

FIG. 1

Process Flow diagram for Elacestrant Film Coated Tablets

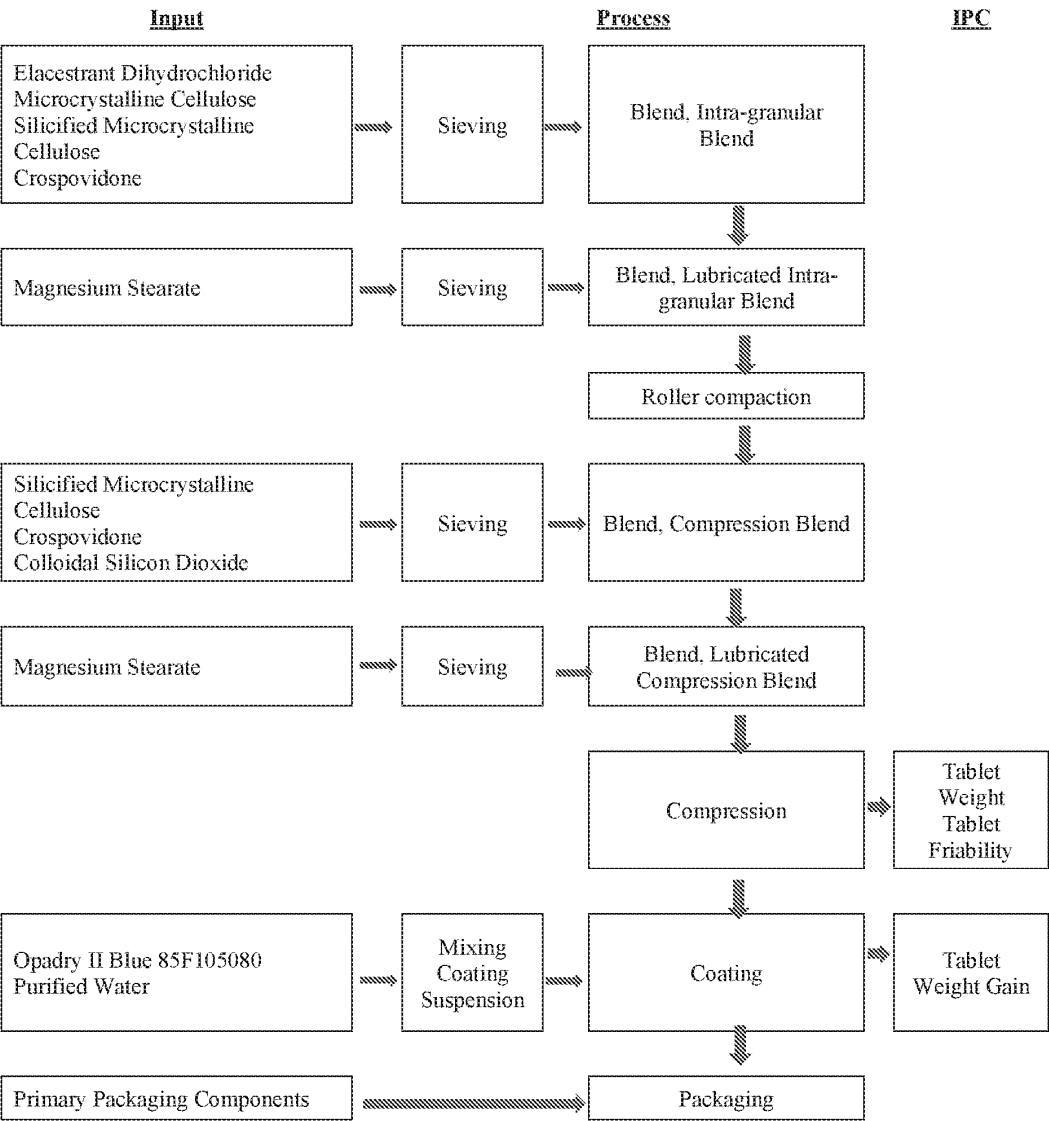


FIG. 2  
Process Flow diagram for Elacestrant Film Coated Tablets

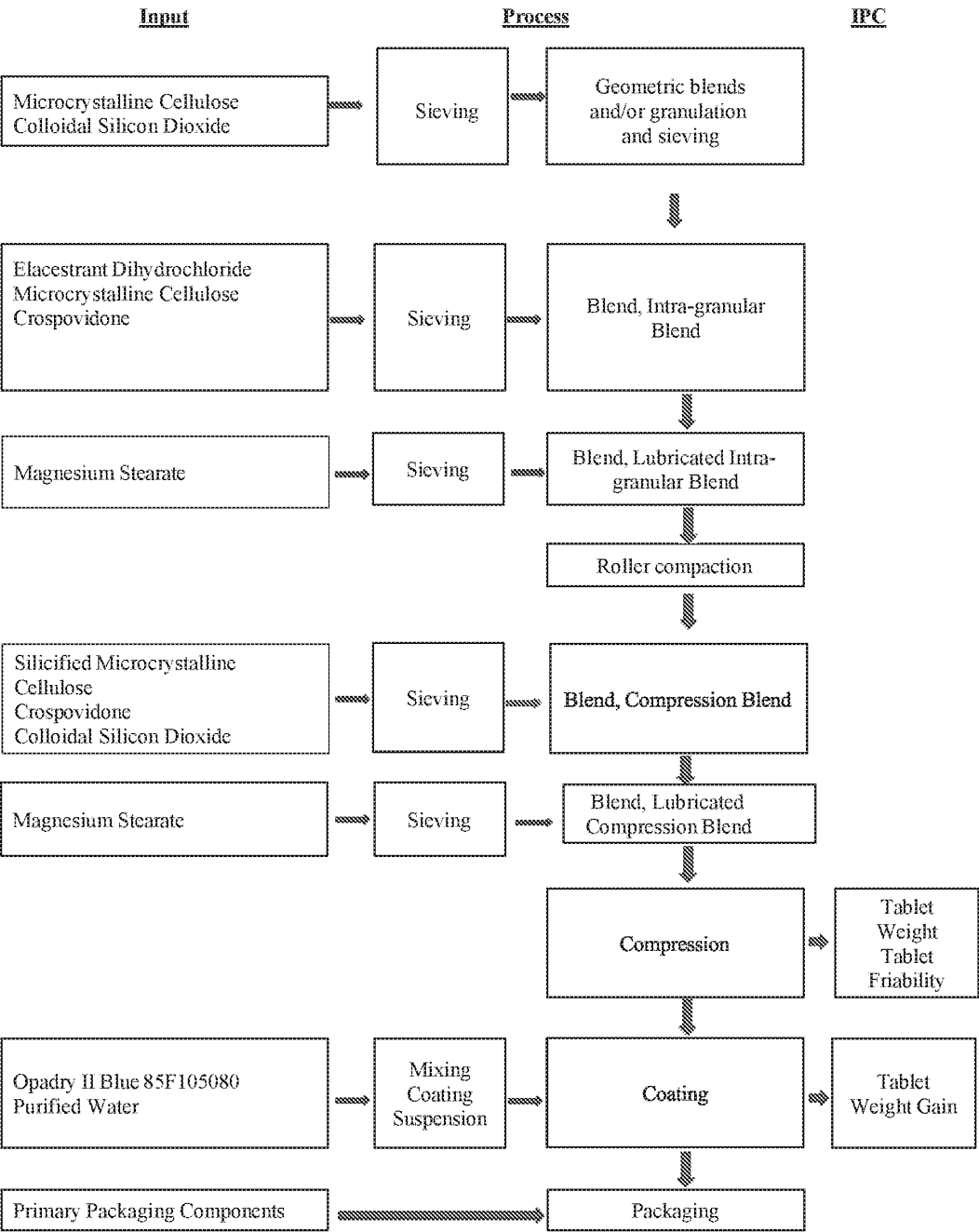


FIG. 3

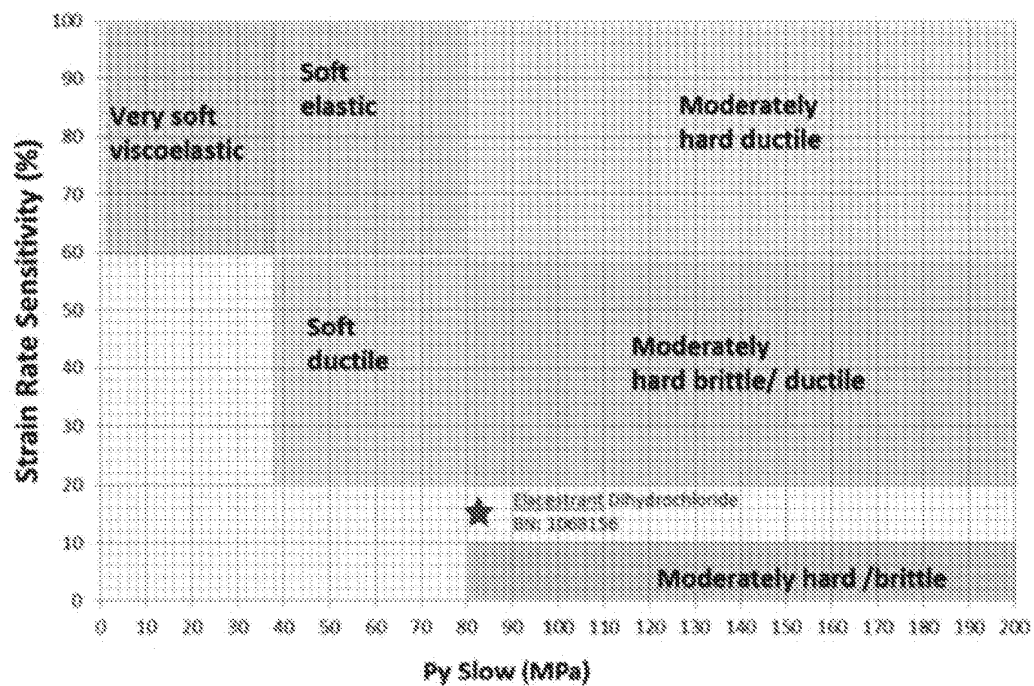


FIG. 4

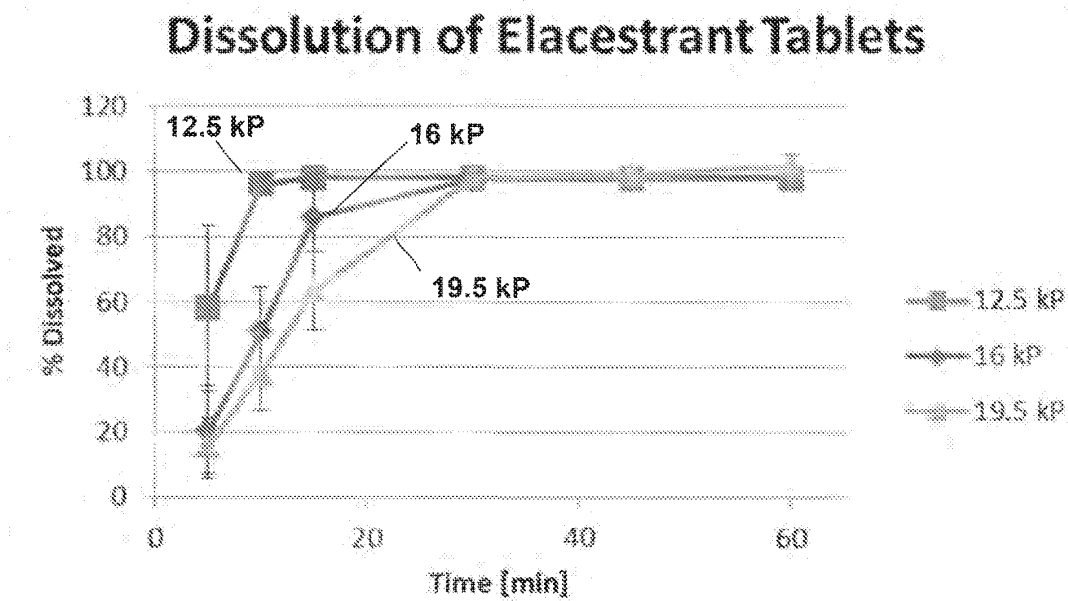


FIG. 5

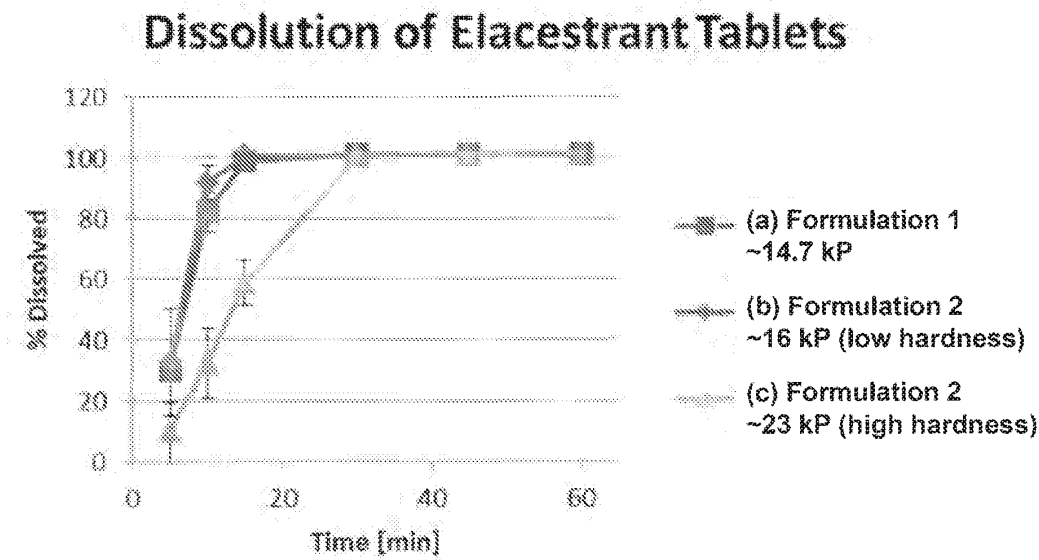


FIG. 6

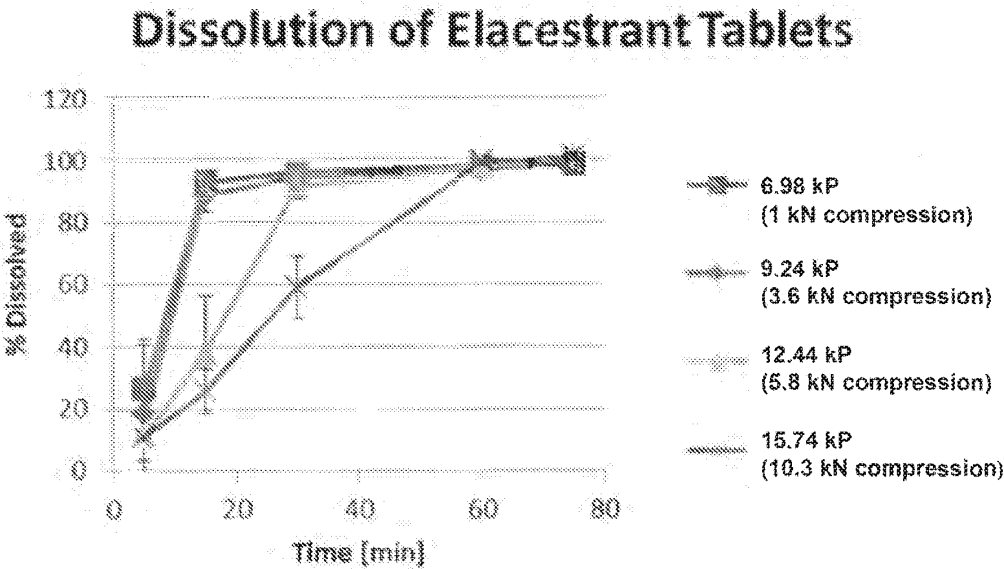


FIG. 7

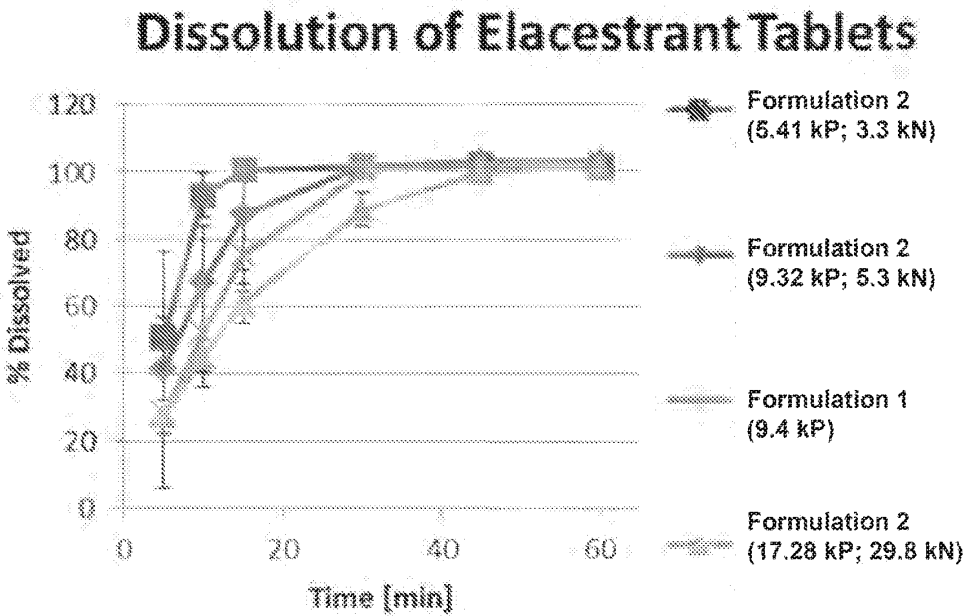


FIG. 8

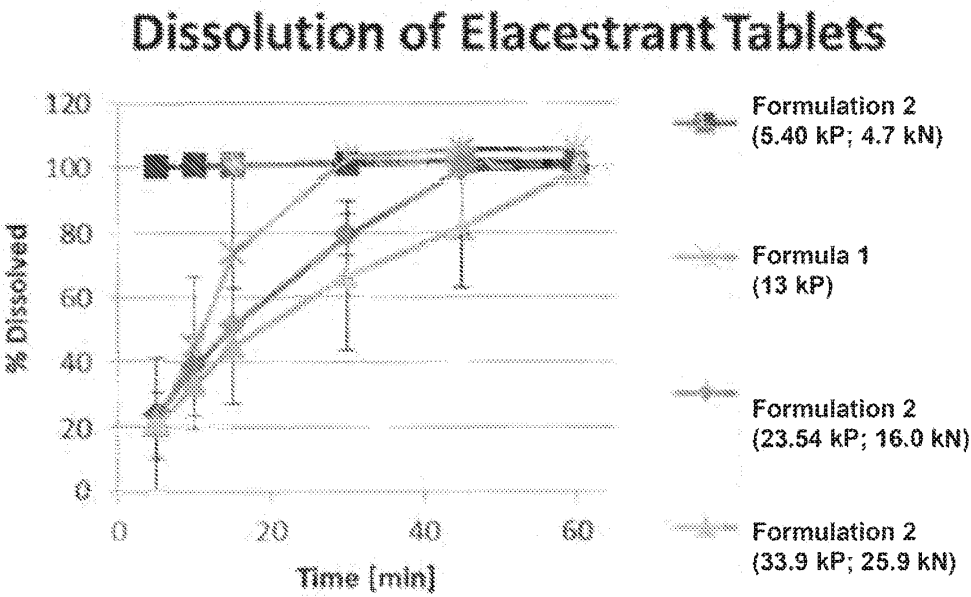


FIG. 9

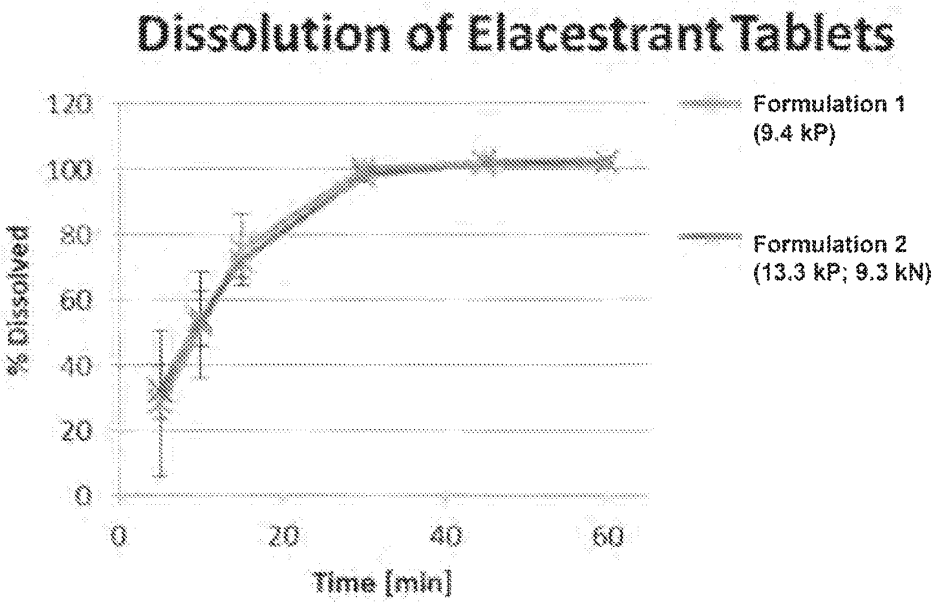
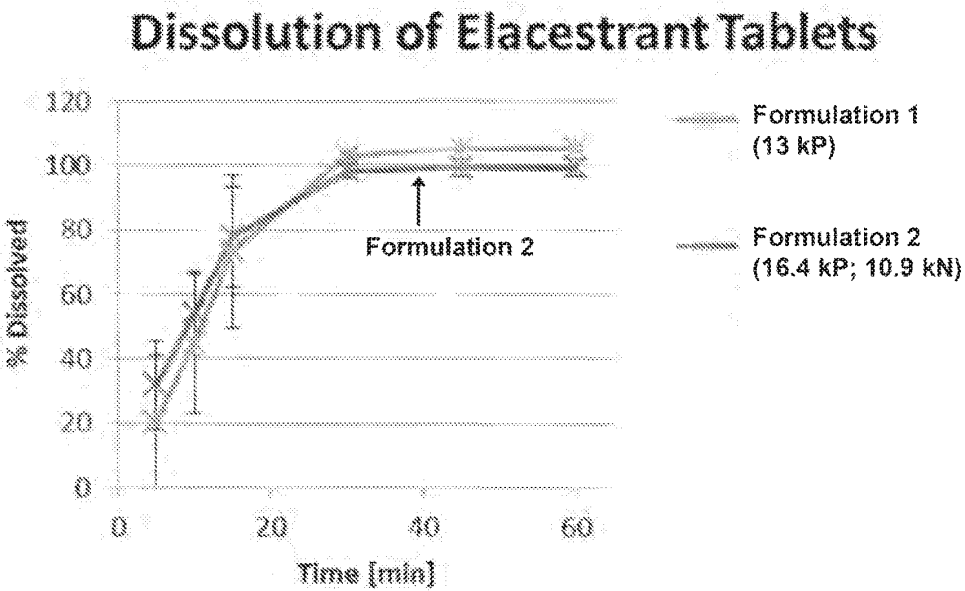


FIG. 10



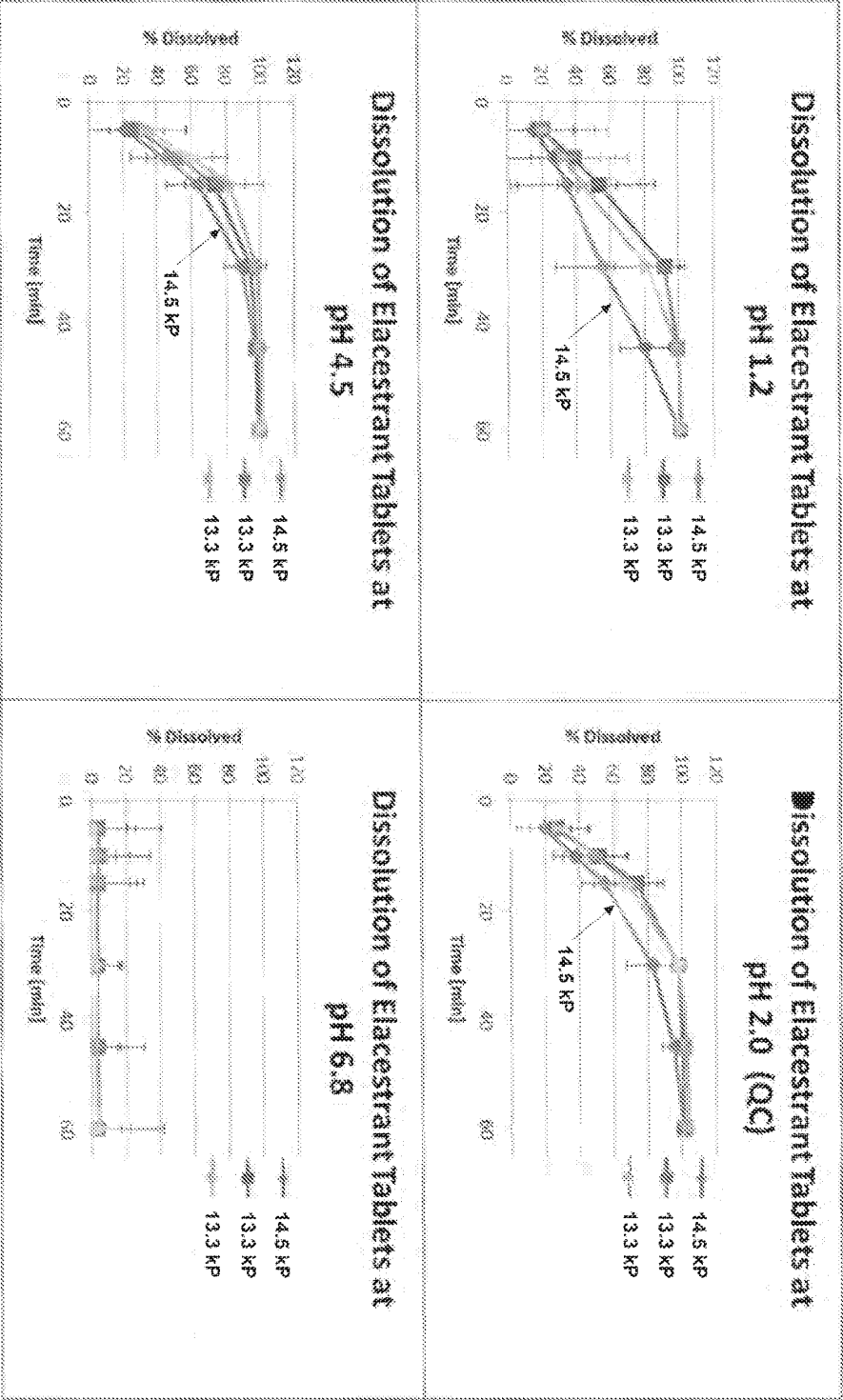


FIG. 12A

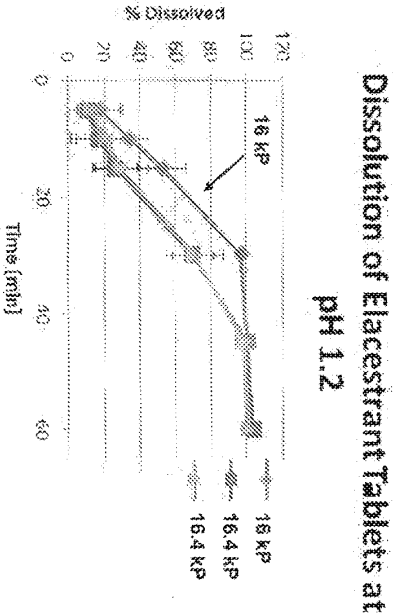


FIG. 12B

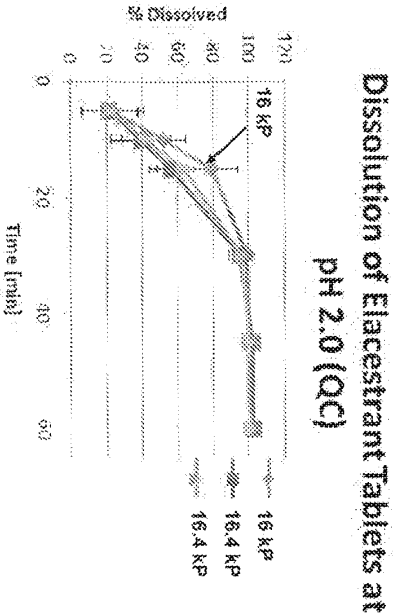


FIG. 12C

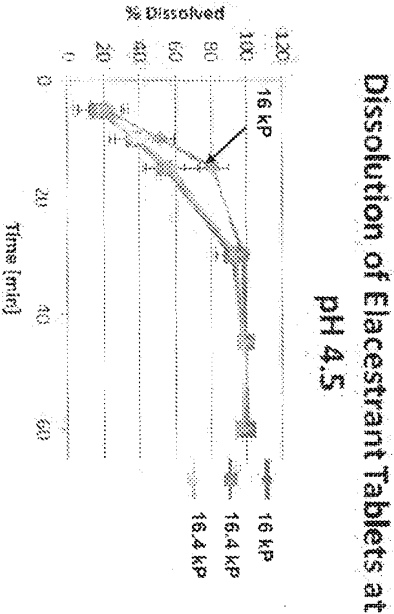


FIG. 12D

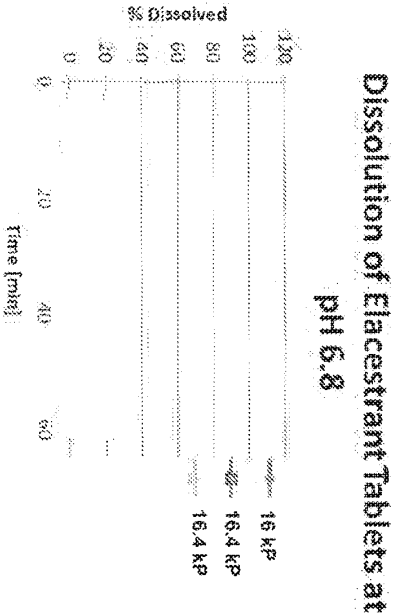


FIG. 13A

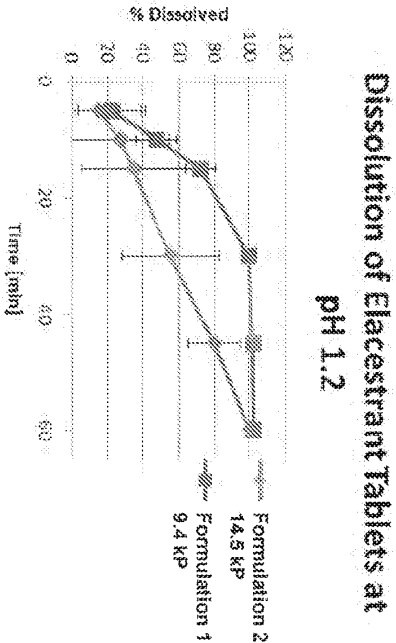


FIG. 13B

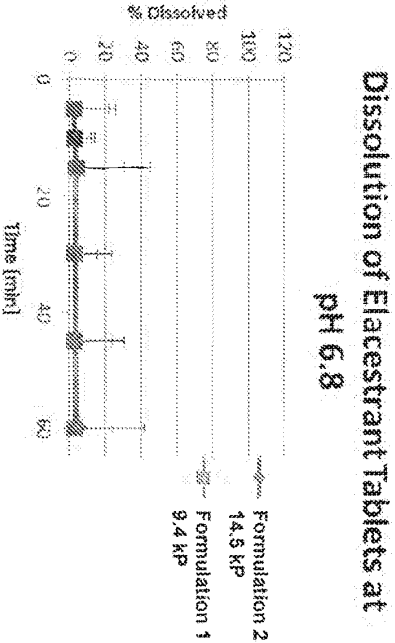
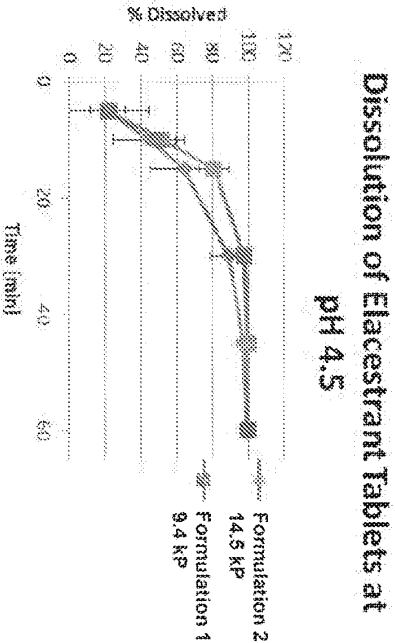
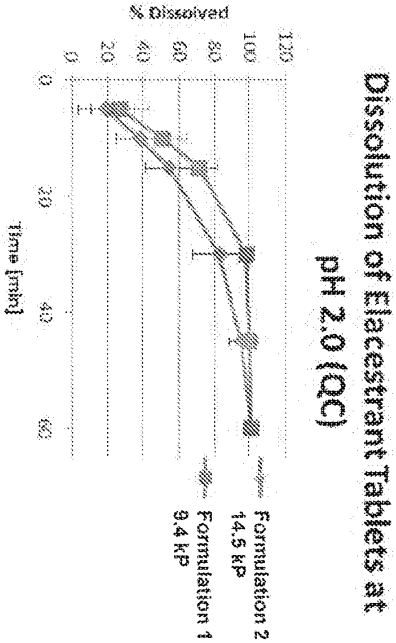


FIG. 13C

FIG. 13D

FIG. 14A

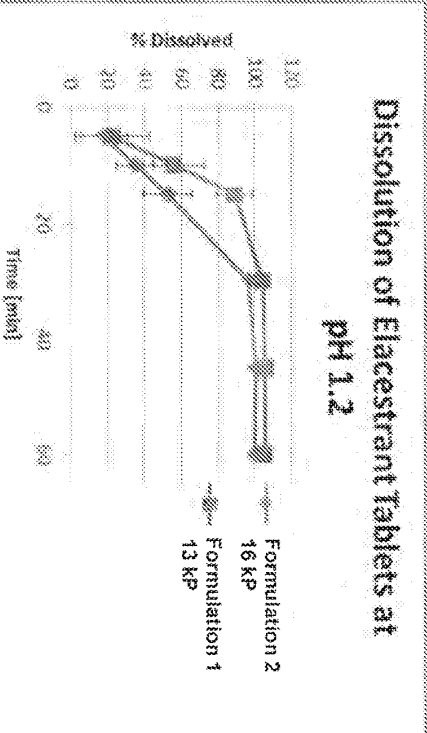


FIG. 14B

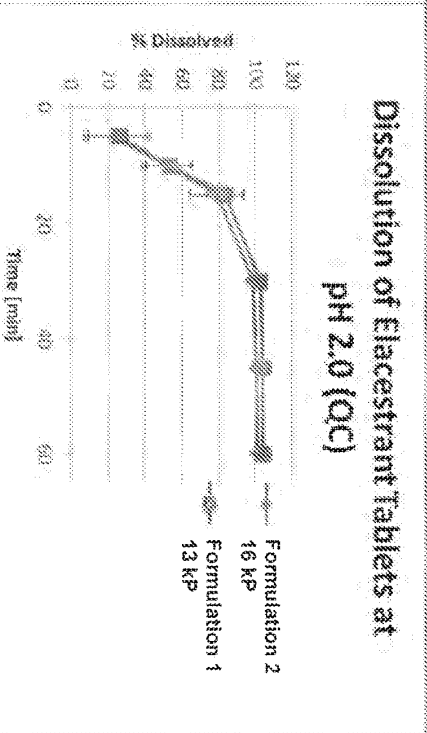


FIG. 14C

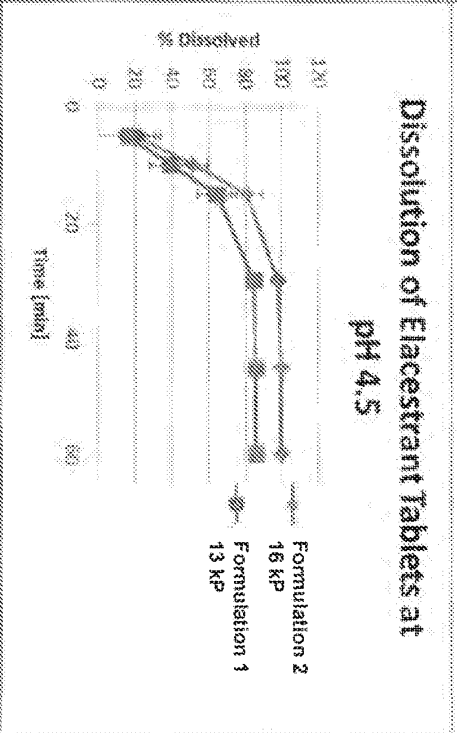


FIG. 14D

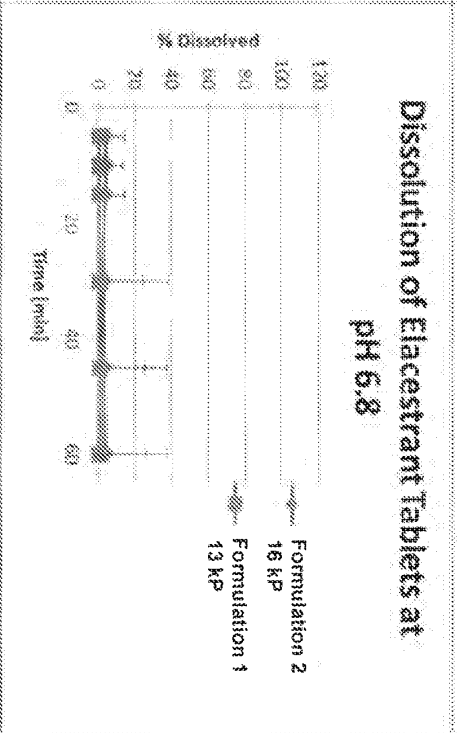


FIG. 15

DT stopped at 9 min/core cut in half

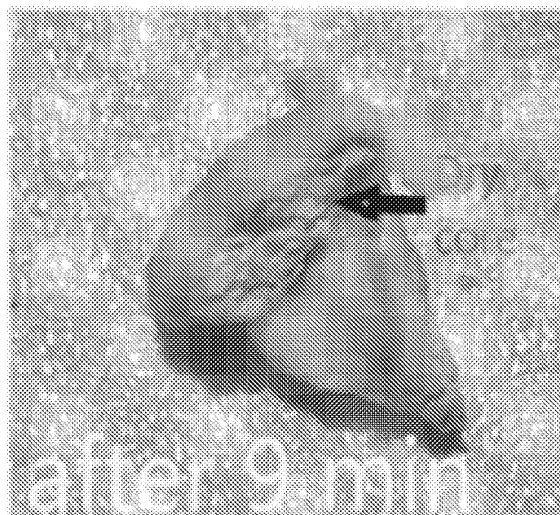


FIG. 16

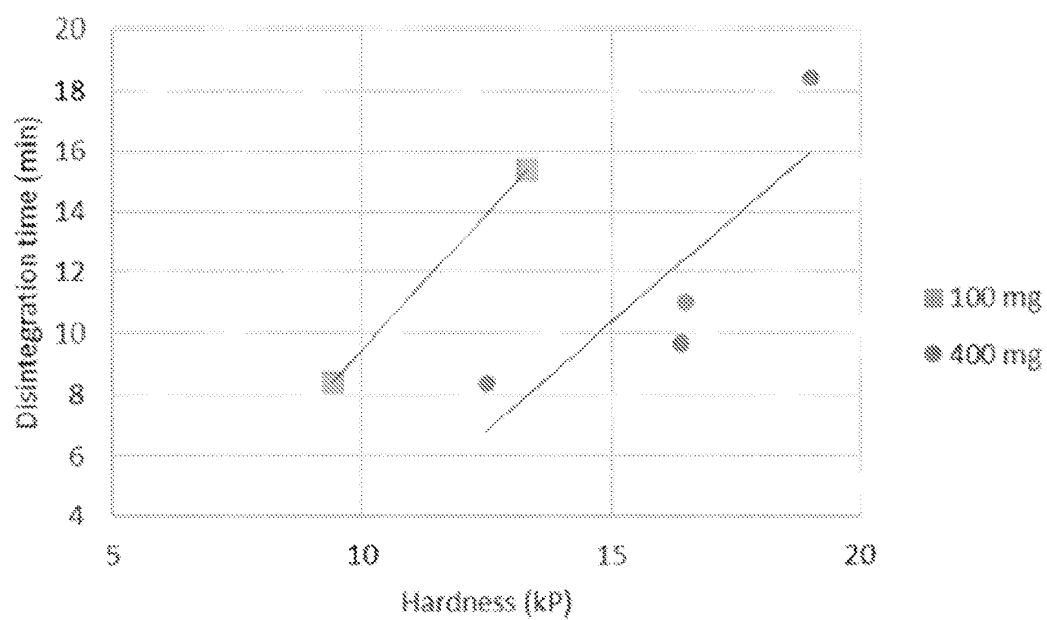


FIG. 17

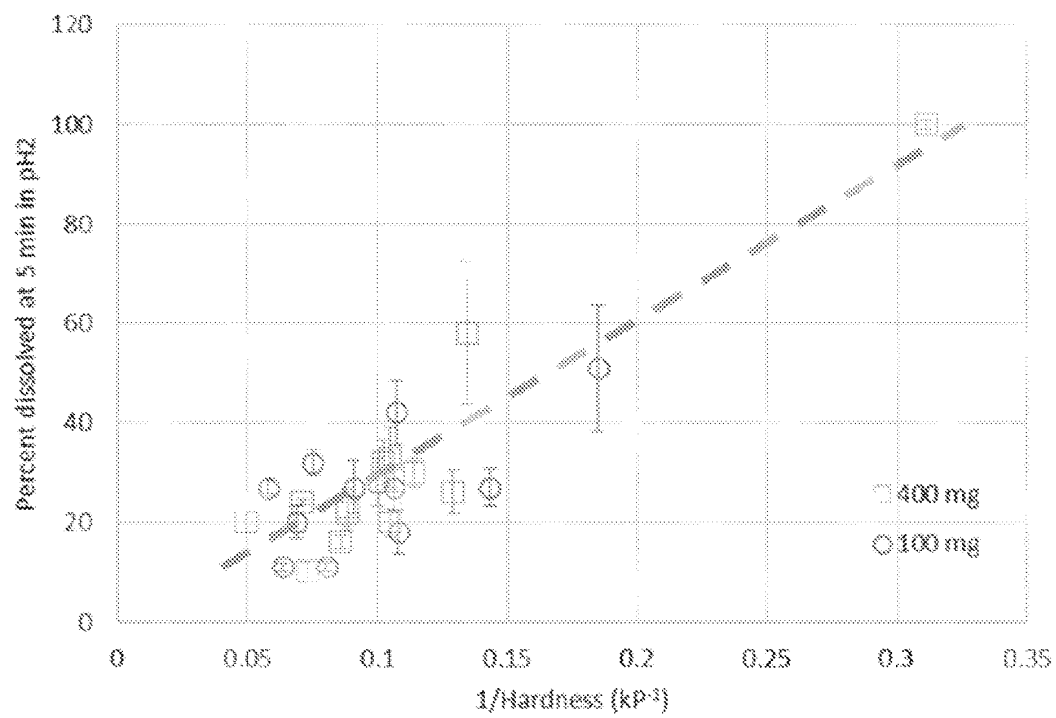
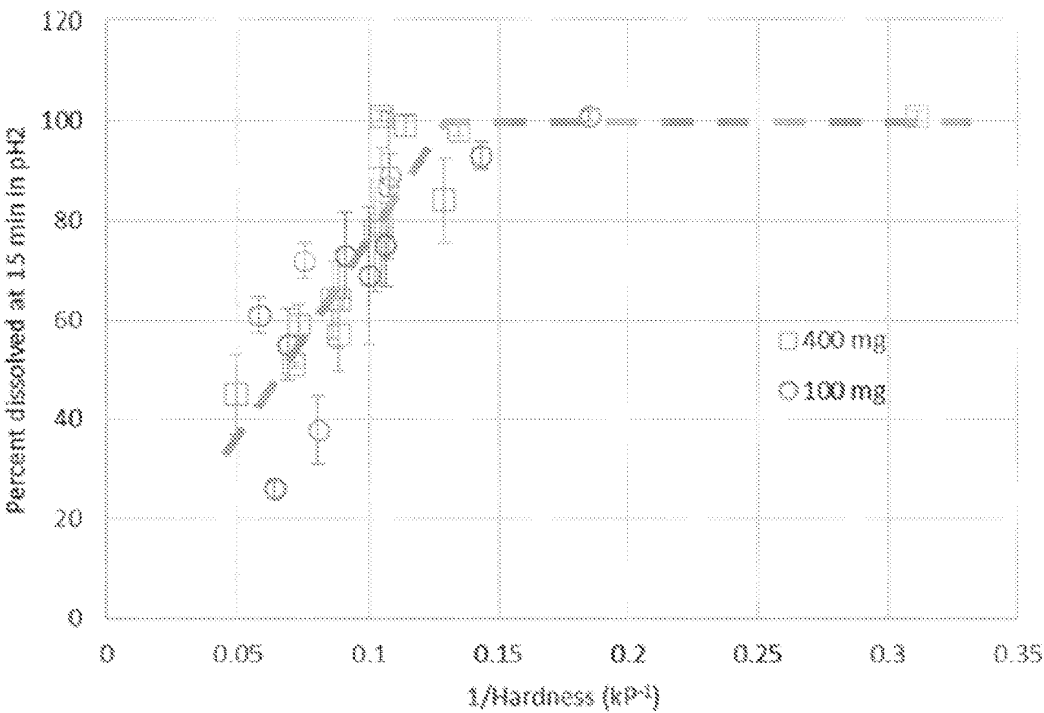
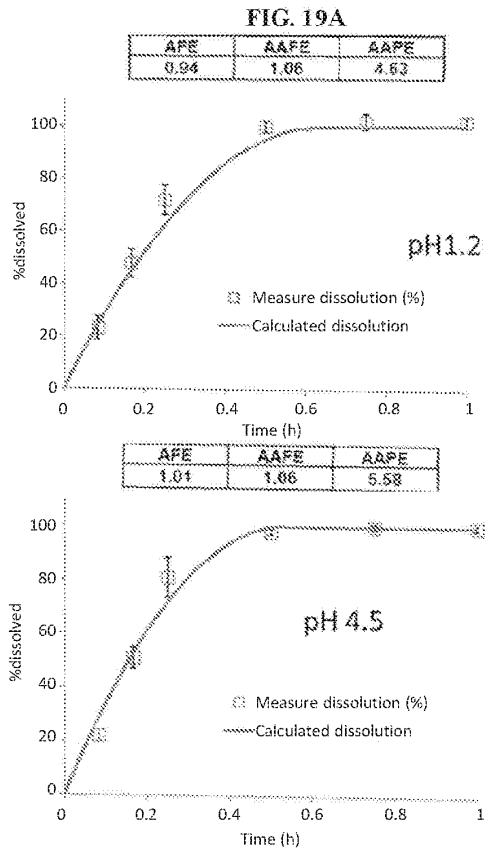
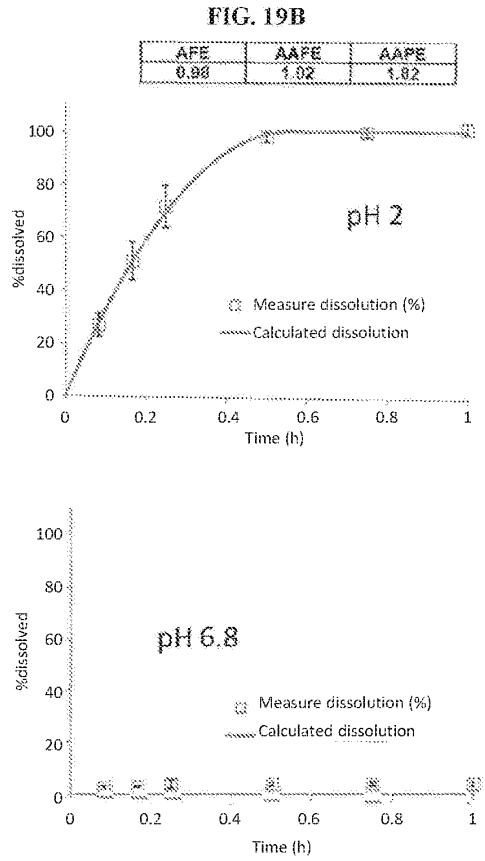


FIG. 18





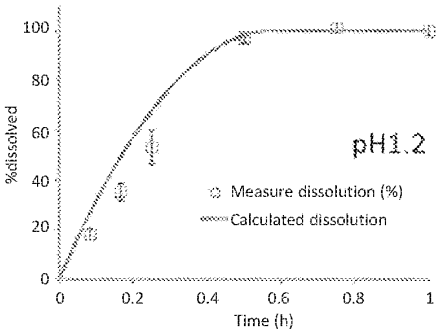
**FIG. 19C**



**FIG. 19D**

FIG. 20A

| AFE  | AAFE | AAPE |
|------|------|------|
| 1.16 | 1.48 | 8.20 |



| AFE  | AAFE | AAPE |
|------|------|------|
| 1.06 | 1.08 | 8.22 |

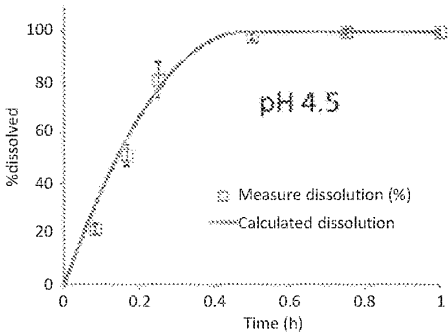


FIG. 20C

FIG. 20B

| AFE  | AAFE | AAPE |
|------|------|------|
| 1.02 | 1.05 | 2.93 |

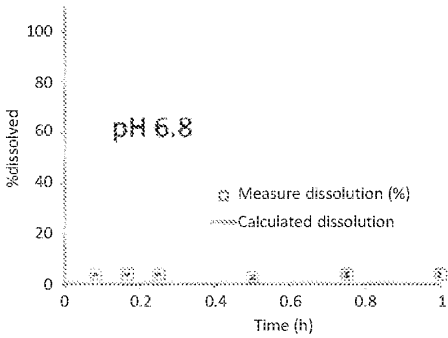
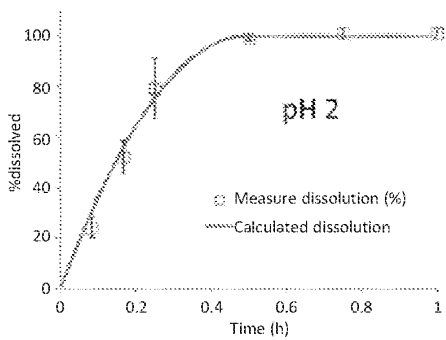


FIG. 20D

FIG. 21

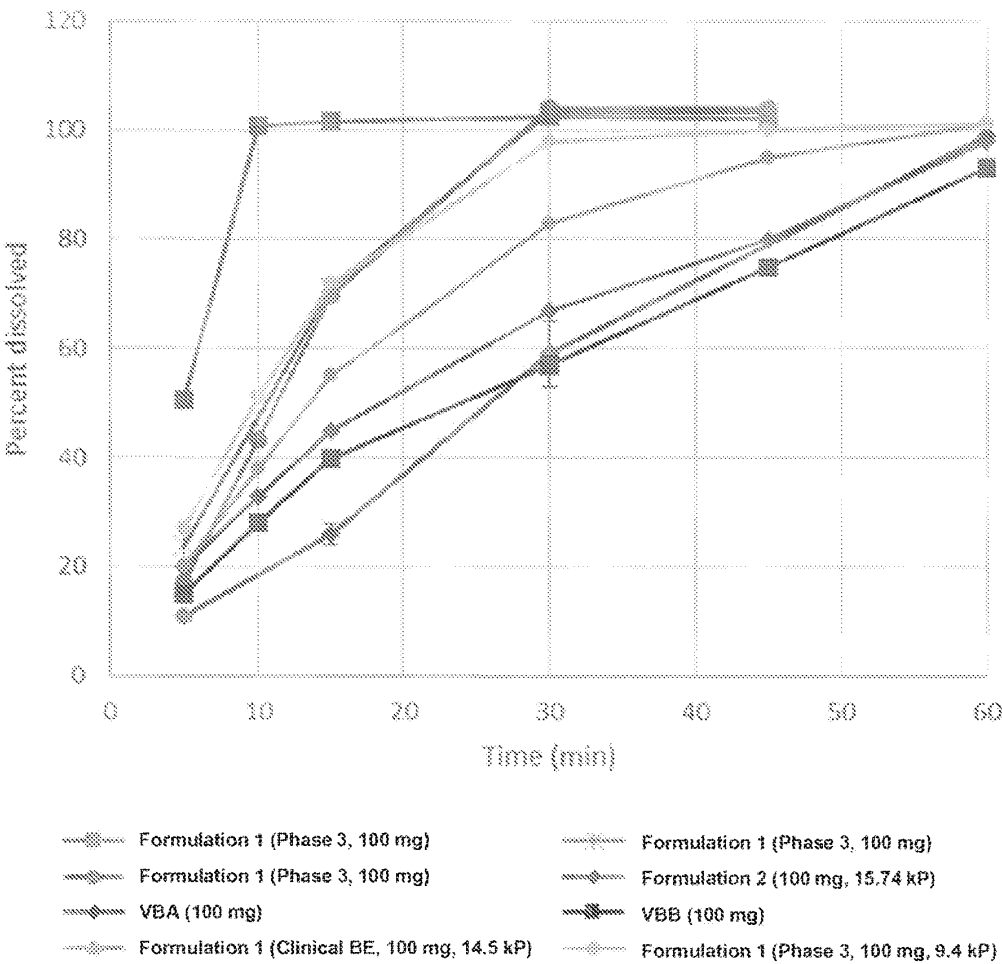


FIG. 22

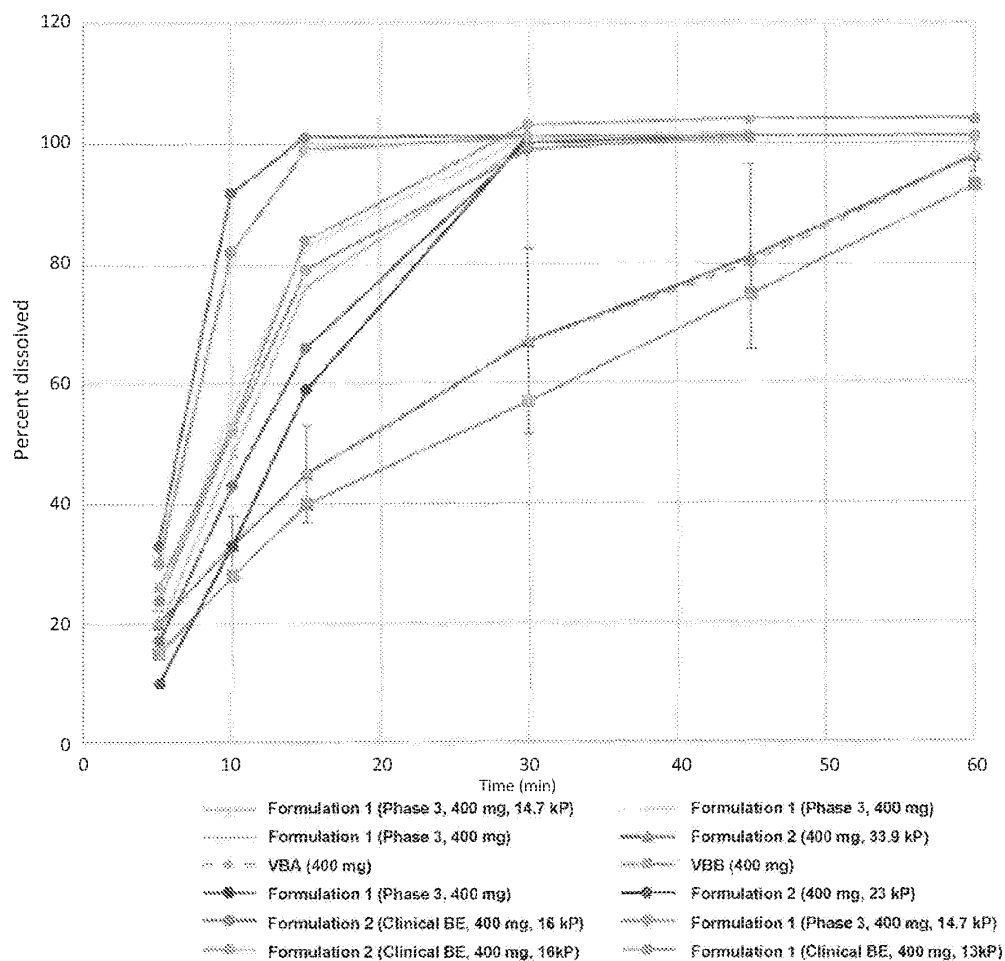


FIG. 23

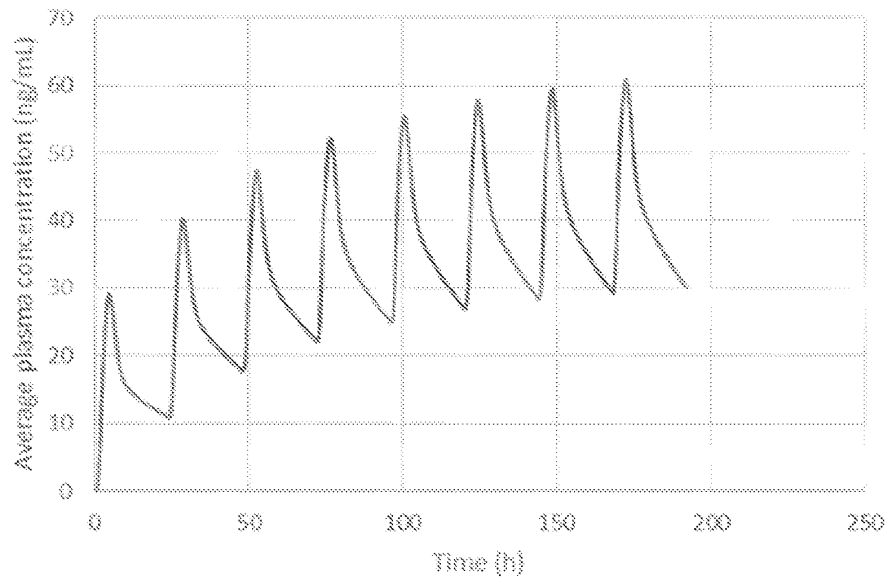


FIG. 24

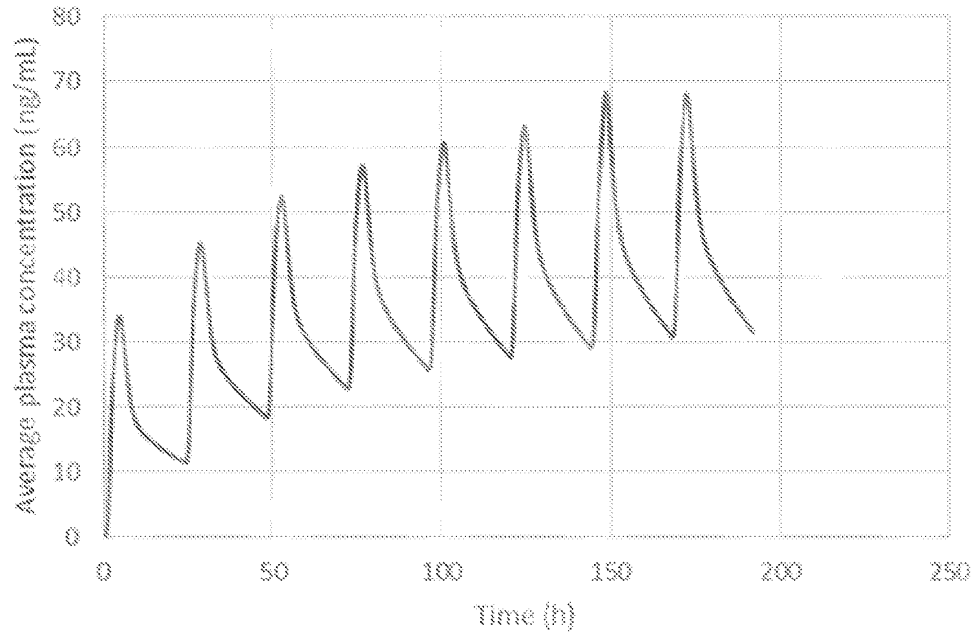


FIG. 25

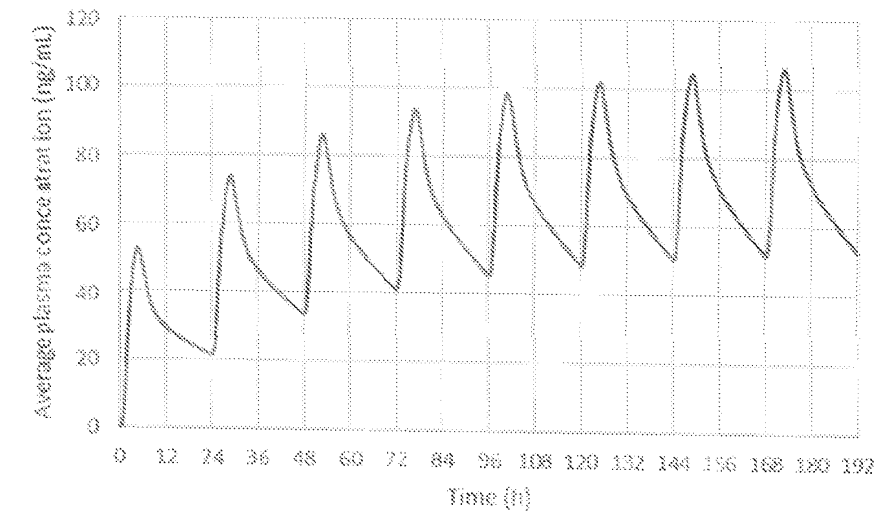


FIG. 26

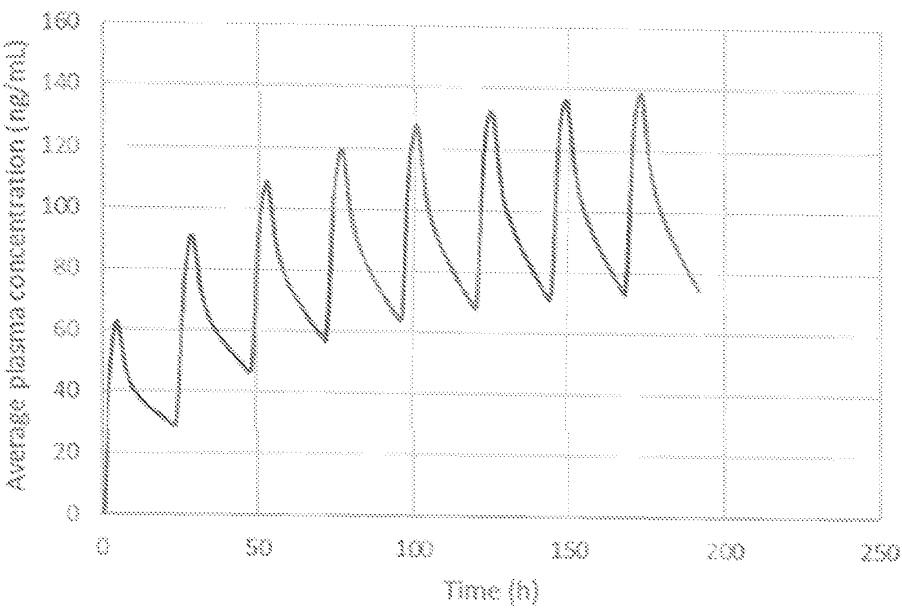


FIG. 27A

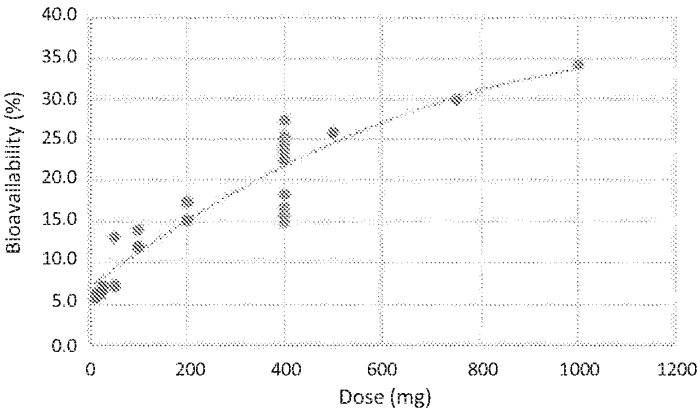


FIG. 27B

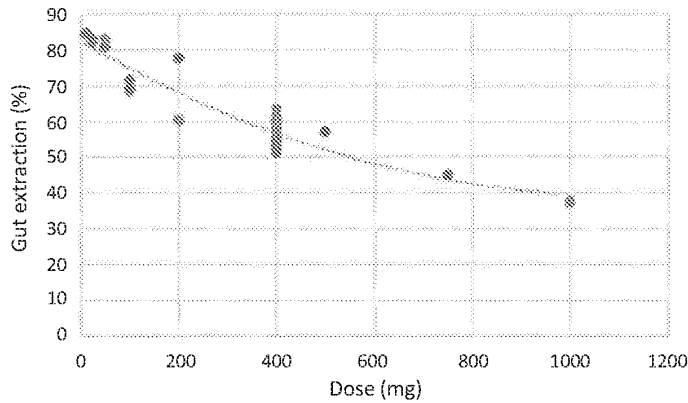


FIG. 27C

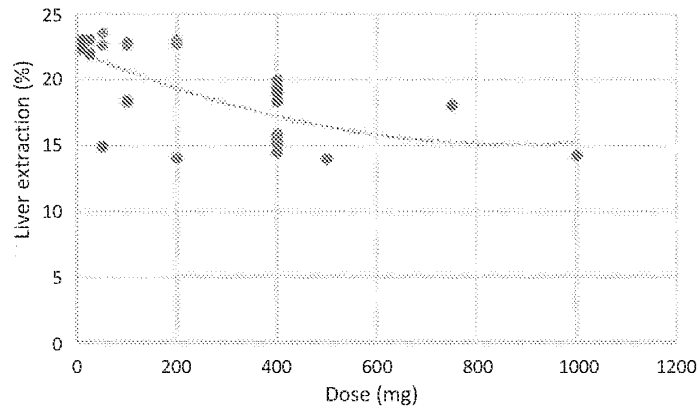


FIG. 28A

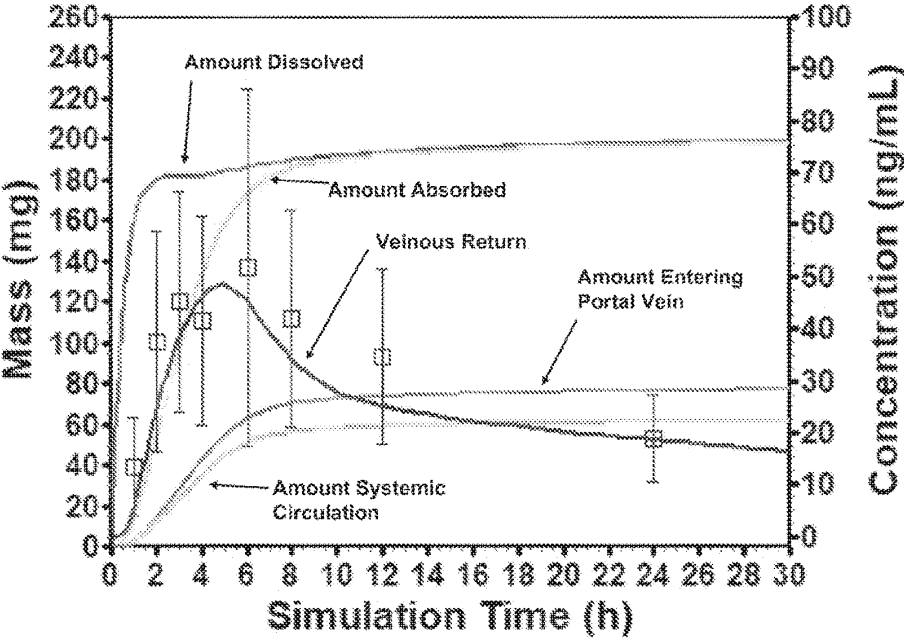


FIG. 28B

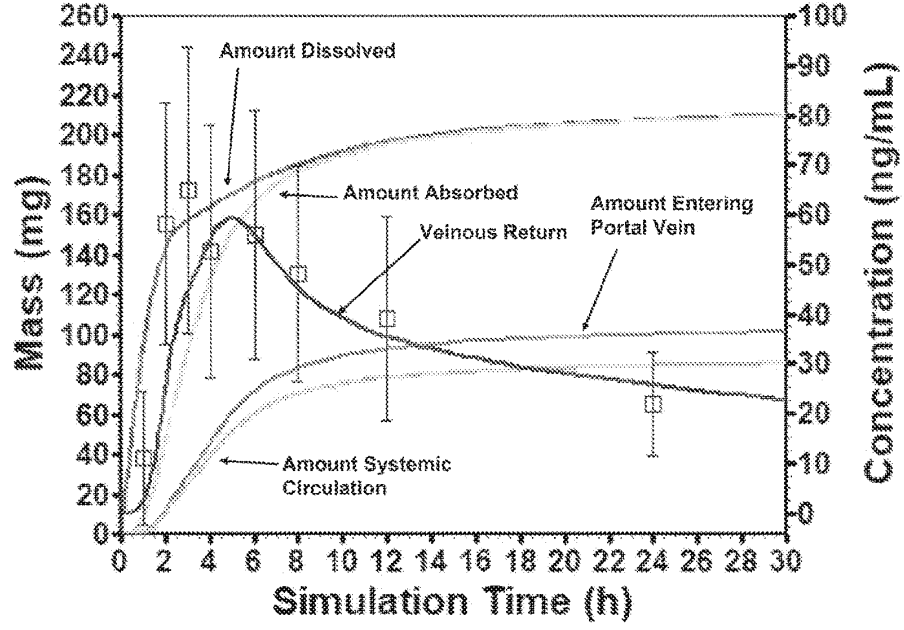


FIG. 28C

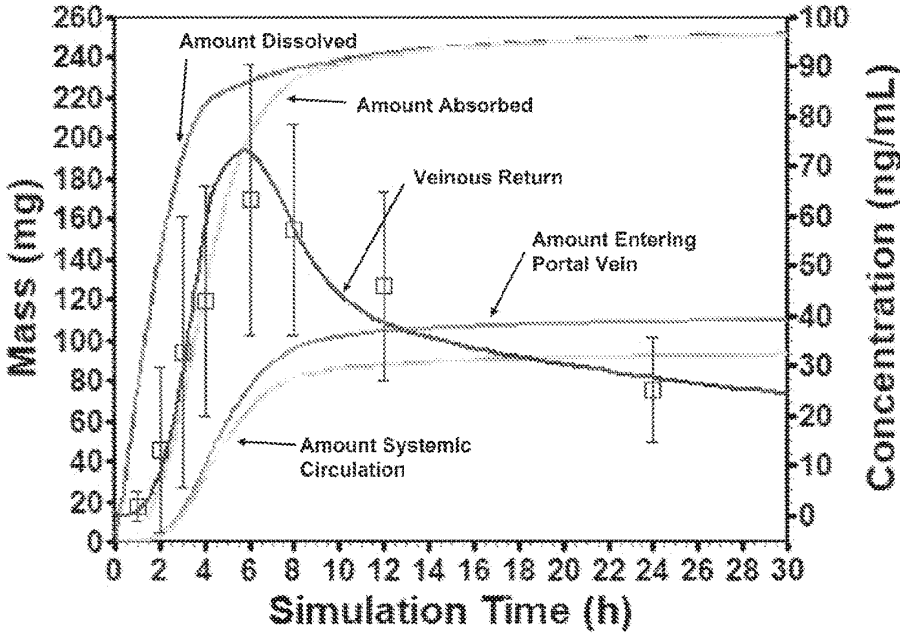


FIG. 29A

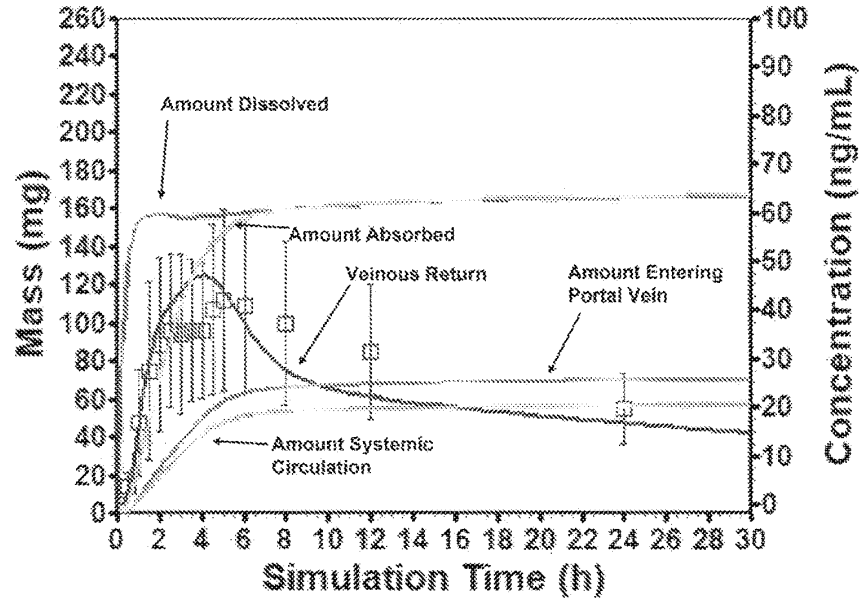


FIG. 29B

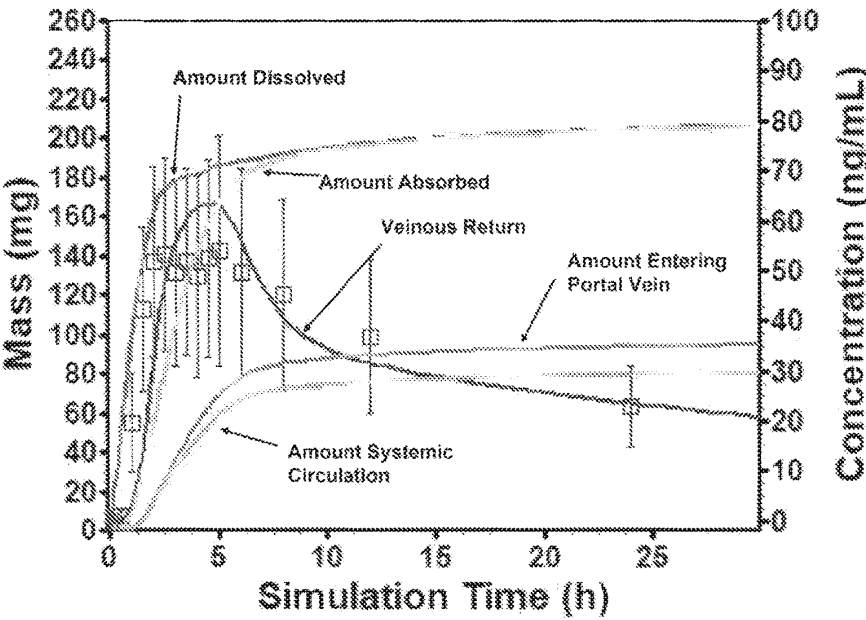


FIG. 30A

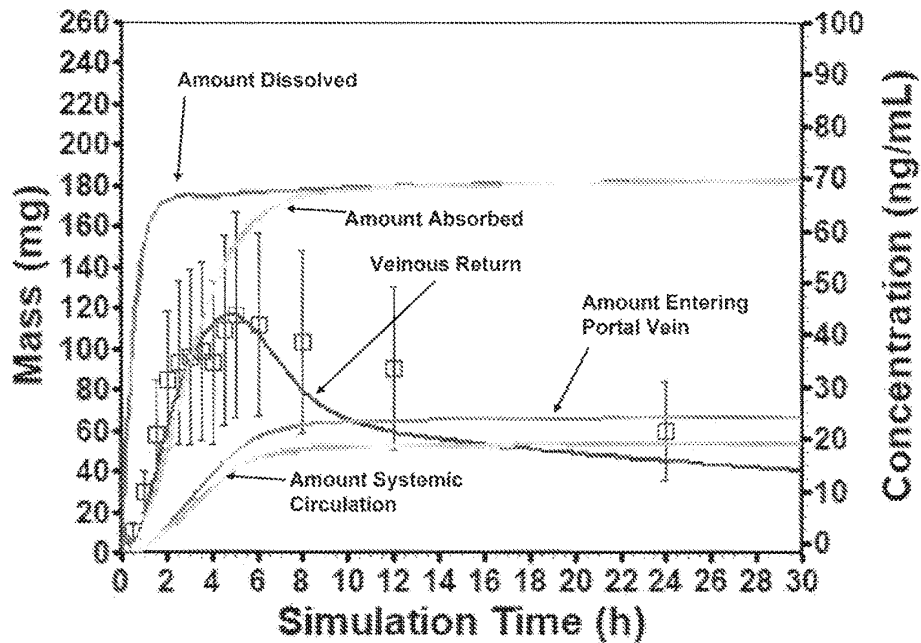


FIG. 30B

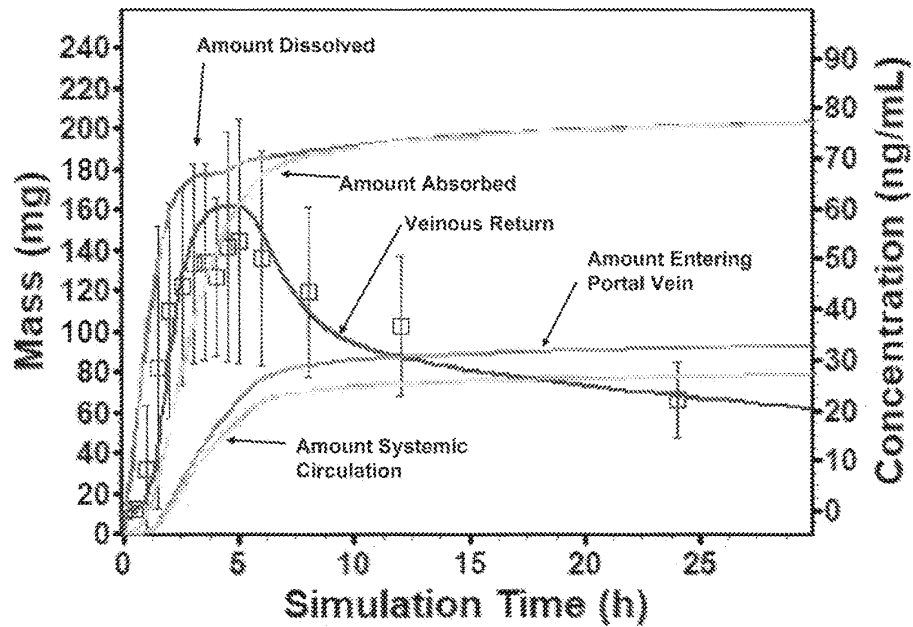


FIG. 31A

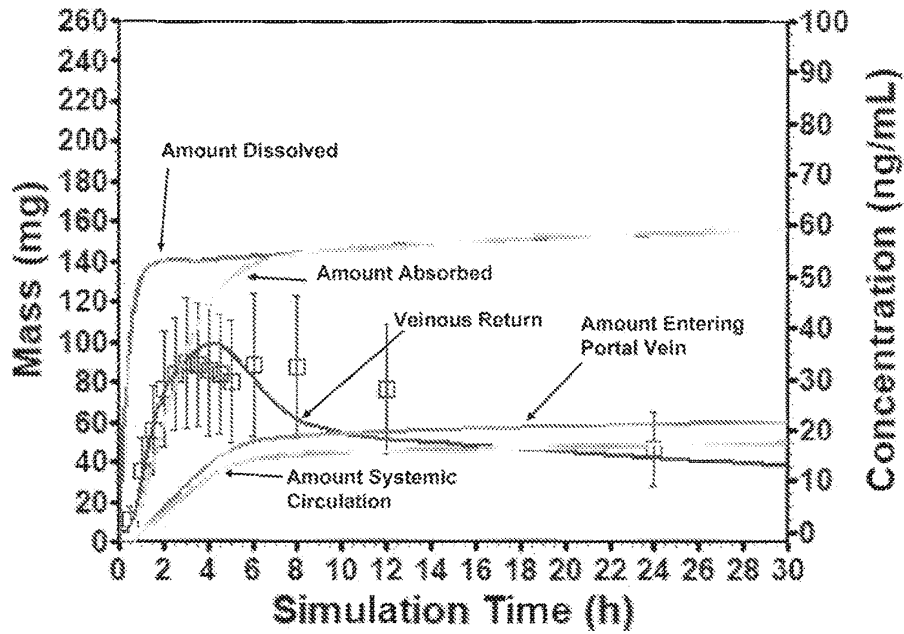


FIG. 31B

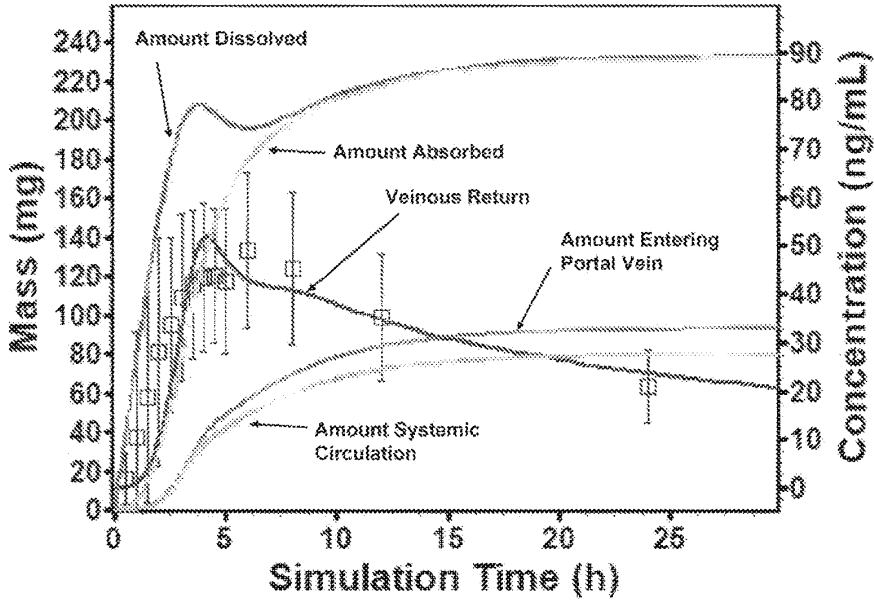


FIG. 32

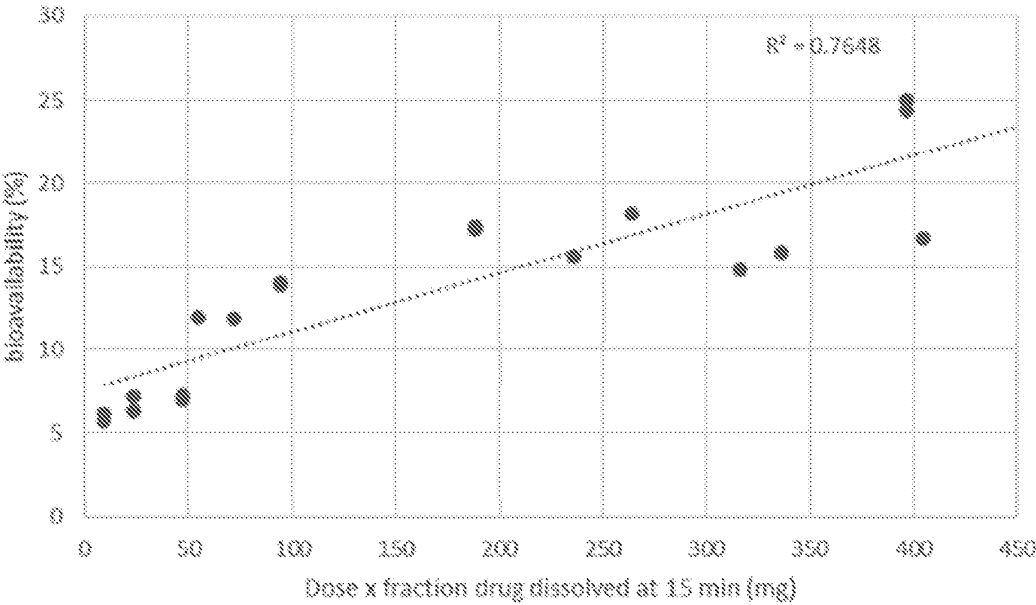


FIG. 33

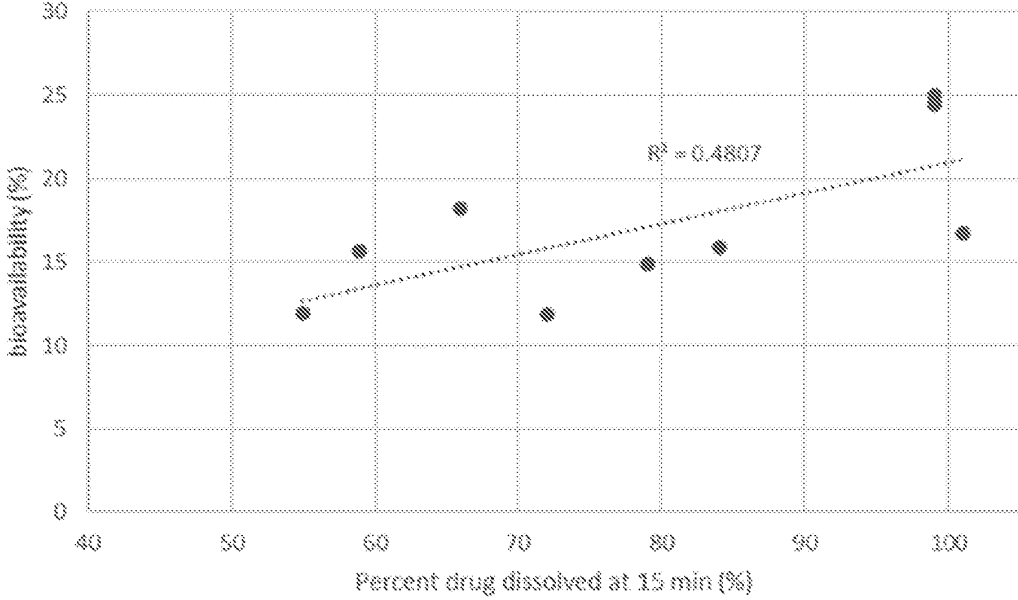


FIG. 34

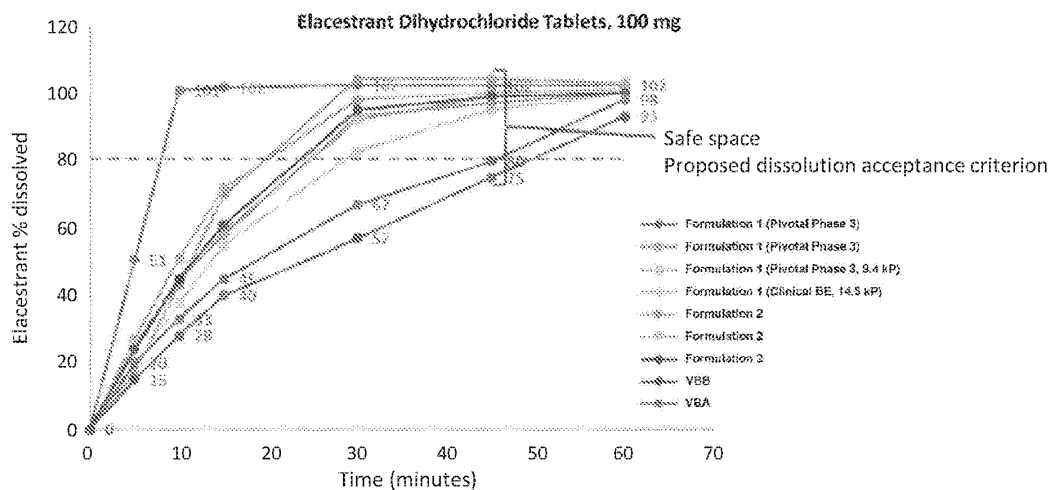


FIG. 35

