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(54) NEW WATER-INSOLUBLE PREPARATIONS OF PEPTIDE MATERIALS, THEIR PRODUCTION AND THEIR USE

(71) We, BAYER AKTIENGESELLSCHAFT, a body corporate organised under the laws of Germany, of 509 Leverkusen Bayerwerk, Germany, do hereby declare the invention for which we pray that a patent may be granted to us and the method by which it is to be performed to be particularly described in and by the following statement:—

The invention relates to new water-insoluble preparations in which a polypeptide is bound to a copolymer, to a process for the production of these new water-insoluble preparations, and to their use for carrying out enzyme-catalysed conversions.

The covalent bonding of substances to insoluble polymeric carriers has increasingly gained in importance in recent years. The binding of catalytically active compounds, for example enzymes, offers particular advantages since they can, in this form, easily be separated off after completion of the reaction and be repeatedly re-used.

Copolymers of maleic anhydride and vinyl compounds have already repeatedly been proposed as carriers with suitable binding groups. However, copolymers of maleic anhydride with ethylene and monovinyl compounds become more or less water-soluble on reaction with aqueous enzyme solutions so that before or during the reaction an additional crosslinking agent, for example a diamine, is desirably added. Enzyme preparations obtained in this way are relatively difficult to filter and possess soluble constituents, and losses of bound enzyme result (compare E. Katchalski, *Biochemistry* 3, (1964), pages 1905—1919).

Further, copolymers of acrylamide and maleic acid have been described, which are converted into the anhydride form by subsequent heating. These products are relatively slightly crosslinked, swell very markedly in water and only possess moderate

mechanical stability, which leads to abrasion losses when using these resins (compare German Offenlegungsschrift 1,908,290).

Furthermore, strongly crosslinked carrier polymers have been produced by copolymerisation of maleic anhydride with divinyl ethers. Because of the alternating type of copolymerisation of the monomers, these polymers contain a very high proportion of anhydride groups—in each case above 50% by weight of maleic anhydride, in the examples disclosed—which is determined by the molecular weight of the vinyl ether monomer, and is therefore only adaptable to the particular end use within relatively narrow limits (compare German Offenlegungsschrift (Published Specification) 2,008,996).

We have therefore attempted to find new reaction products of proteins and peptides with new, strongly crosslinked, water-swelling copolymers possessing a content of cyclic dicarboxylic acid anhydride groups capable of great variation, and a convenient process for their production. Such new reaction products of proteins and peptides with the new copolymers should not have the disadvantages of the previously known protein preparations or should only have them to a lesser extent.

We now provide, according to this invention, a water-insoluble preparation comprising a peptide material (as hereinafter defined) bound to a cross-linked copolymer comprising the following copolymerised residues (percentages being by weight of the cross-linked copolymer):

A: 0.1 to 50 percent of at least one α,β -olefinically unsaturated dicarboxylic acid anhydride having 4 to 9 carbon atoms; and

B: 99.9 to 50 per cent of at least one di- and/or polyacrylate or methacrylate of a diol and/or a polyol (as hereinafter defined);

the said copolymer having a bulk volume of 1.4 to 30 (preferably 1.4 to 20, especially 2 to 20) ml/g and a specific surface area of 0.1 to 500 (preferably 1 to 400) m²/g, and containing, after hydrolysis of the anhydride groups, 0.02 to 10 (preferably 0.04 to 5) milli-equivalents of acid per gram.

The polymer preferably contains 2 to 20 wt.% of residues A and 80—98 wt.% of residues B.

In this specification the term "peptide material" means a protein, a protein-containing enzyme or enzyme inhibitor, polypeptide, oligopeptide, or amino acid.

We further provide a process for the production of the new preparations defined above in which a cross-linked copolymer as defined above is reacted in aqueous solution with a solution of the peptide material to give the desired preparation. Preferably this process comprises also the prior step of producing the said cross-linked copolymer by copolymerising, by precipitation or bead polymerisation in a diluent inert to anhydride groups at 20 to 200°C in the presence of a free radical initiator, a mixture comprising:

A: 0.1 to 70 wt.% of the said at least one anhydride; and

B: 99 to 30 wt.% of the said acrylate;

relative to the total weight of copolymerisable monomers present.

Finally, according to the invention, we also provide a process for carry out an enzyme-catalysed conversion of a substrate comprising contacting a preparation as defined above with a substrate for the enzyme under conditions where the conversion occurs.

The production of the copolymers required as starting materials for the production of the preparations according to the invention will first be particularly described. The copolymers *per se* and a process for their preparation are claimed in Application No. 23600/75 (Serial No. 1413383) divided herefrom.

Important examples of the α,β -monoolefinically unsaturated dicarboxylic acid anhydrides with 4—9 carbon atoms, preferably with 4—5 carbon atoms, which are required to provide the residues A in the copolymers, are maleic anhydride, itaconic anhydride and citraconic anhydride, especially maleic anhydride. Mixtures of these anhydrides can also be used for the copolymerisation.

The diols and polyols from which the dimethacrylates, polymethacrylates, diacrylates and polyacrylates used to provide residues B in this invention are derived comprise the following categories of compounds:

(i) di- or polyhydroxy compounds with at least two alcoholic or phenolic, preferably alcoholic, hydroxyl groups;

(ii) the reaction products of the di- or polyhydroxy compounds (i) with alkylene oxides having 2—8, preferably 2—4 carbon atoms, or mixtures of such alkylene oxides, 1—10', preferably 1—20, alkylene oxide units being added to 1 mol of the di- or polyhydroxy compound (i). Examples of suitable alkylene oxides are ethylene oxide, propylene oxide, butylene oxide, trimethylene oxide, tetramethylene oxide, bis-chloromethyloxacyclobutane and styrene oxide, ethylene and propylene oxides being preferred;

(iii) the reaction products of at least one of the alkylene oxides defined in (ii) with a compound having at least two Zerewitinoff-active hydrogen atoms which is not an alcohol or a phenol.

The di- or polyacrylates or methacrylates of diols and polyols, to be employed according to the invention, can be obtained in accordance with known methods, for example by reaction of the diols and/or polyols with acrylic acid chloride in methacrylic acid chloride in the presence of about equimolar amounts, relative to acid chloride, of tertiary amines such as triethylamine, at temperatures below 20°C, in the presence of benzene (compare German Offenlegungsschrift 1,907,666).

The diols and polyols used in the invention to provide the residue B, preferably have 2—12 carbon atoms; examples of them are ethylene glycol, 1,2 - propanediol, 1,3 - propanediol, butanediols (especially 1,4 - butanediol), hexanediols, decanediols, glycerine, trimethylolpropane, pentaerythritol, sorbitol, sucrose and their reaction products with alkylene oxides, as indicated above. Poly - bis - chloromethyl - oxacyclobutane or polystyrene-oxide are also suitable. Mixtures of diols and polyols can also be employed to produce the acrylates.

Preferably, diacrylates or dimethacrylates of diols with 2—4 carbon atoms, or reaction products of one mol. of such diols with 1—20 mols. of at least one alkylene oxide with 2—4 carbon atoms, or trimethylolpropane trimethacrylate are used. Mixtures of these monomers can also be used.

The dimethacrylates of these polyalkylene glycols that have molecular weights of up to 1,000, (especially ethylene glycol, diethylene glycol, triethylene glycol and tetraethylene glycol) or mixtures thereof, are particularly advantageous.

If desired it is also possible to add, in addition to the di- and/or polyacrylates or methacrylates to be used according to the invention, a crosslinking agent having at least 2 non-conjugated double bonds (e.g. divinyl adipate, methylene - bis - acrylamide, triacrylformal or triallyl cyanurate) to the monomer mixture in amounts of 0.01—30% by weight based on the total monomer residues of the copolymer.

Because of the range of variation in the composition of the monomer mixtures, the hydrophilic character, density of crosslinking, swellability and anhydride group content of the copolymers according to the invention can be adapted to give optimal results in the intended particular end use of the preparation over a very broad range.

The polymerisation can be carried out, for example, in an organic solvent, as a precipitation polymerisation, in which case the polymers start to precipitate shortly after the start of the polymerisation. Inherently, all solvents which are inert towards anhydride groups are suitable. Particularly advantageous solvents are aliphatic, cycloaliphatic and aromatic hydrocarbons and halogen-substituted hydrocarbons, alkyl-aromatic compounds and carboxylic acid esters.

As examples of suitable organic solvents there may be mentioned heptane, octane, isooctane, petroleum fractions with boiling points of 60 to 200°C, cyclohexane, benzene, toluene, xylenes, chlorobenzene, dichlorobenzenes, ethyl acetate and butyl acetate.

The solvent used should preferably possess a boiling point of at least 60°C and should be easily removable from the precipitation polymer *in vacuo*. For 1 part of the monomer mixture, about 2—50, preferably 5—20, parts by weight of the solvent are used. The properties of the copolymers, especially the bulk density and the specific surface area, are significantly influenced by the nature and amount of the solvent.

In many cases it is advantageous to use mixtures of the abovementioned solvents or to start the polymerisation in a solvent for the polymer and continuously to add a precipitant for the polymer over the course of the polymerisation. The precipitant can also be added in one or more portions at particular points in time. Furthermore, the monomer mixture can be fed, together with a suitable initiator, as a solution or without solvent, into a previously given amount of solvent, so that during the polymerisation a uniform low monomer concentration is maintained. Products with swellability, density and specific surface area suited to the particular end use, and with good mechanical stability, having a very wide range of properties, can be produced by using acrylic or methacrylic monomers B of differing hydrophilic character and varying the polymerisation conditions.

The copolymers used according to the invention can also be produced by suspension polymerisation. The most customary type of bead polymerisation, in which the monomers, optionally with the addition of an organic solvent, are suspended in water, can in this case only be used with little success, since the anhydride hydrolyses very rapidly and the resulting dicarboxylic acid mainly passes

into the water phase only small amounts being incorporated into the polymer. Hence, the suspension polymerisation is preferably carried out in an organic medium. The monomers and the initiators are generally dissolved in a solvent which is immiscible with paraffins and inert towards anhydride groups (such as acetonitrile, dimethylformamide, dimethylsulphoxide or hexamethylphosphoric acid triamide), and dispersed in the continuous phase, in most cases with addition of at least one dispersing agent. Paraffin hydrocarbons, such as hexane, heptane, octane and their higher homologues, cycloaliphatic compounds such as cyclohexane, and paraffin mixtures such as petroleum fractions or paraffin oil, are particularly suitable as the continuous phase. The volume ratio of continuous phase: disperse phase is generally 1:1 to 10:1, preferably 2:1 to 5:1.

In order to stabilise the suspension it is possible to use, for example, glycerine monooleate and dioleate, as well as mixtures of these compounds, sorbitan monooleate and trioleate or monostearate and tristearate, polyethylene glycol monoethers with stearyl alcohol or lauryl alcohol or nonylphenol, polyethylene glycol monoesters with oleic acid, stearic acid and other fatty acids with more than 10 C atoms, and the Na salt of sulphosuccinic acid dioctyl ester. These stabilising substances are generally employed in amounts of, preferably, 0.1—10% relative to the monomer mixture and are generally dissolved in the hydrocarbon phase. The particle size of the copolymeric product can be reduced either by increasing the speed of stirring or by adding 0.1—2% relative to monomer, of a further surface-active substance, for example an alkylsulphonate.

Polymerisation in the process of the invention is initiated by radical initiators. Suitable initiators are, for example, azo compounds or per-compounds. The most customary azo compound for initiating the polymerisation is azoisobutyronitrile. Possible per-compounds are mainly diacyl peroxides, such as dibenzoyl peroxide or percarbonates such as diisopropyl percarbonate and dicyclohexyl percarbonate, but it is also possible to use dialkyl peroxides, hydroperoxides and redox systems which are active in organic solvents for the initiation.

The initiators are generally added in amounts of 0.01—10 wt.%, preferably 0.1—3 wt.%, relative to the weight of the monomer mixture.

The polymerisation is carried out generally at temperatures of 20—200°C, preferably 50—100°C, depending on the speed of decomposition of the initiators and, in most cases, below the boiling point of the solvent, and in the case of bead polymerisation below the miscibility temperature of the two phases.

Furthermore it is as a rule advantageous to carry out the polymerisation in an inert atmosphere in the absence of oxygen.

5 The copolymers obtained by precipitation polymerisation are colourless to pale yellow-coloured powdery substances with bulk volumes of 1.5—30 ml/g, preferably 2—20 ml/g and specific surface areas of 0.1—500 m²/g, preferably 1—400 m²/g. The content of carboxyl groups determined titrimetrically after hydrolysis of the anhydride groups is 0.02—10 mequiv/g, preferably 0.4—4 mequiv/g.

10 The copolymers obtained by suspension polymerisation are white or slightly coloured beads which can in some cases be irregular in shape and have a diameter of 0.03—1 mm, preferably 0.05—0.5 mm and bulk volumes of about 1.4—8 ml/g, preferably 1.4—5 ml/g. Their carboxyl group content, determined after hydrolysis of the anhydride groups, is 0.02—10 mequiv/g, preferably 0.04—4 mequiv/g.

15 The copolymers used according to the invention contain the copolymerised residues in statistical distribution. Because of their high density of crosslinking, they are insoluble in all solvents. Their molecular weights can therefore not be determined.

20 The copolymers can swell in water to between 1.1 and 2.5 times their bulk volume. They are outstandingly suitable for use as carrier resins for fixing substances which can react with the anhydride groups of the copolymers.

25 After its production, the copolymer is combined with the peptide material in a second step. In this step the copolymer is directly introduced, generally at temperatures of between 0 to 30°C, into the aqueous solution of the substance to be bound, preferably while the pH value is kept constant.

30 If proteins are to be bound to the copolymers according to the invention, the process is appropriately carried out with a pH-stat in a pH range of 3 to 10, preferably of pH 5.5 to pH 9.0. If penicillin acylase is to be bound, the process is appropriately carried out between pH 5.7 and pH 6.8 and preferably at a low salt concentration, especially of not more than 0.2 mol/litre, in the penicillin acylase solution. During the binding reaction, a base should continuously be added to keep the pH range constant. For this it is possible to use both inorganic bases (for example caustic alkali solutions) and organic bases (for example tertiary organic amines).

35 In contrast to experiences with other resins, described in the literature, according to which the reaction is carried out in buffered solutions, the yields of bound enzyme using the resins described above were the better, the lower was the salt content of the solutions.

40 The weight ratio of bound substance, for example protein or peptide, to carrier resin

can be varied within wide limits and suited to the subsequent end use. Good yields are obtained with a ratio of 1 part by weight of protein to 4—10 parts by weight of polymeric carrier. However, the optimum ratios depend both on the composition and structure of the polymer and also on the nature of the protein. In the case of many enzymes it is desirable to add stabilisers to the enzyme solution.

As such, it is possible to use polyethylene glycols or non-ionic wetting agents to reduce protein denaturing at surfaces, and the known SH reagents or metal ions in the case of special enzymes.

70 The requisite reaction time depends on the nature of the polymer. In the normal case, the reaction is completed after 20 hours at room temperature. At 40°C, the reaction preferably continues somewhat longer. In preparative batches, the batch is generally stopped not less than 2 hours after completion of addition of alkali by the pH-stat. The polymer with the bound protein is thereafter filtered off or centrifuged off and the residue is washed with salt solutions of high ionic strength, for example 1 M sodium chloride solution, and subsequently with a buffer in which the enzyme is stable. By washing with solutions of high salt concentration, ionically bound protein is detached from the carrier.

80 In order to assess the success of the binding of the protein, the enzymatic activity was determined, in the case of enzymes, both in the polymer and also in the residual solution and in the wash waters. In the case of proteins without a specific effect, the nitrogen content in the polymer was determined according to Kjeldahl's method. The yields in the binding of the protein were found to be between 10 and over 90%. If the enzymatic activity is considered, it is advantageous in some cases not to use too great an excess of polymer material since otherwise the activity suffers, though the protein is completely bound.

85 The carrier copolymers defined above are suitable for binding any substance which carries a functional group which is capable of reacting with the anhydride group of the polymer. In the case of proteins and peptides these groups are above all the terminal amino groups of lysine and the free amino groups of the peptide chain ends.

90 Carrier-bound peptides and proteins are of great scientific and industrial importance. The enzymes, which are in most cases expensive and unstable, are considerably stabilised by binding to the resin. Furthermore, the easy and complete recovery of the enzyme resin permits repeated use over long periods of time.

95 The following substances are examples of

peptide materials which can be bound to the copolymers according to the invention:

Enzymes: Hydrolyases such as proteases, for example trypsin, chymotrypsin, papain and elastase; amidases, for example asparaginase, glutaminase and urease; acyl-transferases, for example penicillinacylase; lyases, for example hyaluronidase.

Other proteins: plasma constituents and globulins (antibodies).

Oligopeptides, such as glutathione.

Polypeptides, such as kallikrein inhibitor and insulin.

Aminoacids, such as lysine or alanine.

It is however envisaged that the invention will primarily be used for proteins isolated from bacteria, fungi, actinomycetes or animal material.

Some examples of industrially important reactions with carrier-bound enzymes are the hydrolytic degradation of starch by amylase bound by covalent bonds, the clarifying of fruit juices and others by bound pectinase, the manufacture of enzymatically degraded protein hydrolysis products and the hydrolysis of penicillins to 6 - aminopenicillanic acid. Furthermore, bound enzymes, peptides and others have also been used for the isolation of inhibitors by affinity chromatography, and conversely bound inhibitors have been used for the isolation of enzymes. Other uses lie in the field of medicine. One example is the use of bound L-asparaginase or urease in an extra-corporal circulation for reducing the asparagine or urea level in the blood.

These and numerous other possible uses have been described in the literature. On this topic see for example the summaries in Chem. Eng. News of 15.2.1971, page 86 and Rev. Pure a. Appl. Chem, 21, 83 (1971).

An important example of the use of the protein preparations according to the invention is the splitting of penicillins by means of penicillinacylase which is bound to the copolymers according to the invention.

In order to produce 6 - aminopenicillanic acid (hereinafter referred to as 6-APA), penicillins can be split by means of acylases from micro-organisms, including bacteria, especially *E. coli*, *Erwinia* or *Actinomycetes*, such as *Streptomyces*, *Micromonospora*, and *Nocardia*, fungi such as *Fusarium*, and yeasts.

According to the process of German Patent Specification 1,111,778 for the production of 6-APA, a penicillin G solution is treated with a bacterial sludge which contains the enzyme penicillin acylase (E.C. 3.5.1.11). As a result of the action of the enzyme, the lateral carbonamide grouping of the penicillin is split off without opening of the β -lactam ring.

The use of such suspensions of micro-organisms has the following disadvantages:

a. The suspension of micro-organisms, in

addition to containing the intra-cellular penicillin acylase, contains further proteins and enzymes as well as constituents from the nutrient medium or their transformation products which have been produced during the fermentation. These impurities cannot be completely eluted from the crystalline 6-APA during working-up.

b. The suspension of micro-organisms can economically appropriately only be employed once.

c. The suspension of micro-organisms contains impurities and other enzymes which inactive penicillin and/or 6-APA by opening the β -lactam ring.

d. The suspension only contains small amounts of penicillin-acylase. The use of more enzyme material, for example to achieve shorter reaction times and hence better 6-APA yields with a lower content of extraneous products is not possible in practice.

e. The operating yields of 6-APA depend on the varying formation of penicillin acylase in the individual fermentation batches.

f. The complete removal of suspended micro-organisms requires an additional process step when working-up the 6-APA batches and this causes losses in yield. Further purification steps are necessary to remove protein-like impurities which can cause allergic reactions (British Patents 1,169,696; 1,078,847; and 1,114,311).

All these disadvantages mentioned can be avoided if instead of a suspension of micro-organisms a penicillin acylase is used which is obtained by covalent bonding of the enzyme to a water-insoluble carrier.

Whilst attempts to manufacture 6-APA by enzymatic splitting of penicillins with carrier-bound penicillin acylase are known (see, on this subject, German Offenlegungsschrift 1,917,057 and German Offenlegungsschrift (German Published Specification) 1,907,365) it has however not been possible to apply these on a technical scale. The reasons for this are firstly the mechanical properties of the carrier material used, which is very vulnerable to abrasion, whilst with moderate process yields only low specific activities of carrier-bound penicillin acylase were achievable.

The insoluble enzyme used in British Patent Specification No. 1,387,460, which was obtained by covalent bonding of the penicillin acylase to a copolymer of acrylamide, N,N' - methylene - bis - acrylamide and maleic anhydride, also has disadvantages for the splitting of penicillin on an industrial scale, since it swells strongly and is mechanically unstable. These disadvantages handicap the repeated re-use of the resin, thus produced, on an industrial scale.

It has now been found that the disadvantages mentioned above can be avoided if a

penicillin acylase bound to a water-insoluble carrier according to the invention is used for splitting penicillins.

5 The splitting of penicillins with carrier-bound penicillin acylase according to the invention can be carried out simply and also on a large industrial scale. In a preferred form of this process, the carrier-bound insoluble enzyme is suspended in a solution containing 10 75,000—150,000 IU/ml of penicillin, for example penicillin G or penicillin V. The enzymatic splitting is carried out at a constant pH value in the range of 6—9, particularly in the range of the pH optimum of the particular bound penicillin acylase, for example at pH 7.8. To neutralise the acyl radical split off, for example of phenylacetic acid or of phenovynacetic acid, aqueous alkali solutions, for example potassium hydroxide 20 solution or sodium hydroxide solution, or organic amines, preferably triethylamine, are used. The reaction velocity and the completion of the splitting can be seen from the consumption of the base. The penicillin acylase catalyses both the splitting of 25 penicillin to give 6-APA and the re-synthesis of the penicillins from the splitting products. The equilibrium depends on the pH value of the medium. At lower pH values the equilibrium is displaced in favour of the starting product, penicillin. This can be utilised for the trans-acylation of penicillins in the presence of other acyl radicals or for the synthesis of penicillins from 6-APA. 30 The reaction temperature of the enzymatic splitting is preferably 38°C. At lower temperatures, the activity of the enzyme decreases. If the splitting is carried out, for example, at 25°C, twice as much enzyme as at 38°C has to be employed if the same reaction times are to be achieved.

At a given temperature, the reaction velocity depends on the specific activity and on the amount of the carrier-bound penicillin 45 acylase. Furthermore, the reaction velocity depends on the ratio of the amount of the carrier-bound penicillin acylase to the concentration of the penicillin. A splitting batch with a concentration of 100,000 IU/ml [1 mg potassium penicillin-G corresponds to 1958 IU (International Units) of potassium penicillin G has been completely hydrolysed to 6-APA and phenylacetic acid after 10 hours at pH 7.8 and 38°C if, per unit of 50 penicillin acylase, 3.10^5 units of penicillin G are employed (one enzyme unit (U) is defined as the activity which hydrolyses 1 μ mol of 6-nitro-3-(phenylacetyl)-aminobenzoic acid (NIPAB) per minute at 25°C). The proportion of dry enzyme resin is only 0.5—1% 55 of the reaction mixture. If 2 units of penicillin acylase are employed per 10^5 IU of penicillin G, the complete splitting only requires two hours. Even shorter reaction times are also possible when using even more bound 60

penicillin acylase, when using, for example, carrier-bound penicillin acylase prepared from crystallised enzyme.

The carrier-bound penicillin acylase according to the invention can be produced 70 as beads and is distinguished by high mechanical stability and a comparatively high specific gravity. These properties allow it to be employed for prolonged periods of time if it is repeatedly used. These properties 75 furthermore make it possible, in batch processes, to employ intensive stirring and simple separation by centrifuging without loss through mechanical stress, for example through abrasion. Thus, batch processes yield 80 clear filtrates which can, without additional filtration, be processed further in order to isolate the end product, 6-APA. The carrier-bound penicillin acylase manufactured according to the invention also permits rapid and 85 simple filtration, since, as a result of the mechanical stability, no very fine particles which block the filter surface are produced. The resin offers further advantages in the batch process because of the comparatively 90 high specific gravity, which causes the resin to settle out rapidly, so that after completion of the process the supernatant solution can easily be siphoned off. This results in a simplification of the conduct of the process, since in the batch process the resin can 95 remain in the reaction vessel and be used directly for the next splitting.

The properties of the polymer further permit the use of the carrier-bound penicillin 100 acylase not only in batch processes but also in continuous processes, for example in reaction columns, where the bead shape makes possible high speed of flow-through.

After separating off the enzyme resin, the 105 6-APA formed in the enzymatic splitting can be isolated from the reaction solution in accordance with known processes (see, for example, German Patent Specification 1,111,778) and crystallised at pH 4.3. In the 110 splitting of penicillin, according to the invention, with the carrier-bound penicillin acylase produced according to the invention, substantially higher yields of 6-APA are obtained than when using *E. coli* sludge, 115 but also higher yields than when using the enzyme resin according to British Patent Specification No. 1,387,460. Thus, as is shown in Examples 8 and 9 below, 6-APA has been isolated in a yield of approx. 90% 120 of theory. The 6-APA thus produced does not contain any proteins as impurities. The 6-APA thus produced also contains practically none of the polymers which can be produced, as by-products, in other procedures. 125 Allergic side-effects attributable to such proteins or polymers are impossible with the 6-APA produced according to the invention.

The carrier-bound penicillin acylase produced according to the invention can be 130

used repeatedly over a prolonged period of time. Even thereafter, the enzymic activity is still retained practically completely.

Our Copending Application No. 15115/73 (Serial No. 1413382) describes and claims preparations generally similar to those of the present invention, except that the copolymer additionally incorporates the residues of a hydrophilic monomer.

The following Examples illustrate the peptide-copolymer preparations according to this invention. Boiling points given therein were determined at normal pressure.

Example 1

(a) 80 g of tetraethylene glycol dimethacrylate, 20 g of maleic anhydride and 1 g of azoisobutyronitrile are dissolved in 1 l of benzene and the mixture is warmed to 60°C for 4 hours, whilst stirring. 1 g of azoisobutyronitrile and 200 ml of petroleum (boiling point 100—140°C) are then added and the polymerisation is continued for 5 hours at 70°C. The pulverulent polymer is filtered off, suspended once in benzene and three times in petroleum ether (boiling point 30—50°C) and dried *in vacuo*.

Yield: 94 g

Bulk volume: 3.5 ml/g

Swelling volume in water: 4.7 ml/g

Specific surface area: 5 m²/g

Acid content after hydrolysis of the anhydride groups: 3.5 mequiv/g.

(b) 1 g of carrier resin produced as described above in part (a) is suspended in 30 ml of an aqueous solution of 132 U of penicillin acylase (specific activity 1 U/mg of protein). The suspension is stirred for 20 hours at 25°C whilst keeping the pH value constant at 6.3 by adding 1 N sodium hydroxide solution with a pH-stat. Thereafter the resin is filtered off on a G3 glass frit and washed with 50 ml of 0.05 M phosphate buffer of pH 7.5, containing 1 M sodium chloride, and with 50 ml of the same buffer without sodium chloride. The activity of the resin is not changed further by additional washing.

Enzymatic activities (NIPAB test)

Starting solution: 132 U

Supernatant liquid + wash water: 12 U

Resin after reaction: 86 U
(i.e. 65% of the starting activity).

The enzymatic activity of the penicillin-acylase was determined colourimetrically or titrimetrically with 0.002 M 6 - nitro - 3 - (N - phenylacetyl) - aminobenzoic acid (NIPAB) as the substrate at pH 7.5 and 25°C. The molar extinction coefficient of the resulting 6 - nitro - 3 - aminobenzoic acid is $E_{410\text{ nm}} = 9090$. 1 unit (U) corresponds to

the conversion of 1 μ mol of substrate per minute.

Example 2

(a) A solution of 90 g of ethylene glycol dimethacrylate 10 g of maleic anhydride and 1 g of azoisobutyronitrile in 1 l of benzene is initially polymerised at 60°C whilst stirring. After 4 hours, 200 ml of petroleum (boiling point 100—140°C) and 1 g of azoisobutyronitrile are added and polymerisation is continued for 2 hours at 70°C and 2 hours at 80°C.

Thereafter the polymer is filtered off, thoroughly washed with petroleum ether (boiling point 30—50°C) and dried *in vacuo*.

Yield 97 g

Bulk volume: 6.4 ml/g

Swelling volume in water: 8.0 ml/g

Specific surface area: 298 m²/g

Acid content after hydrolysis of the anhydride groups: 1.5 mequiv/g.

(b) 6 g of carrier resin produced as described above in part (a) of this Example were reacted analogously to Example 1 with 590 U of penicillin acylase in 165 ml of water.

Result:

Enzymatic activities (NIPAB test)

Starting solution: 590 U

Supernatant liquid + wash water: 26 U

Carrier resin after reaction: 352 U
(i.e. 60% of the starting activity)

(c) 1 g of carrier resin produced as described above in part (a) of this Example was reacted with 100 mg of asparaginase analogously to Example 1 part (b).

Enzymatic activities (asparagine hydrolysis)

Starting solution: 21,000 U

Supernatant liquid after the reaction: 3,360 U

Carrier resin after the reaction: 3,910 U
(i.e. 19% of the starting activity)

Example 3

(a) The copolymerisation of 90 g of diethylene glycol dimethacrylate with 10 g of maleic anhydride under the conditions of Example 2, part (a) gives the following:

Yield: 96 g

Bulk volume: 5.5 ml/g

Swelling volume in water: 6.7 ml/g

Specific surface area: 9.2 m²/g

Acid content after hydrolysis of the anhydride groups: 1.9 mequiv/g.

(b) 1 g of the carrier resin produced as described above in part (a) of the Example was added to a solution of 50 mg of non-specific elastase having an enzymatic activity

- of 139 U, in 32 ml of water. The batch was stirred for 16 hours at room temperature, whilst keeping the pH constant at 5.8. After the reaction, the resin was filtered off and washed with 50 ml of 1 N sodium chloride solution in 0.05 M phosphate buffer at pH 7.5, and subsequently with 50 ml of 0.05 M phosphate buffer at pH 7.5.
- 5 Result:
- 10 Starting solution: 139 U
Supernatant liquid and wash solutions: 51 U
Bound to the carrier resin: 15 U
(i.e. 11% of the starting activity)
- 15 Here, the enzymatic activity was determined titrimetrically with casein as the substrate (concentration 11.9 mg/ml) at pH 8.0 and 25°C. 1 unit (U) corresponds to a consumption of 1 μ mol of potassium hydroxide solution per minute.
- 20 (c) 1 g of the carrier resin produced as described above in part (a) of this Example was added to a solution of 50 mg of crystallised urease (Merck) in 32 ml of water.
- 25 The batch was stirred for 16 hours at room temperature, whilst keeping the pH constant at 6.3. Working up took place as indicated in Example 1, part (b).
- Result:
- 30 Starting solution 5,013 U
Supernatant liquid and wash solutions: 1,397 U
Bound to the carrier resin: 1,405 U
(i.e. 28% of the starting activity).
- 35 The enzymatic activity of the urease was determined titrimetrically with 0.17 M urea as the substrate, at 25°C and pH 6.1. 1 unit (U) corresponds to the amount of enzyme which splits 1 μ mol of urea per minute.
- 40 (d) 0.4 g of carrier resin produced as described above in part (a) of this Example were reacted with 40 mg of glutathione in 32 ml of water for 16 hours at room temperature and at a constant pH value of 6.3.
- 45 The resin was filtered off and washed with a solution of 1 N sodium chloride in 0.05 M phosphate buffer at pH 7.5 and subsequently with water. After drying the resin *in vacuo* at 100°C over phosphorus pentoxide, 0.47 g were obtained. The nitrogen determination by Dumas' method gave a value of 1.1% N, corresponding to a content of 8.04% or 37.8 mg of glutathione. This represents 94% of the amount of
- 55 glutathione employed.
- benzene and polymerised for 16 hours at 80°C, with slow stirring. The polymer is worked up analogously to Example 1 part (a).
- Yield: 95 g
Bulk volume: 2.5 ml/g
Swelling volume: 3.0 ml/g
Acid content after hydrolysis of the anhydride groups: 2.6 mequiv/g.
- (b) The reaction of 1 g of carrier resin produced as described above in part (a) of this Example with penicillin acylase analogously to Example 1, part (b) yields the following results:
- Enzymatic activities (NIPAB test)
- Starting solution: 123 U
Supernatant liquid + wash solutions: 13 U
Carrier resin after reaction: 79 U
(i.e. 64% of the starting activity).
- (c) 0.4 g of carrier resin produced as described above in part (a) of this Example were added to a solution of 40 mg of trypsin in 32 ml of 0.01 M calcium chloride solution and the mixture was stirred for 16 hours at room temperature whilst keeping the pH value constant at 6.3. The resin was filtered off and washed in accordance with Example 1, part (b).
- Enzymatic activity
- In the starting solution: 44 U
In the supernatant liquid and wash solutions: 5.2 U
Bound to the resin: 8.3 U
(i.e. 19% of the starting activity).
- The enzymatic activity was measured colourimetrically according to Tuppy, Z. Physiol. Chem, 329 (1962) 278, with benzoyl - arginine - p - nitro - anilide (BAPNA) as the substrate. 1 unit (U) corresponds to the splitting of 1 μ mol of substrate at 25°C and pH 7.8.
- (d) 1 g of carrier resin produced as described above in part (a) of this Example was added to a solution of 50 mg of non-specific elastase in 32 ml of water. The suspension was stirred for 16 hours at room temperature whilst keeping the pH value constant at 5.8. The working up and titrimetric determination of the enzyme activities with casein as the substrate was carried out as indicated in Example 3, part (b).
- Enzymatic activity
- In the starting solution: 139 U
In the supernatant liquid and wash solutions: 32 U
Bound to the resin: 36 U
(i.e. 26% of the starting activity).
- Example 4
- (a) 80 g of tetraethylene glycol dimethacrylate, 20 g of maleic anhydride and 1 g of azoisobutyronitrile are dissolved in 1 l of

Example 5

1 l of petroleum (boiling point 100—140°C) and 1 g of azoisobutyronitrile are warmed for 1 hour to 90° in a stirred vessel. A solution of 95 g of ethylene glycol dimethacrylate, 5 g of maleic anhydride and 1 g of azoisobutyronitrile is then added dropwise over the course of 3 hours at 80°C and the mixture is stirred for a further 2 hours at the same temperature.

The polymer is filtered off, repeatedly washed with benzene and petroleum ether (boiling point 30—50°C) and dried *in vacuo*.

Yield: 96 g

Bulk volume: 14 ml/g

Swelling volume in water: 18.2 ml/g

Specific surface area: 70 m²/g

Acid content after hydrolysis of the anhydride groups: 0.5 mequiv/g.

0.4 g of resin produced as described above in part (a) of this Example were stirred with 40 mg of glutathione in 32 ml of water for 16 hours at room temperature whilst keeping the pH constant at 6.3. The resin was filtered off and washed and dried in accordance with Example 3, part (d). 0.46 g of resin was obtained, containing 0.9% N according to Dumas' method. This corresponds to a content of 6.6% or 30.4 mg of glutathione, that is to say 76% of the amount employed.

Example 6

A solution of 62.5 g of tetraethylene glycol dimethacrylate, 37.5 g of maleic anhydride and 1 g of azoisobutyronitrile in 150 ml of butyl acetate and 1 l of petroleum (boiling point 100—140°C) is polymerised, whilst stirring, for 2 hours at 70°C, 2 hours at 75°C and 1.5 hours at 90°C. The polymer is filtered off, extracted with benzene for 24 hours in a Soxhlet extractor and dried *in vacuo*.

Yield: 77 g

Bulk volume: 7.3 ml/g

Swelling volume in water: 8.2 ml/g

Specific surface area: 19.4 m²/g

Acid content after hydrolysis of the anhydride groups: 4.0 mequiv/g.

The reaction of 1 g of carrier resin produced as described above in part (a) of this Example with penicillin-acylase analogously to Example 1, part (b) gave the following results:

Enzymatic activities (NIPAB test)

Starting solution: 107 U

Supernatant liquid and wash

solution: 28 U

Carrier resin after the reaction: 55 U

(i.e. 51% of the starting activity)

Example 7

A solution of 90 g of tetraethylene glycol dimethacrylate, 10 g of maleic anhydride and 1.0 g of azoisobutyronitrile in 200 ml of acetonitrile is suspended in 1,000 ml of petroleum (boiling point 100—140°C) in which 5 g of a mixture of glycerine monooleate and glycerine dioleate have been dissolved. The reaction mixture is polymerised at 60°C until solid beads are formed (approx. 2 hours) and is subsequently polymerised for 20 hours at 65°C. The polymer is filtered off, suspended three times in benzene and three times in petroleum ether (boiling point 30—50°C) and dried *in vacuo* at 50°C.

Yield: 94 g

Mean particle diameter: ~0.35 mm

Bulk volume: 2.8 ml/g

Swelling volume in water: 3.1 ml/g

Specific surface area: 3.4 m²/g

Acid content after hydrolysis of the anhydride groups: 1.5 mequiv/g.

The reaction of 1 g of carrier resin produced as described above in part (a) of this Example with penicillin acylase analogously to Example 1, part (b) gave the following results:

Enzymatic activities (NIPAB test)

Starting solution: 107 U

Supernatant liquid and wash

solutions: 51 U

Carrier resin after the reaction: 19 U

(i.e. 18% of the starting activity).

Examples of the splitting of penicillin

Example 8

79 g of moist carrier-bound penicillin acylase with an activity of 687 U (NIPAB test), which was produced according to Example 2 part (b), are stirred with 129 g of potassium penicillin G (purity 98%) in 2,000 ml of water for 9 hours at 38°C. The pH value of the reaction batch is at the same time kept constant at 7.8 by continuous addition of triethylamine. The uptake of triethylamine ceases when the reaction is complete. The carrier-bound penicillin acylase is centrifuged off or filtered off and rinsed with 200 ml of water and 200 ml of 0.2M phosphate buffer at pH 6.5; it is then ready for a new batch. The filtrate, including the wash solutions, is concentrated to 300 ml *in vacuo*. The 6-APA is precipitated by addition of half-concentrated hydrochloric acid at the isoelectric point at pH 4.3 in the presence of 200 ml of methyl isobutyl ketone. After one hour the product is filtered off, rinsed with 200 ml of water and then with 200 ml of acetone. The 6-APA is dried *in vacuo* at 40°C; melting point 208°C. The yield of 6-APA is 67.8 g, that is to say 90.5% of theory. Its purity is 98%.

Example 9

60 g of moist carrier-bound penicilline acylase with an activity of 673 U (NIPAB test), which has been produced by binding penicillin acylase onto a copolymer of tetra-ethylen glycol dimethacrylate and maleic anhydride according to Example 1, are stirred with 129 g of potassium penicillin G in 2,000 ml of water for 9 hours at 38°C. The pH value is kept constant at 7.8 by addition of triethylamine. The further working up is carried out as described in Example 8. The yield of 6APA is 65.3 g, that is to say 87% of theory.

WHAT WE CLAIM IS:—

1. A water-insoluble preparation comprising a peptide material (as hereinbefore defined) bound to a cross-linked copolymer comprising the following copolymerised residues (percentages being by weight of the cross-linked copolymer):

A: 0.1 to 50 percent of at least one α,β -olefinically unsaturated dicarboxylic acid anhydride having 4 to 9 carbon atoms; and

B: 99.9 to 50 per cent of at least one di- and/or polyacrylate or methacrylate of a diol and/or polyol (as hereinbefore defined);

the said copolymer having a bulk volume of 1.4 to 30 ml/g and a specific surface area of 0.1 to 500 m²/g, and containing, after hydrolysis of the anhydride groups, 0.02 to 10 milli-equivalents of acid per gram.

2. A preparation according to claim 1 in which the copolymer comprises also copolymerised residues derived from 0.01 to 30 per cent, by weight of the cross-linked copolymer, of a cross-linking agent having at least two non-conjugated double bonds.

3. A preparation according to claim 1 or 2 in which the copolymer has a bulk volume of 1.4 to 20 ml/g.

4. A preparation according to claim 1 or 2, in which the copolymer has a bulk volume of 2 to 20 ml/g and a specific surface area of 1 to 400 m²/g.

5. A preparation according to any preceding claim in which the copolymer contains, after hydrolysis of the anhydride groups, 0.04 to 5 milli-equivalent of acid per gram.

6. A preparation according to any preceding claim in which the copolymerised residues A of the copolymer are derived from at least one anhydride selected from maleic, itaconic and citraconic anhydrides, and the polymerised residues B of the copolymer are residues of at least one acrylate selected from diacrylates and dimethacrylates of diols having 2 to 4 carbon atoms, or of reaction products of 1 mol of diols having 2 to 4 carbon atoms with 1 to 20 mols of at least one

alkylene oxide with 2 to 4 carbon atoms, and trimethylolpropane trimethacrylate.

7. A preparation according to any of claims 1 to 5 in which the copolymerised residues A of the copolymer are of maleic anhydride and the copolymerised residues B of the copolymer are of a dimethacrylate of a polyethylene glycol, the said glycol having a molecular weight up to 1000.

8. A preparation according to any preceding claim in which the peptide material is an enzyme.

9. A preparation according to claim 8 in which the enzyme is penicillin acylase.

10. A preparation according to any of claims 1 to 7 in which the peptide material is an enzyme inhibitor.

11. Water insoluble preparations according to claim 1, comprising a peptide material bound to a cross-linked copolymer, substantially as hereinbefore described in any of the Examples 1 to 7.

12. A process for the production of a preparation according to any of claims 1 to 7 in which a cross-linked copolymer as defined in any of claims 1 to 7 is reacted in aqueous solution with a solution of the peptide material to give the desired preparation.

13. A process according to claim 12 comprising also the prior step of producing the said cross-linked copolymer by copolymerising, by precipitation or bead polymerisation in a diluent inert to anhydride groups at 20 to 200°C in the presence of a free-radical initiator, a mixture comprising:

A: 0.1 to 70 per cent of at least one α,β -olefinically unsaturated dicarboxylic acid anhydride having 4 to 9 carbon atoms; and

B: 99.9 to 30 per cent of at least one di- and/or polyacrylate or methacrylate of a diol and/or a polyol (as hereinbefore defined);

relative to the total weight of copolymerisable monomers present.

14. A process according to claim 13 in which the copolymerisation is carried out by precipitation polymerisation in an aqueous solvent, the organic solvent being present in a proportion of 5 to 20 parts by weight of solvent per part of monomer by weight.

15. A process according to claim 13 in which the copolymerisation is carried out by suspension polymerisation in an organic medium, the monomers and initiator being dissolved in an organic solvent which is immiscible with paraffins and inert towards anhydride groups, and dispersed in a continuous phase comprising a paraffin hydrocarbon, the volume ratio of continuous phase to disperse phase being between 2:1 and 5:1.

16. A process according to any of claims

Example 9

60 g of moist carrier-bound penicilline acylase with an activity of 673 U (NIPAB test), which has been produced by binding penicillin acylase onto a copolymer of tetra-ethylen glycol dimethacrylate and maleic anhydride according to Example 1, are stirred with 129 g of potassium penicillin G in 2,000 ml of water for 9 hours at 38°C. The pH value is kept constant at 7.8 by addition of triethylamine. The further working up is carried out as described in Example 8. The yield of 6APA is 65.3 g, that is to say 87% of theory.

WHAT WE CLAIM IS:—

1. A water-insoluble preparation comprising a peptide material (as hereinbefore defined) bound to a cross-linked copolymer comprising the following copolymerised residues (percentages being by weight of the cross-linked copolymer):

A: 0.1 to 50 percent of at least one α,β -olefinically unsaturated dicarboxylic acid anhydride having 4 to 9 carbon atoms; and

B: 99.9 to 50 per cent of at least one di- and/or polyacrylate or methacrylate of a diol and/or polyol (as hereinbefore defined);

the said copolymer having a bulk volume of 1.4 to 30 ml/g and a specific surface area of 0.1 to 500 m²/g, and containing, after hydrolysis of the anhydride groups, 0.02 to 10 milli-equivalents of acid per gram.

2. A preparation according to claim 1 in which the copolymer comprises also copolymerised residues derived from 0.01 to 30 per cent, by weight of the cross-linked copolymer, of a cross-linking agent having at least two non-conjugated double bonds.

3. A preparation according to claim 1 or 2 in which the copolymer has a bulk volume of 1.4 to 20 ml/g.

4. A preparation according to claim 1 or 2, in which the copolymer has a bulk volume of 2 to 20 ml/g and a specific surface area of 1 to 400 m²/g.

5. A preparation according to any preceding claim in which the copolymer contains, after hydrolysis of the anhydride groups, 0.04 to 5 milli-equivalent of acid per gram.

6. A preparation according to any preceding claim in which the copolymerised residues A of the copolymer are derived from at least one anhydride selected from maleic, itaconic and citraconic anhydrides, and the polymerised residues B of the copolymer are residues of at least one acrylate selected from diacrylates and dimethacrylates of diols having 2 to 4 carbon atoms, or of reaction products of 1 mol of diols having 2 to 4 carbon atoms with 1 to 20 mols of at least one

alkylene oxide with 2 to 4 carbon atoms, and trimethylolpropane trimethacrylate.

7. A preparation according to any of claims 1 to 5 in which the copolymerised residues A of the copolymer are of maleic anhydride and the copolymerised residues B of the copolymer are of a dimethacrylate of a polyethylene glycol, the said glycol having a molecular weight up to 1000.

8. A preparation according to any preceding claim in which the peptide material is an enzyme.

9. A preparation according to claim 8 in which the enzyme is penicillin acylase.

10. A preparation according to any of claims 1 to 7 in which the peptide material is an enzyme inhibitor.

11. Water insoluble preparations according to claim 1, comprising a peptide material bound to a cross-linked copolymer, substantially as hereinbefore described in any of the Examples 1 to 7.

12. A process for the production of a preparation according to any of claims 1 to 7 in which a cross-linked copolymer as defined in any of claims 1 to 7 is reacted in aqueous solution with a solution of the peptide material to give the desired preparation.

13. A process according to claim 12 comprising also the prior step of producing the said cross-linked copolymer by copolymerising, by precipitation or bead polymerisation in a diluent inert to anhydride groups at 20 to 200°C in the presence of a free-radical initiator, a mixture comprising:

A: 0.1 to 70 per cent of at least one α,β -olefinically unsaturated dicarboxylic acid anhydride having 4 to 9 carbon atoms; and

B: 99.9 to 30 per cent of at least one di- and/or polyacrylate or methacrylate of a diol and/or a polyol (as hereinbefore defined);

relative to the total weight of copolymerisable monomers present.

14. A process according to claim 13 in which the copolymerisation is carried out by precipitation polymerisation in an aqueous solvent, the organic solvent being present in a proportion of 5 to 20 parts by weight of solvent per part of monomer by weight.

15. A process according to claim 13 in which the copolymerisation is carried out by suspension polymerisation in an organic medium, the monomers and initiator being dissolved in an organic solvent which is immiscible with paraffins and inert towards anhydride groups, and dispersed in a continuous phase comprising a paraffin hydrocarbon, the volume ratio of continuous phase to disperse phase being between 2:1 and 5:1.

16. A process according to any of claims



12 to 15 for the production of a preparation according to claim 8, in which the enzyme solution has a pH of 5.5 to 9.0.

5 17. A process according to claim 16 for the production of a preparation according to claim 9, in which the copolymer is reacted with an aqueous penicillin acylase solution at pH 5.7 to 6.8.

10 18. A process according to claim 17 in which the salt content of the aqueous penicillin acylase solution is not more than 0.2 mol/litre.

15 19. A process for the production of a preparation according to any of claims 1 to 7, substantially as hereinbefore described in any of the Examples.

20 20. A water-insoluble preparation comprising a peptide material bound to a cross-linked copolymer, whenever produced by the process of any of claims 12 to 19.

25 21. A process for carrying out an enzyme-catalysed conversion of a substrate comprising contacting a preparation according to claim 8 with a substrate for the enzyme under conditions where the said conversion occurs.

22. A process according to claim 21 in

which the said conversion is a hydrolytic splitting.

23. A process according to claim 22 in 30 which the substrate is a penicillin, the enzyme is penicillin acylase, and the conversion is a hydrolytic splitting of the penicillin to give 6-aminopenicillanic acid.

24. A process according to claim 23 in 35 which the penicillin is in the form of an aqueous solution containing 75,000 to 150,000 IU/ml of penicillin and having a pH of about 7.8.

25. A process according to claim 21 for 40 carrying out an enzyme-catalysed conversion of a substrate, substantially as hereinbefore described in the Examples.

26. The conversion product of a substrate 45 that has been subjected to enzyme-catalysed conversion in a process of any of claims 21 to 25.

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