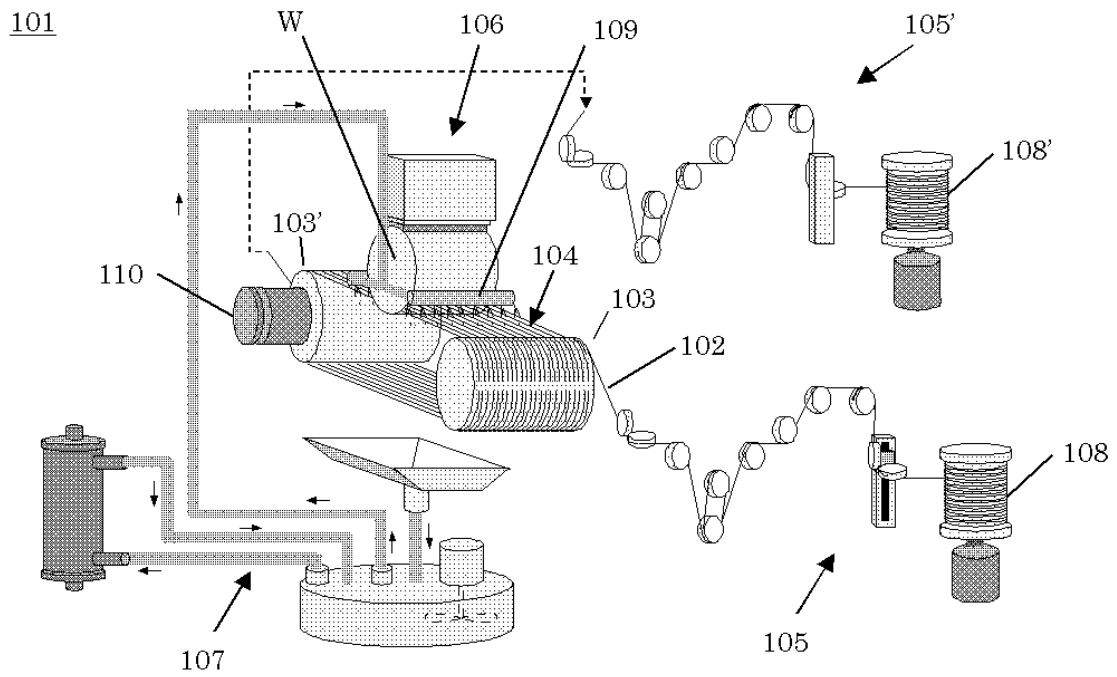
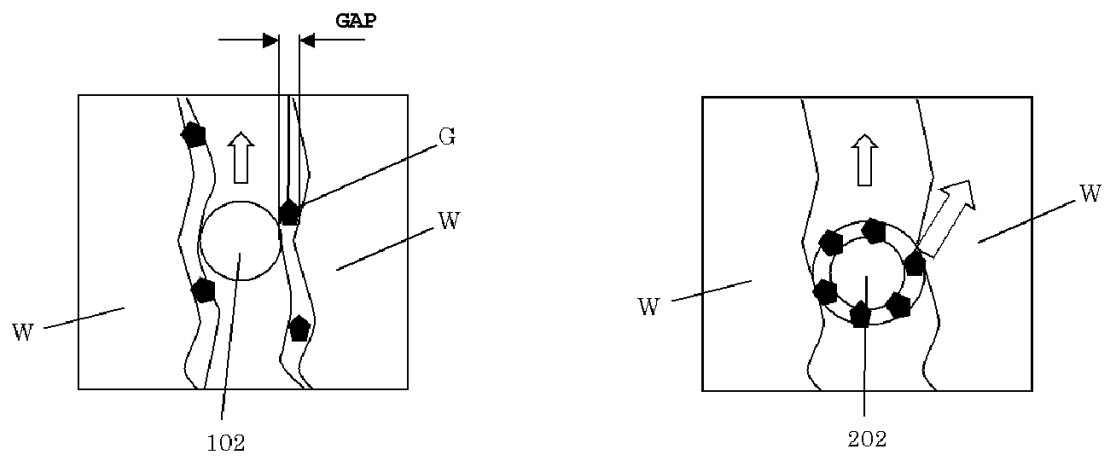




[FIG. 3]



[FIG. 4]



(a) LOOSE ABRASIVE GRAIN SYSTEM

(b) FIXED ABRASIVE GRAIN SYSTEM