On the other hand, a conventional gaming chip with the configuration shown in Fig. 11 is also known. In this gaming chip 500', a capsule 551 having a built-in RFID tag 550 is used as a security part 552, a receiving part 510 is provided around the capsule 551, and a step is provided between the receiving part 510 and the capsule 551 to form indents. Then, by attaching the central parts 520 and 530 to the indents, the gaming chip 500' is completed.

[0013]

According to such a gaming chip 500', there is little bias of the RFID tag 550 when the gaming chips 500' are stacked as described above, and there is no instability in reading or writing. However, such a gaming chip 500' requires an RFID tag 550 to be housed inside the capsule 551, which is a costly process and does not produce a high yield.

[0014]

Embodiments of the present invention seek to provide a game token that incorporates an RFID tag by means of a security part, in which a plurality of RFID tags embedded in a plurality of stacked game tokens can be read in a relatively stable manner even when the plurality of game tokens are stacked in any direction.

[0015]

Embodiments of the present invention also seek to provide a game token that can ensure security at a low cost.

SOLUTION TO PROBLEM

[0016]

A game token in one aspect of the present invention is a game token comprising a security part and a receiving part that accepts the security part, wherein the security part has: a shape with a diameter smaller than the diameter of the receiving part; a structure consisting of a plurality of laminated plastic layers, an RFID tag; and a visible print layer indicating the type or ID of the game token, wherein the receiving part has a recessed portion on its surface to

portion; manufacturing a security part by integrating a plurality of plastic layers with an RFID tag between the layers; and bonding the security part to the recessed portion.

[0047]

With this configuration, it is possible to configure a game token with a built-in RFID tag simply by attaching the security parts of the laminated structure to the recessed portion of the receiving part.

[0048]

A method in another aspect of the present invention is a method for manufacturing a game token, comprising: manufacturing, by molding, a receiving part having a recessed portion; producing a laminated structure by integrating a plurality of plastic layers; and bonding the recessed part and the laminated structure with an RFID tag therebetween.

[0049]

With this configuration, the security part can be easily manufactured, and a game token with a built-in RFID tag can be easily manufactured.

## BRIEF DESCRIPTION OF DRAWINGS

[0050]

Fig. 1 shows a diagram of a game token use in accordance with the first embodiment of the present invention;

Fig. 2 shows a schematic cross-sectional view of a portion of the cross-section of a game token in accordance with the first embodiment of the present invention;

Fig. 3 shows the manufacturing process of a game token in accordance with the first embodiment of the present invention;

Fig. 4 shows a schematic diagram of a plurality of game token in accordance with the first embodiment of the present invention;

Fig. 5 shows a cross-sectional view of a portion of the cross-section of a game token in accordance with the