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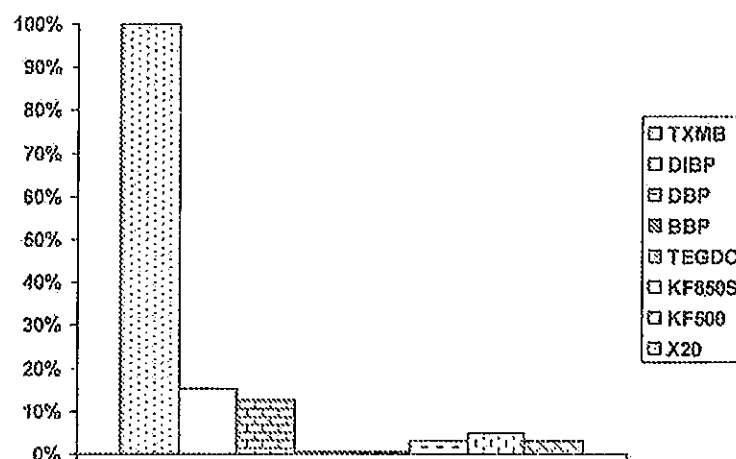
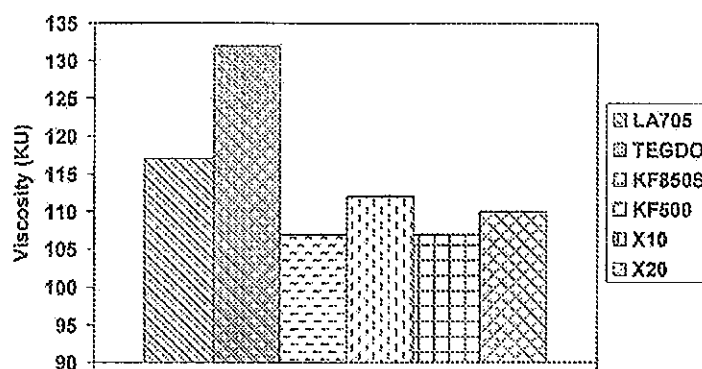
**Figure 1. Coalescent Volatility (%)**

Figure 2. Vinyl Acrylic Flat Viscosity Stability After Three Cycles of Freeze/Thaw
Note: Initial viscosity was 100 KU for each formulation; TXMB failed after three cycles of freeze/thaw.

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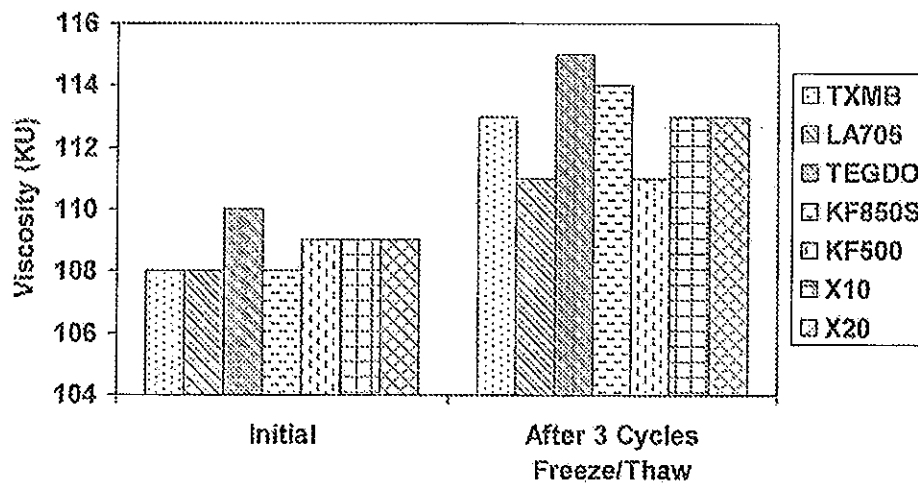


Figure 3. Acrylic Semigloss Viscosity Stability After Three Cycles of Freeze/Thaw

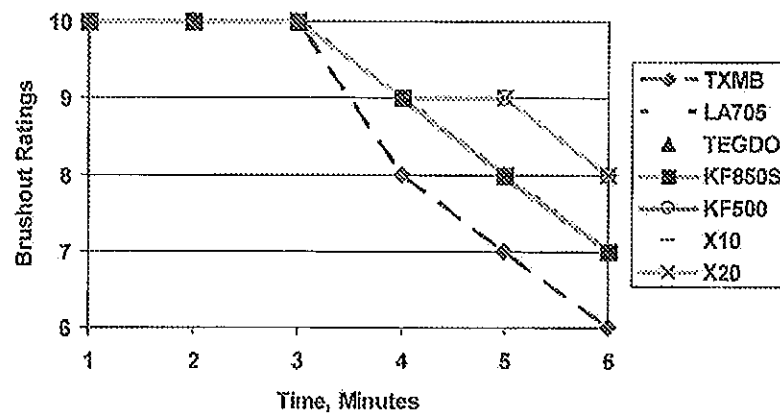


Figure 4. Vinyl Acrylic Flat Wet Edge/Open Time Ratings

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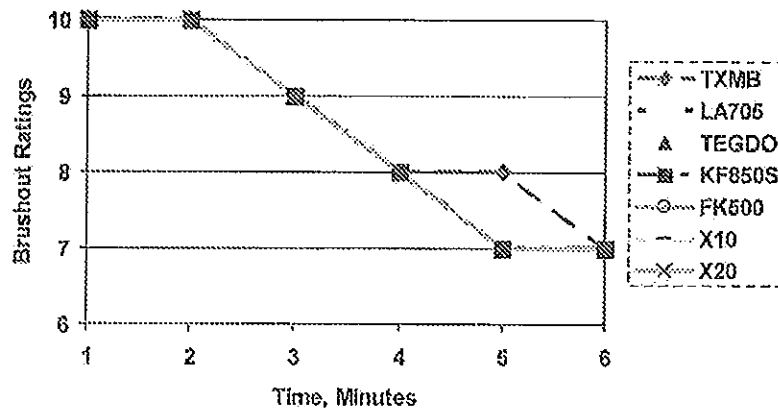


Figure 5. Acrylic Semigloss Wet Edge/Open Time Ratings

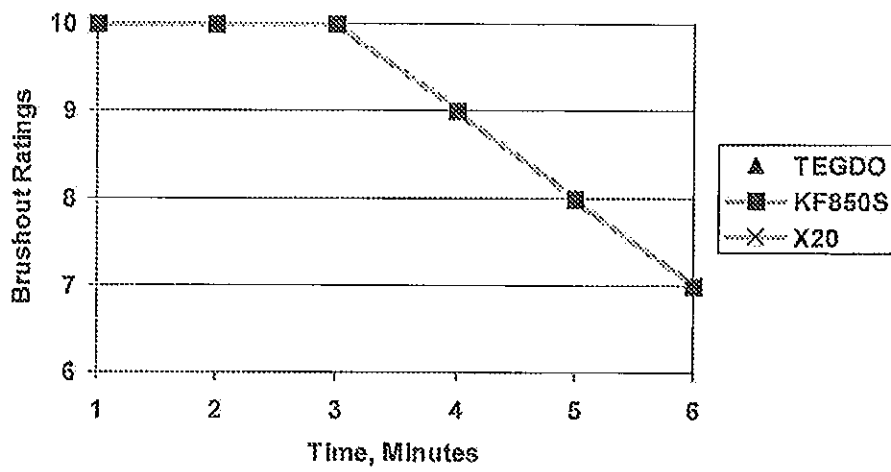


Figure 6. Acrylic Copolymer Gloss Wet Edge/Open Time Ratings

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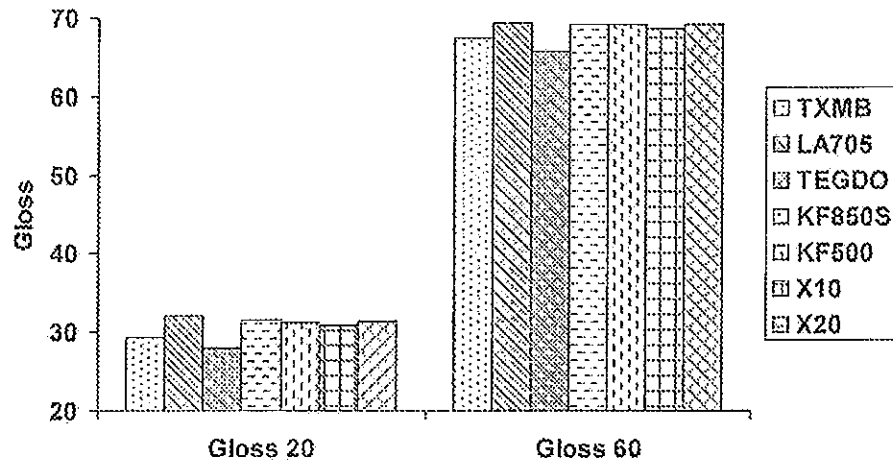


Figure 7. Gloss of Acrylic Semigloss Formulations

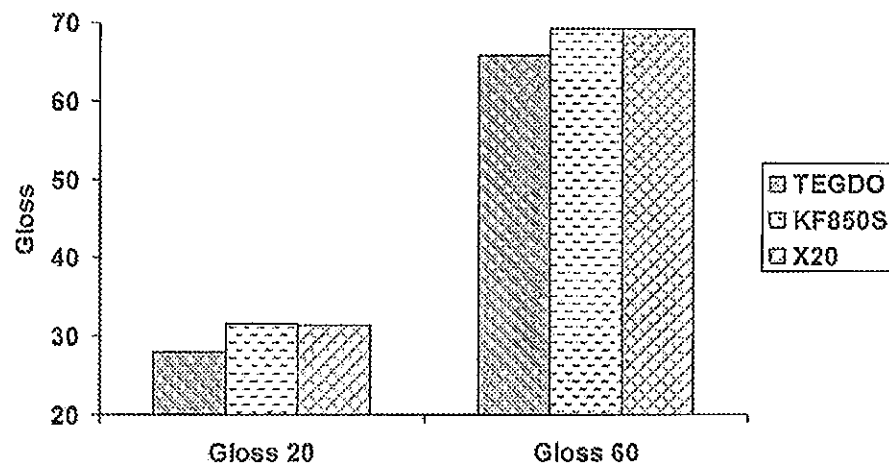


Figure 8. Gloss of Acrylic Semigloss Formulations

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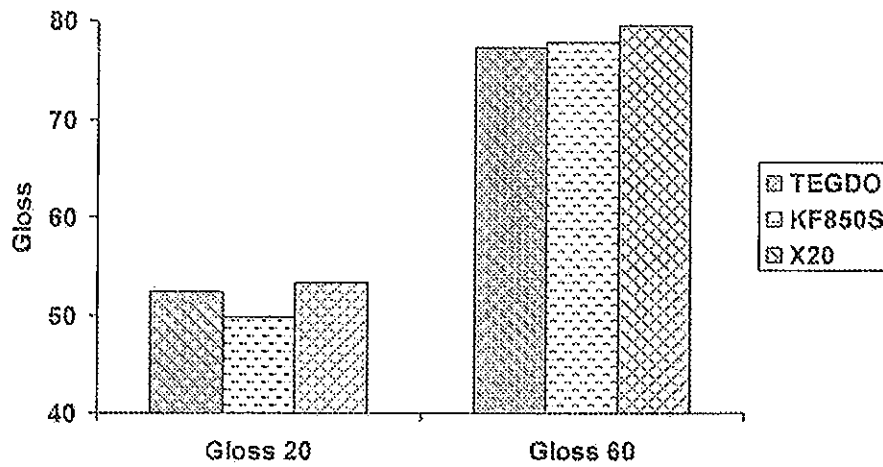


Figure 9. Gloss of Acrylic Copolymer Gloss Formulation

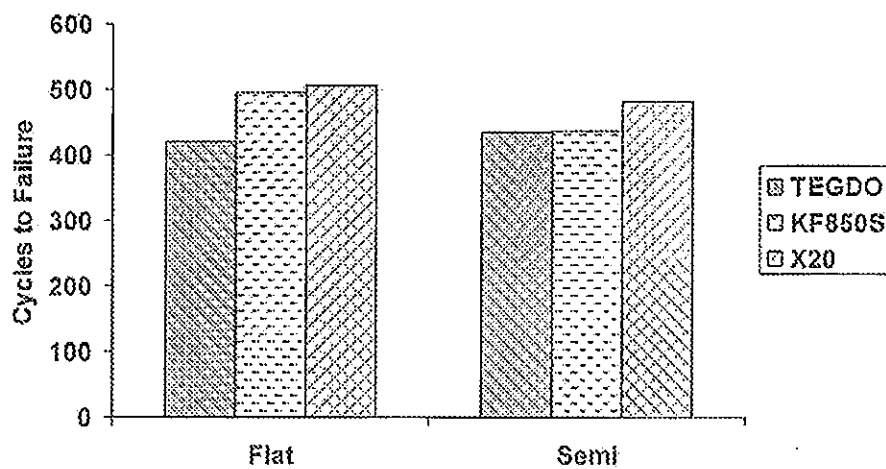


Figure 10. Vinyl Acrylic Flat and Acrylic Semigloss Scrub Resistance

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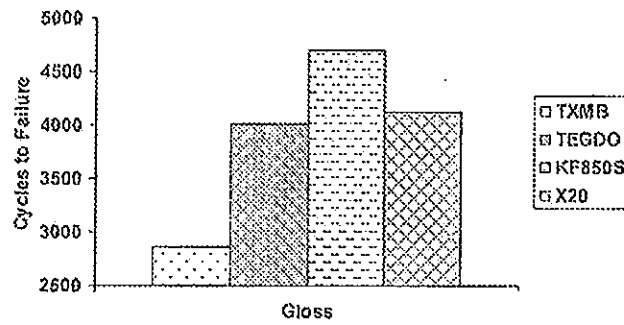


Figure 11. Acrylic Copolymer Gloss Scrub Resistance

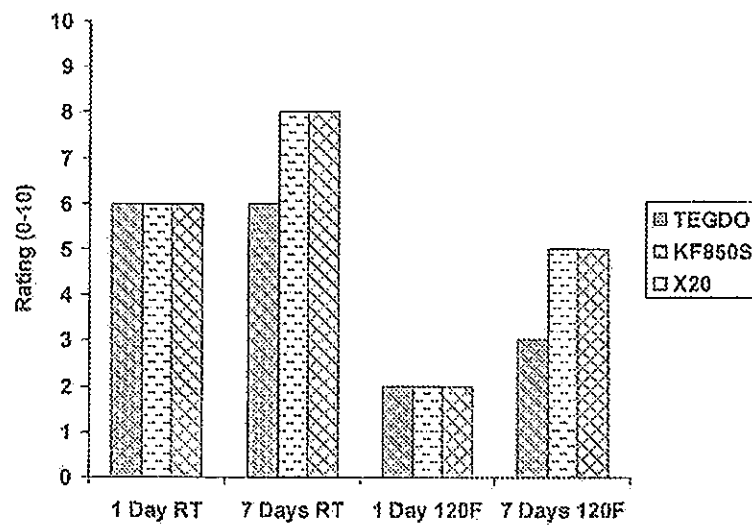


Figure 12. Acrylic Semigloss Block Resistance

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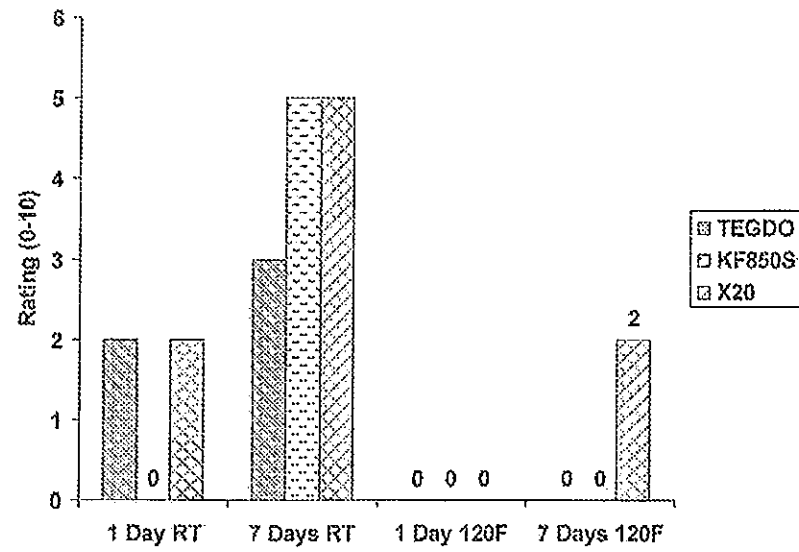


Figure 13. Acrylic Copolymer Gloss Block Resistance