

FIG.1

1/20

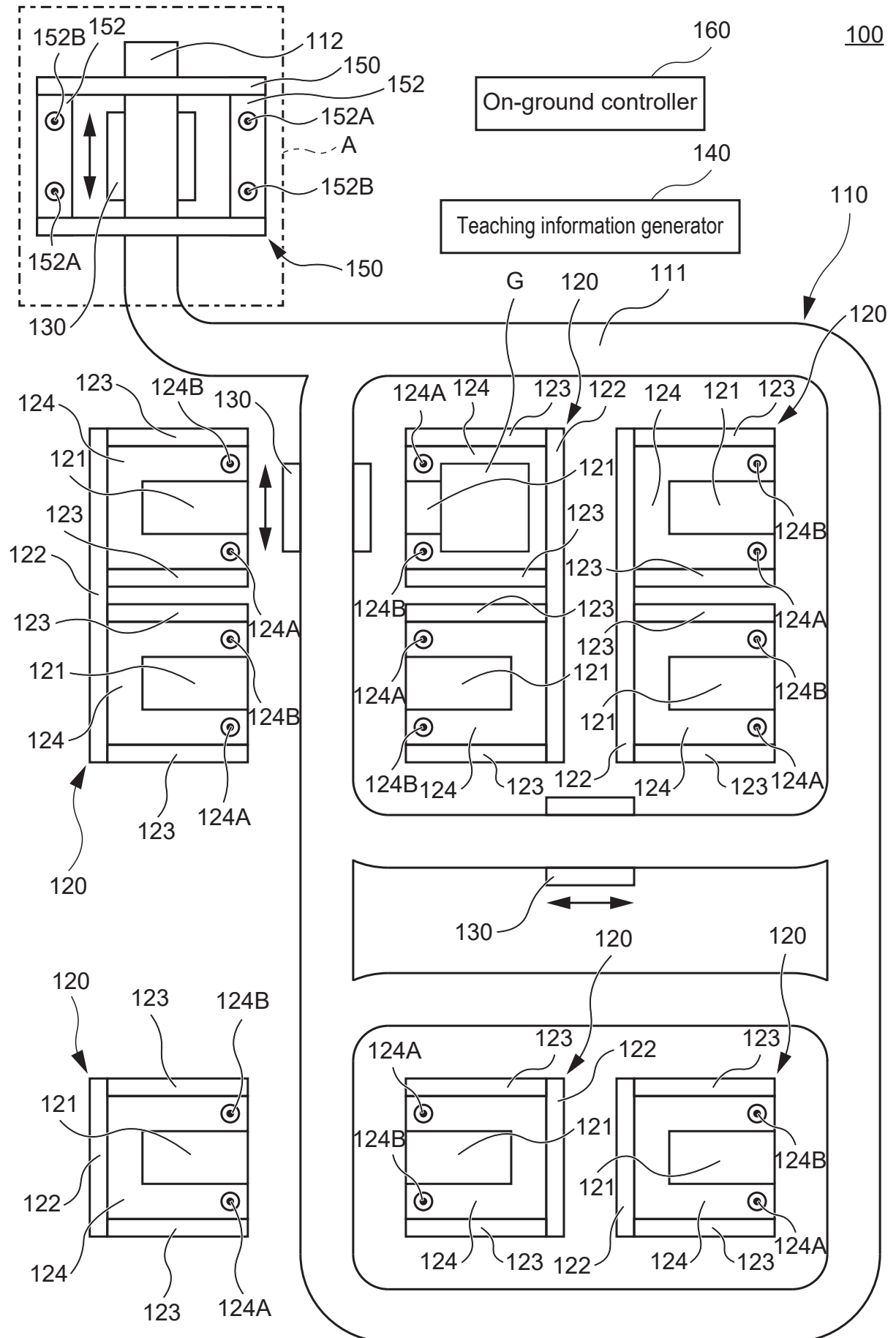


FIG.2

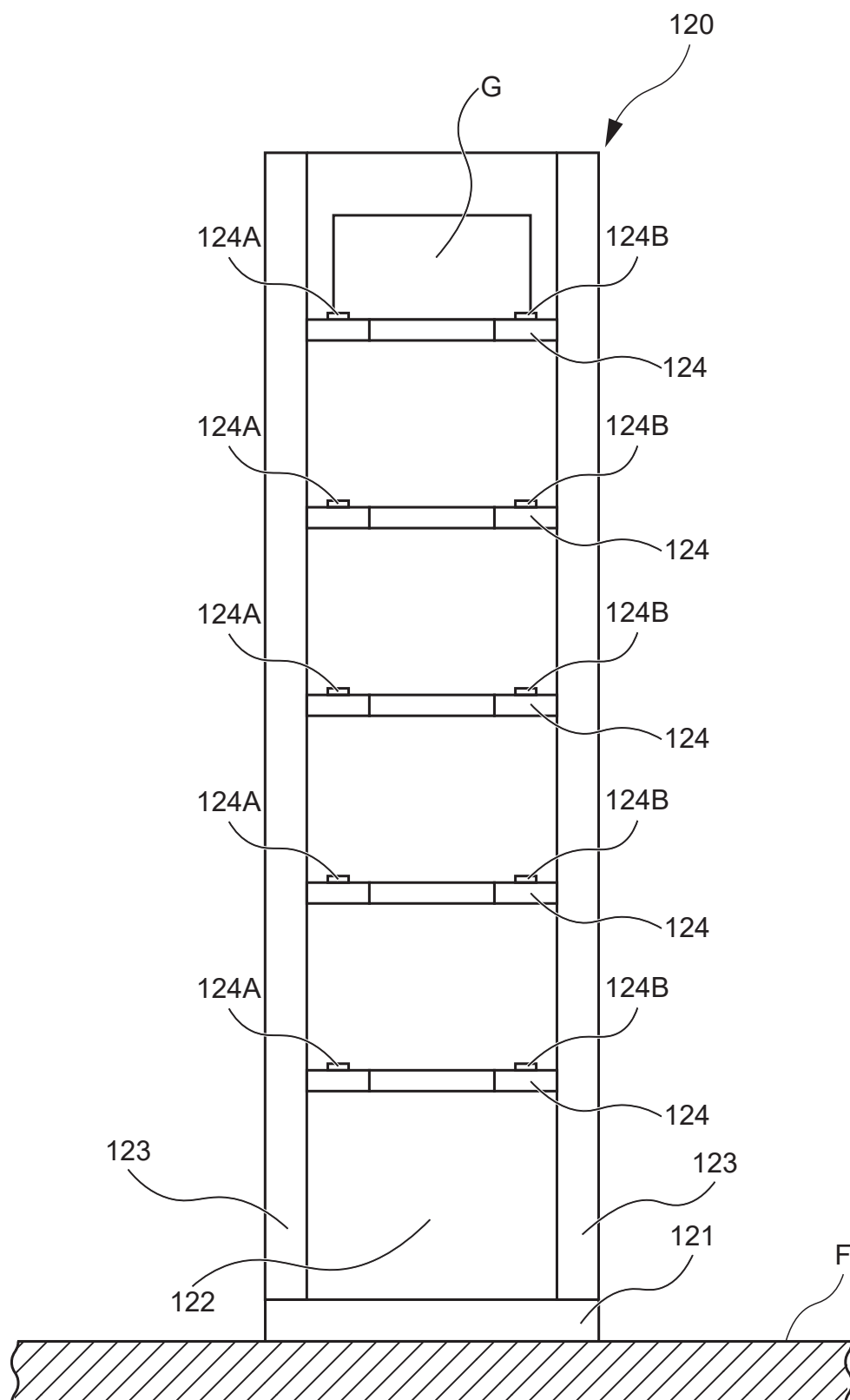


FIG.3

3/20

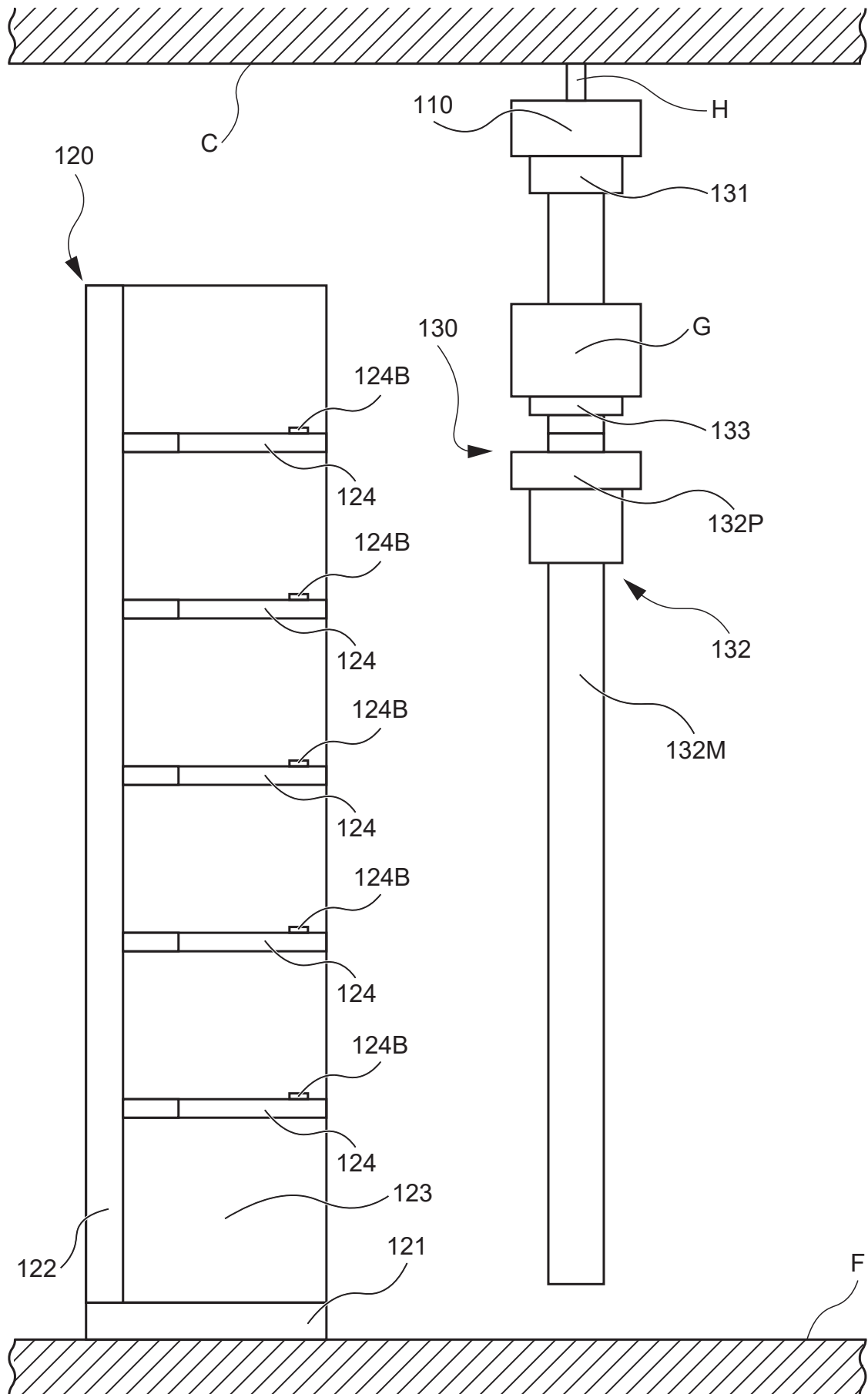


FIG.4

4/20

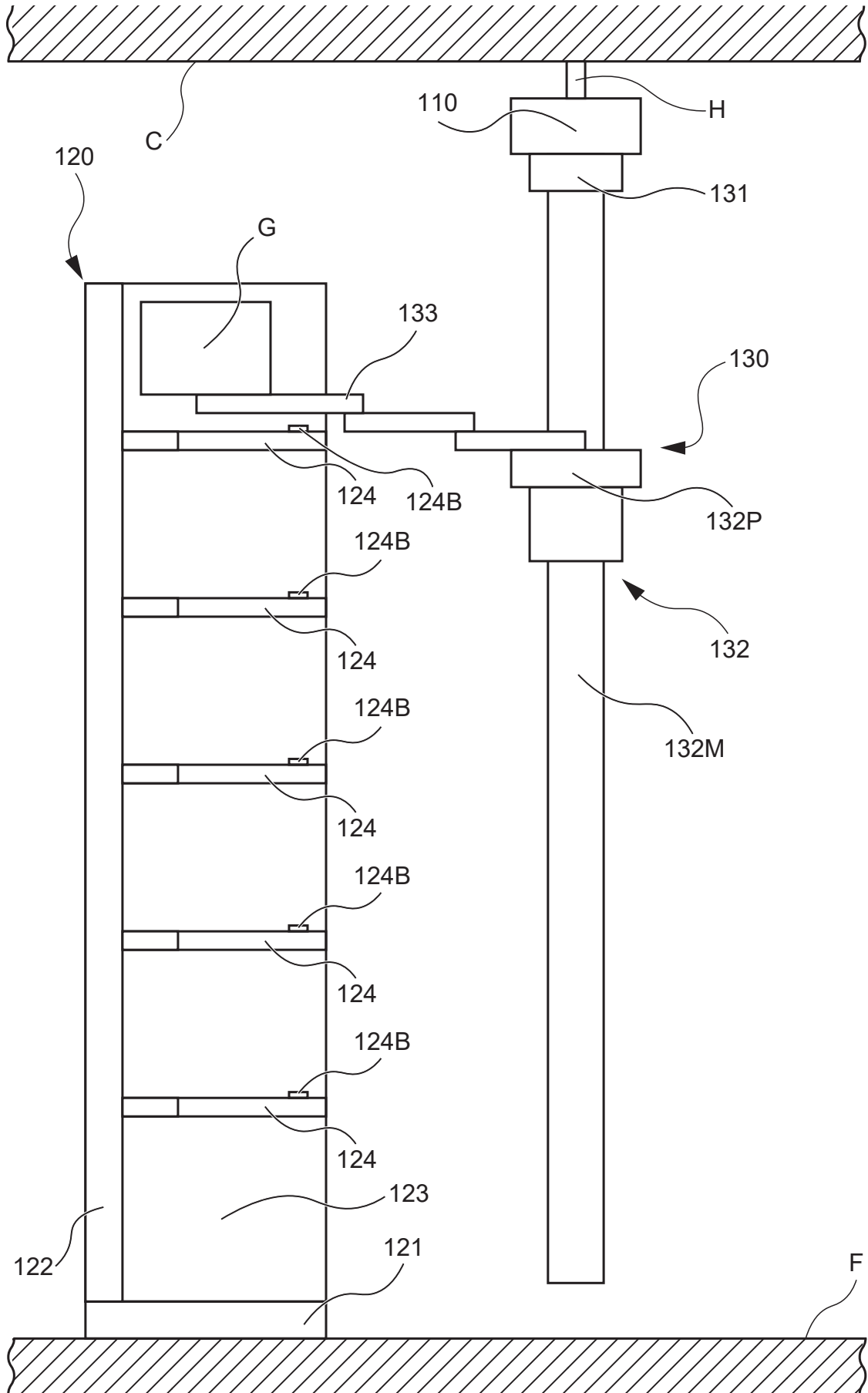


FIG.5

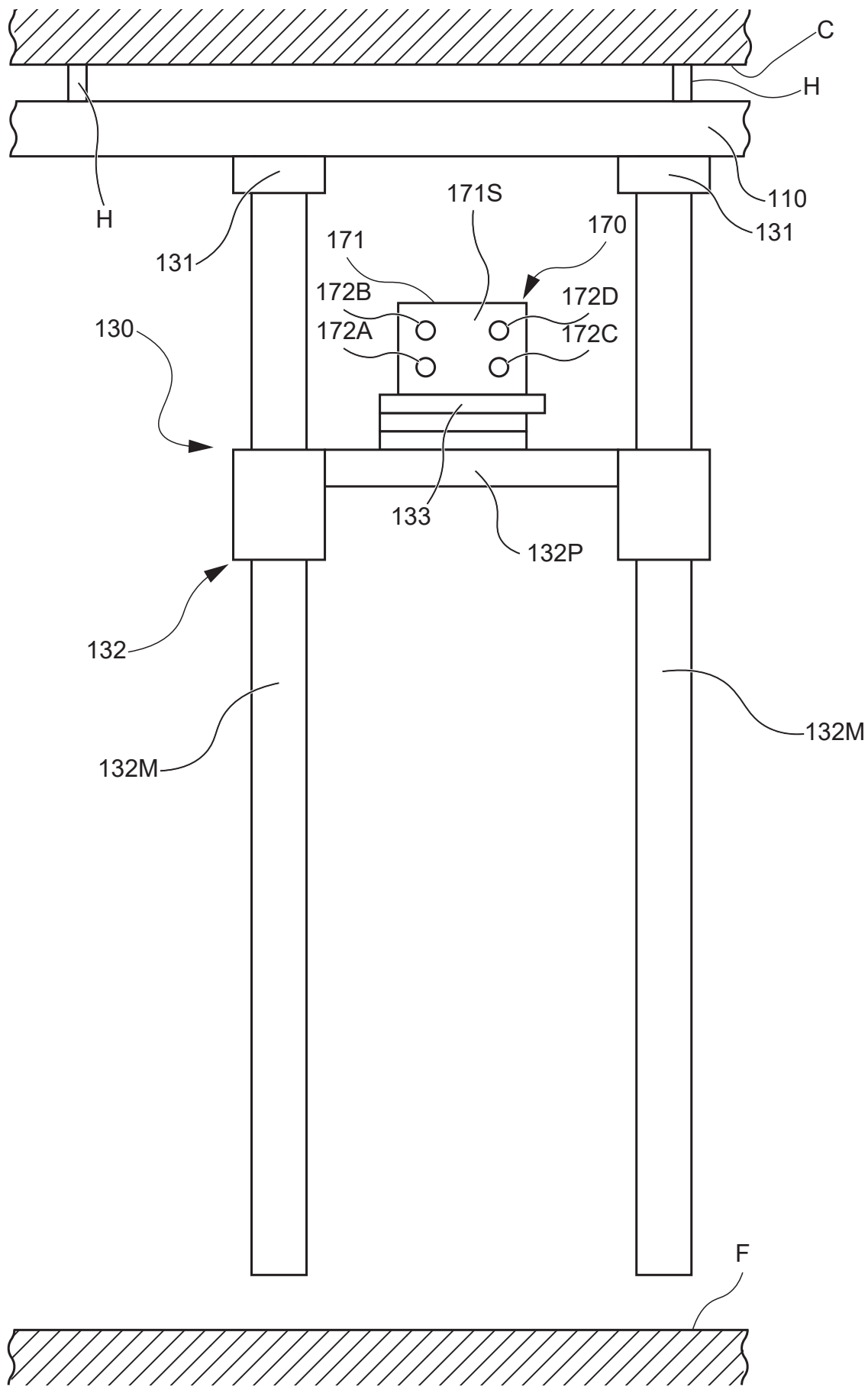


FIG.6

6/20

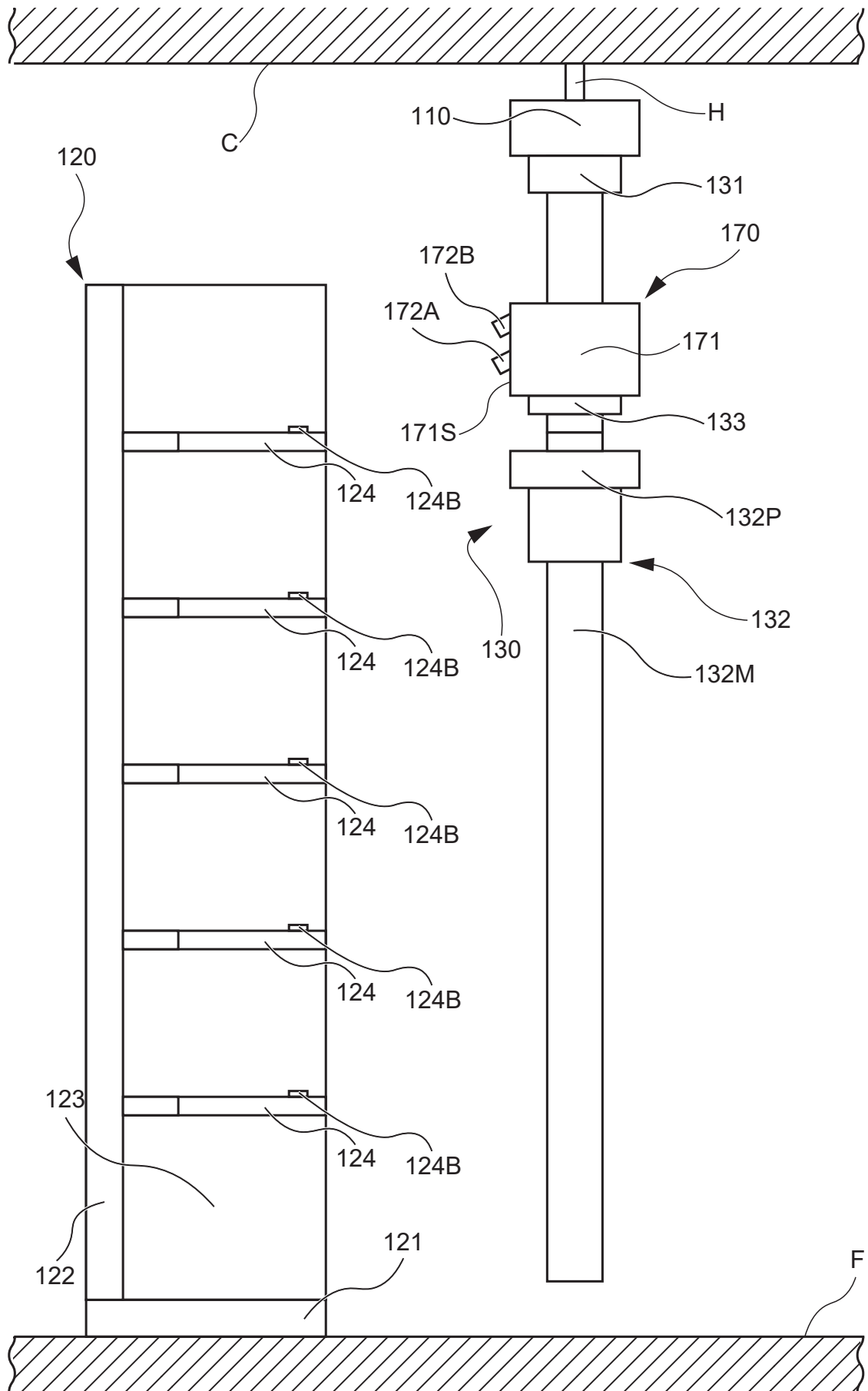


FIG.7

7/20

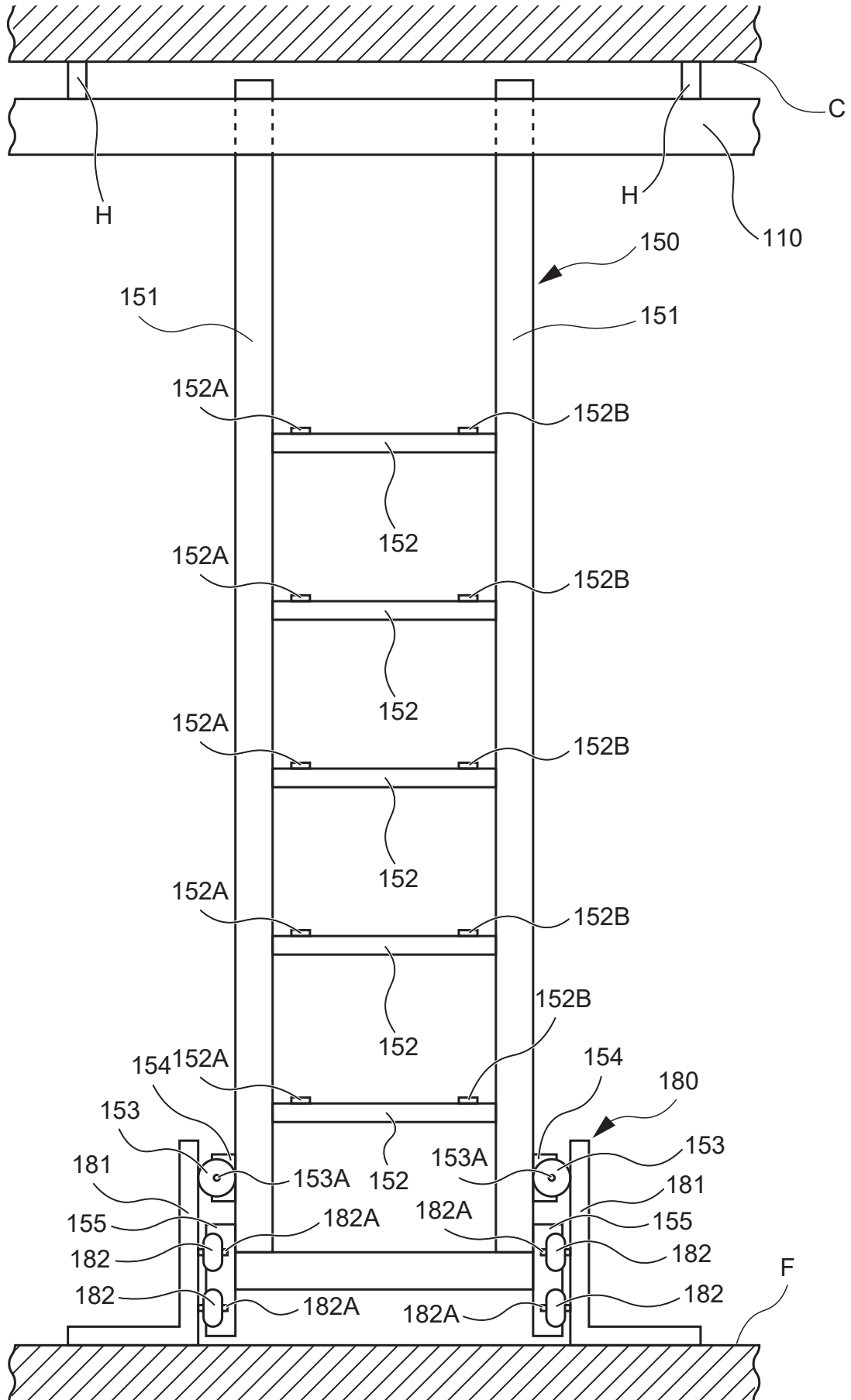


FIG.8

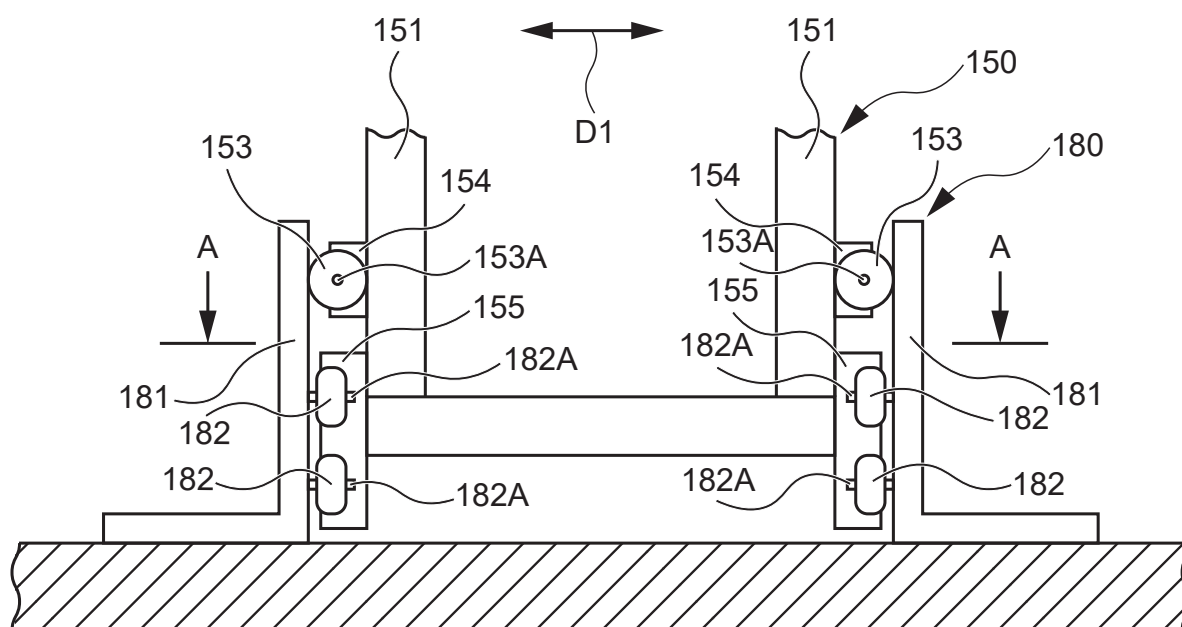


FIG.9

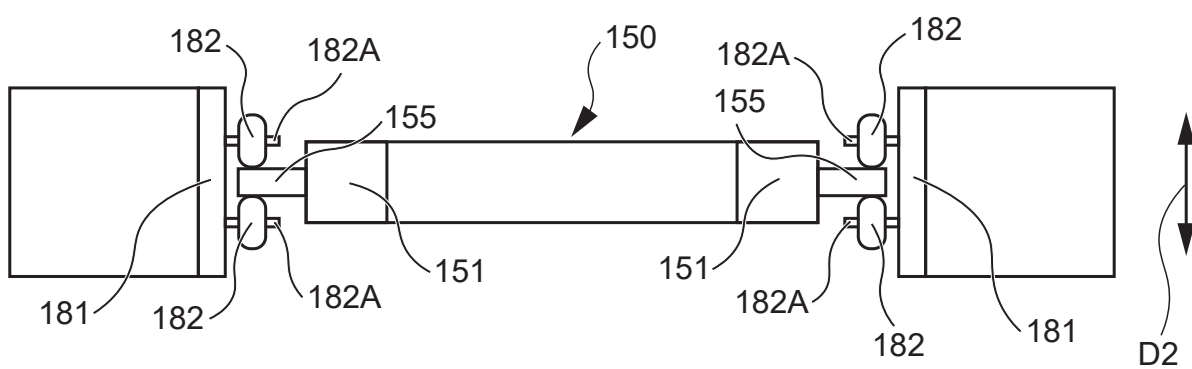


FIG.10

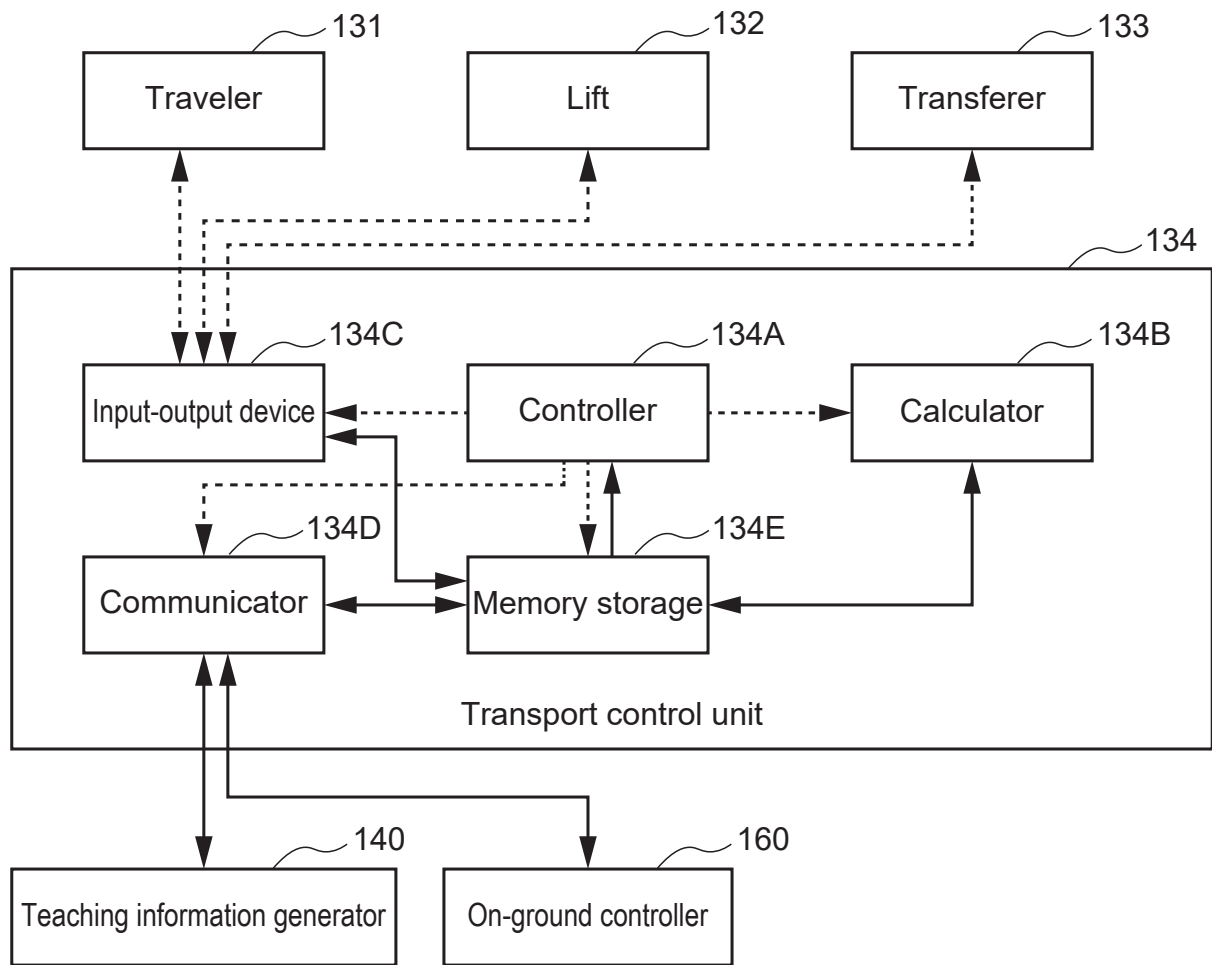


FIG.11

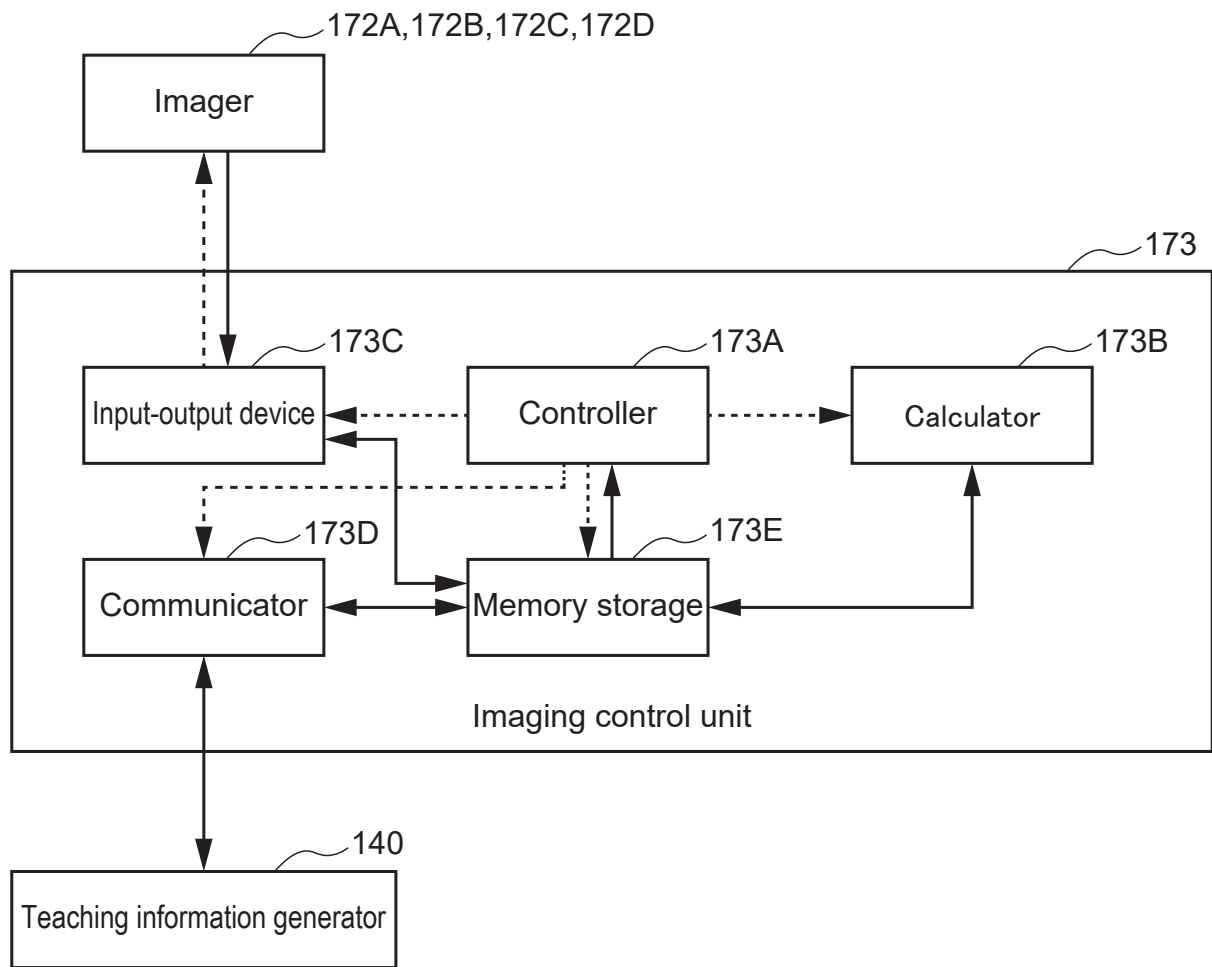


FIG.12

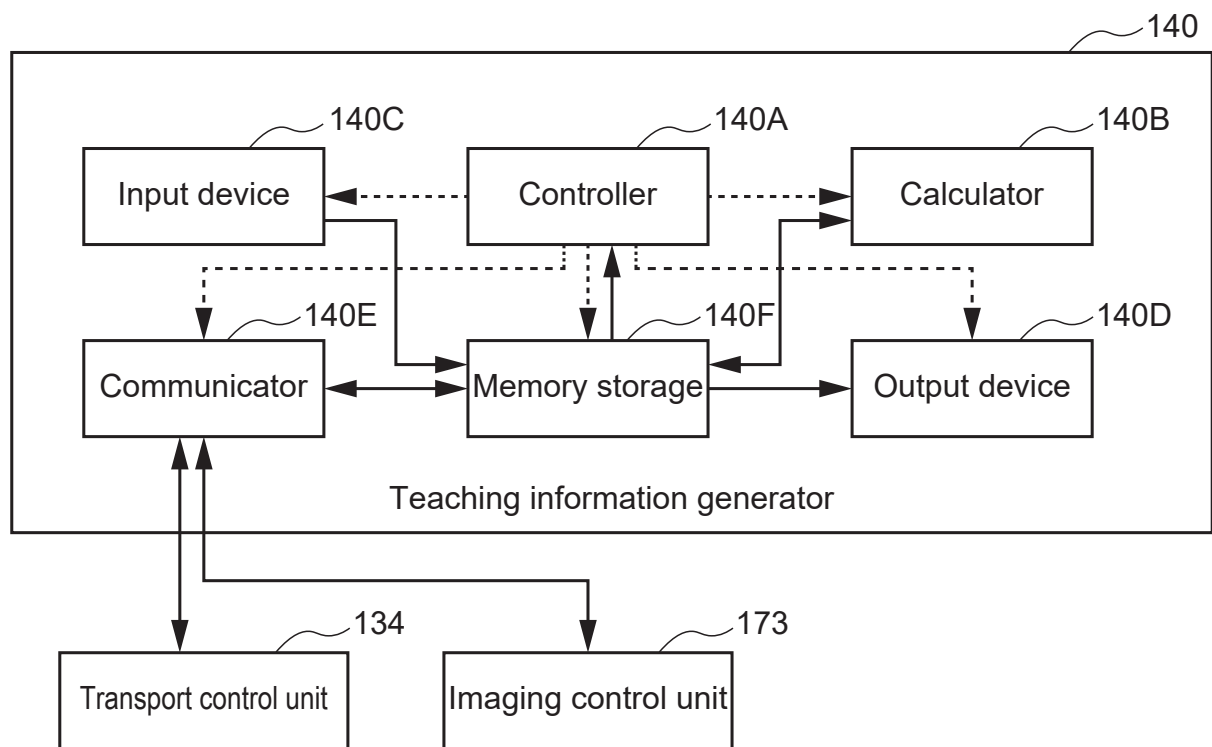


FIG.13

I1

I2

Reference board ID	Reference board coordinates design value
B001	X11,Y11,Z11
B002	X12,Y12,Z12
B003	X13,Y13,Z13
.	.
.	.
.	.

FIG.14

I1

I3

Reference board ID	Transport vehicle machine difference with respect to reference board
B001	X21,Y21,Z21
B002	X22,Y22,Z22
B003	X23,Y23,Z23
.	.
.	.
.	.

FIG.15

Shelf board ID	Shelf board coordinates teaching information
S001	X31,Y31,Z31
S002	X32,Y32,Z32
S003	X33,Y33,Z33
.	.
.	.
.	.

FIG.16

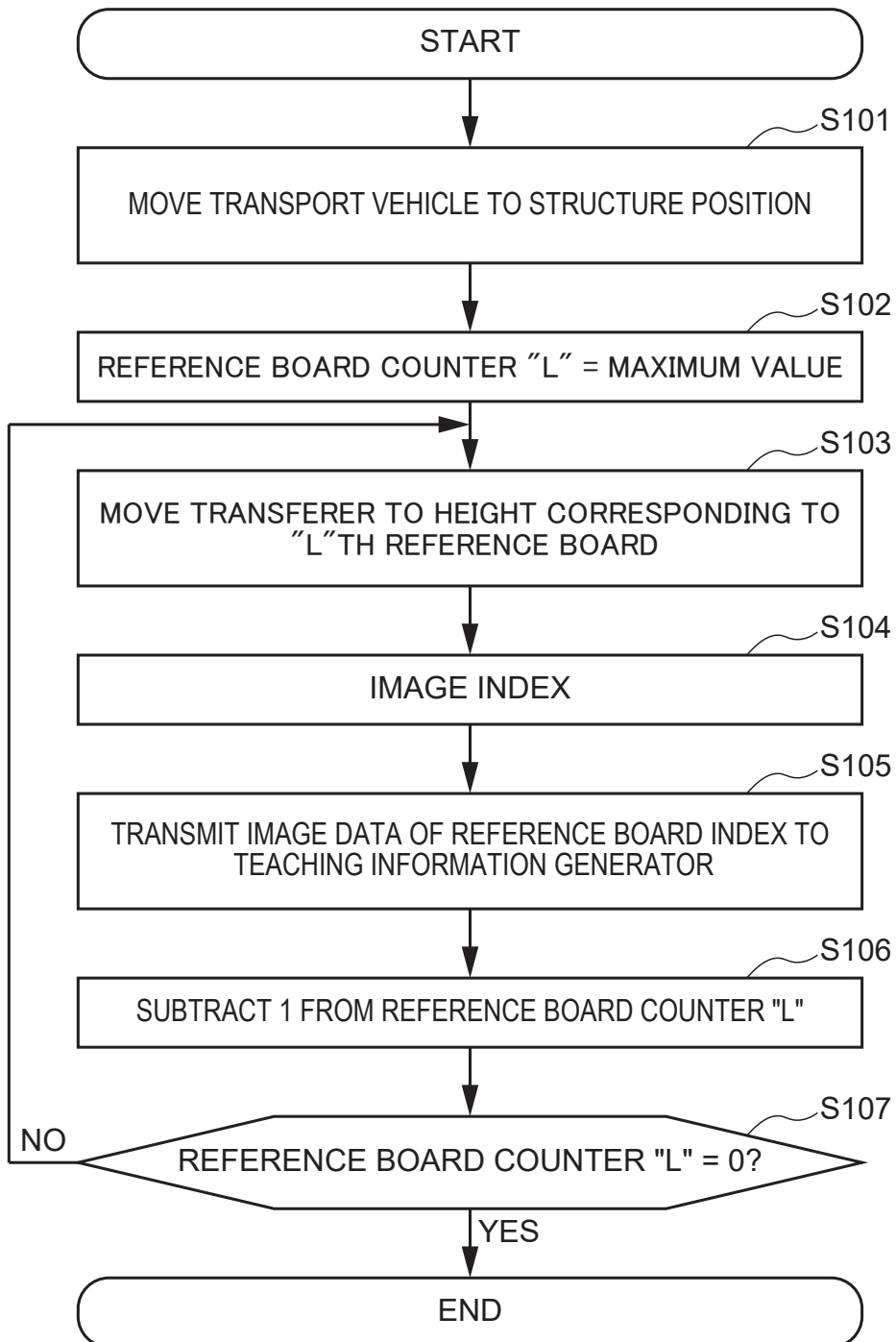


FIG.17

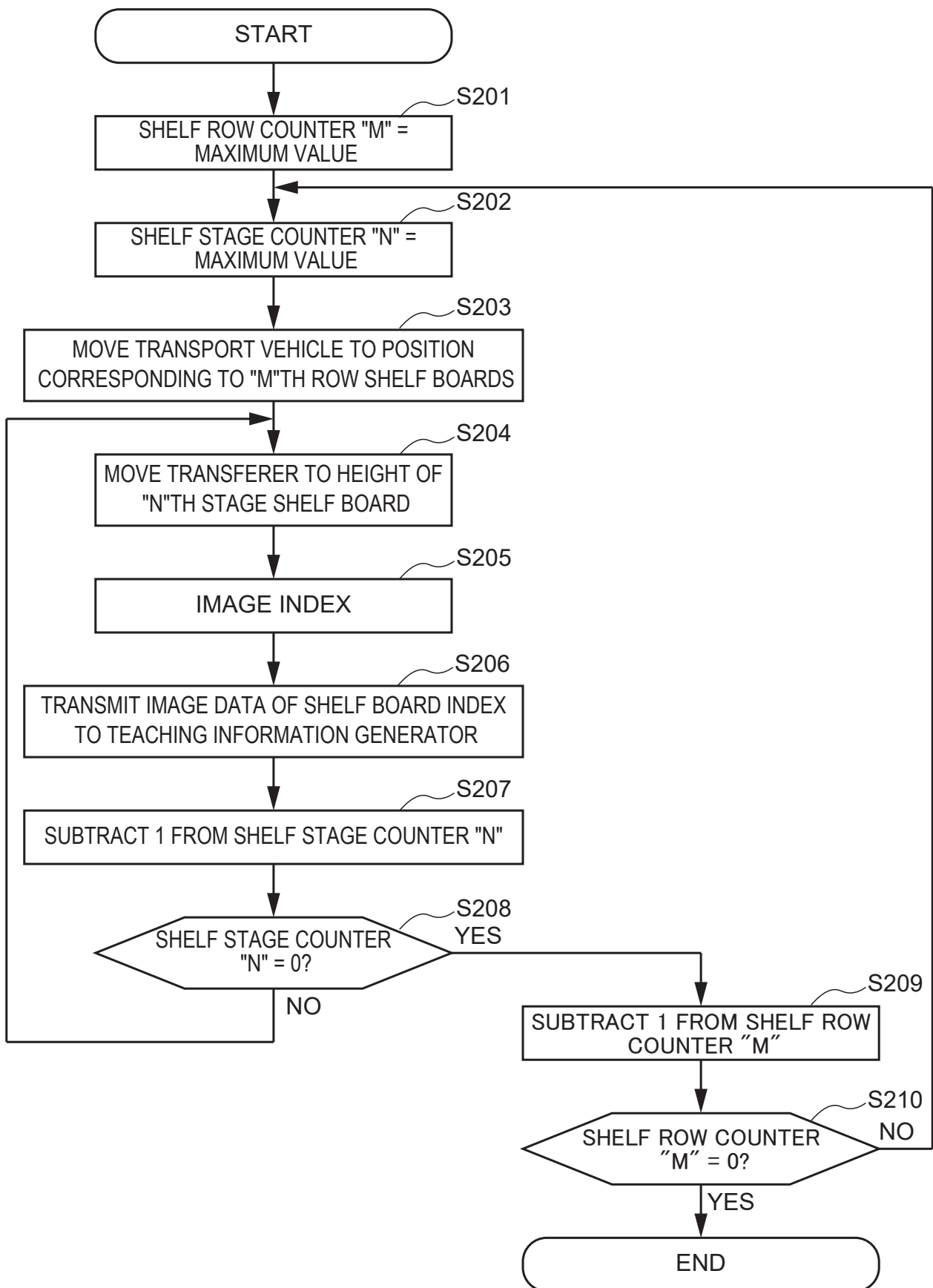


FIG.18

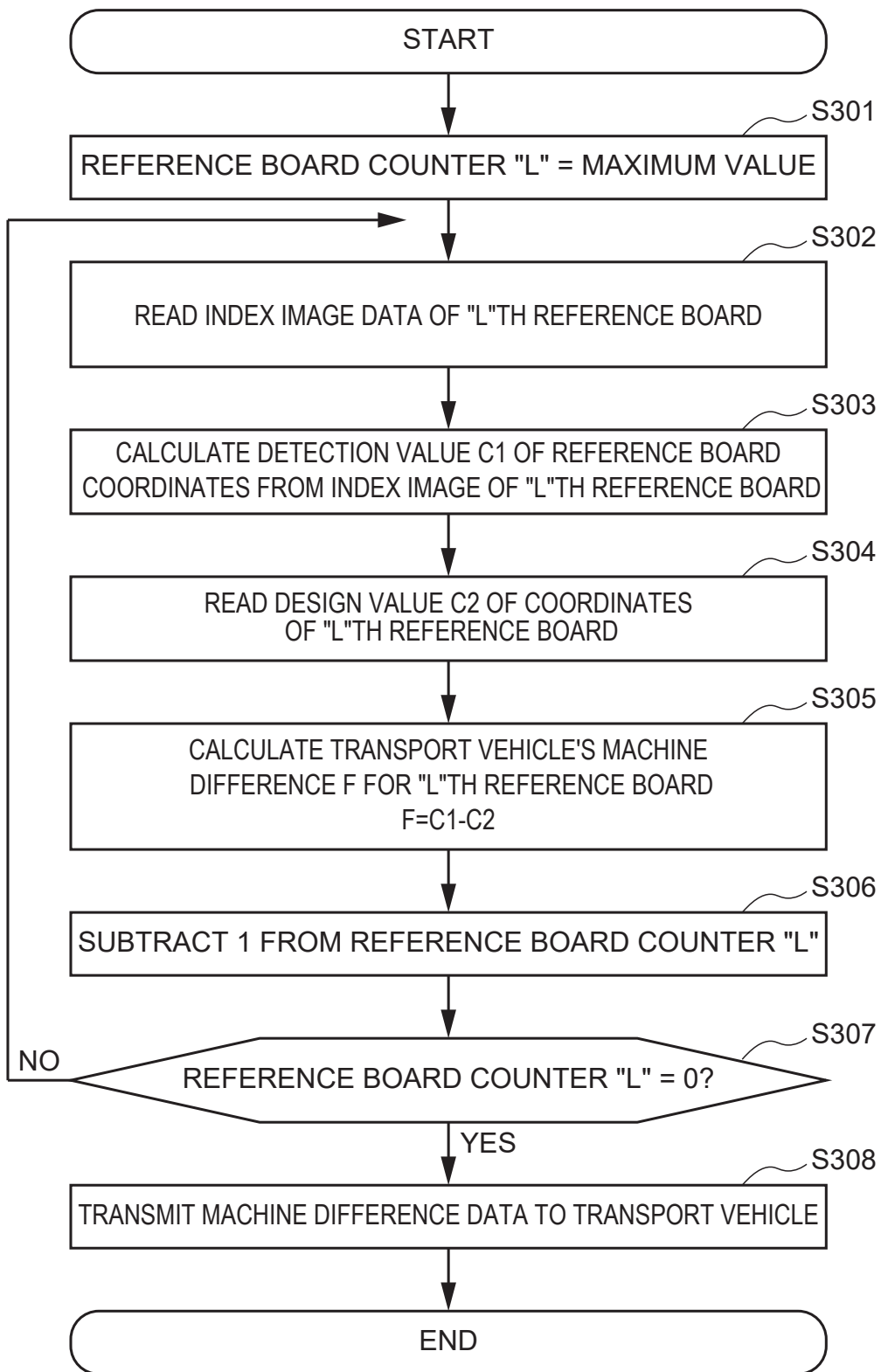


FIG.19

19/20

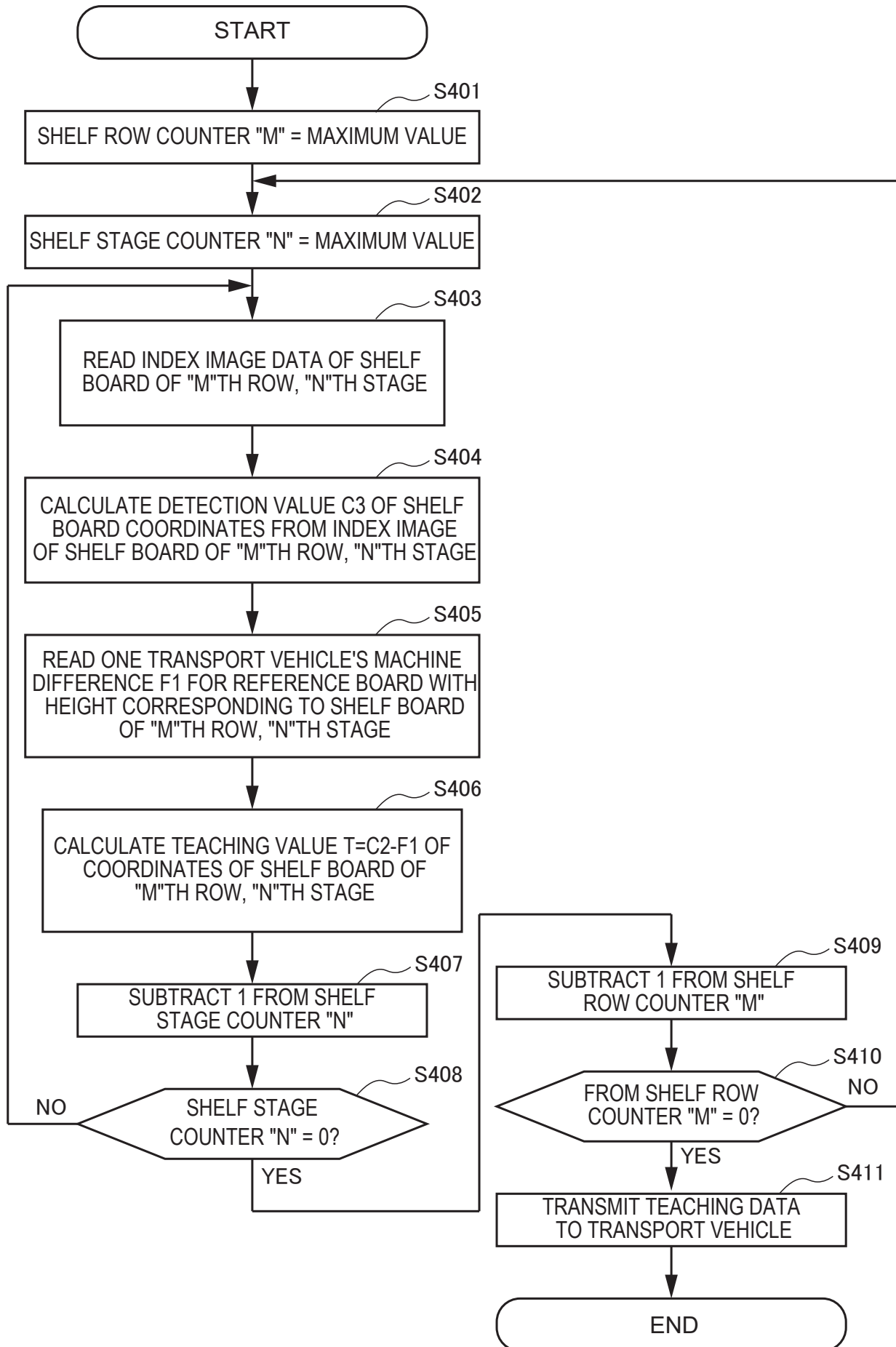


FIG.20

