WHAT IS CLAIMED IS:

1. A mixed carrier, multivalent pneumococcal conjugate composition, comprising different pneumococcal capsular polysaccharide-protein conjugates, wherein each pneumococcal capsular polysaccharide-protein conjugate comprises a protein carrier conjugated to a capsular polysaccharide from a different serotype of *Streptococcus pneumoniae*, wherein the *Streptococcus pneumoniae* serotypes are selected from 1, 3, 4, 5, 6A, 6B, 7F, 8, 9N, 9V, 10A, 11 A, 12F, 14, 15B, 18C, 19A, 19F, 22F, 23F, and 33F,

wherein the protein carrier is CRM_{197} or tetanus toxoid, and

wherein two of the capsular polysaccharides are conjugated to tetanus toxoid and the remaining capsular polysaccharides are conjugated to CRM_{197}, wherein the two capsular polysaccharides that are conjugated to tetanus toxoid are selected from the group consisting of serotypes 1, 3, and 5.

2. The mixed carrier, multivalent pneumococcal conjugate composition of claim 1, wherein the capsular polysaccharides from serotypes 1 and 5 are conjugated to the tetanus toxoid, and the capsular polysaccharides from serotypes 3, 4, 6A, 6B, 7F, 8, 9N, 9V, 10A, 11 A, 12F, 14, 15B, 18C, 19A, 19F, 22F, 23F, and 33F are conjugated to CRM_{197}.

3. The mixed carrier, multivalent pneumococcal conjugate composition of claim 1, wherein the capsular polysaccharides from serotypes 1 and 3 are conjugated to the tetanus toxoid, and the capsular polysaccharides from serotypes 4, 5, 6A, 6B, 7F, 8, 9N, 9V, 10A, 11 A, 12F, 14, 15B, 18C, 19A, 19F, 22F, 23F, and 33F are conjugated to CRM_{197}.

4. The mixed carrier, multivalent pneumococcal conjugate composition of claim 1, wherein the capsular polysaccharides from serotypes 3 and 5 are conjugated to the tetanus toxoid, and the capsular polysaccharides from serotypes 1, 4, 6A, 6B, 7F, 8, 9N, 9V, 10A, 11 A, 12F, 14, 15B, 18C, 19A, 19F, 22F, 23F, and 33F are conjugated to CRM_{197}.

5. The mixed carrier, multivalent pneumococcal conjugate composition of any one of the preceding claims, further comprising an adjuvant.

6. The mixed carrier, multivalent pneumococcal conjugate composition of claim 5, wherein the adjuvant is an aluminum-based adjuvant.

7. The mixed carrier, multivalent pneumococcal conjugate composition of claim 6, wherein the adjuvant is selected from the group consisting of aluminum phosphate, aluminum sulfate, and aluminum hydroxide.

8. The mixed carrier, multivalent pneumococcal conjugate composition of claim 7, wherein the adjuvant is aluminum phosphate.

9. The mixed carrier, multivalent pneumococcal conjugate composition of any one of the preceding claims, wherein:

the capsular polysaccharide from serotype 9N is conjugated to CRM_{197} in a state where the capsular polysaccharide from serotype 9N is activated to have a degree of oxidation of 2-19 or 5-10 and a molecular weight of 200-700 kDa;

the conjugate formed between the capsular polysaccharide from serotype 9N and CRM_{197} has a molecular weight of 500-4,000 kDa;

a ratio (W/W) of the capsular polysaccharide from serotype 9N to CRM_{197} in the conjugate formed between the capsular polysaccharide from serotype 9N and CRM_{197} is 0.5-2.5; and/or

15-60% of the conjugate formed between the capsular polysaccharide from serotype 9N and CRM_{197} has a K_d of 0.3 or below in a CL-4B column.

10. A vaccine comprising the mixed carrier, multivalent pneumococcal conjugate composition of any one of claims 1-9 and a pharmaceutically acceptable excipient.

11. The vaccine of claim 10, wherein the 21 different pneumococcal capsular polysaccharide-protein conjugates consist of the capsular polysaccharides from serotypes 1 and 5, each of which is conjugated to the tetanus toxoid, and the capsular polysaccharides from serotypes 3, 4, 6A, 6B, 7F, 8, 9N, 9V, 10A, 11A, 12F, 14, 15B, 18C, 19A, 19F, 22F, 23F, and 33F, each of which is conjugated to CRM_{197}.

12. The vaccine of claim 11, wherein the vaccine is formulated as a single 0.5 ml dose comprising 2 μg to 2.5 μg of each capsular polysaccharide except the capsular polysaccharide of serotype 6B, and 4 μg to 5 μg of capsular polysaccharide from serotype 6B.

13. The vaccine of claim 12, wherein the vaccine is formulated as a single 0.5 ml dose comprising 2.2 μg of each capsular polysaccharide except the capsular polysaccharide of serotype 6B, and 4.4 μg of capsular polysaccharide from serotype 6B.

14. The vaccine of claim 11, wherein the vaccine is formulated as a single 0.5 ml dose comprising 2 μg to 2.5 μg of each capsular polysaccharide from serotypes 1, 5, 6A, 7F, 8, 9N, 10A, 11A, 12F, 14, 15B, 18C, 22F, 23F, and 33F and 4 μg to 5 μg of each capsular polysaccharide from serotypes 3, 4, 6B, 9V, 19A, and 19F.

15. The vaccine of claim 14, wherein the vaccine is formulated as a single 0.5 ml dose comprising 2.2 μg of each capsular polysaccharide from serotypes 1, 5, 6A, 7F, 8, 9N, 10A, 11A, 12F, 14, 15B, 18C, 22F, 23F, and 33F and 4.4 μg of each capsular polysaccharide from serotypes 3, 4, 6B, 9V, 19A, and 19F.

16. The vaccine of claim 11, wherein the vaccine is formulated as a single 0.5 ml dose comprising 2.2 μg of each capsular polysaccharide except for up to six serotypes selected from the group consisting of serotypes 1, 3, 4, 5, 6B, 9V, 19A, and 19F, and 4.4 μg of each capsular polysaccharide from the up to six serotypes selected from the group consisting of serotypes 1, 3, 4, 5, 6B, 9V, 19A, and 19F.

17. The vaccine of claim 11, wherein the vaccine is formulated as a single 0.5 ml dose comprising:

2 μg to 2.5 μg of each capsular polysaccharide except for serotype 6B;
4 μg to 5 μg of capsular polysaccharide from serotype 6B;
2 μg to 25 μg of tetanus toxoid;
40 μg to 75 μg of CRM_{197};
0.125 to 0.250 mg of elemental aluminum adjuvant; sodium chloride; and
a succinate buffer.

18. The vaccine of claim 17, further comprising polysorbate 80.

19. The vaccine of claim 17, wherein the elemental aluminum adjuvant comprises aluminum phosphate.

20. The vaccine of claim 17, comprising 2.2 μg of each capsular polysaccharide except for serotype 6B and 4.4 μg of capsular polysaccharide from serotype 6B.