FIG. 1

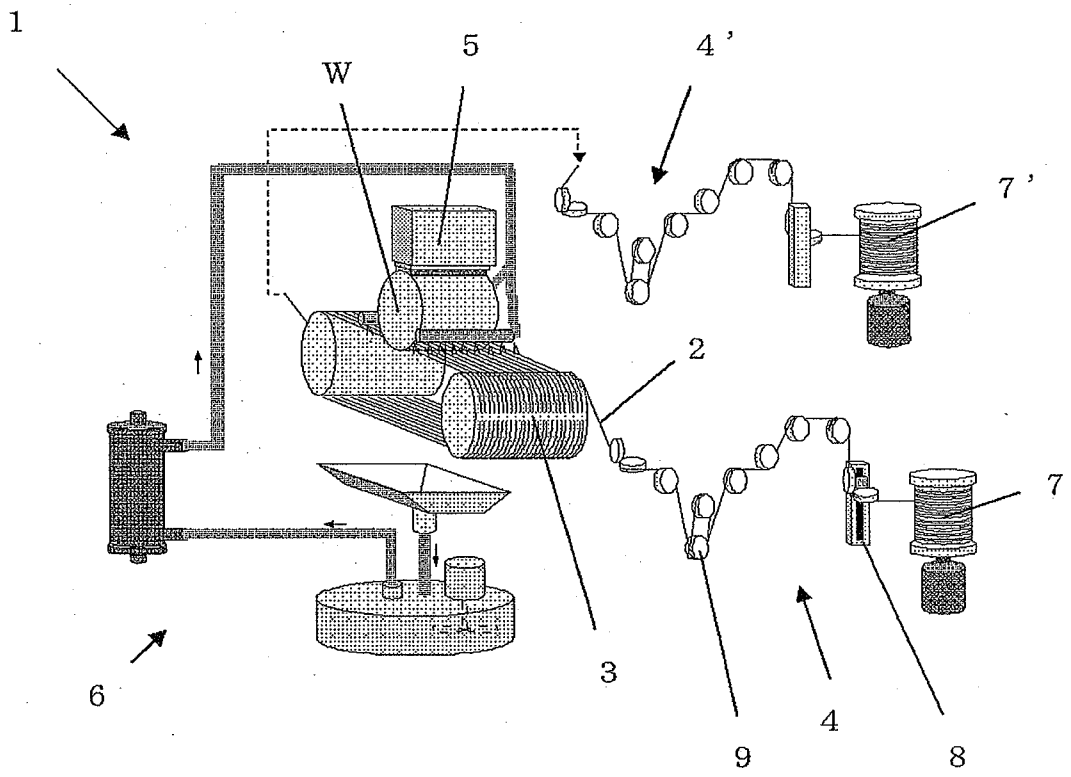


FIG. 2

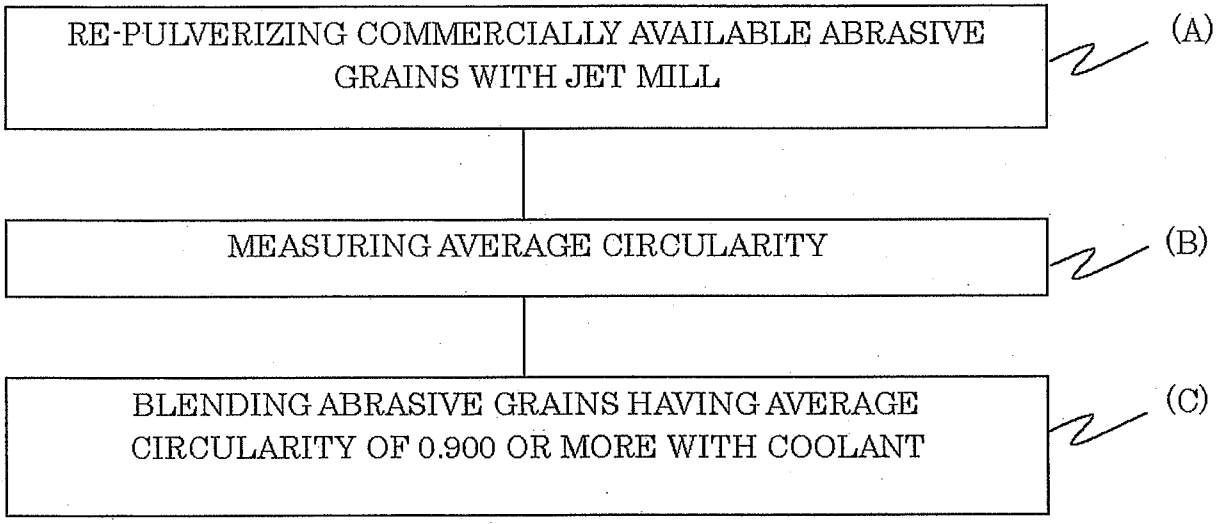
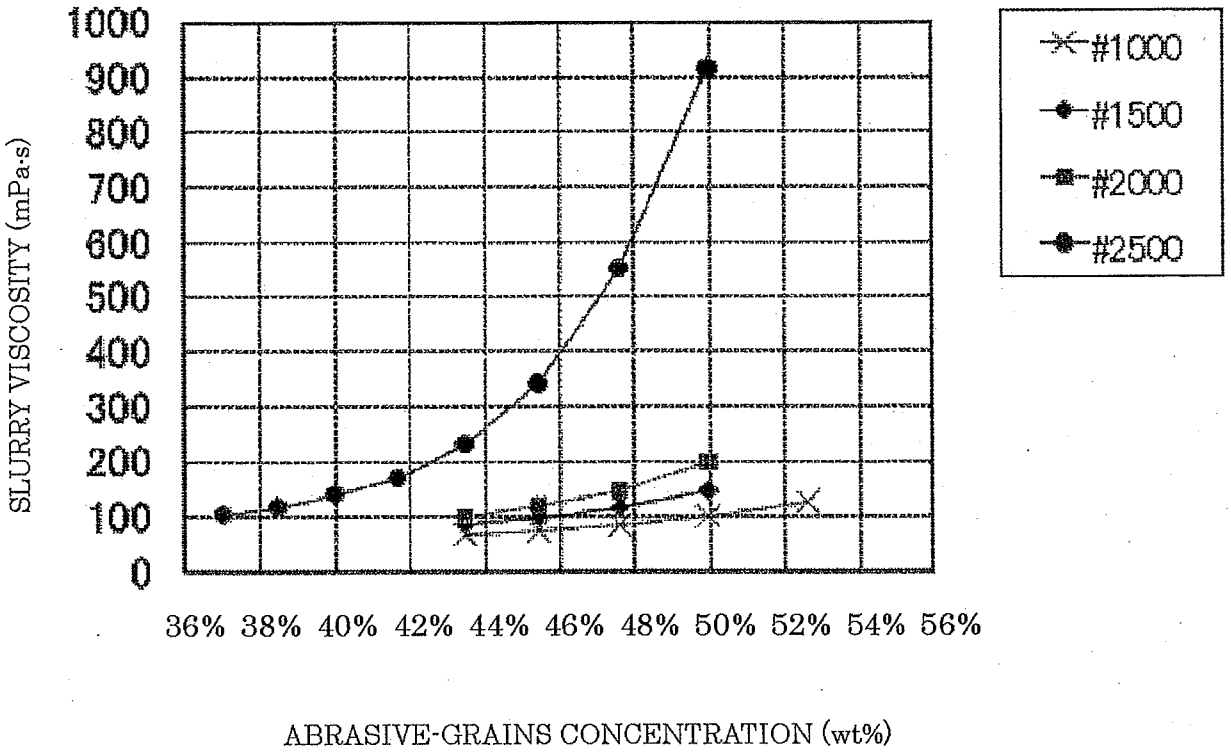

RE-PULVERIZING COMMERCIALLY AVAILABLE ABRASIVE GRAINS WITH JET MILL
(A)
MEASURING AVERAGE CIRCULARITY
(B)
BLENDING ABRASIVE GRAINS HAVING AVERAGE CIRCULARITY OF 0.900 OR MORE WITH COOLANT
(C)

FIG. 3


1000
900
800
700
600
500
400
300
200
100
0
SLURRY VISCOSITY (mPa·s)
36% 38% 40% 42% 44% 46% 48% 50% 52% 54% 56%
ABRASIVE-GRAINS CONCENTRATION (wt%)
#1000
#1500
#2000
#2500