

MANUFACTURING METHOD OF ABSORBENT ARTICLE

ABSTRACT

A manufacturing method of an underpants-type absorbent article comprises each of the steps of
5 transporting a continuous body of a sheet that forms a front piece or a back piece in the form of a sheet web in a machine direction, supplying a continuous elastic body to the sheet web while oscillating in a cross-machine direction, alternately positioning the continuous elastic
10 body on the sheet web and outside the sheet web, attaching those portions of the continuous elastic body positioned on the sheet web to the sheet web, holding those portions of the continuous elastic body positioned outside the sheet web with a holder, and cutting and
15 removing those portions of the continuous elastic body positioned outside the sheet web.

Figure 8.