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**ORIFICE PLATE WITH BREAK TABS
AND METHOD OF MANUFACTURING**



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ABSTRACT

A plate 12 has a rectangular plate body with a plurality of nozzle arrays 34. The plate 12 also has first and second end zones 56 in between the plurality of nozzle arrays 34 and opposing ends 24, 26 of the plate body, respectively. There is a break tab 40 in at least one of the first and second end zones 56. In between the first and second end zones 56 is a middle zone. A plating material 80 encapsulates the plate body in the middle zone.

Fig. 2