

ABSTRACT OF THE DISCLOSURE (FIG. 3)

"DISK UNIT, YOKE BUILT IN DISK UNIT AND
PROCESS OF MANUFACTURING SAME"

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A disk unit has a voice coil motor to oscillate
a suspension arm mounted at the leading end of a head
with respect to a disk. The voice coil motor has a
voice coil integrally attached to the tail end of the
10 suspension arm, a magnet to cause a magnetic field to
act on the voice coil, and a pair of yokes provided in
such a positional relationship that the voice coil and
magnet are sandwiched therebetween. At least one yoke
has a roughly fan-shaped main body and a plate piece
15 portion provided in a condition extended from one end
side of the main body. After the formation of the
main body and plate piece portion by press working,
the yoke is formed by folding the plate piece portion
on the main body.



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