



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A47G 19/03, B31F 1/00, B65D 1/34	A1	(11) International Publication Number: WO 99/53810 (43) International Publication Date: 28 October 1999 (28.10.99)
(21) International Application Number: PCT/IB99/00601 (22) International Filing Date: 7 April 1999 (07.04.99) (30) Priority Data: 09/061,955 17 April 1998 (17.04.98) US (71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US). (72) Inventors: PLUMMER, Wendy, Lynn; 7401 South Timberland Drive, Madeira, OH 45243 (US). TOUSSANT, John, William; 8169 Shadybrook Drive, West Chester, OH 45069 (US). LEEKER, Karen, Kaczmarek; 1280 View Place, Cincinnati, OH 45224 (US). HALL, Bruce, Neil; 4094 West Fork Road, Cincinnati, OH 45247 (US). ALEXANDER, Garold, Wendell; 2946 Lewis Center Road, Lewis Center, OH 43035 (US). (74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217-1087 (US).		(81) Designated States: AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report.
(54) Title: MULTI-PLY FOOD CONTAINER (57) Abstract A food container (10) comprising three or more plies, a first ply (22), a second ply (24), and at least a third ply (26). The first ply (22) is oriented towards the hands and face of the user and receives food in use. The first ply (22) is essentially continuous throughout its plane. The third ply (26) is oriented towards the lap of the user or a table top in use. The second ply (24) spaces the first (22) and third (26) plies apart. In a preferred embodiment, the food container (10) may be made of a corrugated material. The food container may be made from a blank which is deformed out of its plane during manufacture.		