

ABSTRACT

A method for producing a glass substrate for magnetic disk, which is capable of effectively removing a crack is provided. In the method for producing a glass substrate for magnetic disk, there were provided a preparation step 1 of preparing a circular glass substrate having a main surface, a back surface opposing to the main surface, an inner side surface defining a through-hole penetrating from the main surface to the back surface and an outer side surface opposing to the inner side surface; a pre-polishing step 2A of polishing the inner side surface and the outer side surface of the glass substrate; a lapping step 3 of lapping the polished glass substrate; and a post-polishing step 2B of polishing the inner side surface and the outer side surface of the lapped glass substrate.