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ABSTRACT

The invention relates to a coated film composition comprising:

5       a) a biaxially oriented high density polyethylene (HDPE) film comprising at least 50 wt. % of HDPE having a density of 0.960 or greater; and

10       b) a coating which is derived from the group consisting of polyvinylidene chloride polymer or copolymer, acrylic acid polymer or copolymer, and polyvinyl alcohol polymer (PVOH); and its method of manufacture.