

**ABSTRACT OF THE DISCLOSURE**

- Inhibiting coke formation on heat transfer surfaces used to heat or cool a petroleum feedstock at coke-forming conditions. The heat transfer surfaces are treated with an effective amount of a phosphoric amide
- 5 (I) to inhibit coke formation on the heat transfer surfaces. The tripiperidinophosphine oxide is essentially free from contributing to corrosion and from producing catalyst-impairing by-products.

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This Sheet Has Been Replaced

