

ABSTRACT

A control method and a control device for a smart factory are presented, the control method comprising the
5 steps of: determining an area priority order for a plurality of parking areas; disposing a production vehicle in one parking area among the plurality of parking areas on the basis of a warehousing priority order according to production sequence information of a production management
10 system and the area priority order; and re-disposing at least one among the production vehicles disposed in the plurality of parking areas on the basis of a shipment priority order according to customer delivery order information of a shipment management system and the area
15 priority order.

Fig. 5