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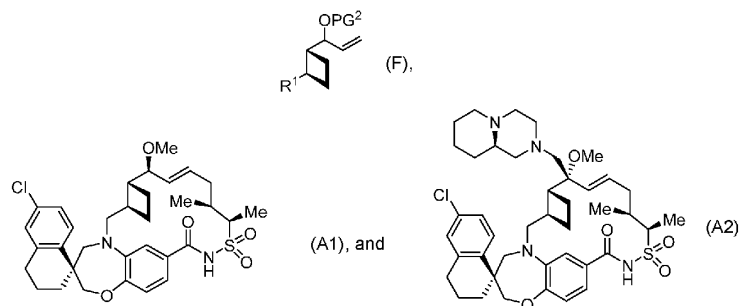
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(54) Title: SYNTHESIS OF VINYL CYCLOBUTYL INTERMEDIATES



(57) Abstract: Provided herein are processes for synthesizing intermediates useful in preparing Mcl-1 inhibitors. In particular, provided herein are processes for synthesizing compound F, or a salt thereof, wherein R¹ and OPG² are described herein. Compound F can be useful in synthesizing compound A1, or a salt of solvate thereof, and compound A2, or a salt of solvate thereof.

[Continued on next page]

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