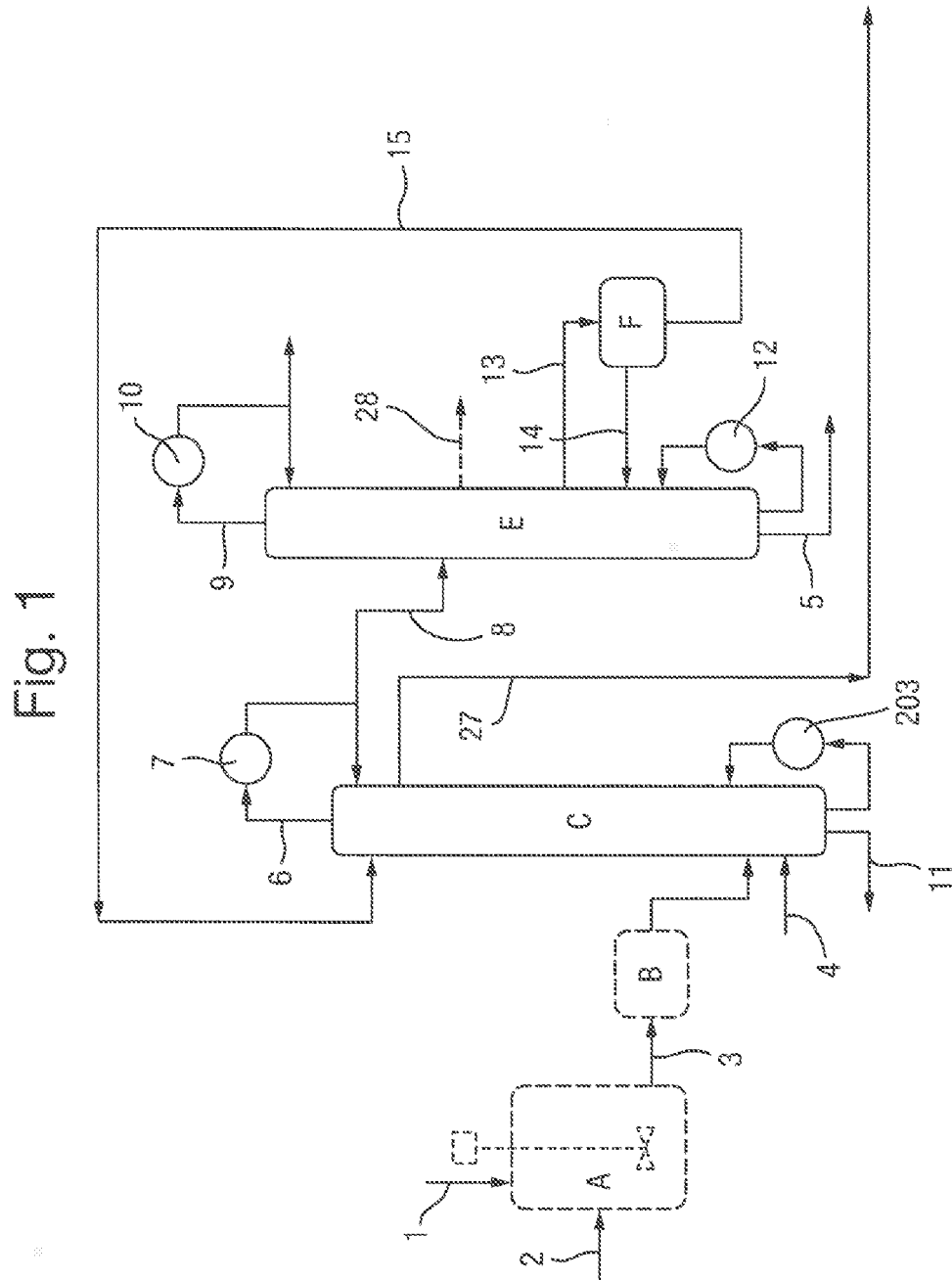




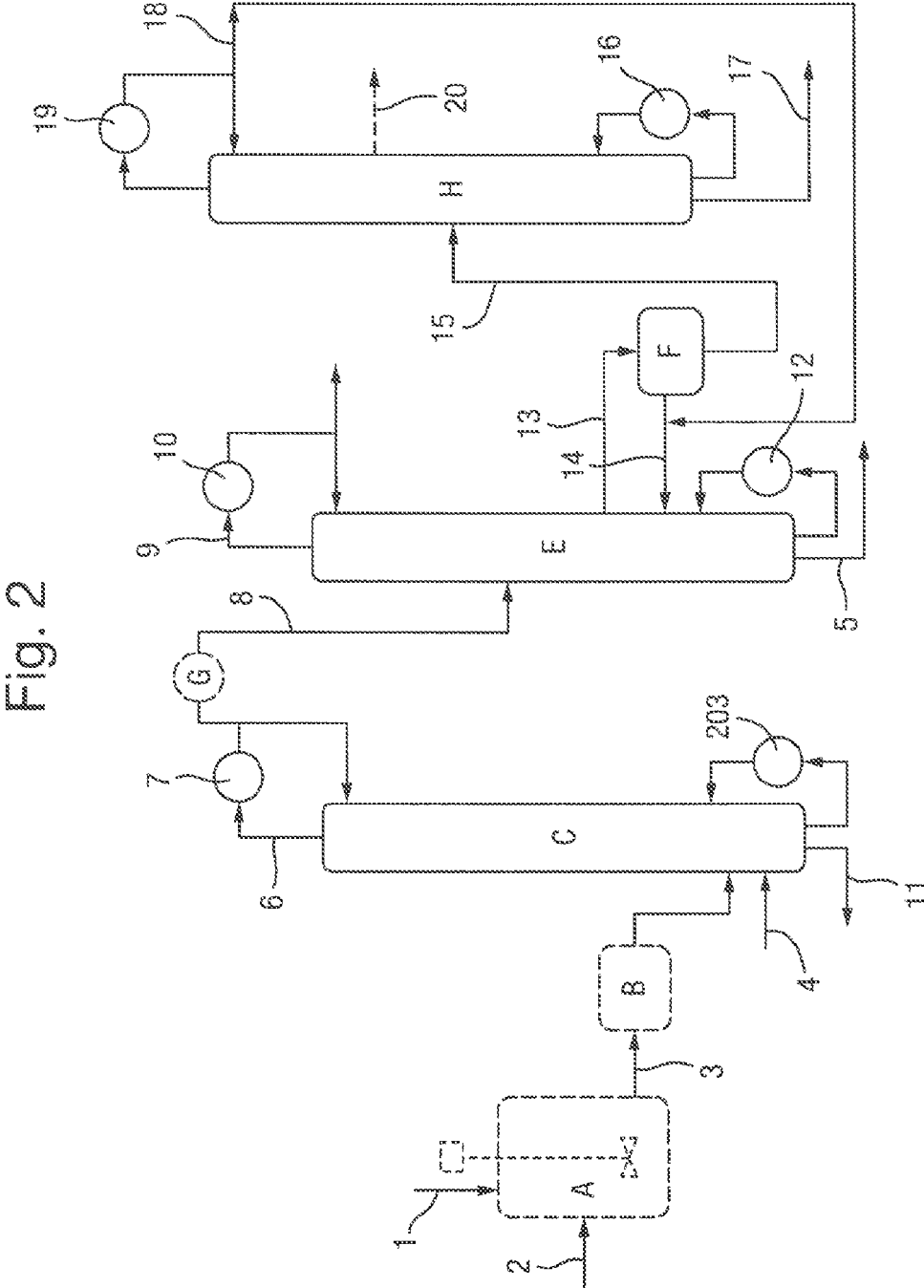
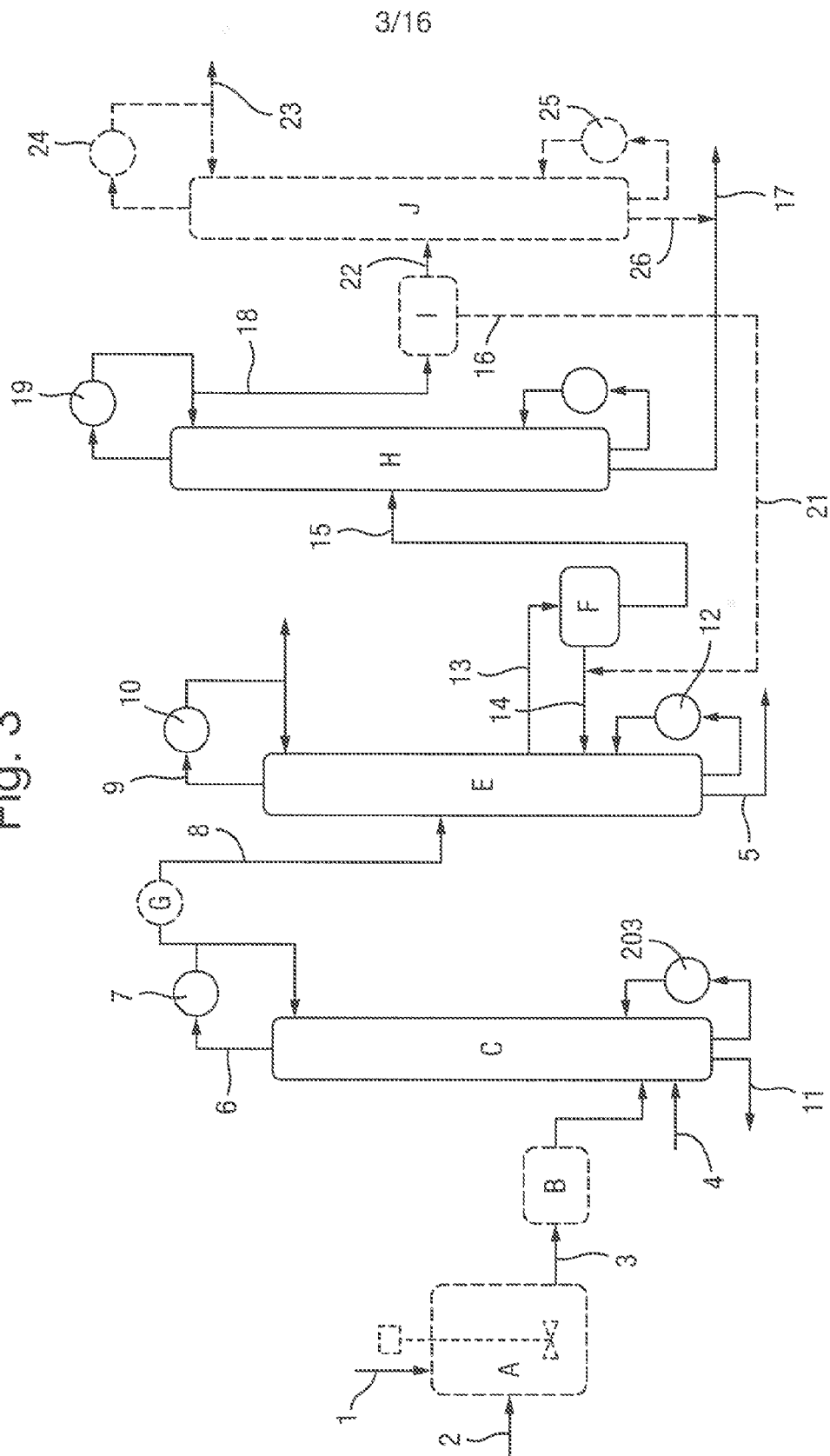


Fig. 3



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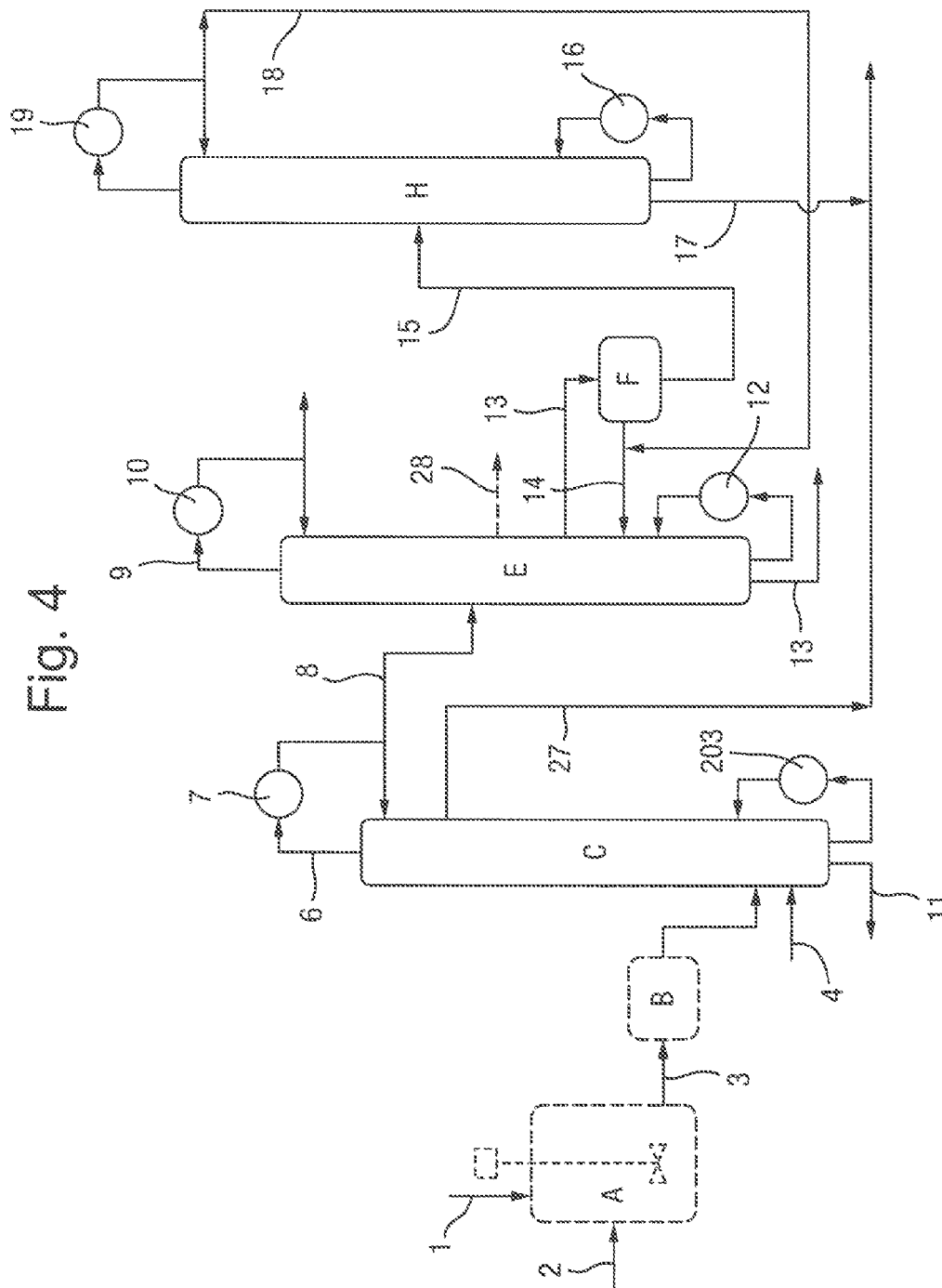


Fig. 5

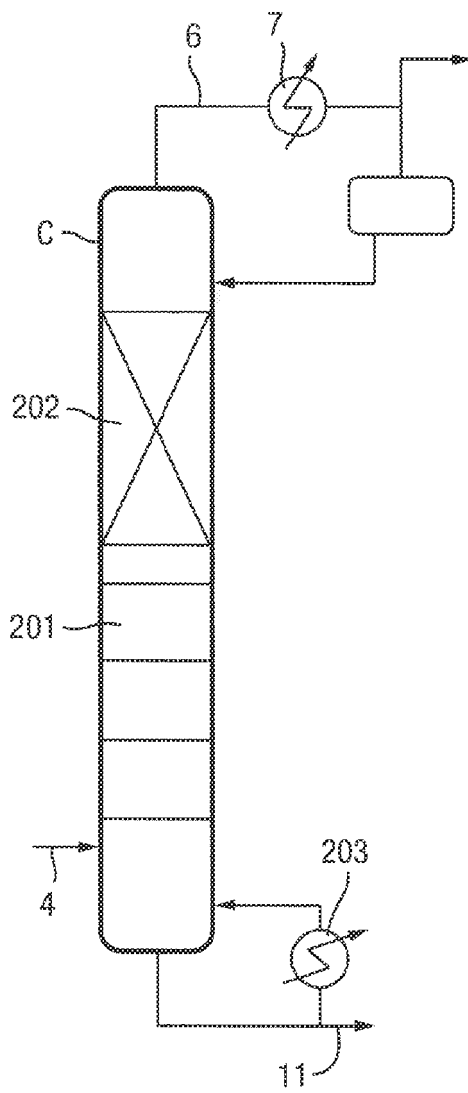
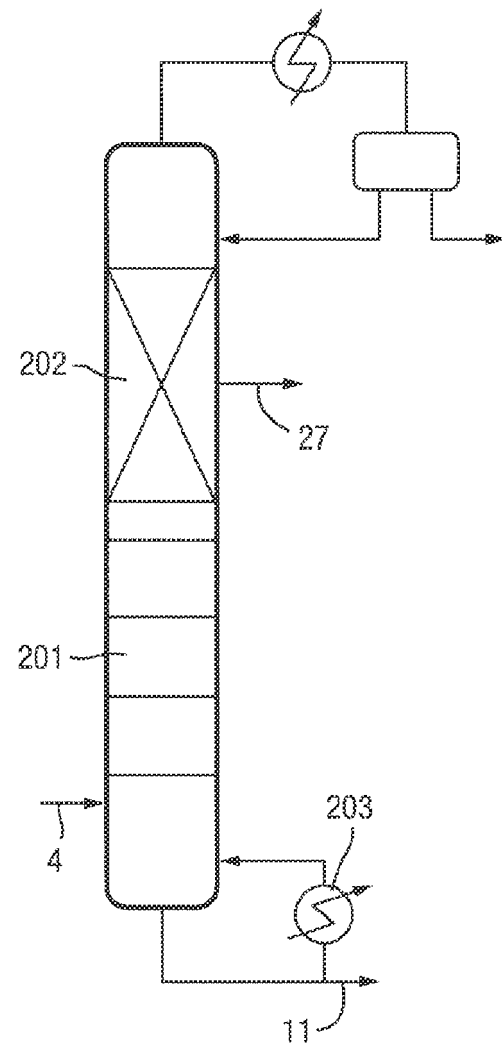
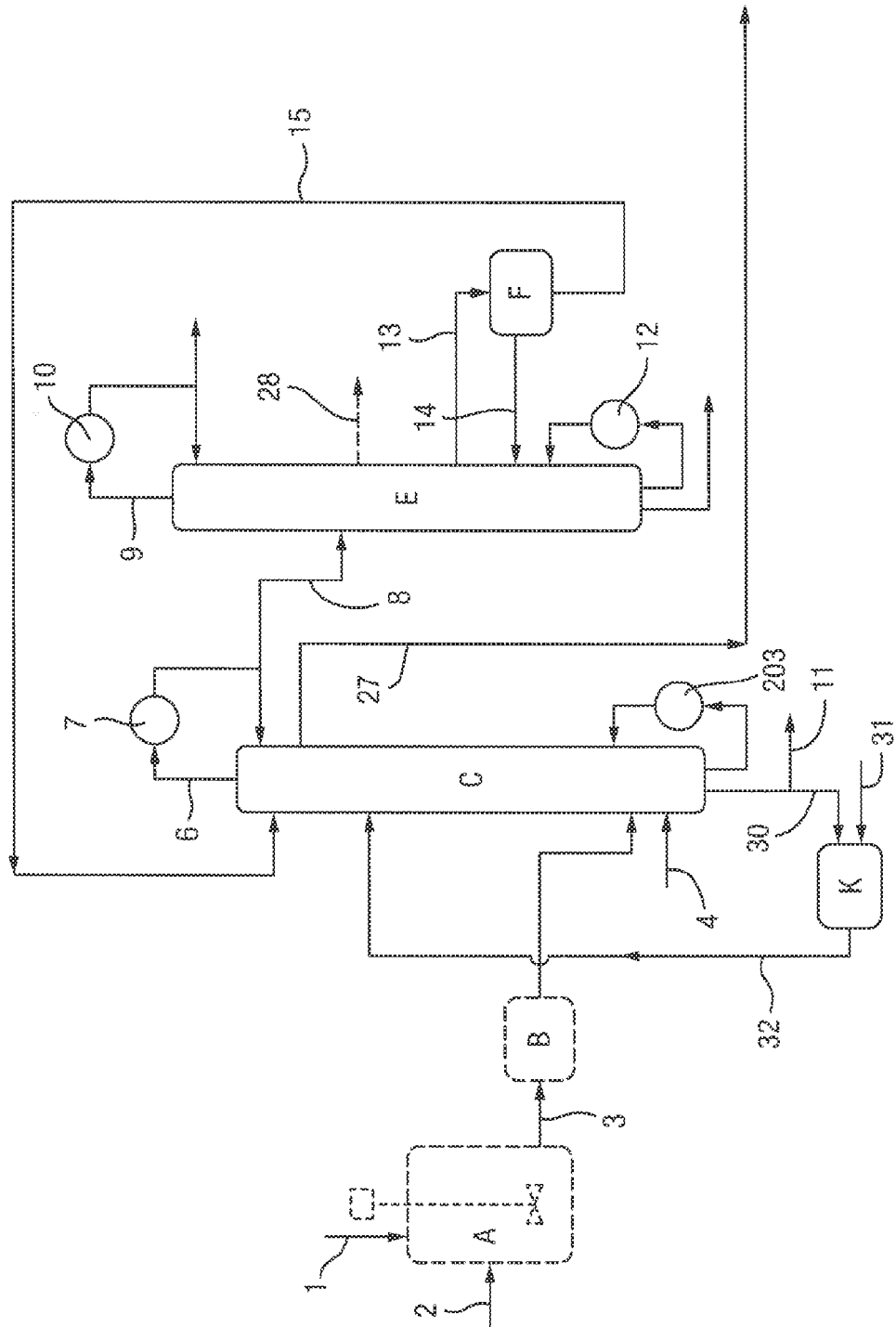


Fig. 6



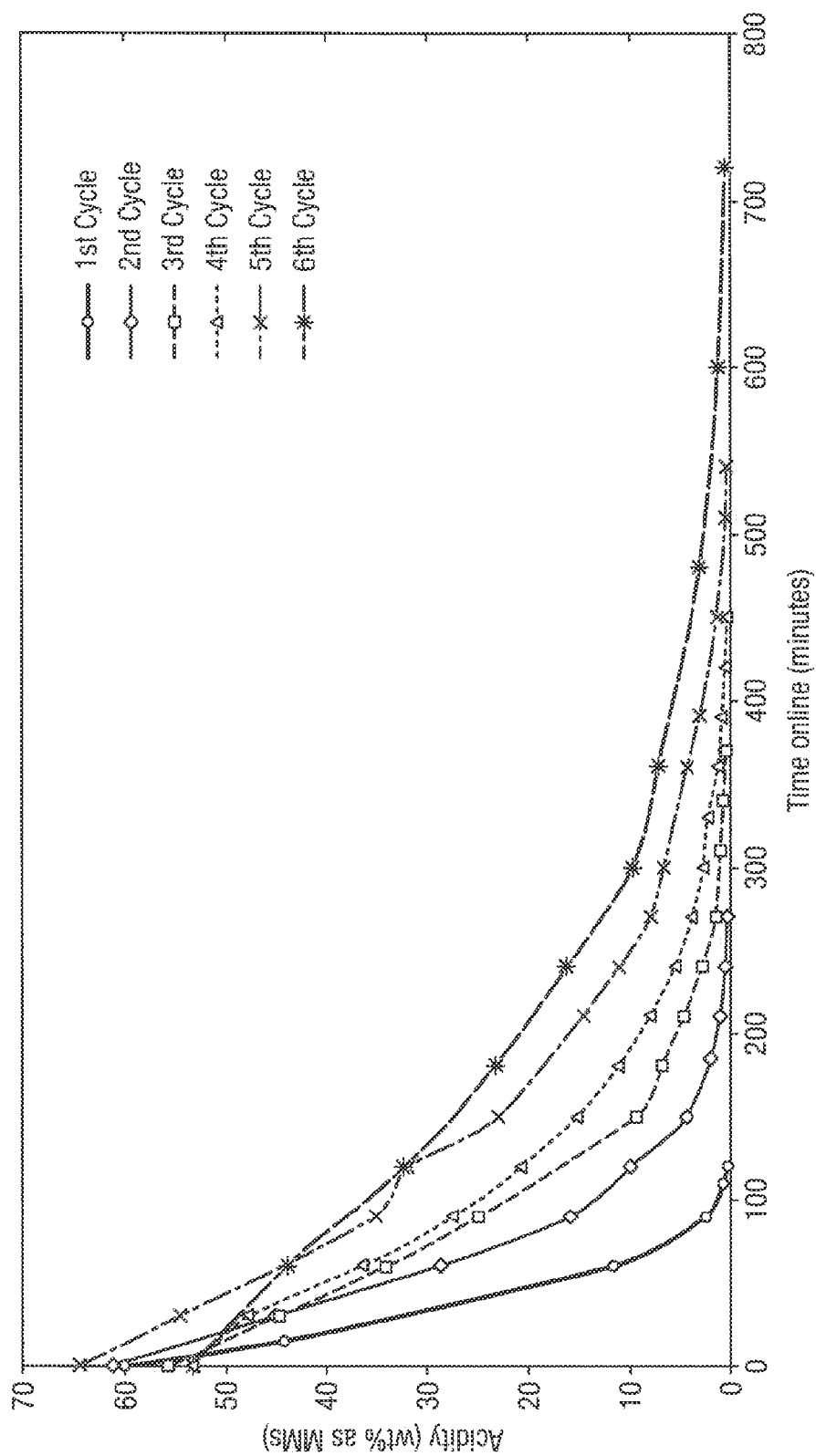
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Fig. 7



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Fig. 8a
Catalyst Deactivation Testwork



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Fig. 8b

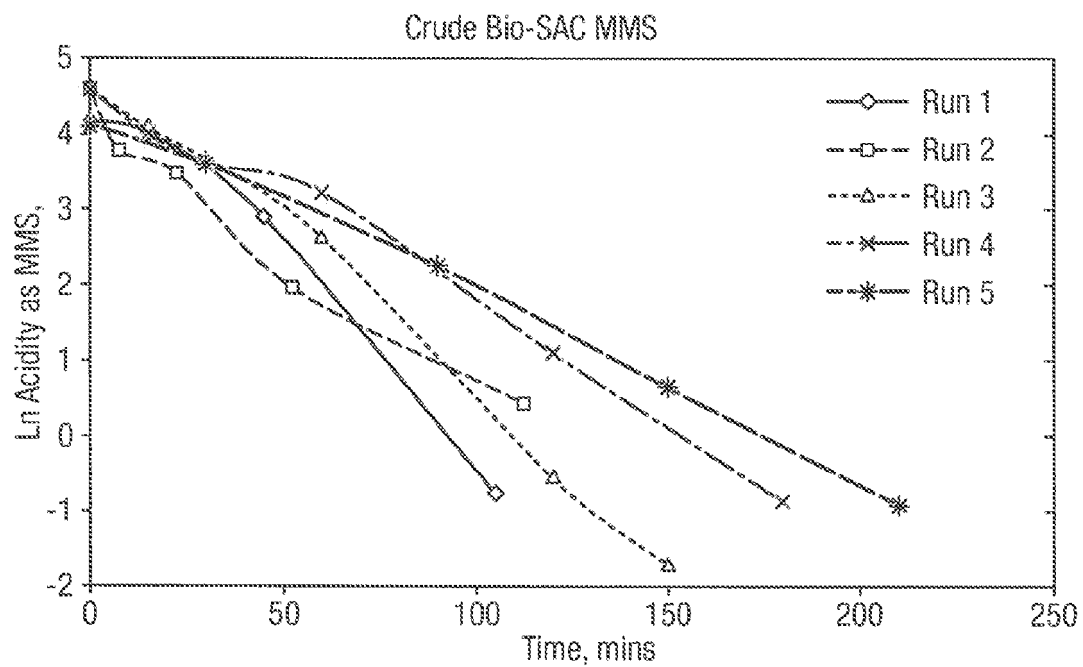
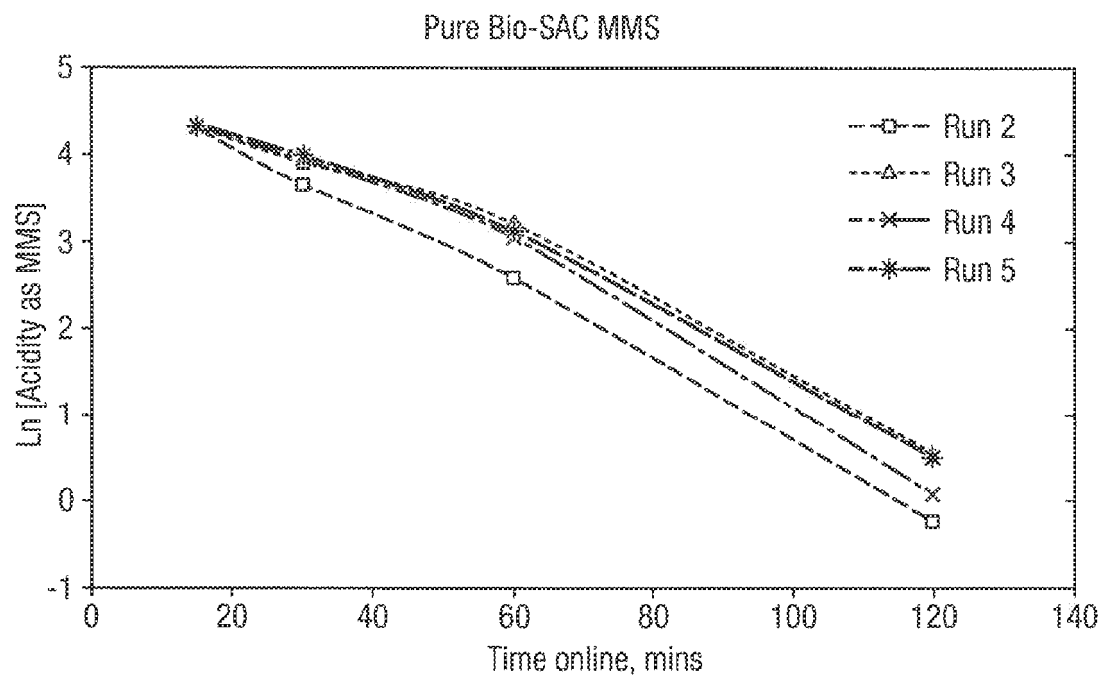


Fig. 9



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Fig. 10

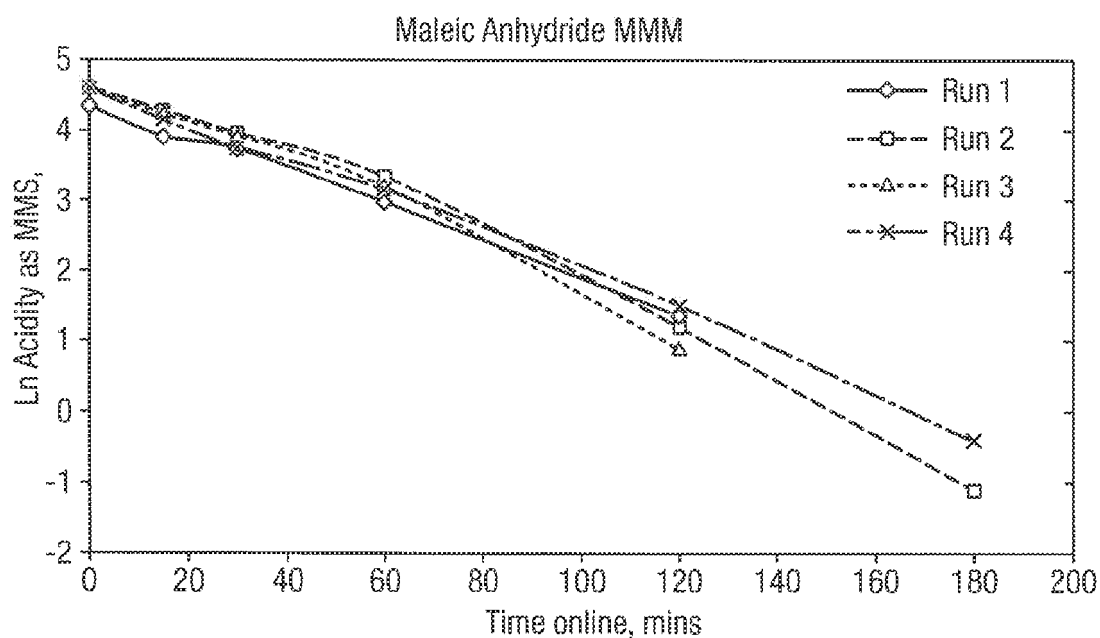
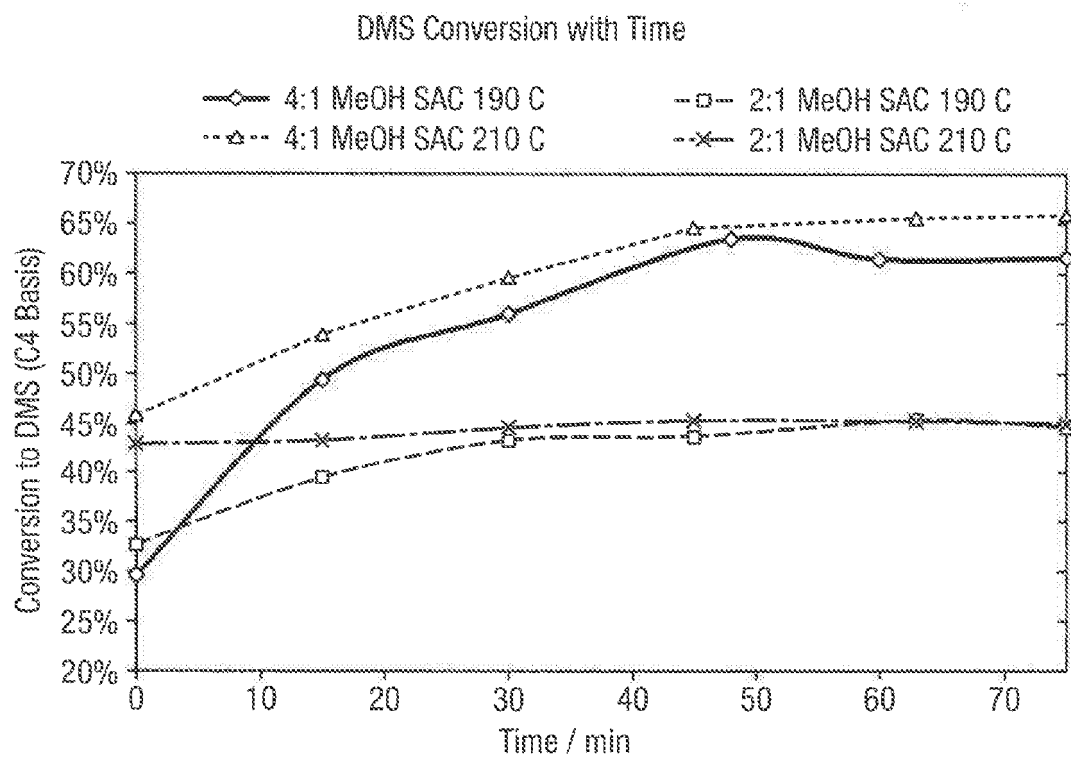


Fig. 11



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Fig. 12

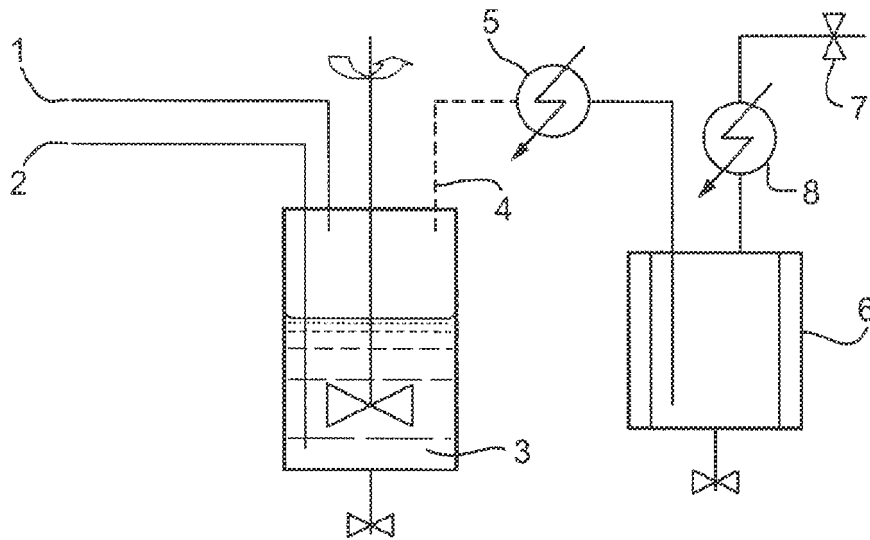
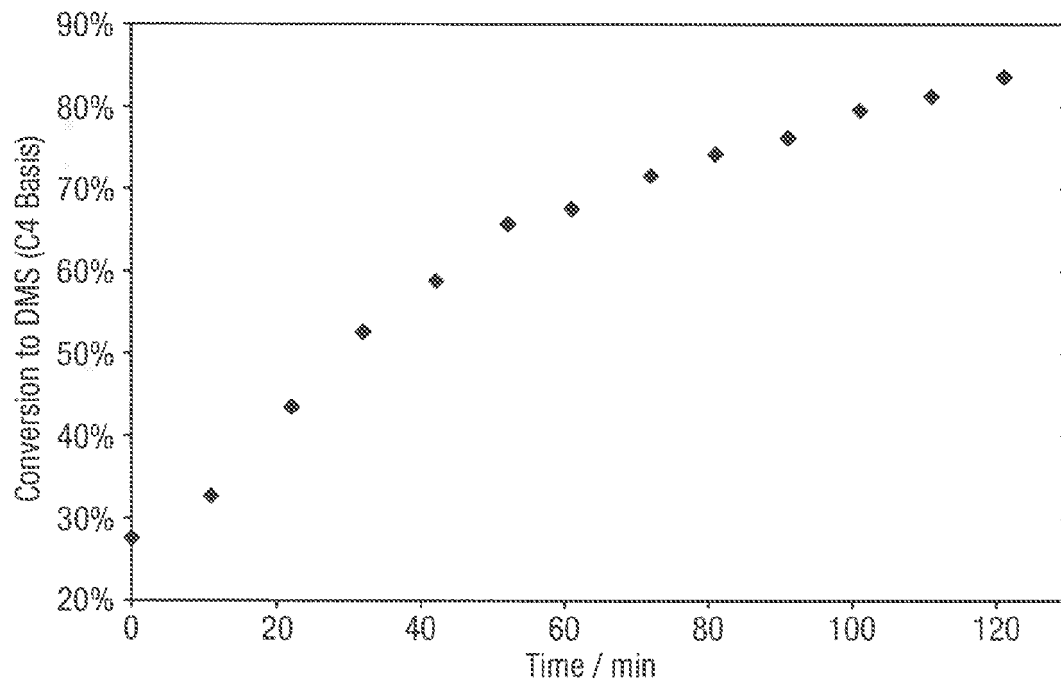
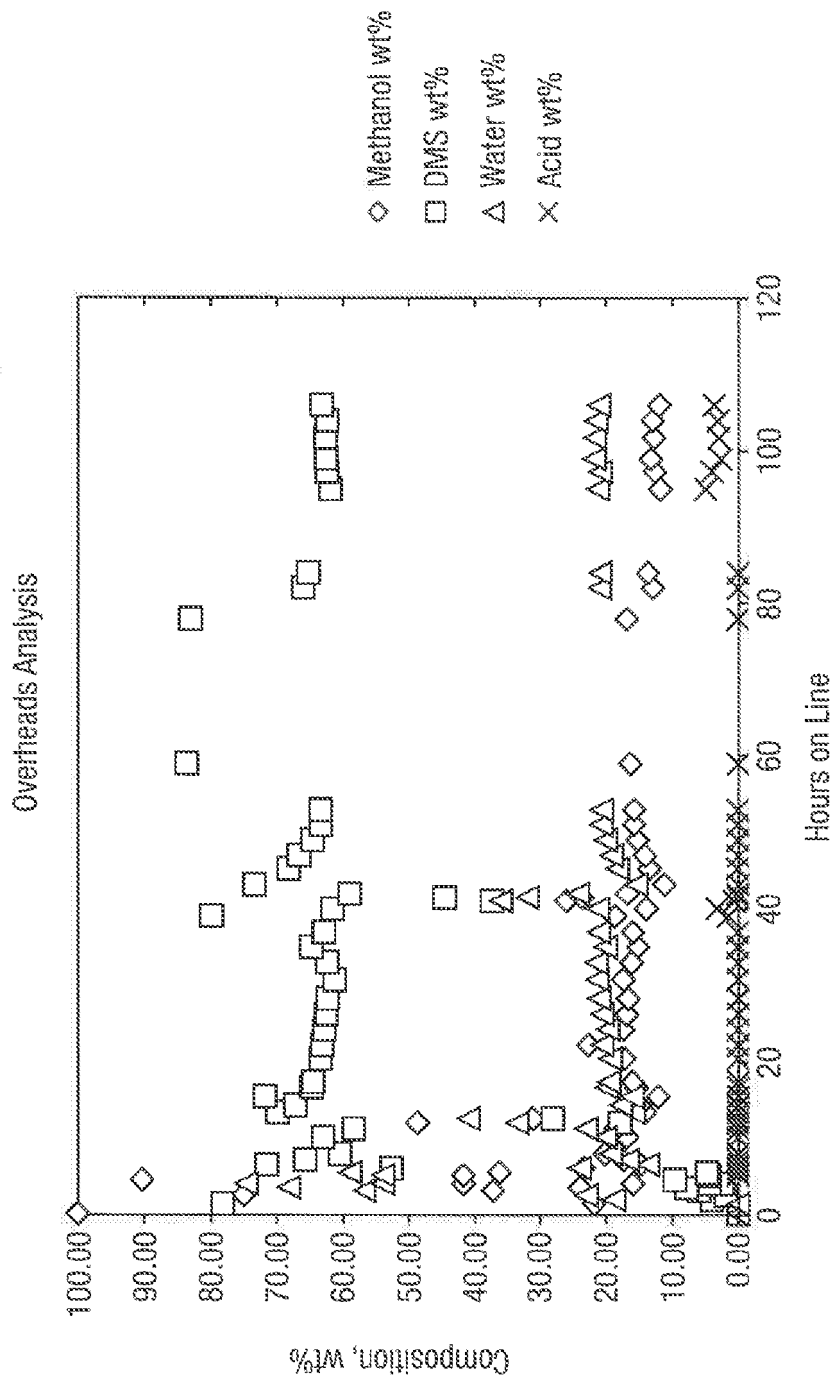


Fig. 13



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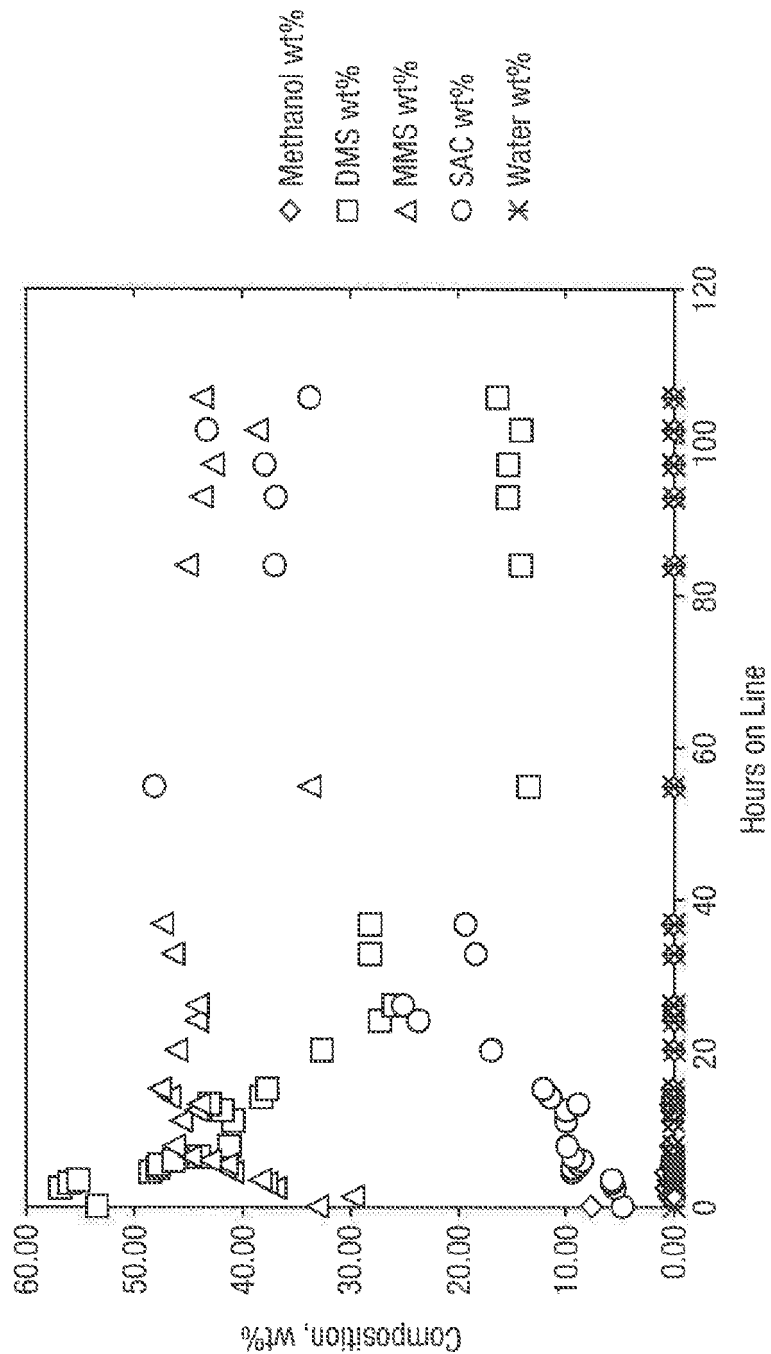
Fig. 14



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Fig. 15

Flask Analysis



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Fig. 16

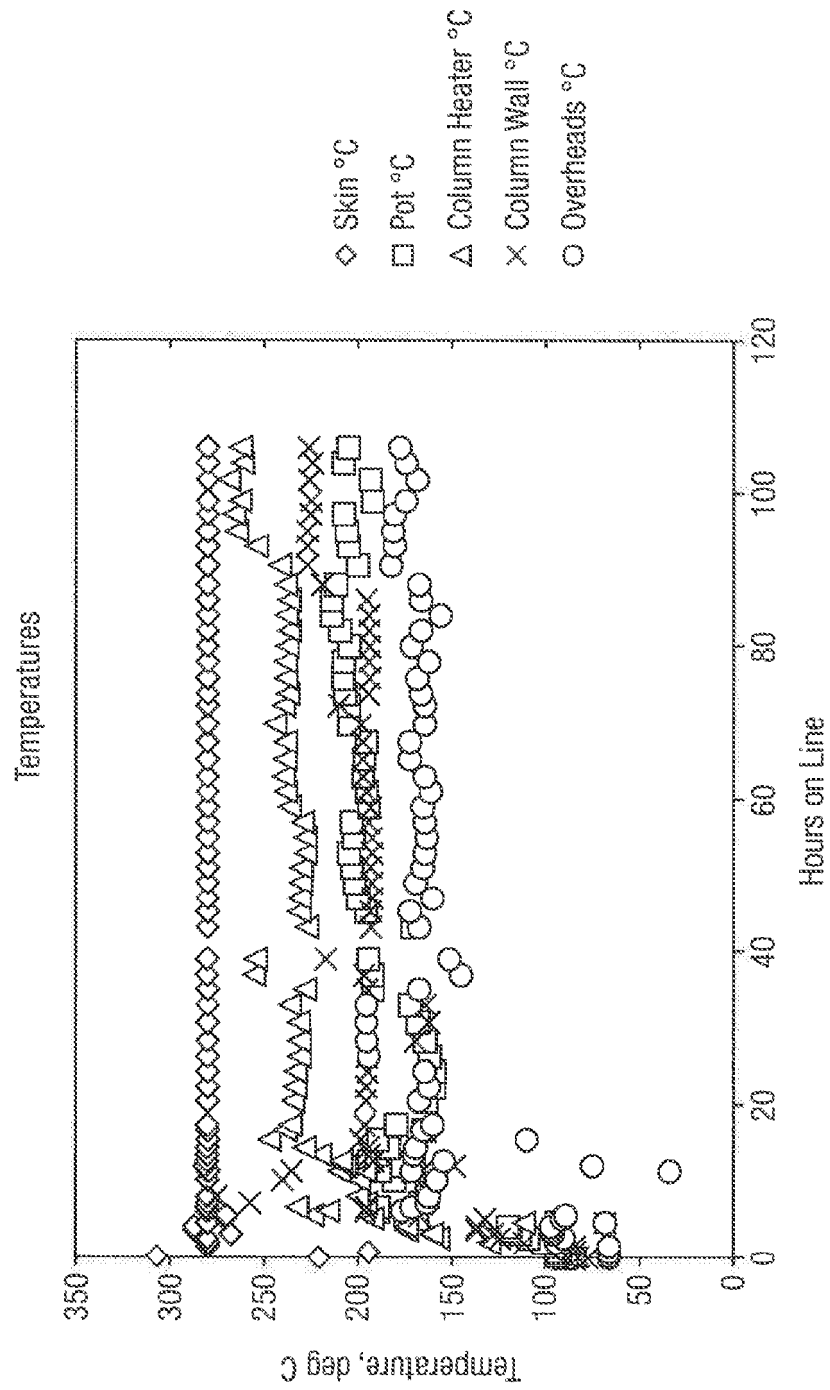
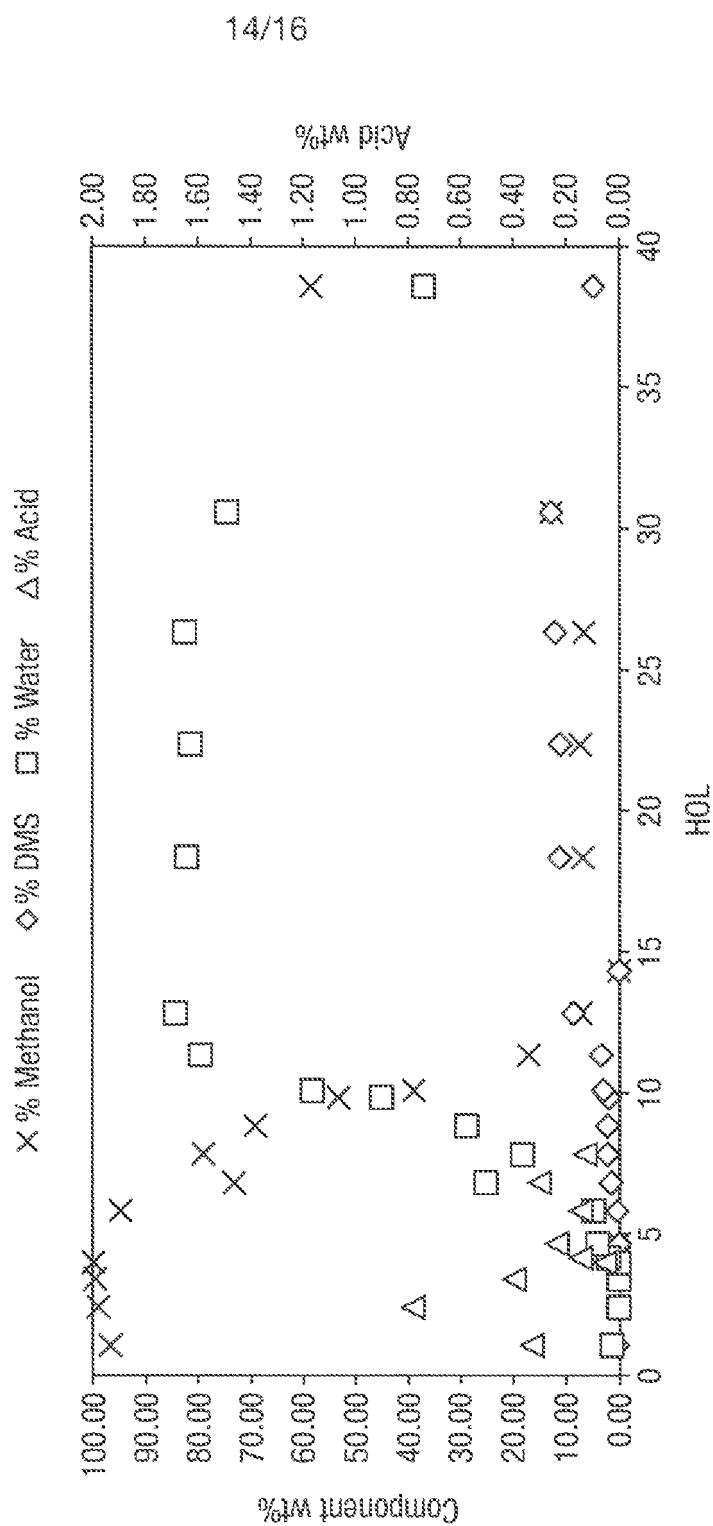


Fig. 17

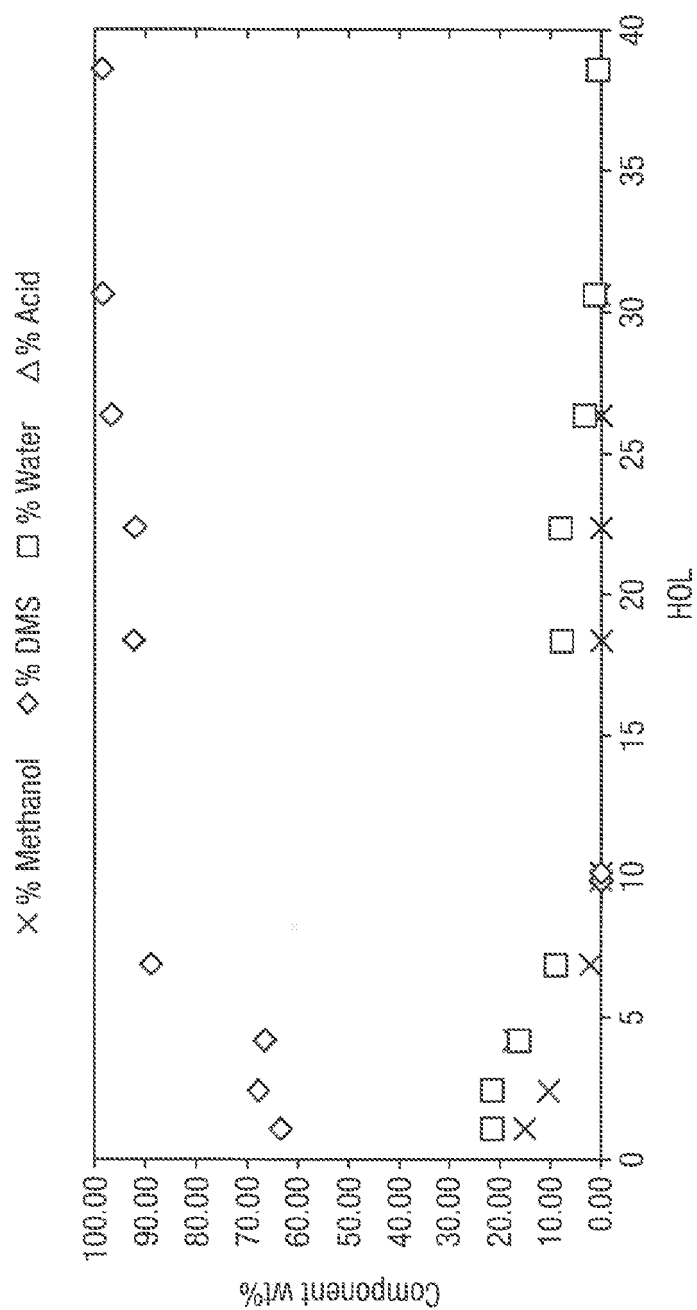
Overheads Analysis



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Fig. 18

Pot Analysis



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