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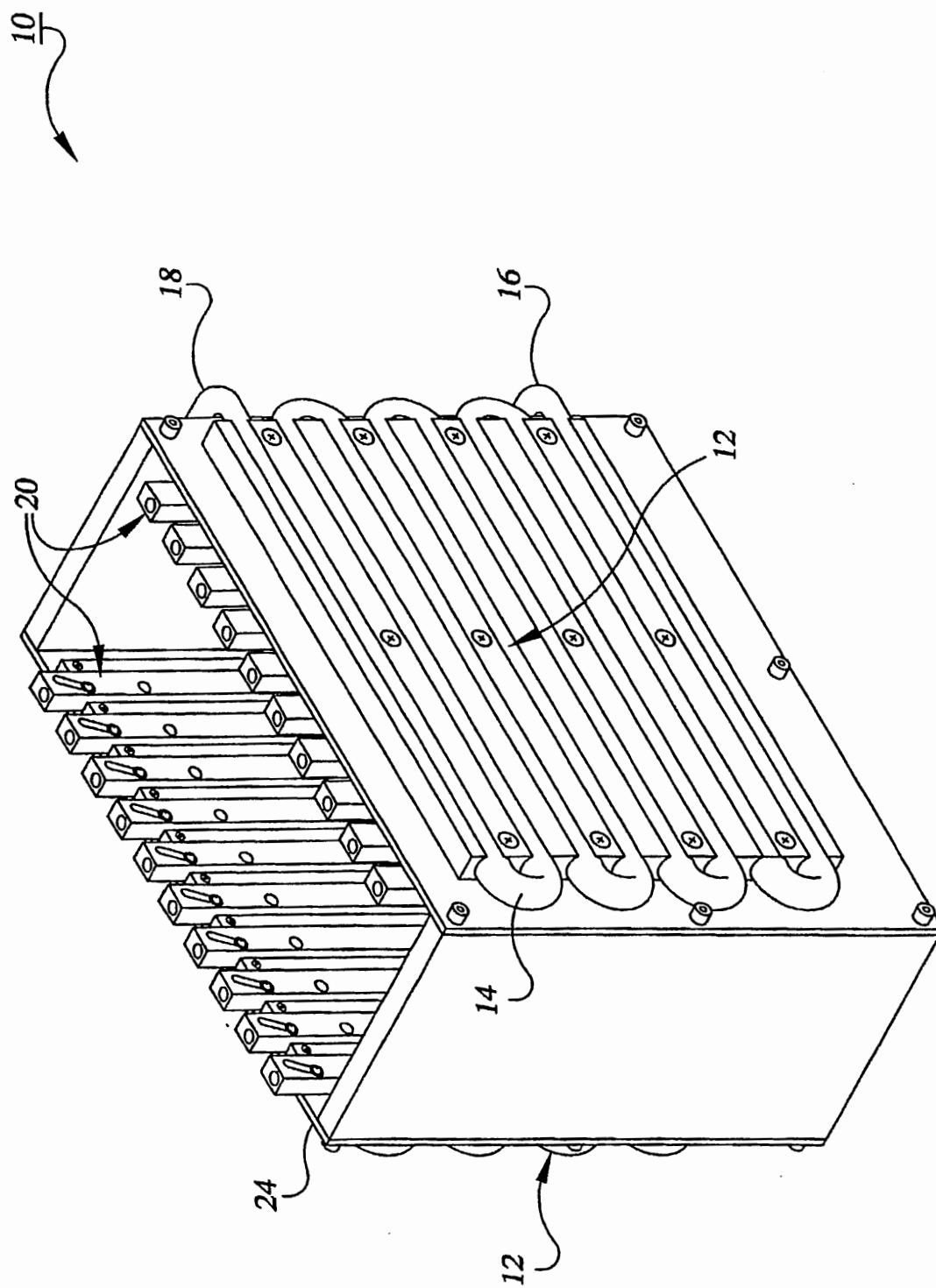
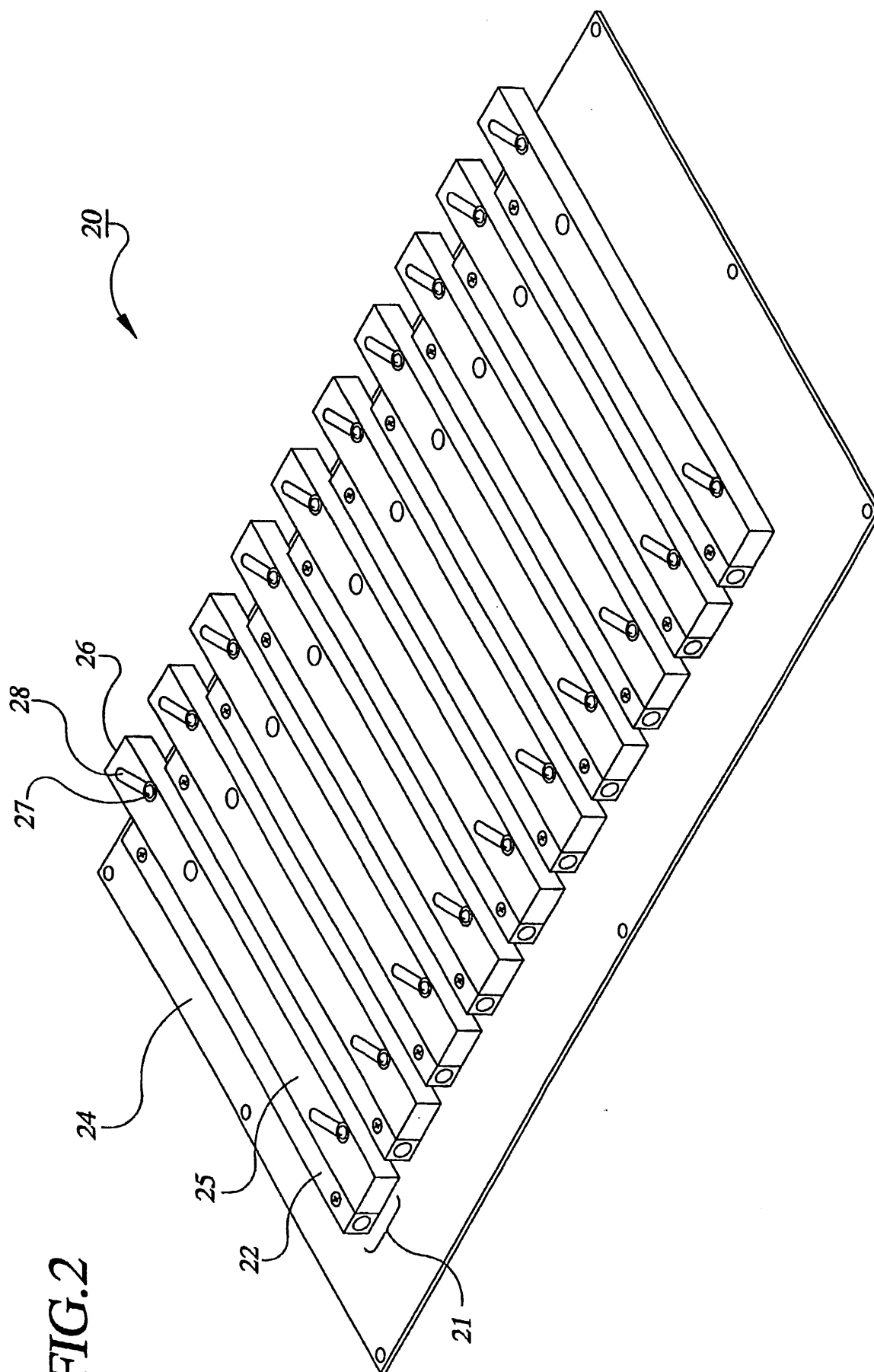


FIG. 1

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FIG.3

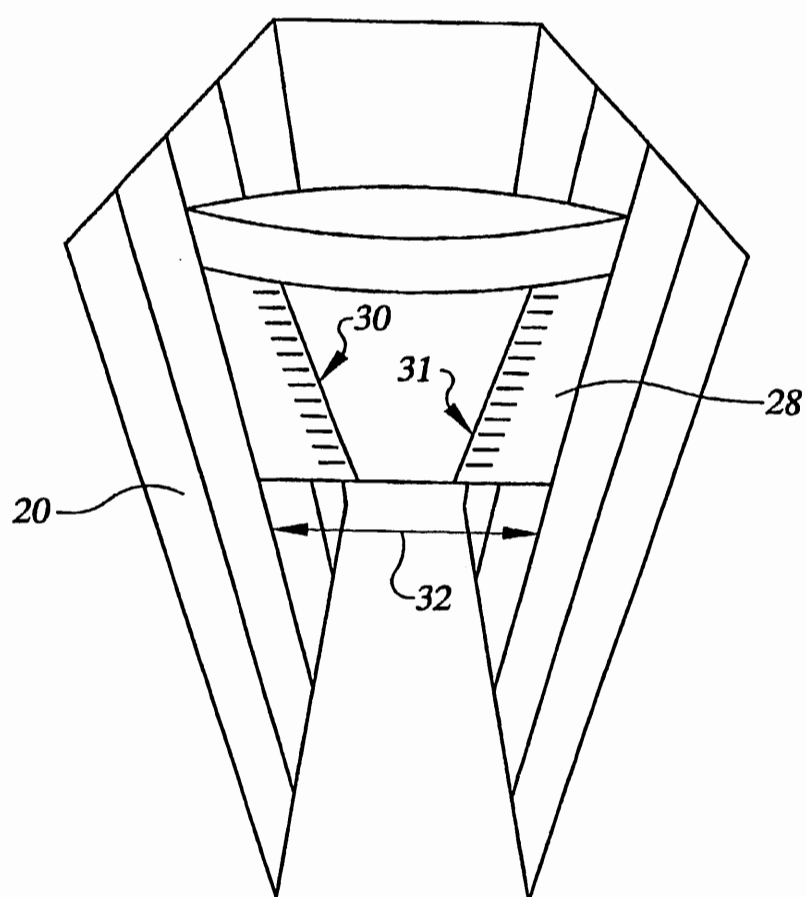


FIG.4

Scale down container (30mL) vs. 10L process scale

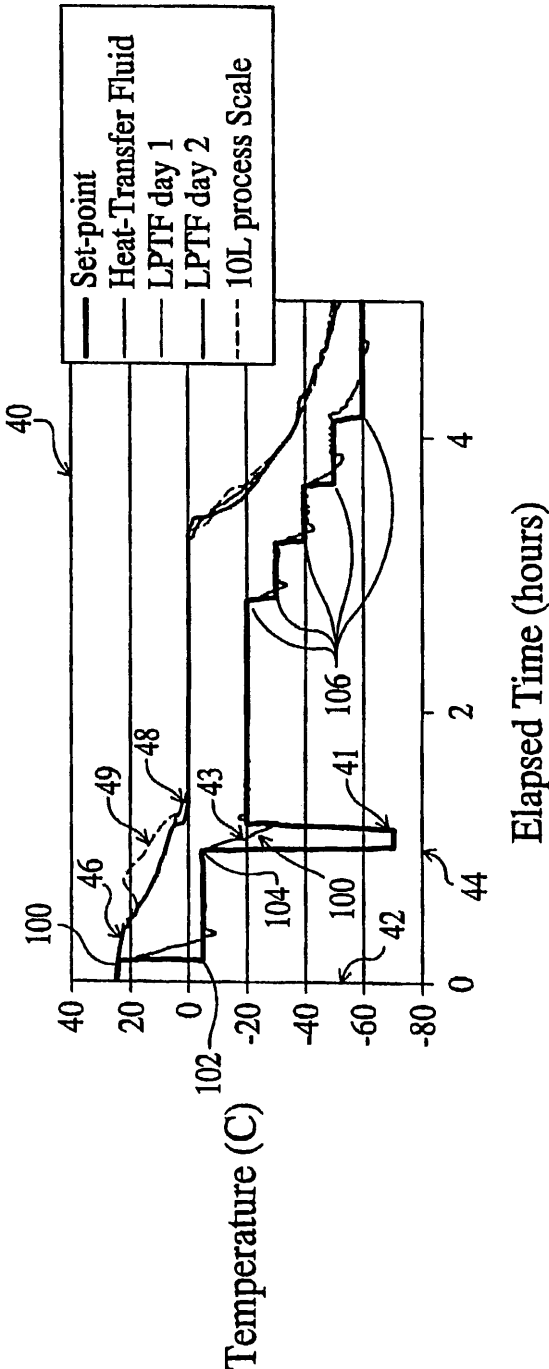


FIG. 5

Freezing and thawing profiles of six scale down containers containing 30mL of specimen each

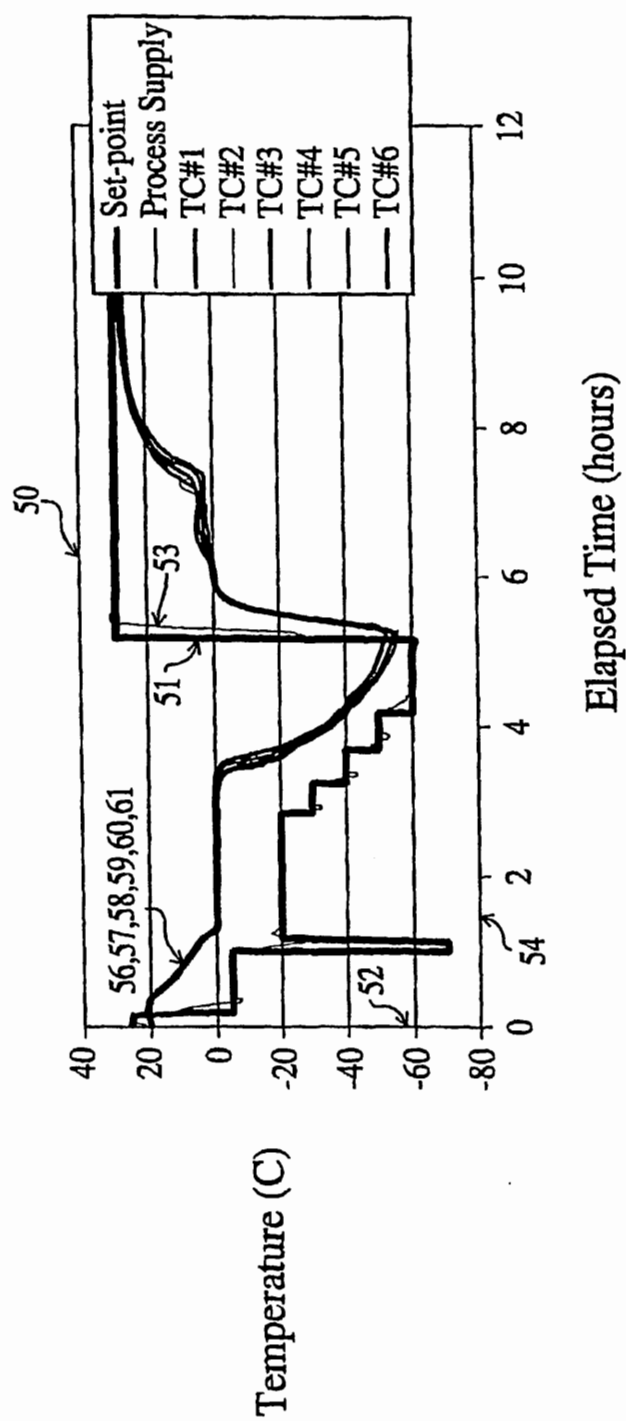


FIG.6

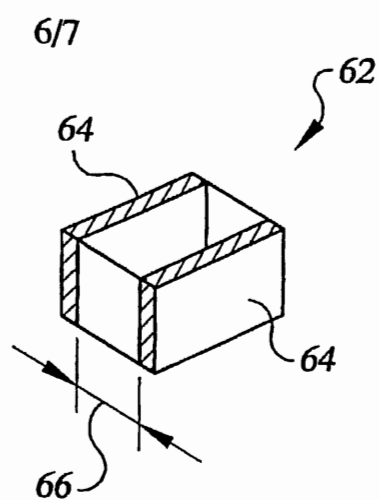


FIG.7

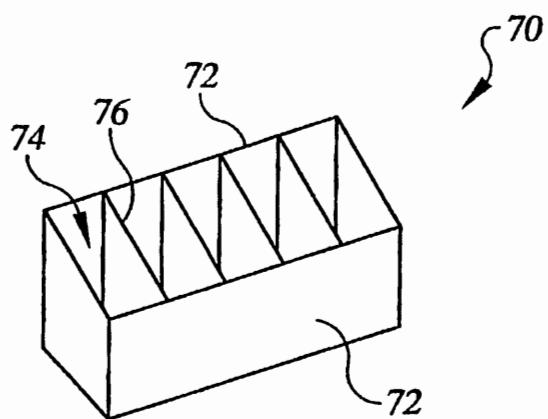


FIG.8

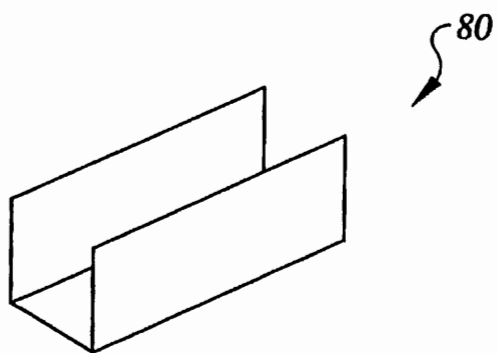
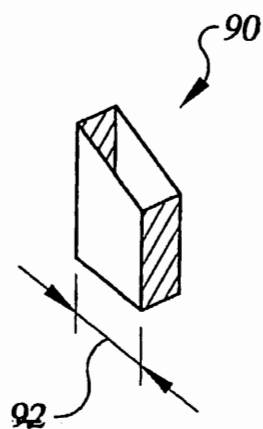


FIG.9



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FIG. 10

