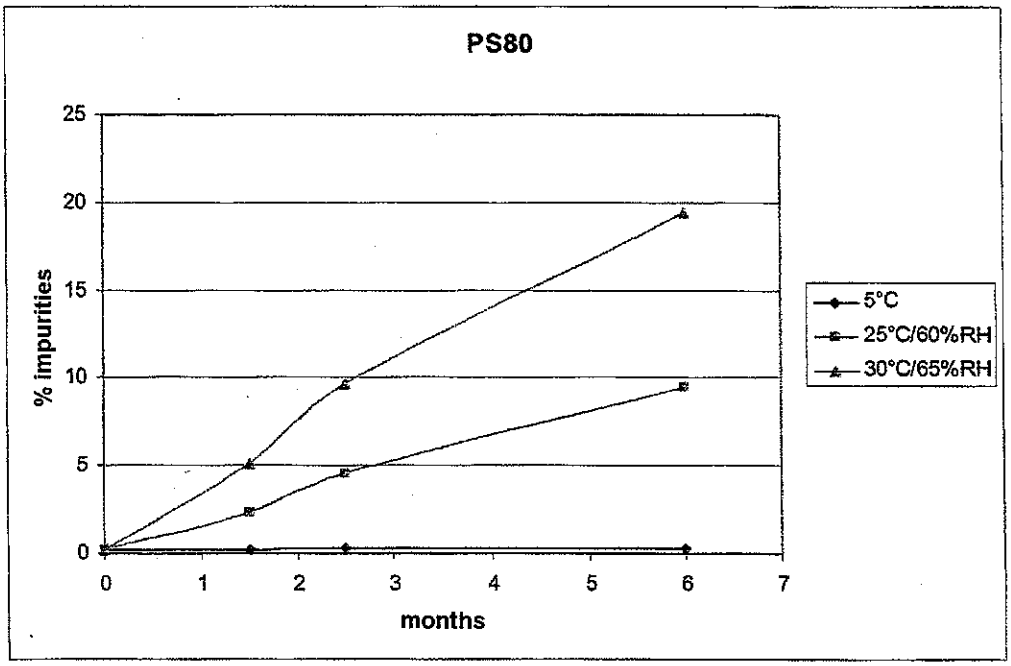

PS80/ethanol
% impurities
months
5°C
25°C/60%RH
30°C/65%RH

Fig. 3


PS80
% impurities
25
20
15
10
5
0
0
1
2
3
4
5
6
7
months
5°C
25°C/60%RH
30°C/65%RH