

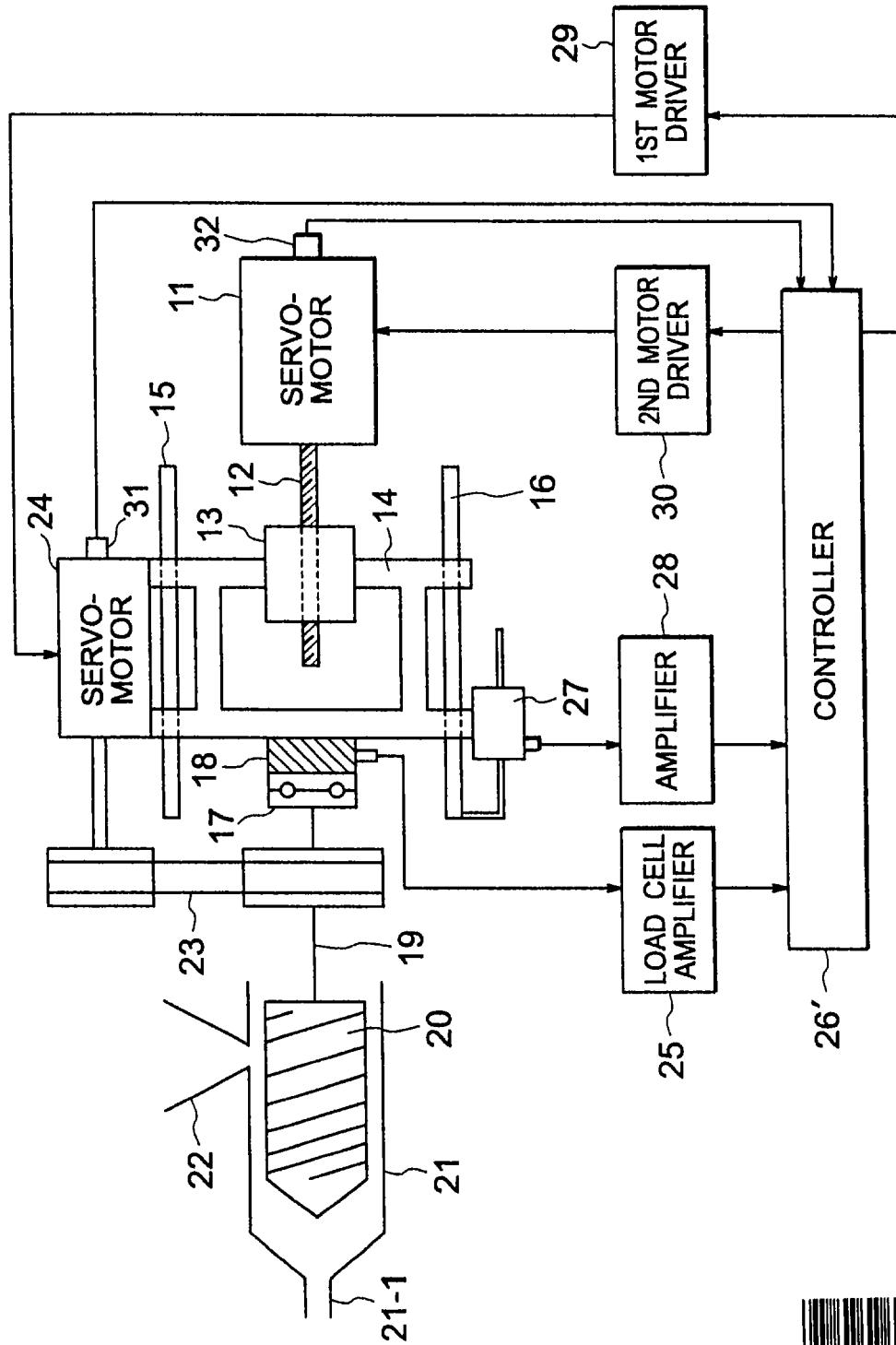


FIG. 1 PRIOR ART



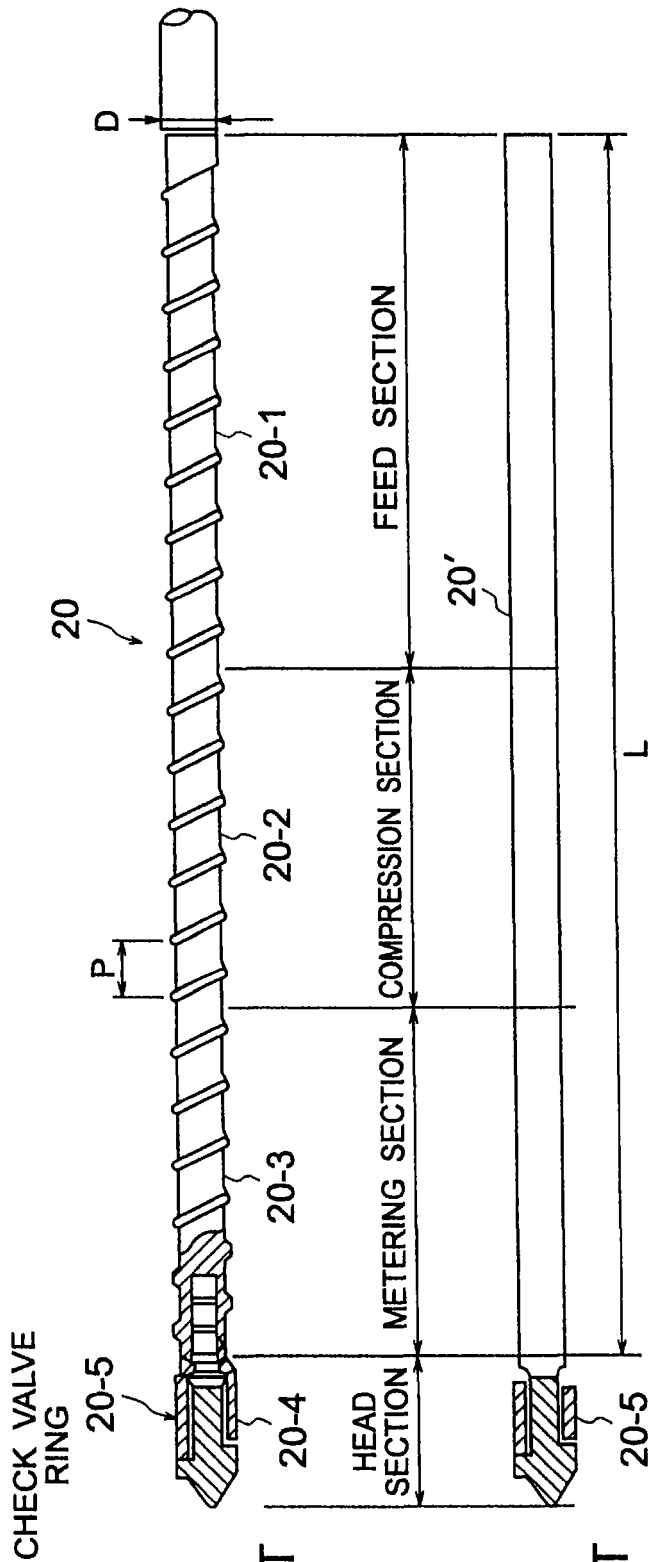


FIG. 2A
PRIOR ART

FIG. 2B
PRIOR ART

FIG. 3A
PRIOR ART

ROTATION SPEED N
OF SCREW

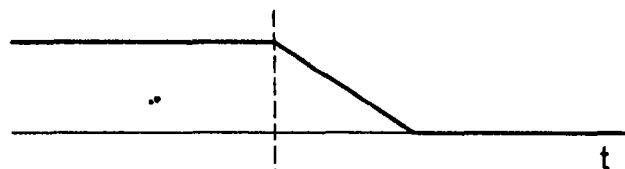


FIG. 3B
PRIOR ART

RETREAT SPEED V
OF SCREW

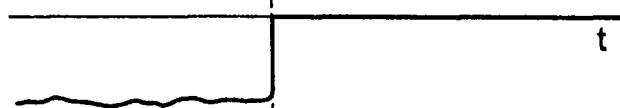


FIG. 3C
PRIOR ART

BACK PRESSURE P
WITHIN
HEATING CYLINDER

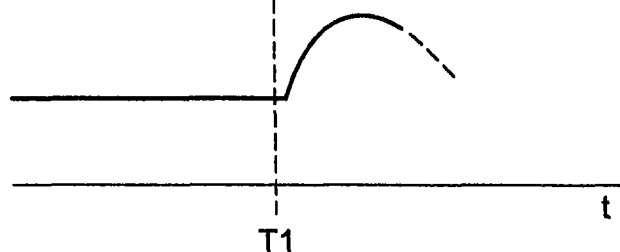


FIG. 4A
PRIOR ART

ROTATION SPEED N
OF SCREW

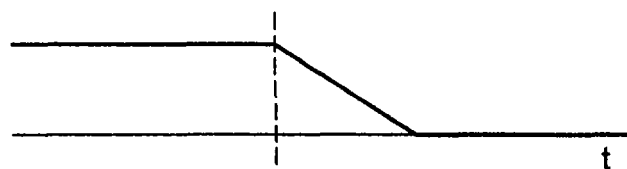


FIG. 4B
PRIOR ART

RETREAT SPEED V
OF SCREW

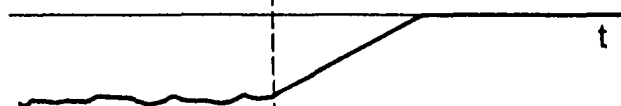
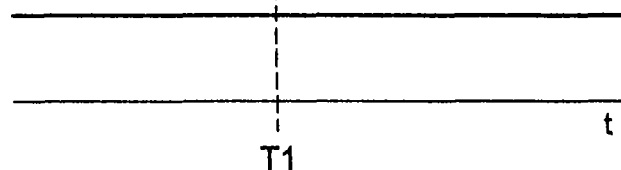


FIG. 4C
PRIOR ART

BACK PRESSURE P
WITHIN
HEATING CYLINDER



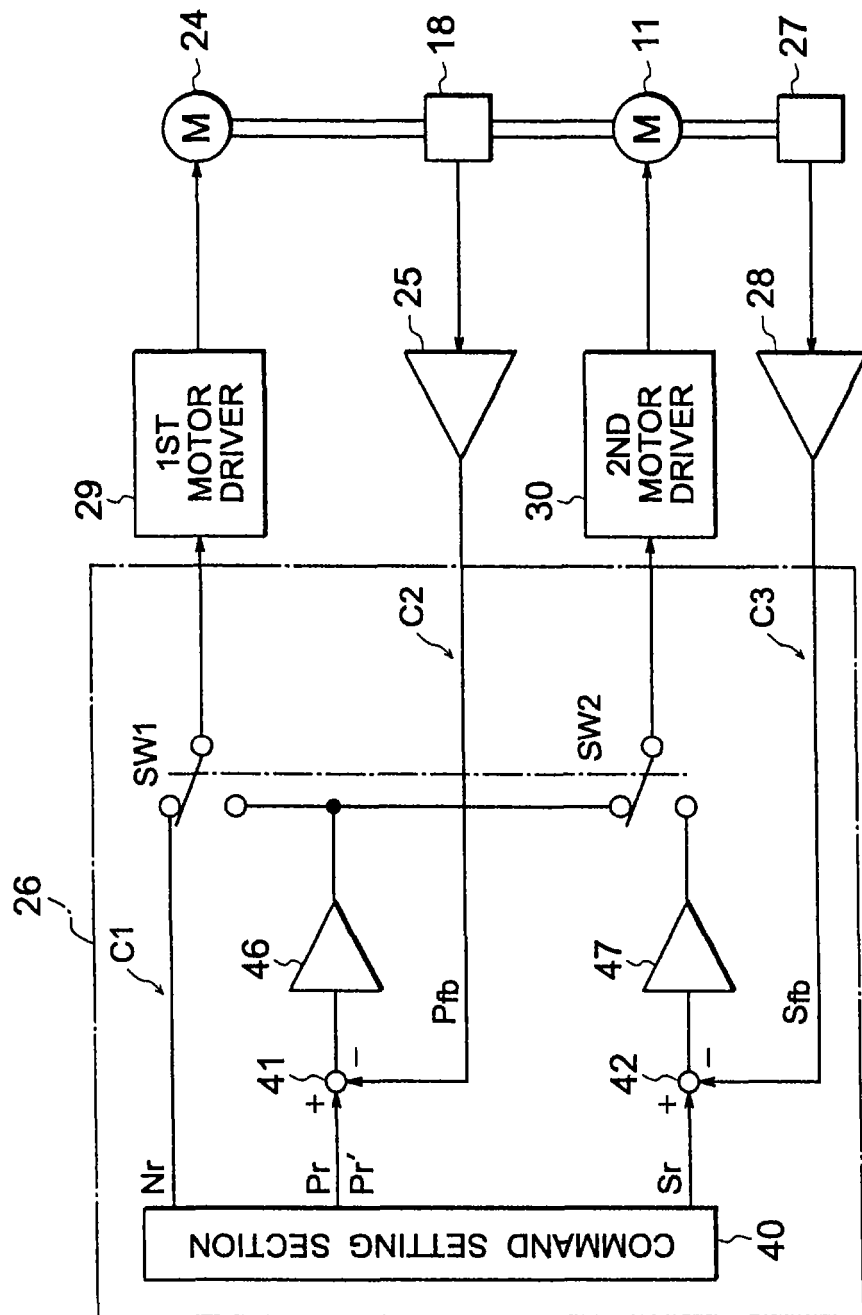


FIG. 5

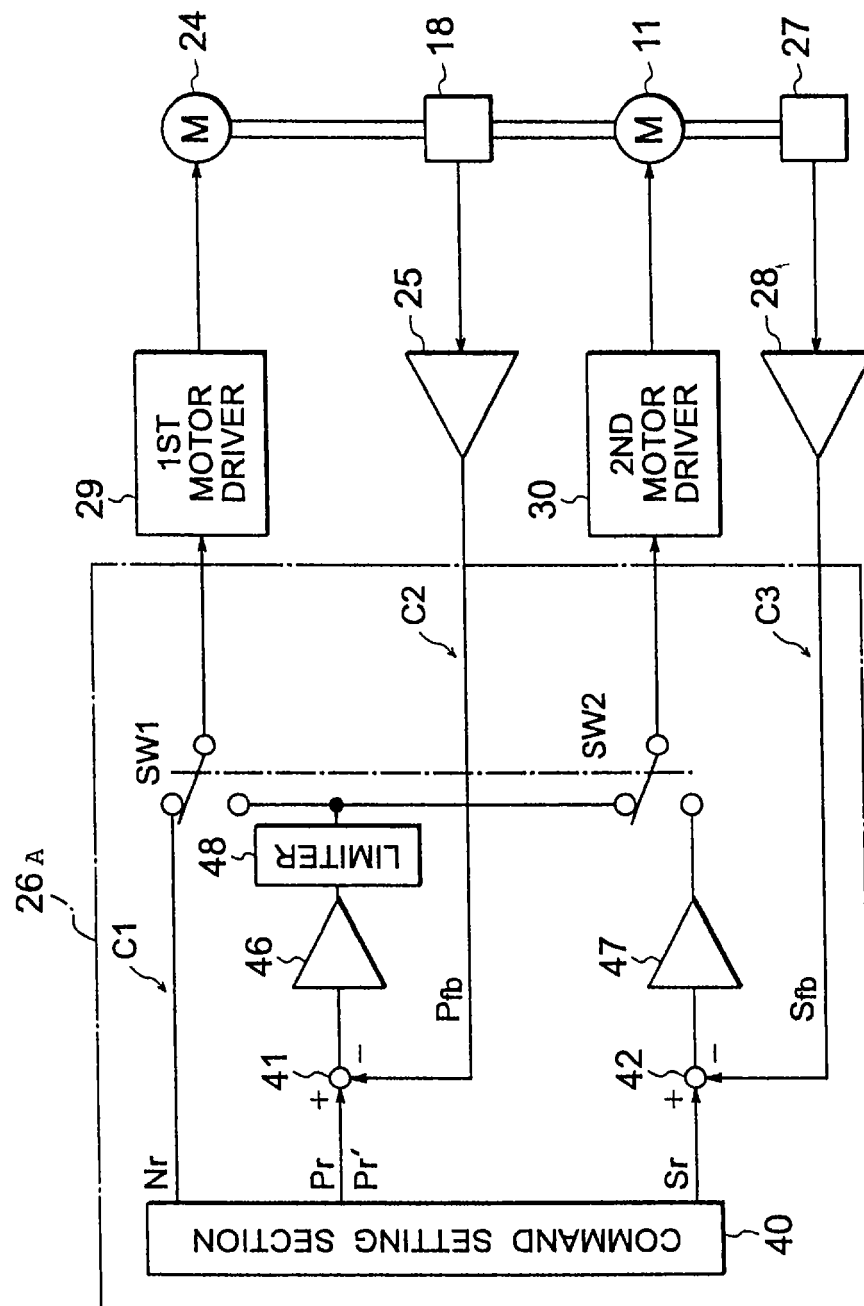


FIG. 6

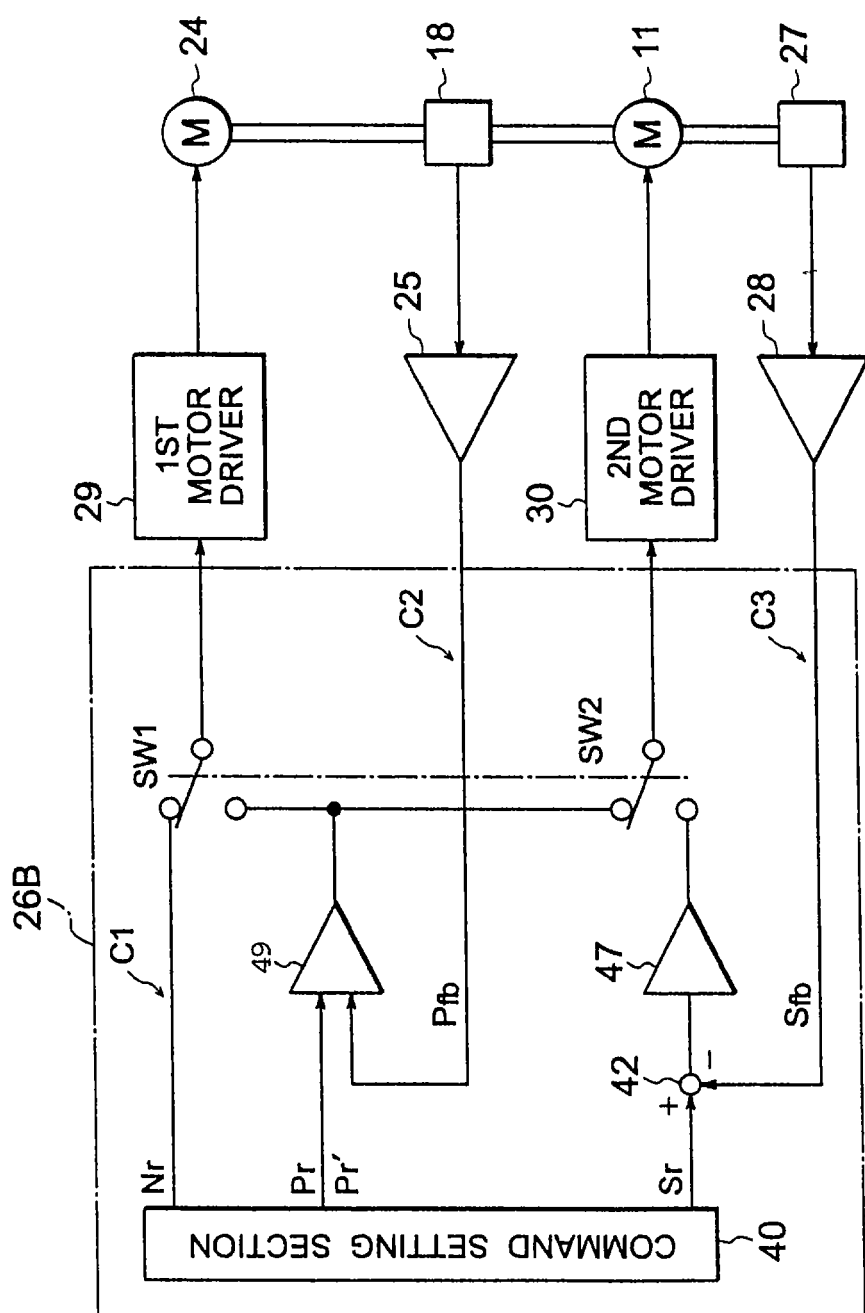


FIG. 7