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(71) Applicant (for all designated States except US):

JANSSEN PHARMACEUTICA, N.V. [BE/BE];
Turnhoutseweg 30, B-B2340 Beerse (BE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CHAOZHONG, Cai** [CN/US]; 129 Banbury Avenue, North Wales, Pennsylvania 19403 (US). **HE, Wei** [US/US]; 2002 Kestral Circle, Audubon, Pennsylvania 19403 (US).

(74) Agents: **JOHNSON, Philip S.** et al.; Johnson & Johnson, One Johnson & Johnson Plaza, New Brunswick, New Jersey 08933 (US).

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(54) Title: PROCESS FOR THE PREPARATION OF OPIOID MODULATORS

(57) Abstract: The present invention is directed to novel processes for the preparation of opioid modulators (agonists and antagonists) and intermediates in their synthesis. The opioid modulators are useful for the treatment and prevention of as pain and gastrointestinal disorders.

WO 2006/098982 A1