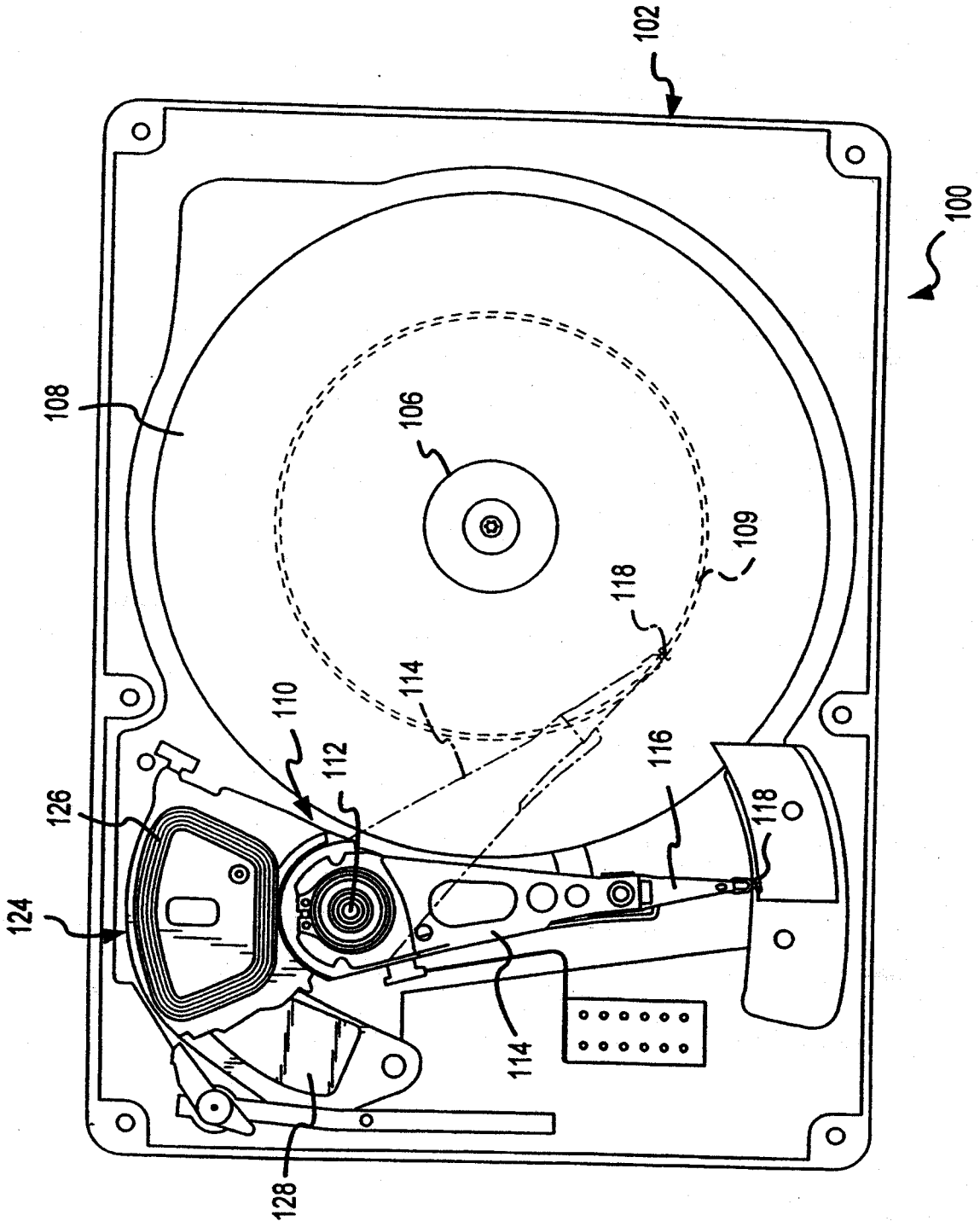


FIG.1

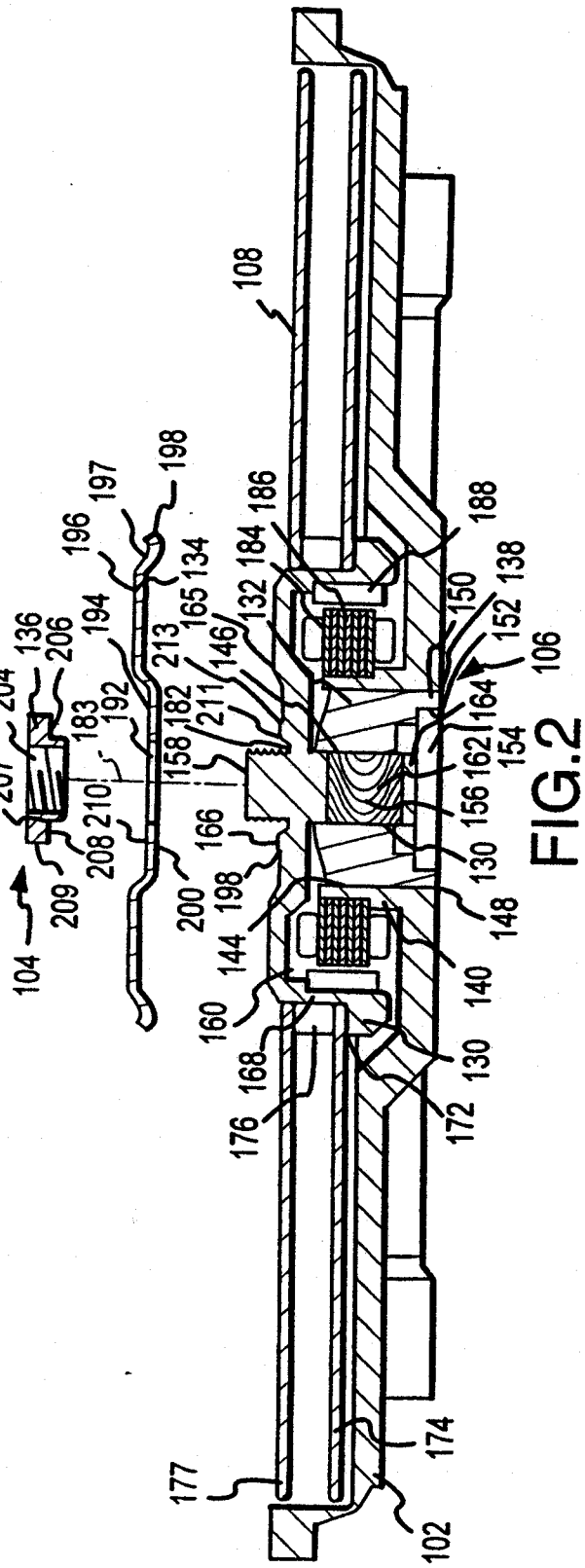

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FIG.2

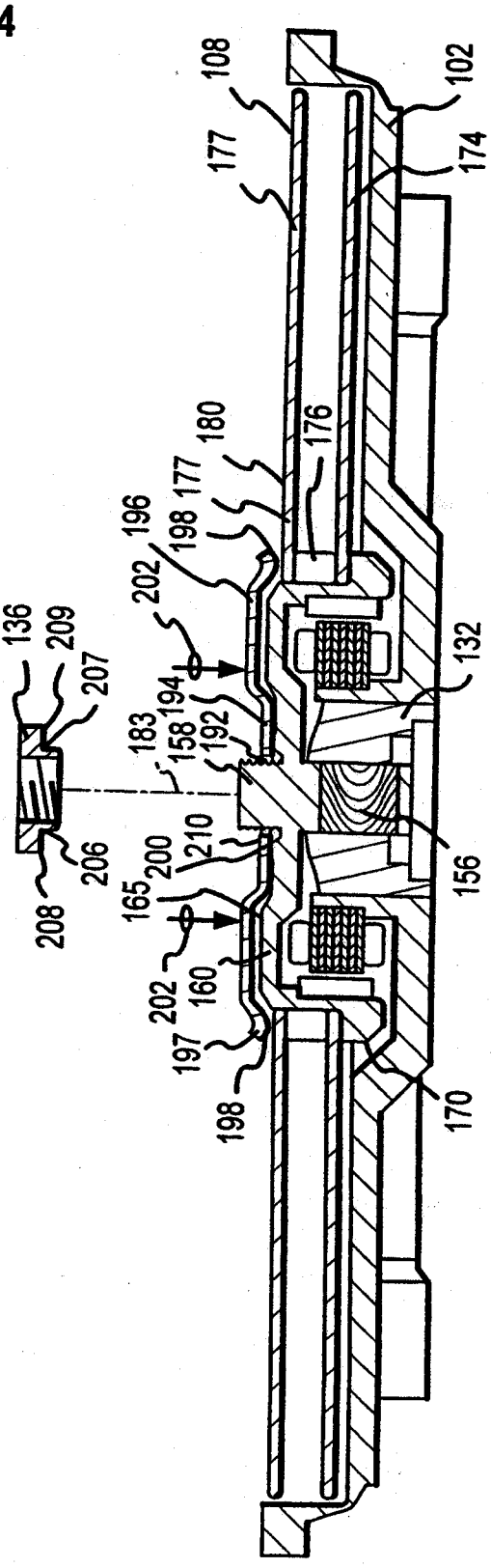

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FIG.3

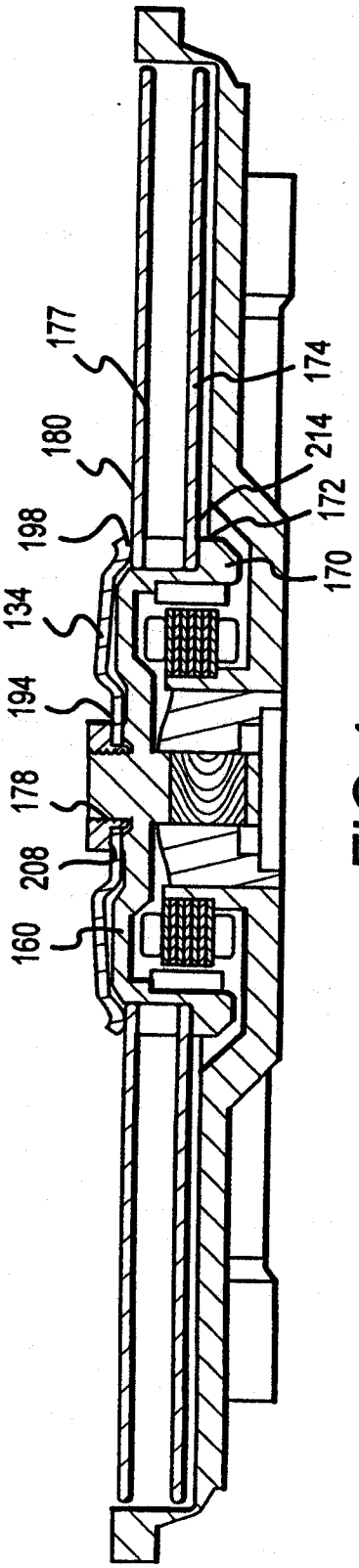


FIG.4

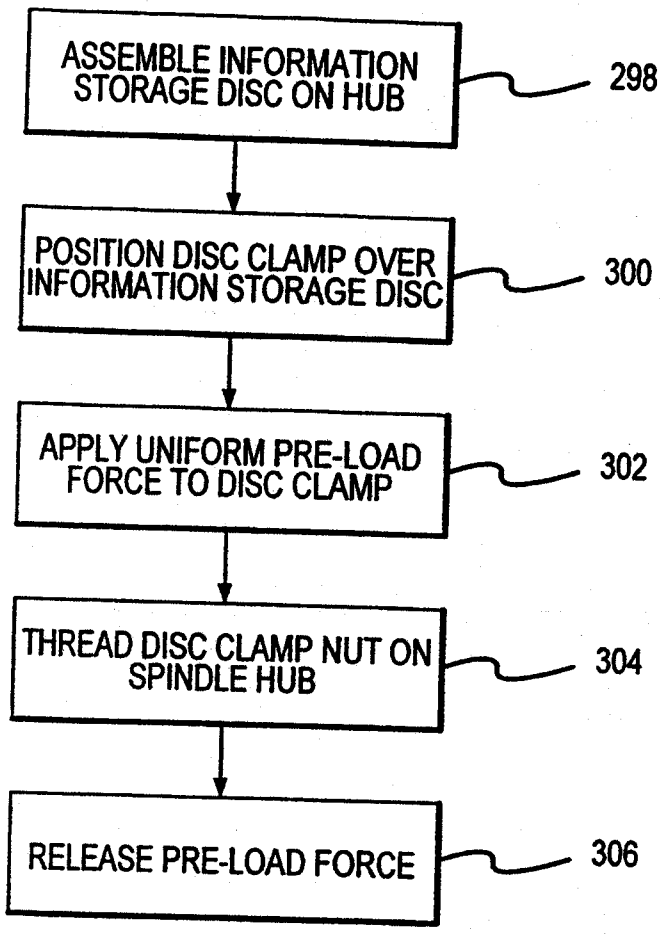

ASSEMBLE INFORMATION STORAGE DISC ON HUB
298
POSITION DISC CLAMP OVER INFORMATION STORAGE DISC
300
APPLY UNIFORM PRE-LOAD FORCE TO DISC CLAMP
302
THREAD DISC CLAMP NUT ON SPINDLE HUB
304
RELEASE PRE-LOAD FORCE
306

FIG.5