

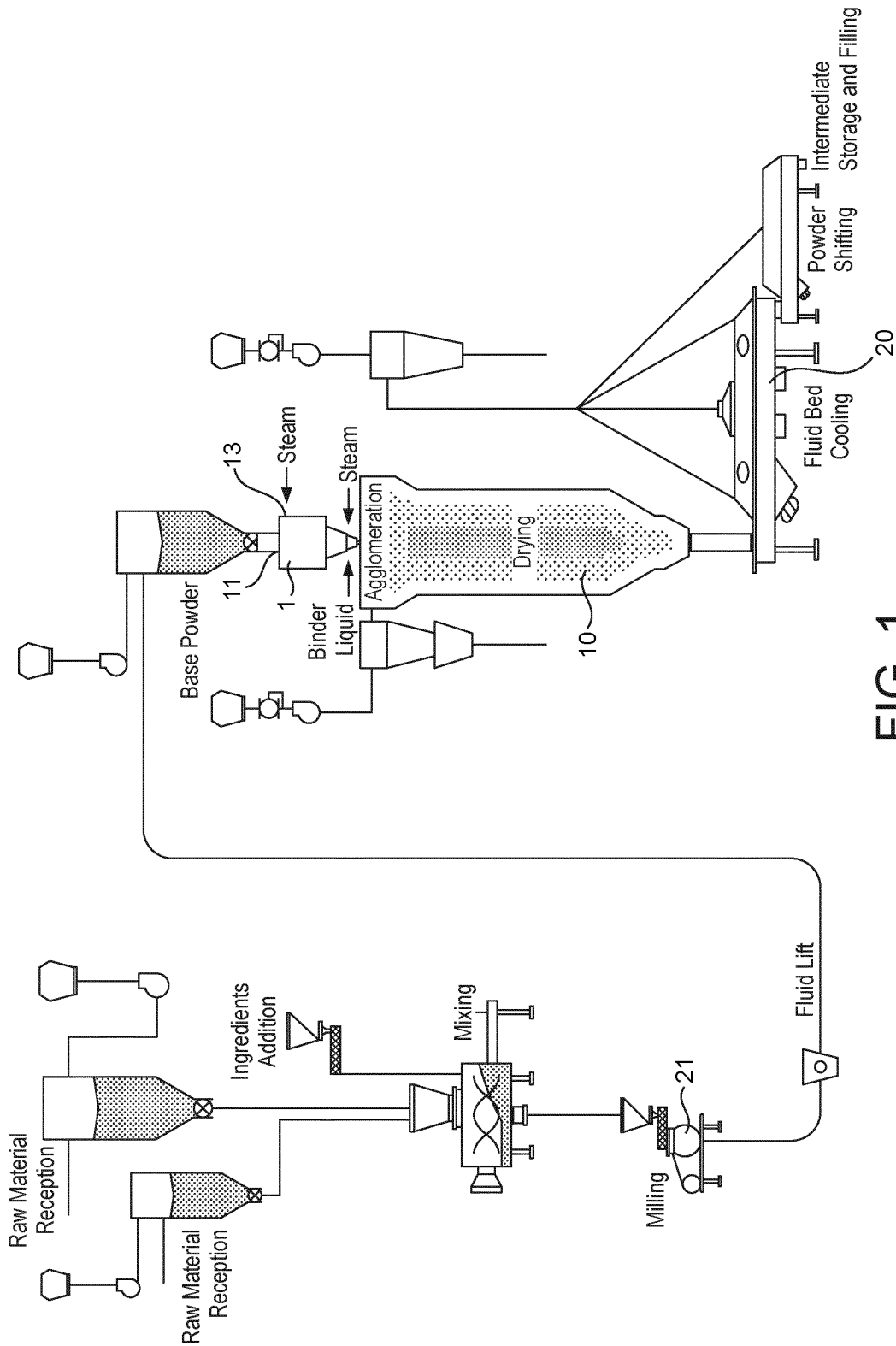


FIG. 1

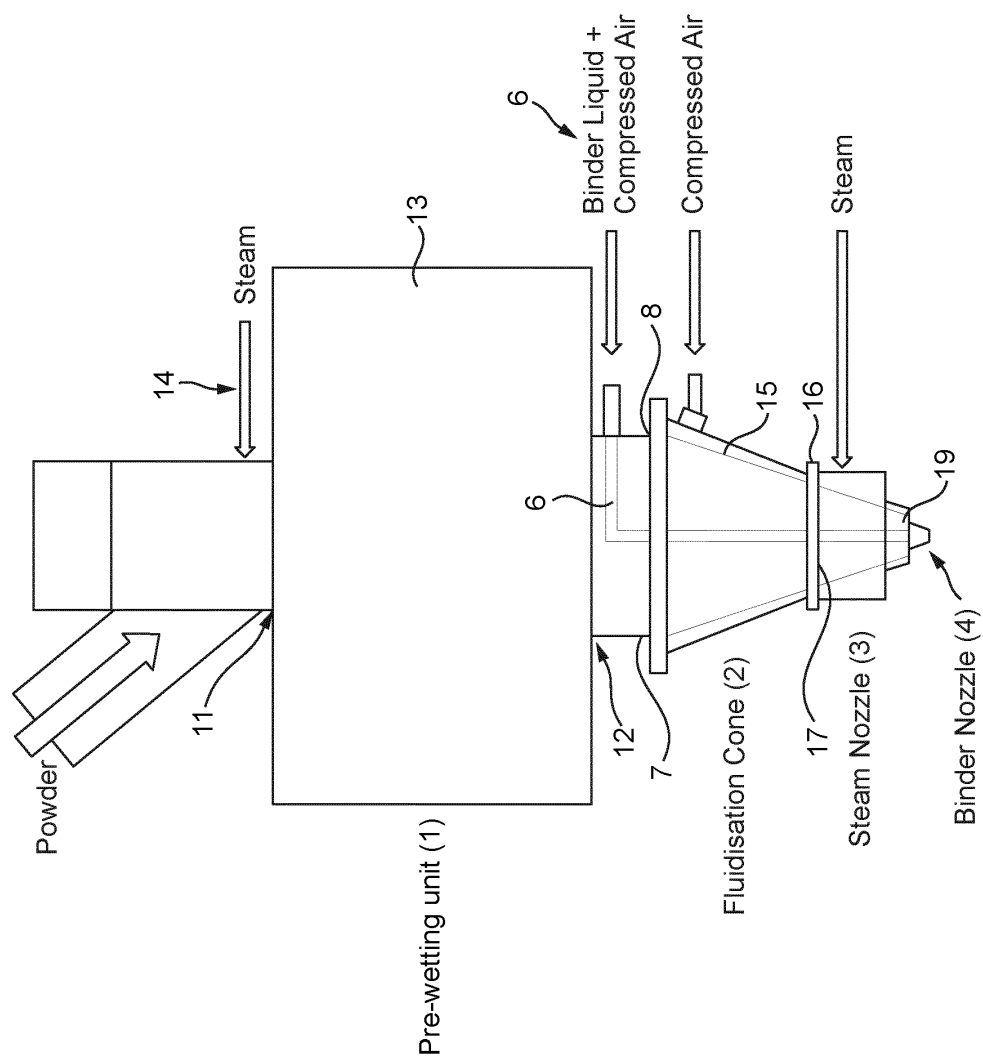
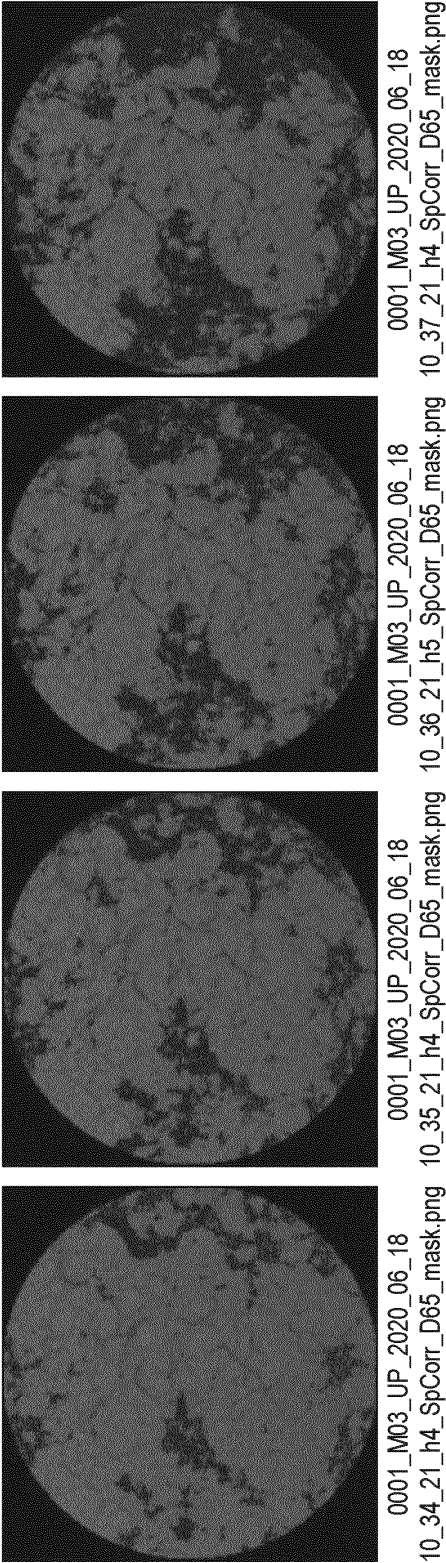


FIG. 2

Test Sample Produced with Conventional Steam Agglomeration Process



Test Sample Produced with the Method According to the Invention

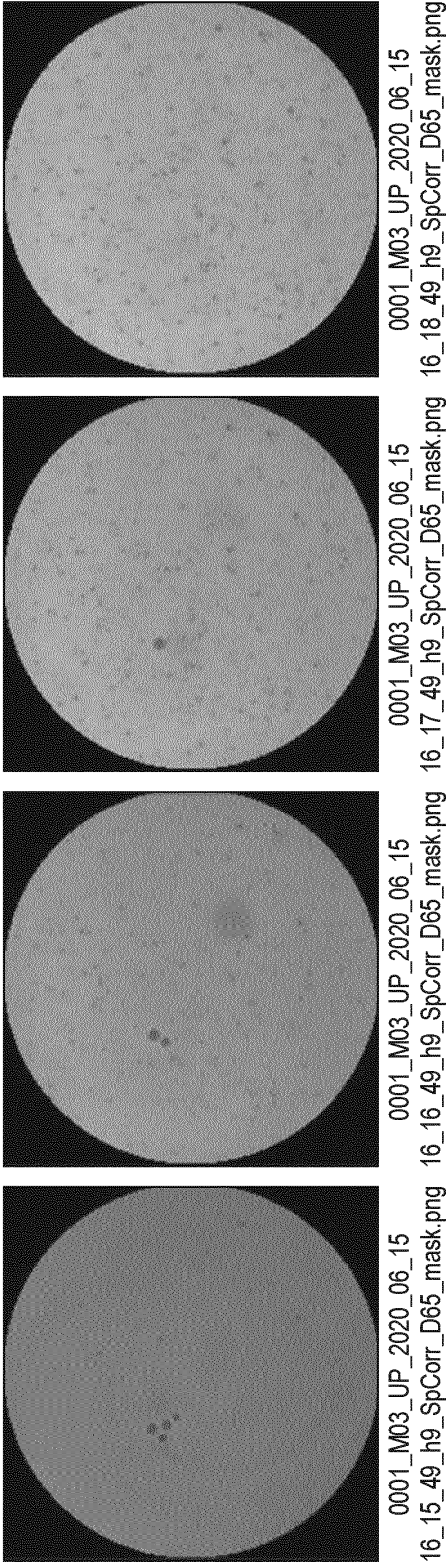


FIG. 3

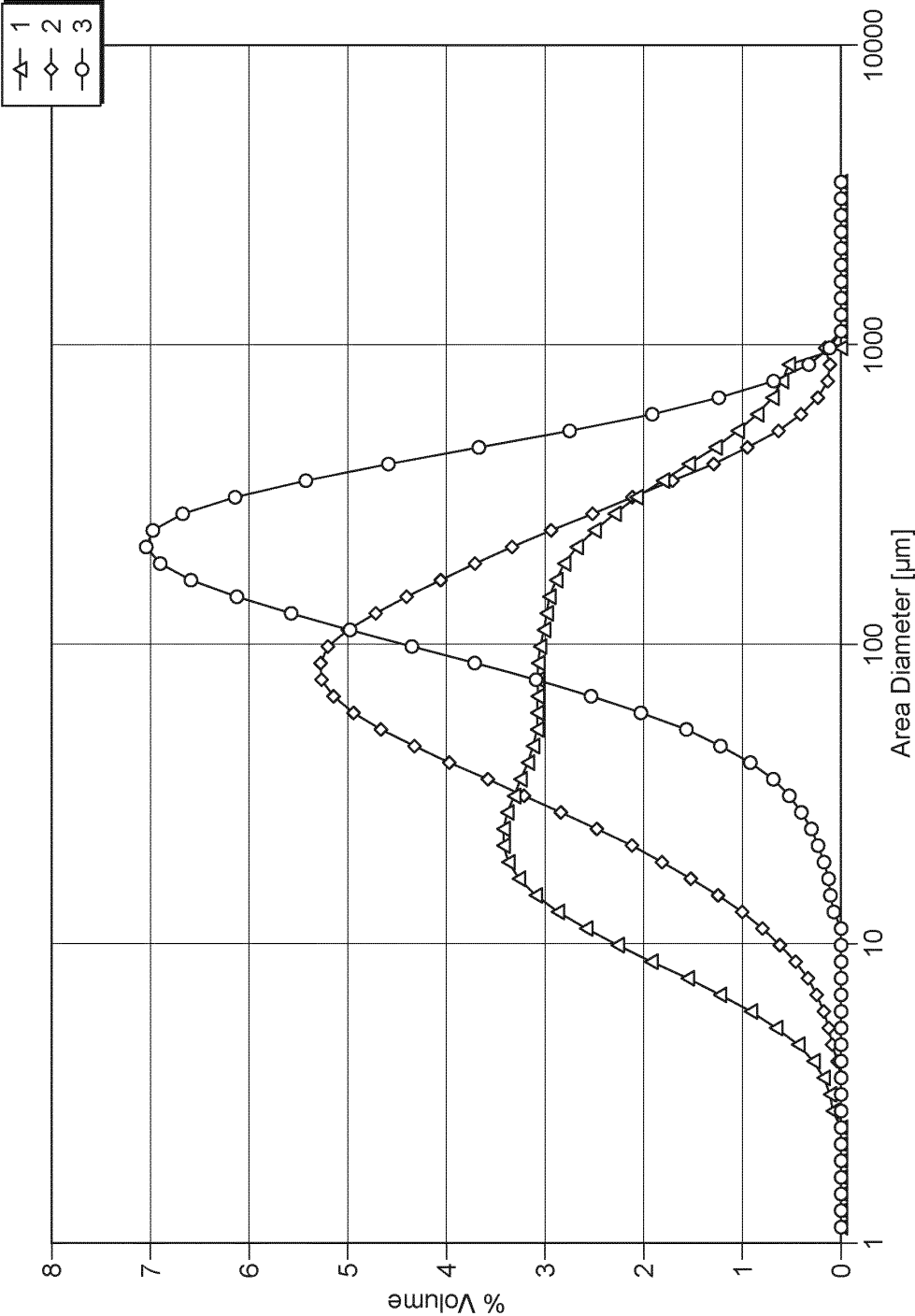


FIG. 4

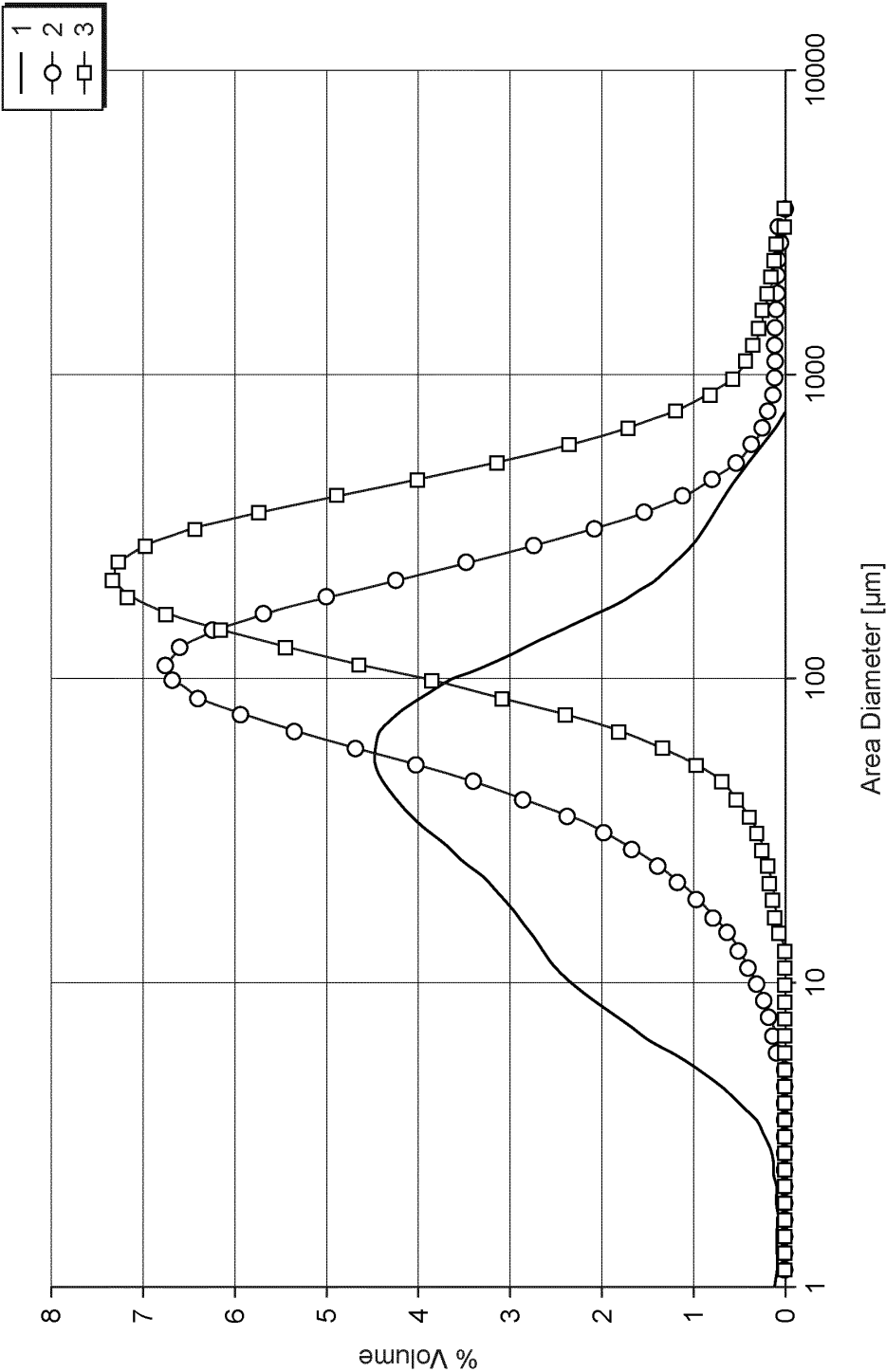


FIG. 5

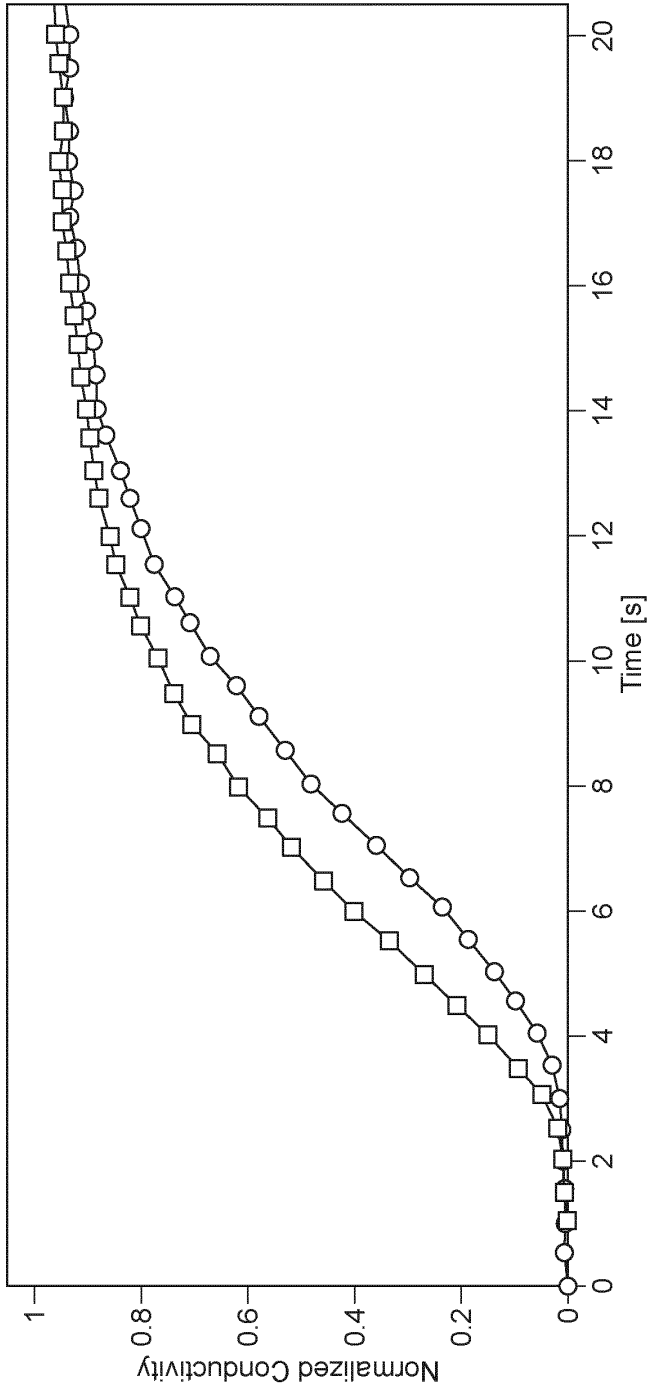


FIG. 6

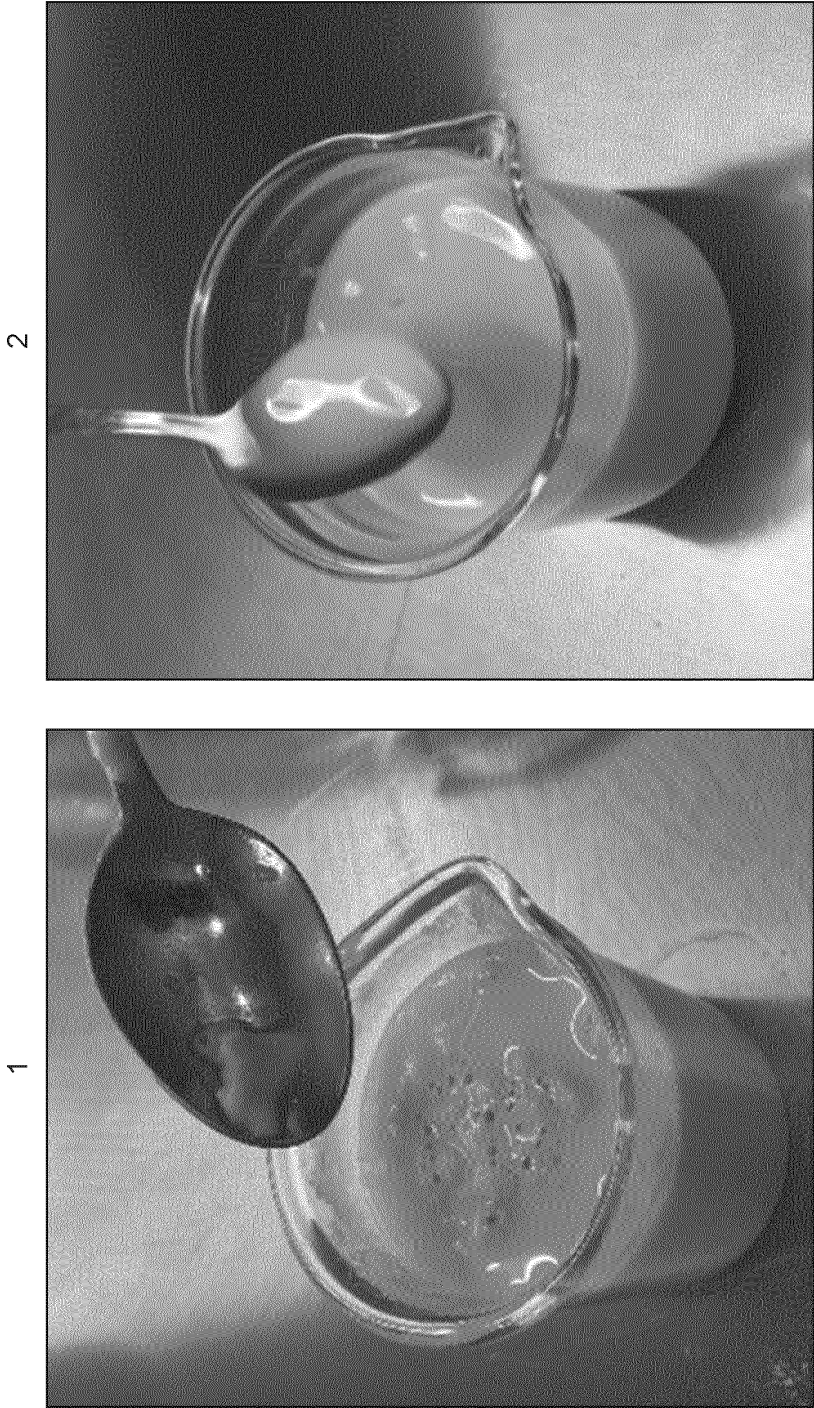


FIG. 7