FIG. 1

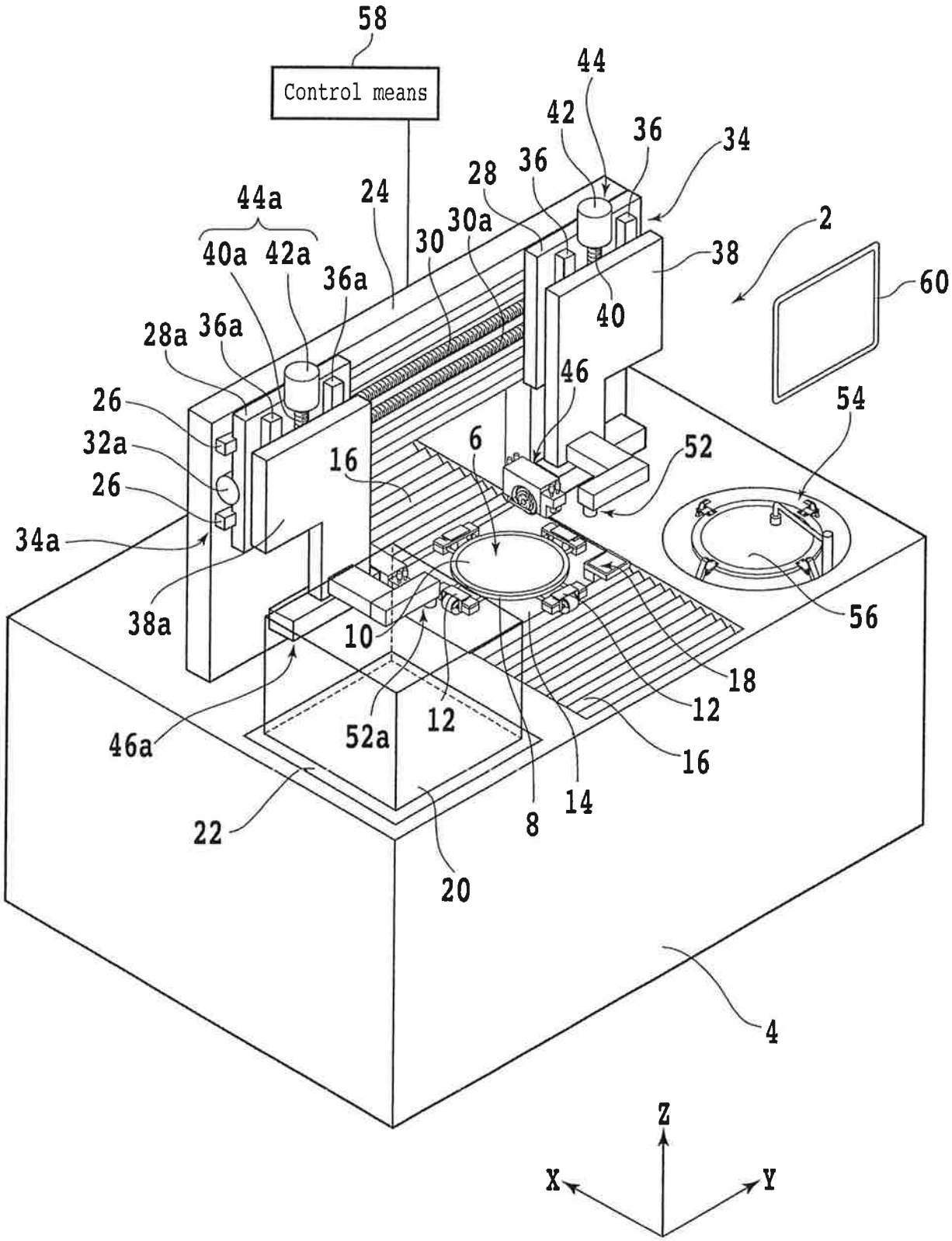

58
Control means
44
42
36
34
28
36
44a
24
30a
30
2
40a
42a
36a
38
60
40
28a
36a
46
26
54
32a
16
6
52
26
34a
56
38a
10
18
12
46a
52a
12
16
22
8
14
20
4
Z
X
Y

FIG.2

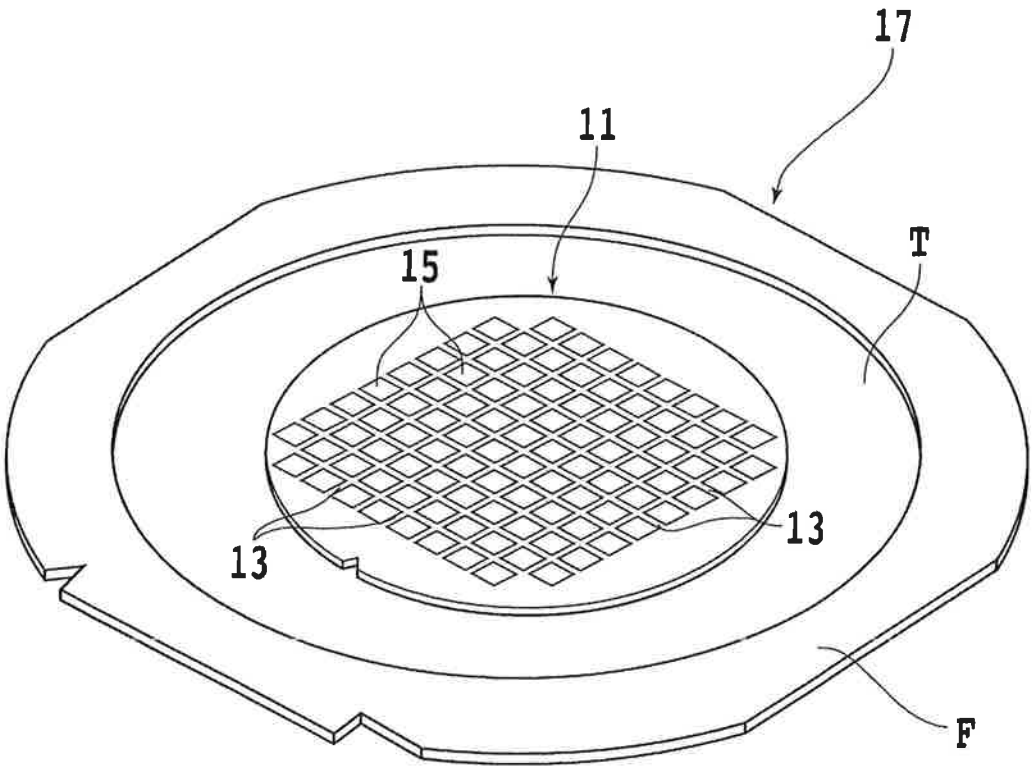


FIG.3

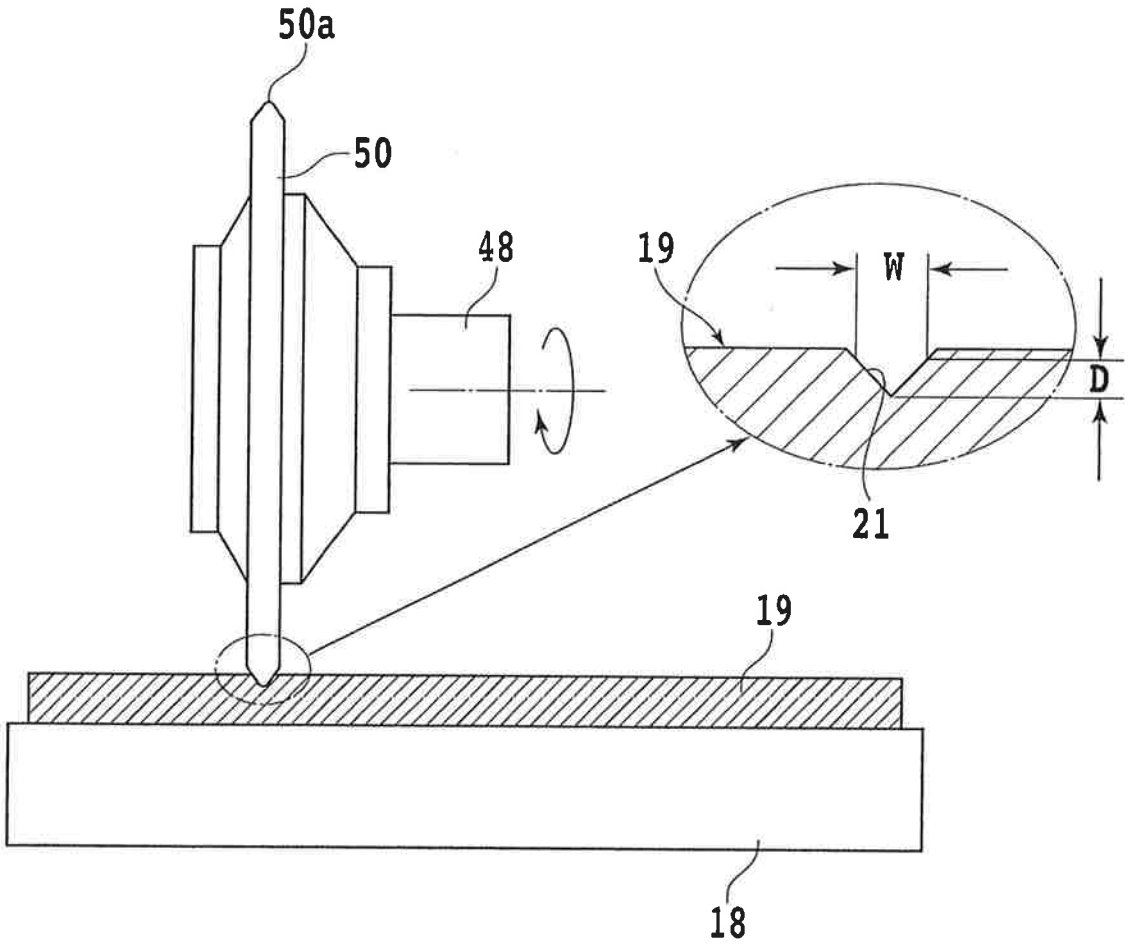


FIG. 4

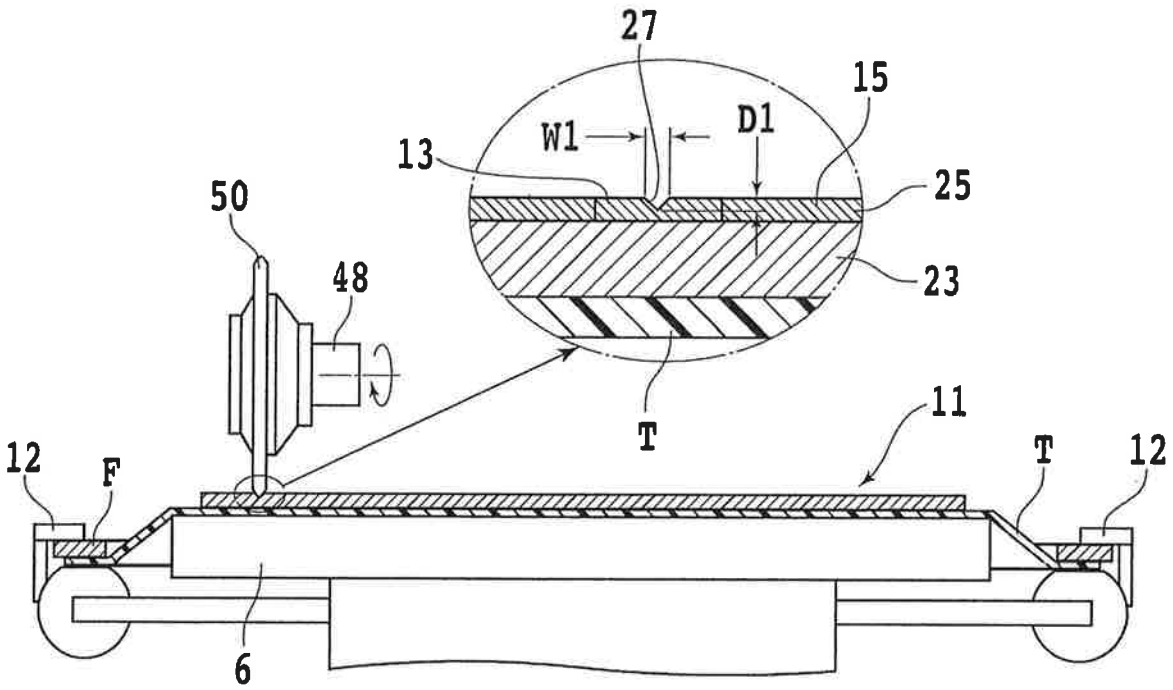


FIG.5

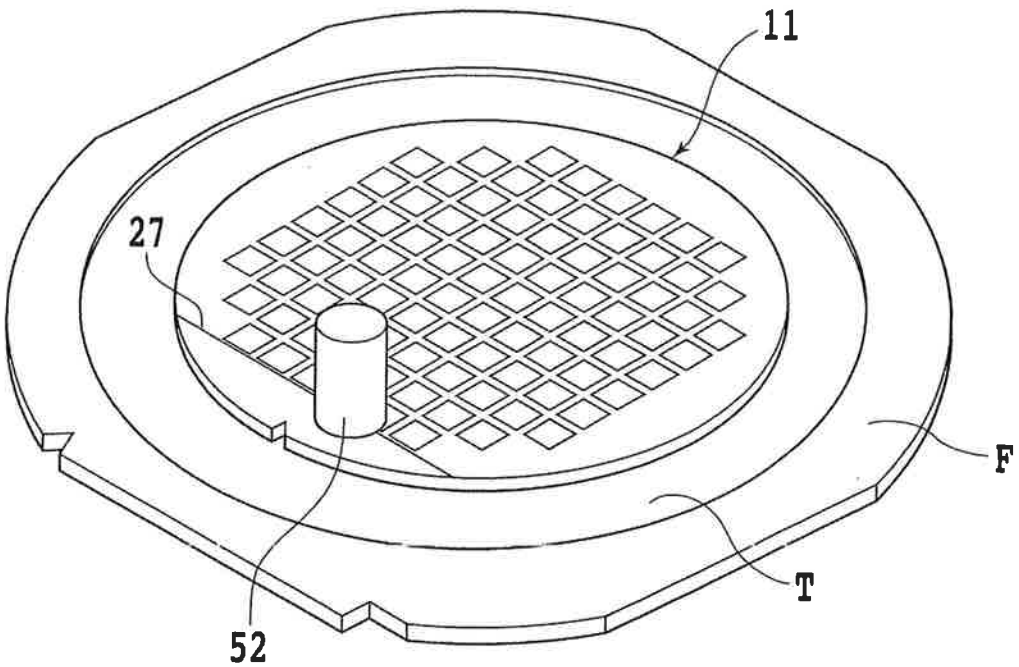


FIG.6

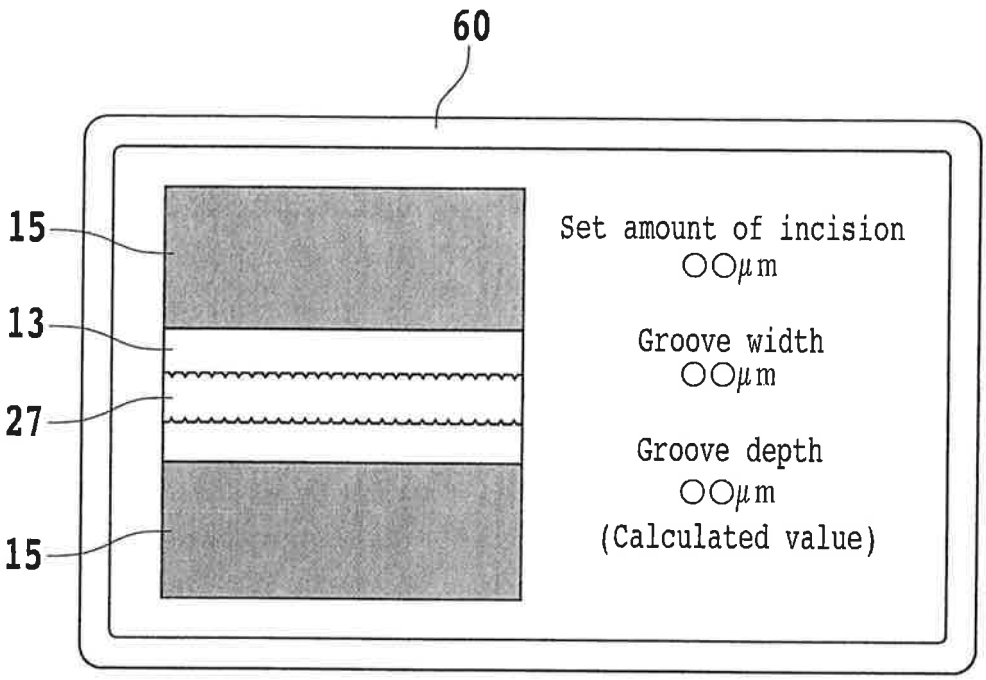

60
15
13
27
15
Set amount of incision
○○μm
Groove width
○○μm
Groove depth
○○μm
(Calculated value)

FIG. 7

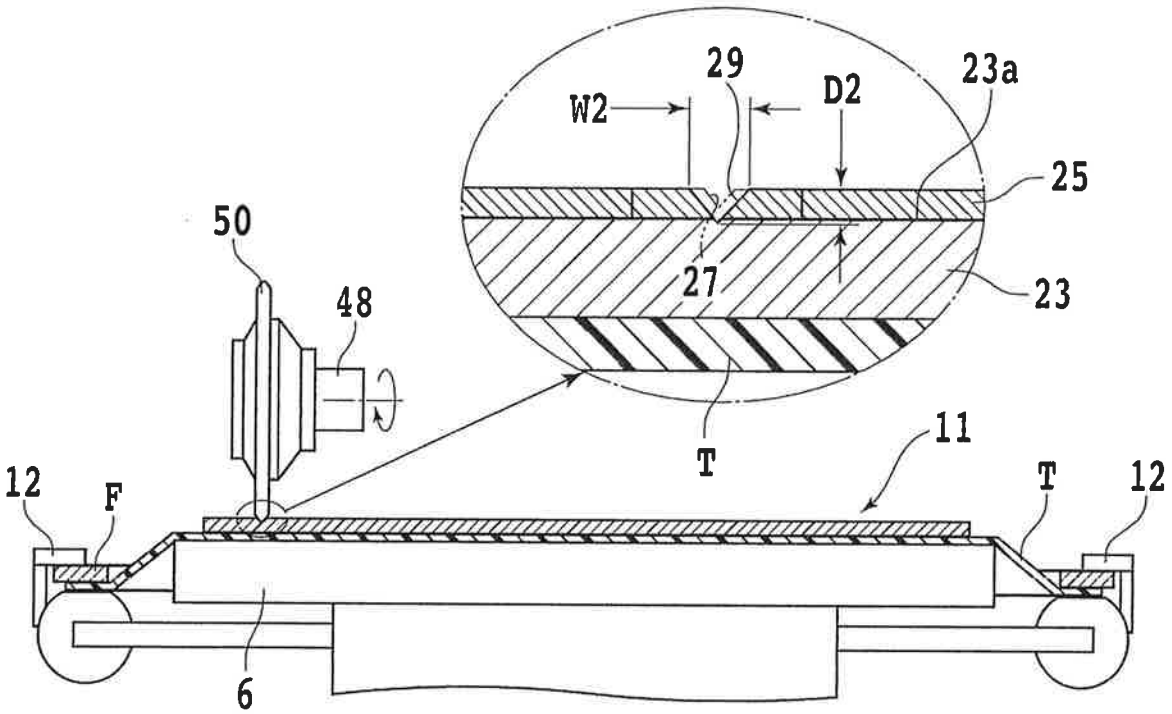


FIG.8

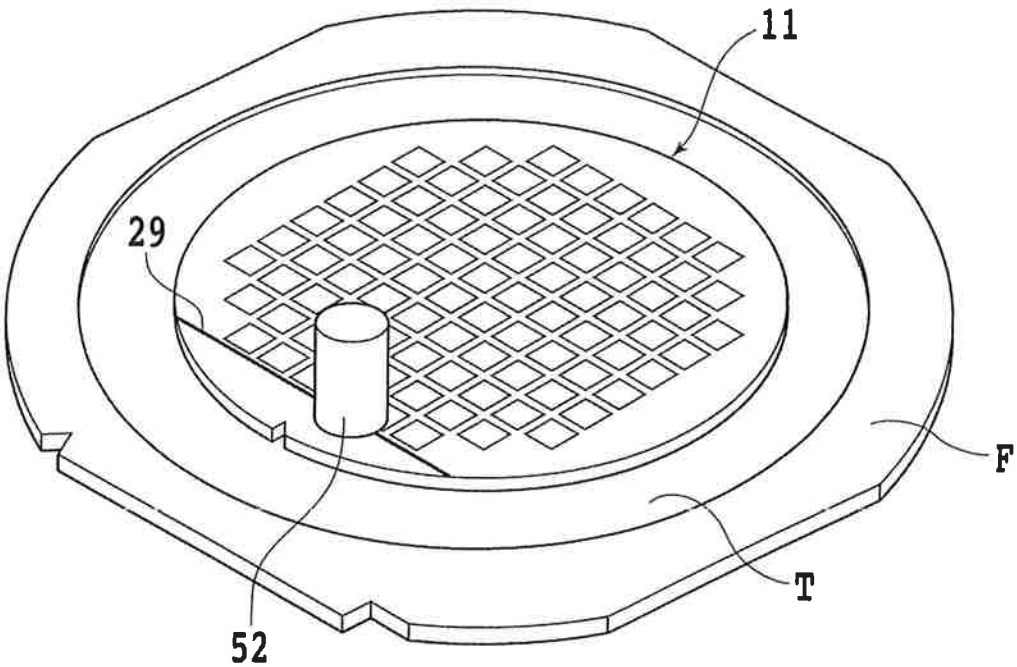
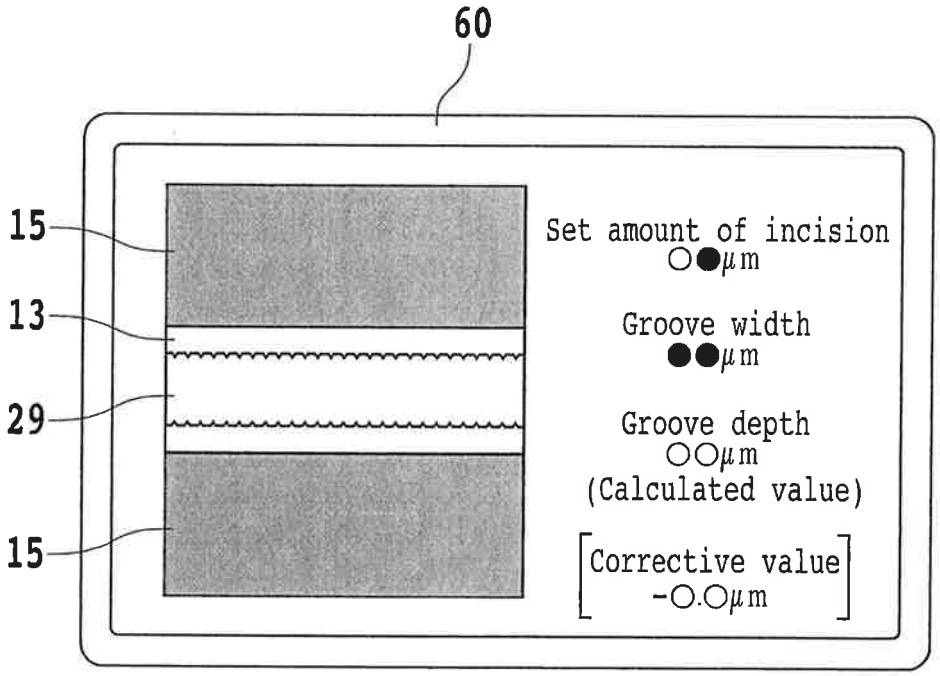


FIG.9


60
15
13
29
15
Set amount of incision
○●μm
Groove width
●●μm
Groove depth
○○μm
(Calculated value)
[Corrective value
-○.○μm]

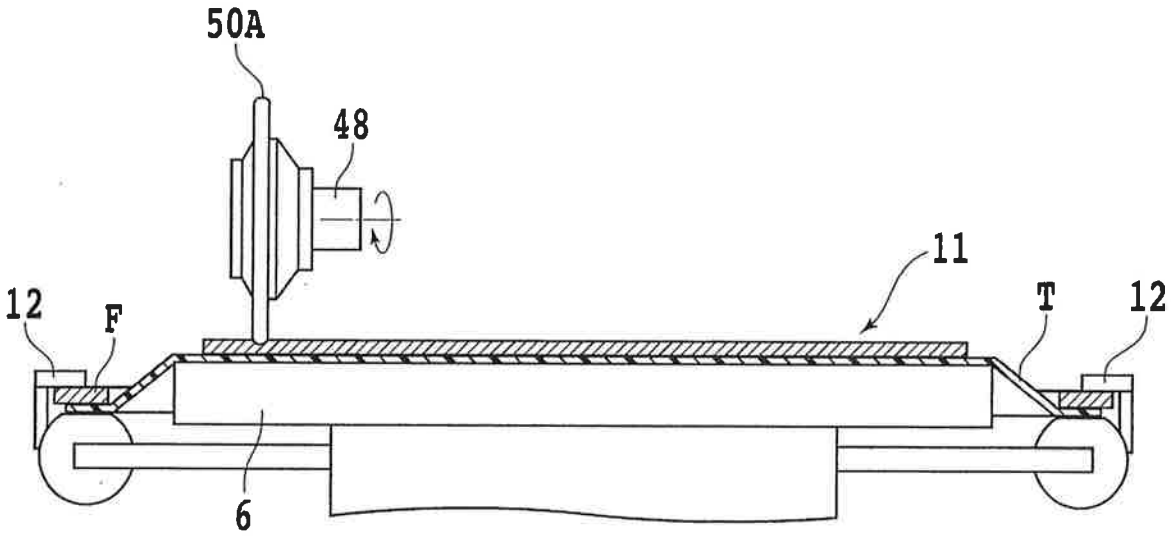



FIG. 10