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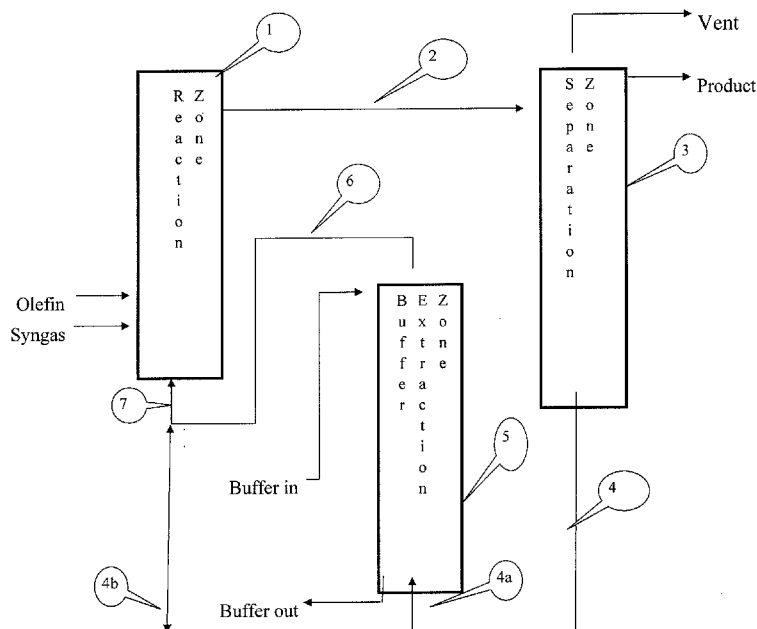
(72) Inventors; and

(75) Inventors/Applicants (for US only): **MILLER, Glenn, A.** [US/US]; 2515 Woodland Avenue, South Charleston, WV 25303 (US). **BRAMMER, Michael, A.** [US/US]; 53 Southernwood Court, Lake Jackson, TX 77566 (US).**CAMPBELL, Donald, L., Jr.** [US/US]; 5331 Highway 44, Sorrento, LA 70778 (US). **EISENSCHMID, Thomas, C.** [US/US]; 5407 Tiffany Drive, Cross Lanes, WV 25313 (US). **LORD, Adrian** [GB/GB]; 10 Eastbourne Terrace, London W26LG (GB). **RUDOLPH, Jens** [DE/DE]; Wilhelm-Leuschner-Strasse 2, 67547 Worms (DE). **REEH, Hans-Rudiger** [DE/DE]; Lahrackerstrasse 20, 67308 Einselethum (DE). **THELEN, Hans-Gunter** [DE/DE]; Weikersheimer Ring 15a, 68259 Mannheim (DE). **WALTER, Maximilian** [DE/DE]; Am Hauselberg 23, 67433 Neustadt an der Weinstrasse (DE).(74) Agent: **PLOTECHER, Gary R.**; Whyte Hirschboeck Dudek S.C., 555 East Wells Street, Suite 1900, Milwaukee, WI 53202 (US).

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(54) Title: MITIGATION OF FOULING IN HYDROFORMYLATION PROCESSES BY WATER ADDITION



(57) Abstract: The extraction process for removing metal salts from an organic hydroformylation reaction fluid ("HRF") prior to returning the HRF to a reaction zone of a hydroformylation process, the extraction process comprising the step of contacting the HRF with an aqueous buffer solution, is improved by contacting the HRF with water in addition to that present in the aqueous buffer solution, i.e., with added water.



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