[0019] A bridge racker crane also mounted in the upper part of the derrick removes tubular stands from the auxiliary tubular racking station and transports them to either the top drive. or to another tubular racking station in the derrick Using the auxiliary tubular racking station, the offline stand building operation is advantageously uninterrupted when the bridge racker crane is unavailable due to its need to participate in the simultaneously occurring drilling operations.

[0019a] According to a first aspect, there is provided a method for moving a plurality of tubulars to a borehole from a drilling deck, said method being performed, at least partially, from a primary tubular advancing station and, at least partially, from an auxiliary tubular handling station, the method comprising the steps of: (a) drilling the borehole through a well center in the drilling deck; (b) moving a first tubular with said primary tubular advancing station to said well center; and (c) during at least a portion of the time for performing steps (a) and (b), (i) moving a second tubular so as not to intersect said well center; (ii) after the step of moving the second tubular, connecting the second tubular with a third tubular while the second tubular is in a substantially vertical position; (iii) lifting the connected second tubular and the third tubular to a tubular racking station elevated above said drilling deck with a stand arm; and (iv) after

the step of lifting, hanging the connected second tubular and the third tubular with said tubular racking station directly from said stand arm, wherein step (c) is performed independently of and during at least a portion of the same time as steps (a) and (b); and wherein the first tubular does not interfere with said stand arm during steps (a) to (c).

[0019b] According to a second aspect, there is provided a method for moving a plurality of tubulars to a borehole from a drilling deck, said method being performed, at least partially, from a primary tubular advancing station and, at least partially, from an auxiliary tubular handling station, the method comprising the steps of: (a) drilling the borehole through a well center in the drilling deck; (b) moving a first tubular onto said drilling deck with said primary tubular advancing station and to said well center in a first plane comprising said well center; and (c) (i) moving a second tubular onto said drilling deck and in a guided path in a second plane without intersecting said first plane; (ii) positioning a portion of the second tubular in said second plane on the drilling deck; and (iii) lifting the second tubular to an auxiliary tubular racking station, wherein step (c) is performed independently of and during at least a portion of the same time as steps (a) and (b).

BRIEF DESCRIPTION OF THE DRAWINGS

[0020] A better understanding of the present invention can be obtained with the following detailed descriptions of the various disclosed embodiments in the drawings:

[0021] **FIG-1** is an elevational view of the present invention on an exemplary embodiment of a drilling rig.

[0022] **FIG. 2** is a section plan view taken along line 2-2 of FIG 1 showing the catwalk the primary tubular advancing station, the primary tubular handling station, and the auxiliary tubular handling station

[0023] **FIG. 2A** is a plan view showing the stand arm, the preparation hole, and the auxiliary tubular racking station in alternative locations relative to each other as compared with FIG 2 and the other drawings