

FIG. 1

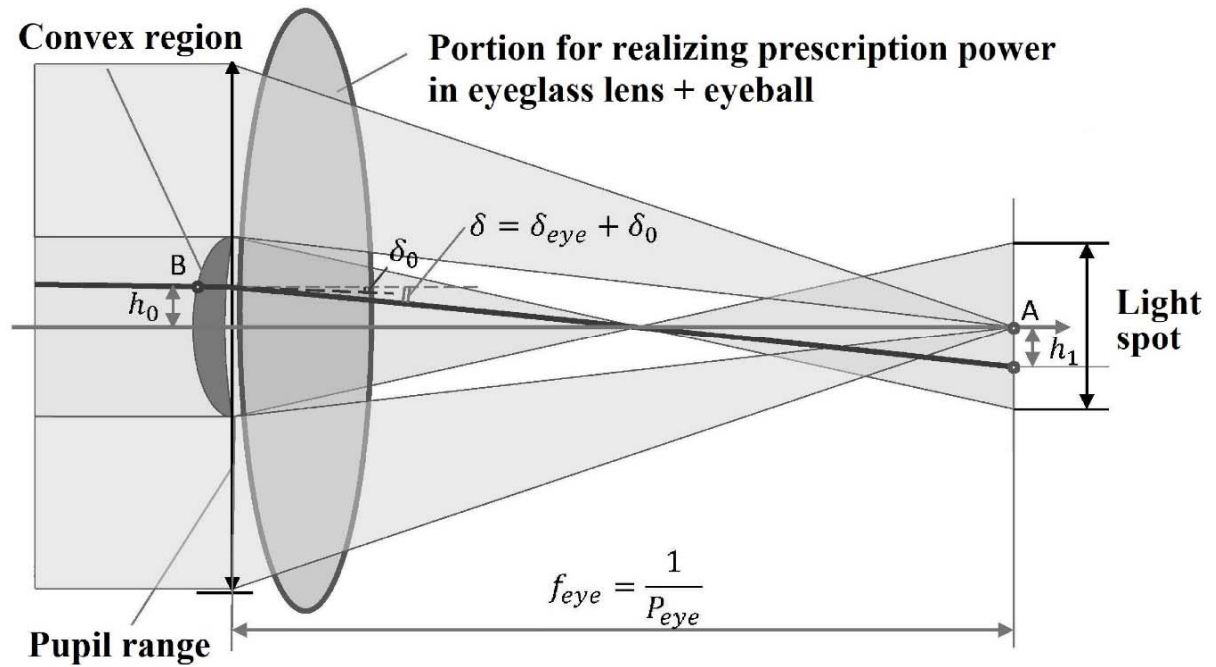


FIG. 2

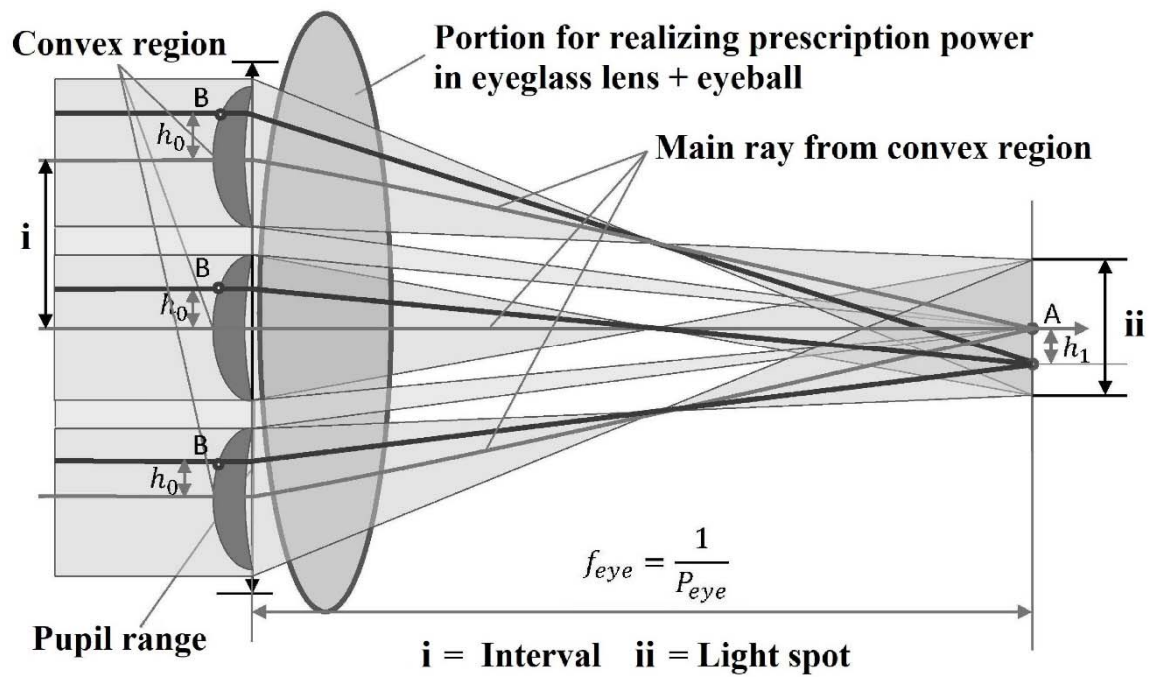
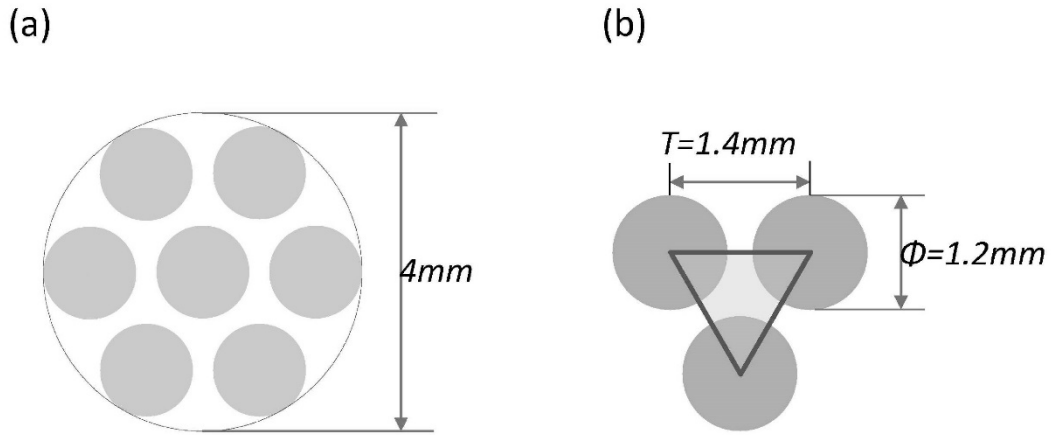
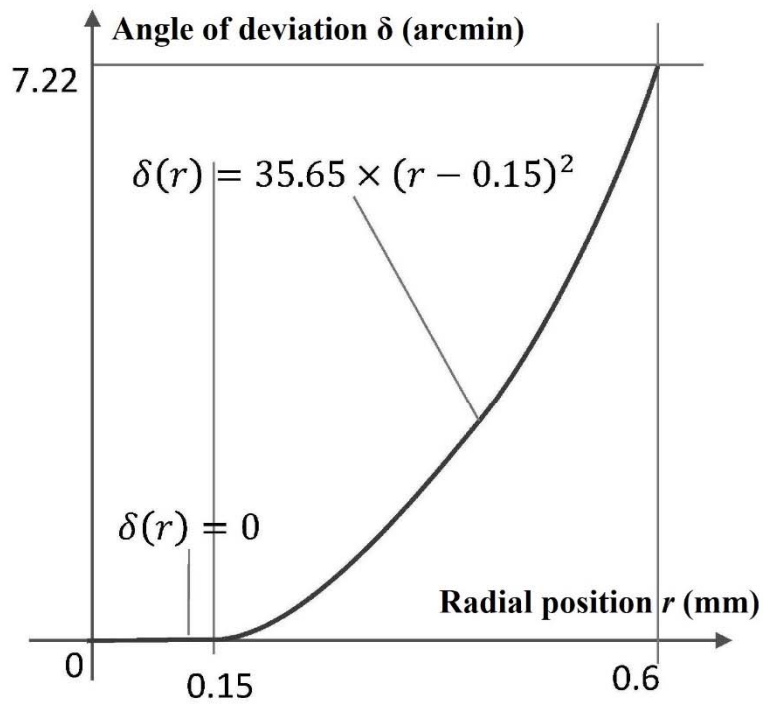


FIG. 3**FIG. 4**

Deviation angle curve = curve of convex region profile prism angle of deviation
 Proportional to difference between slopes of front and rear profile curves

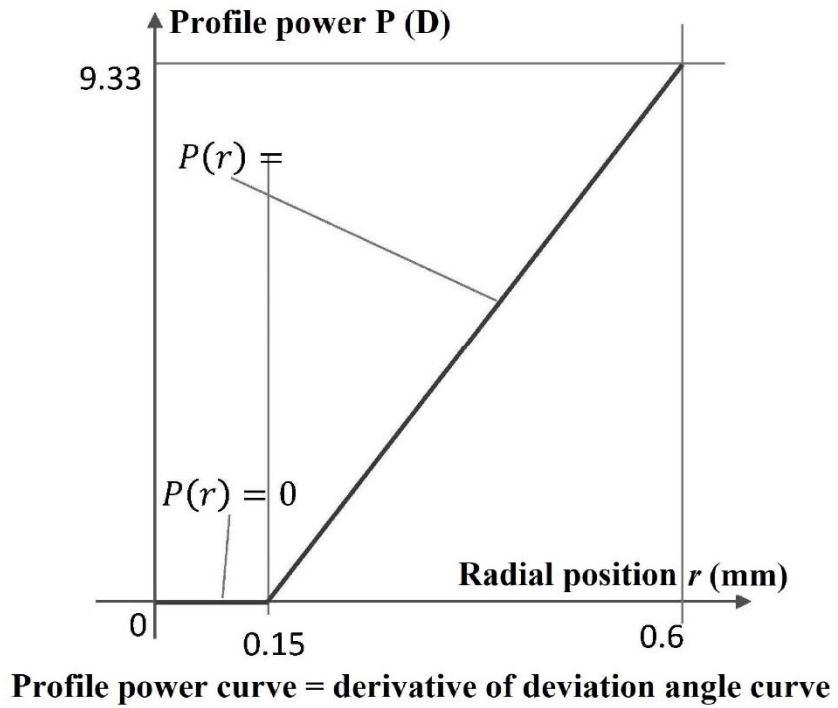
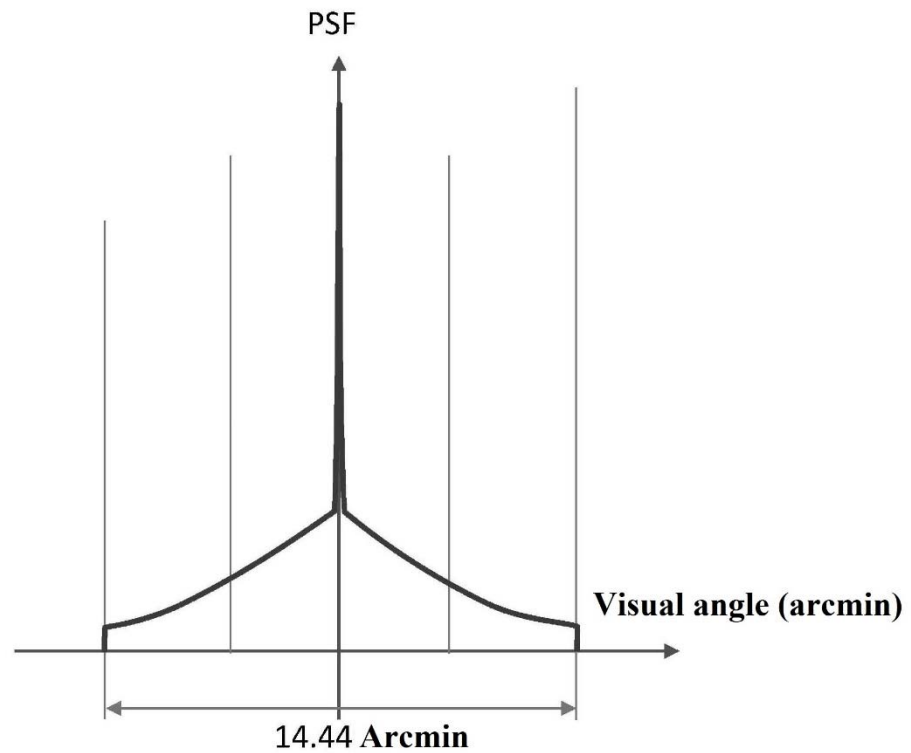
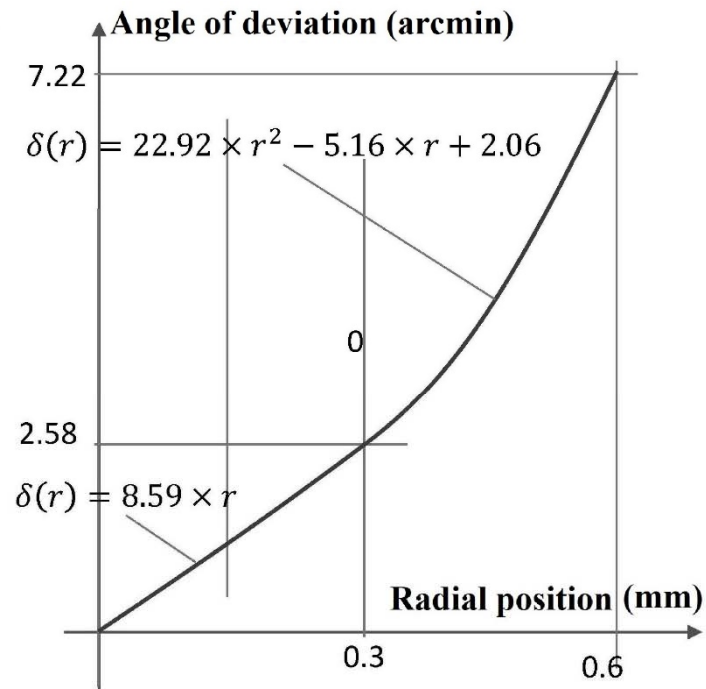
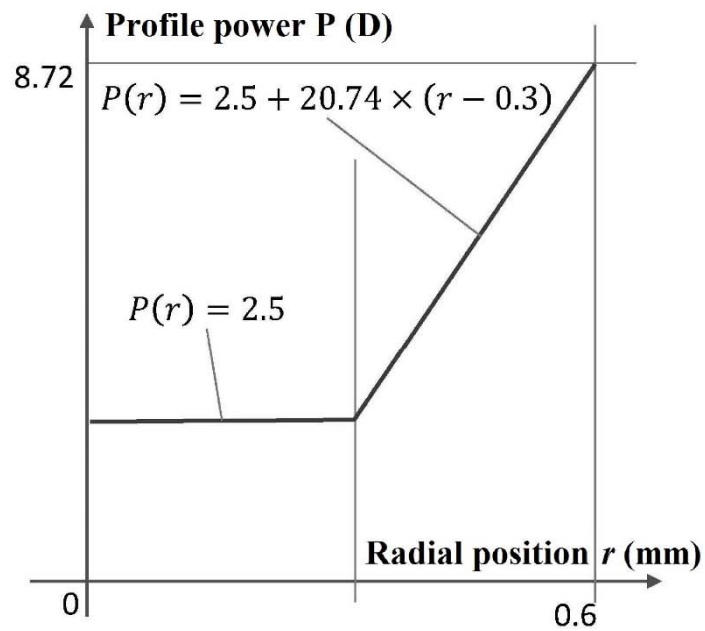
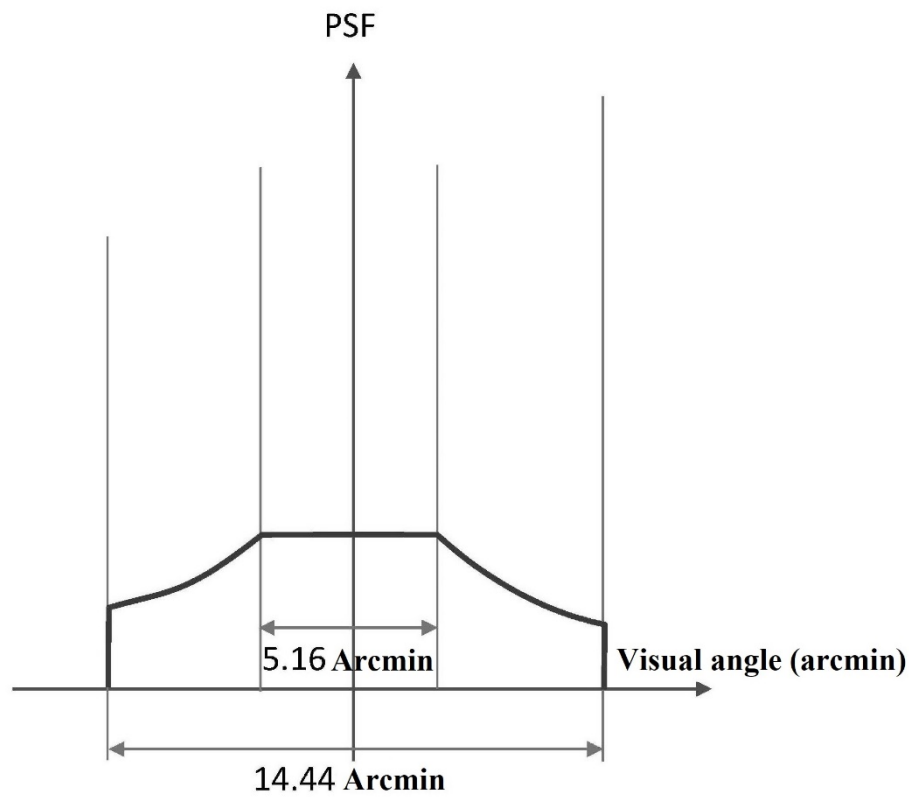
FIG. 5**FIG. 6**

FIG. 7

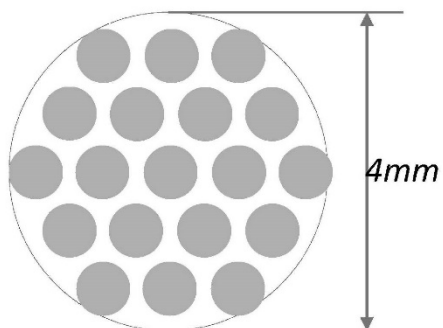
Deviation angle curve = curve of convex region profile prism angle of deviation
Proportional to difference between slopes of front and rear profile curves

FIG. 8

Profile power curve = derivative of deviation angle curve

FIG. 9**FIG. 10**

(a)



(b)

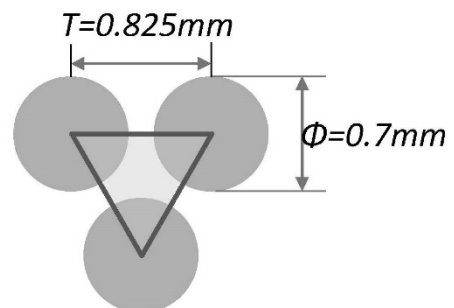
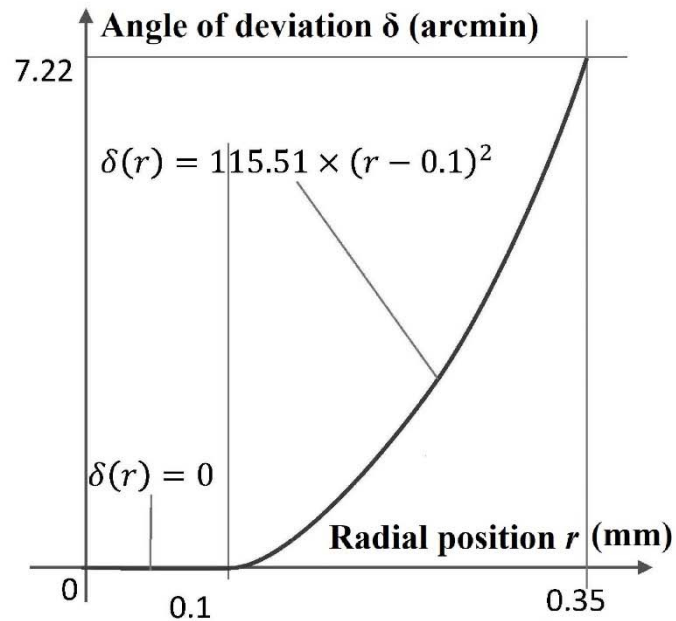
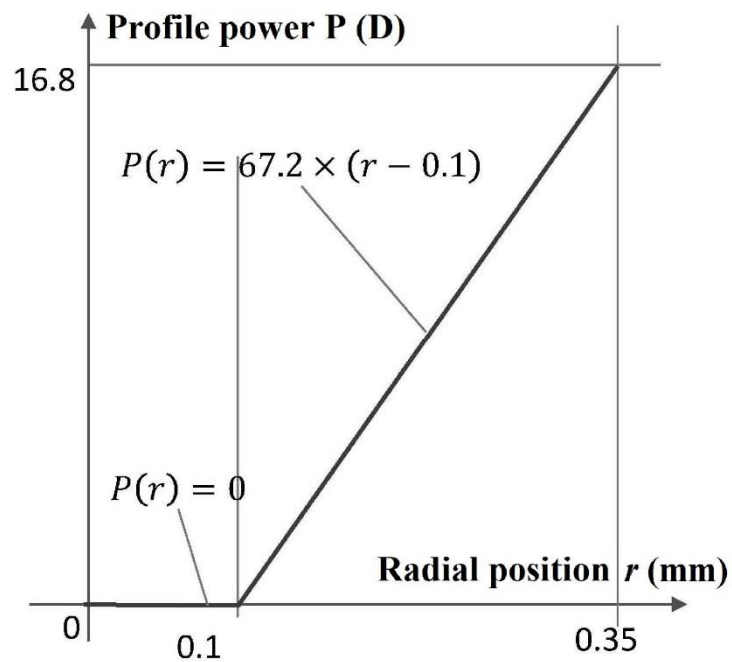
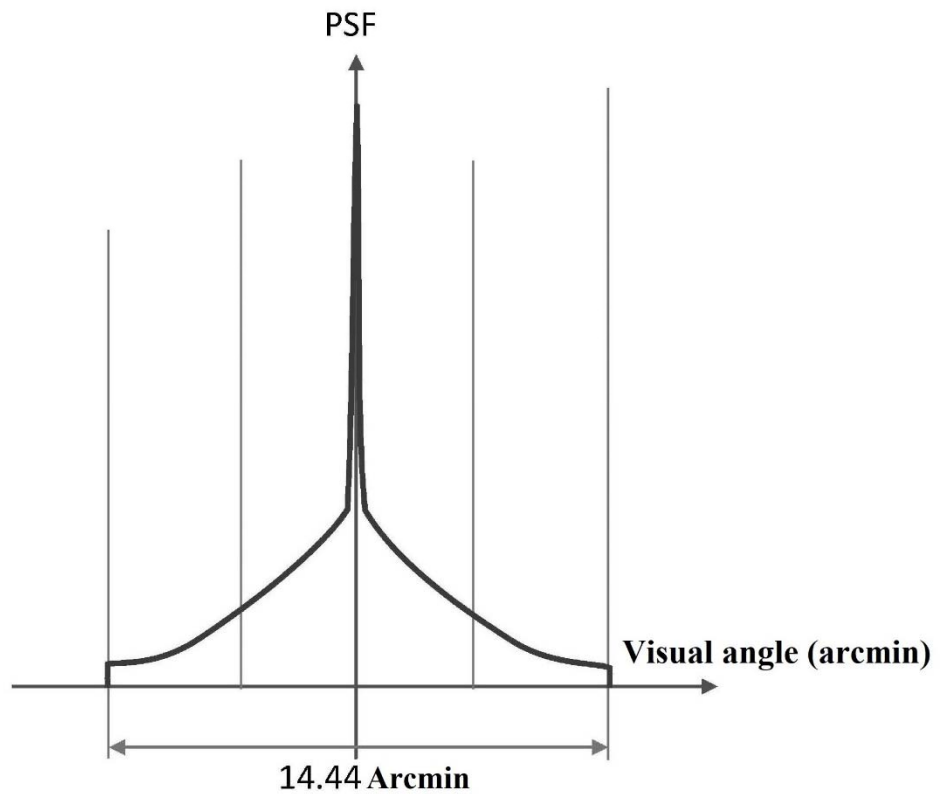
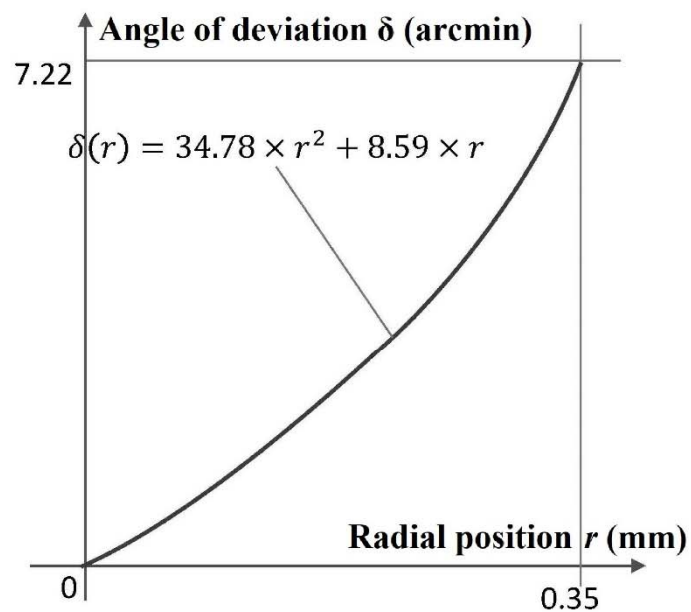


FIG. 11

Deviation angle curve = curve of convex region profile prism angle of deviation
Proportional to difference between slopes of front and rear profile curves

FIG. 12

Profile power curve = derivative of deviation angle curve

FIG. 13**FIG. 14**

Deviation angle curve = curve of convex region profile prism angle of deviation
Proportional to difference between slopes of front and rear profile curves

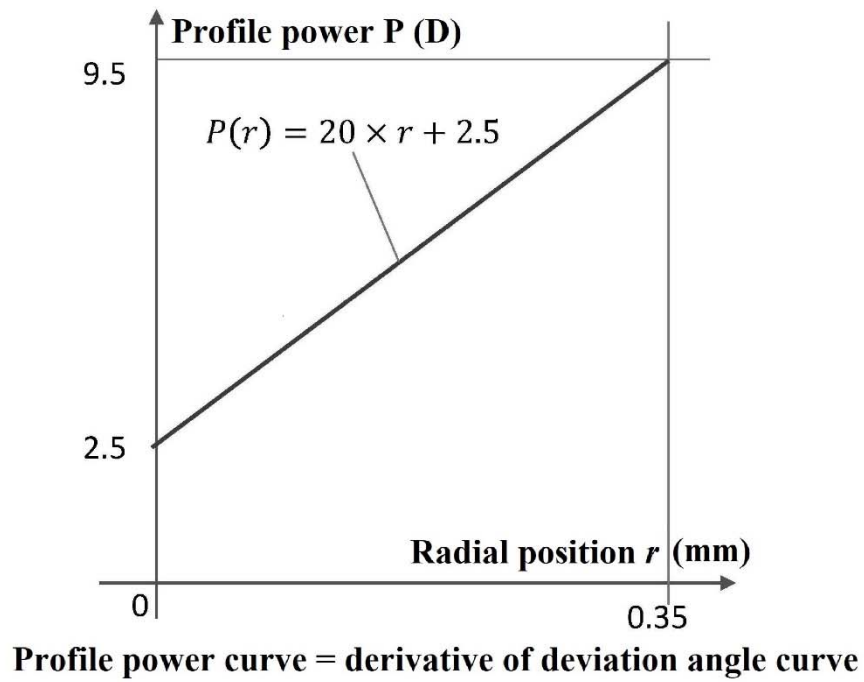
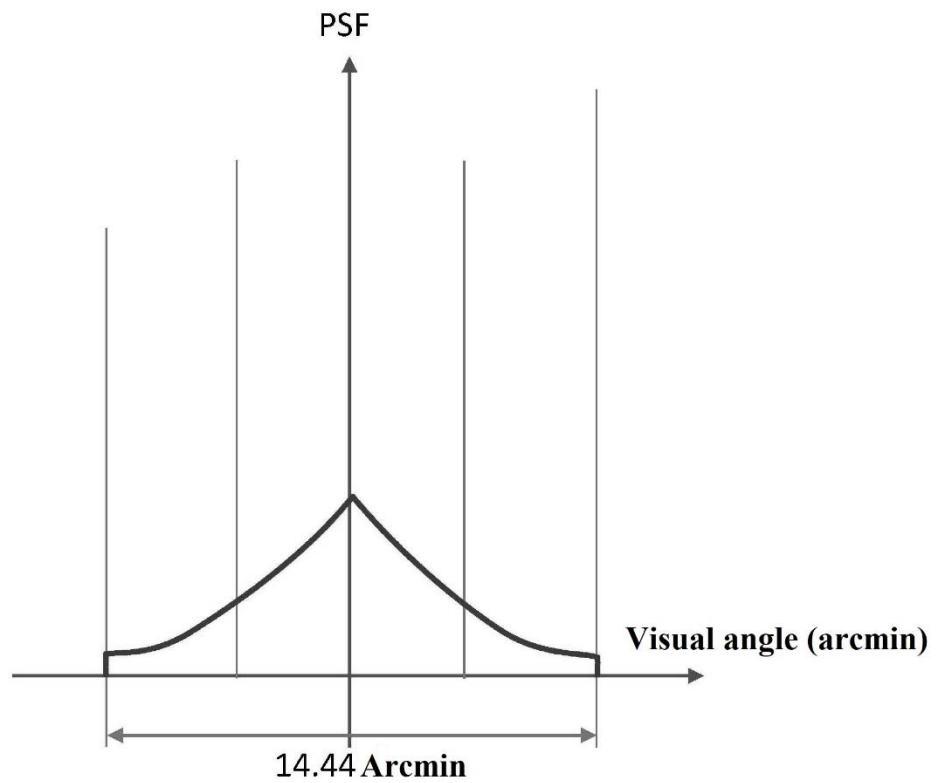
FIG. 15**FIG. 16**

FIG. 17

