

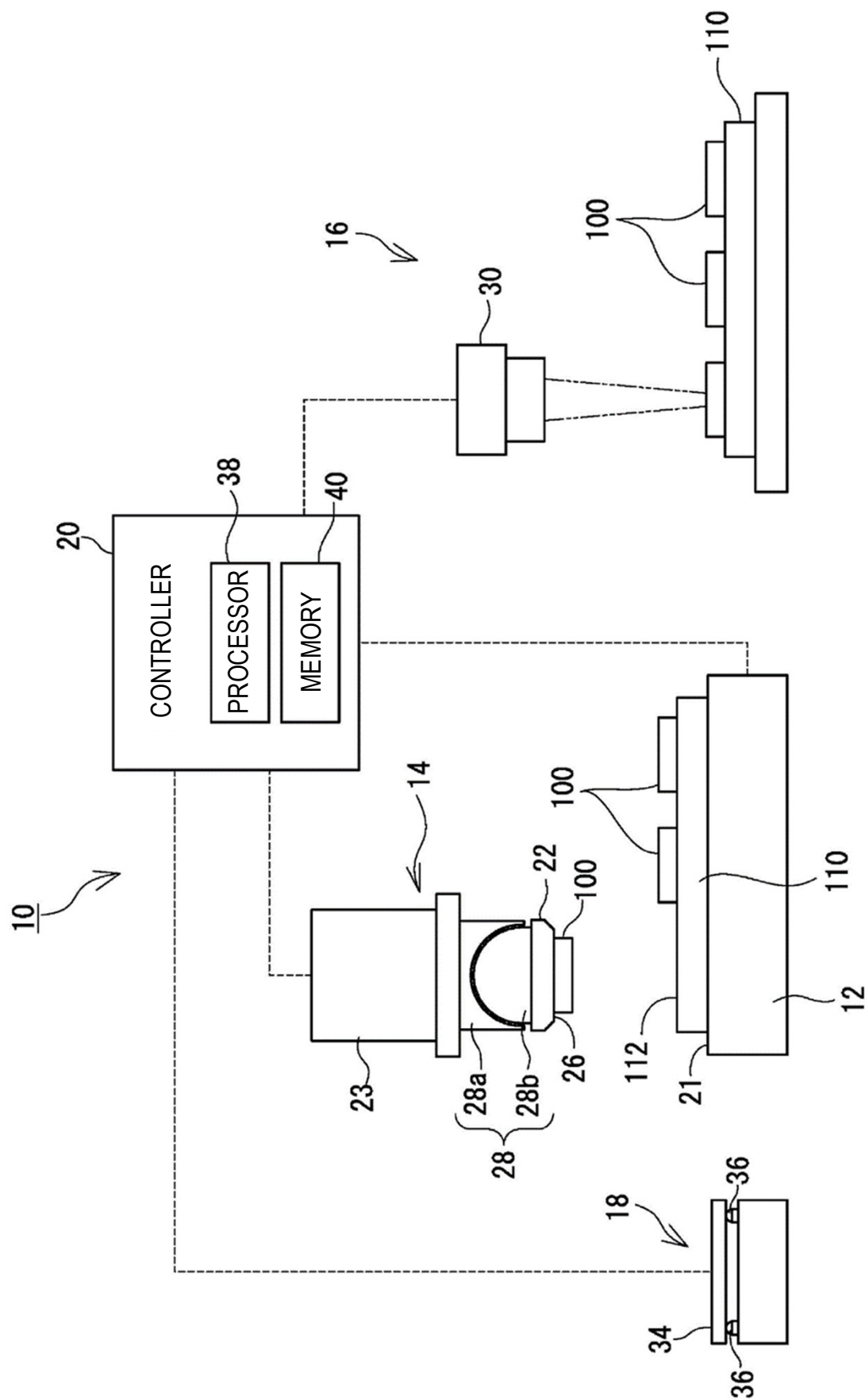


FIG. 1

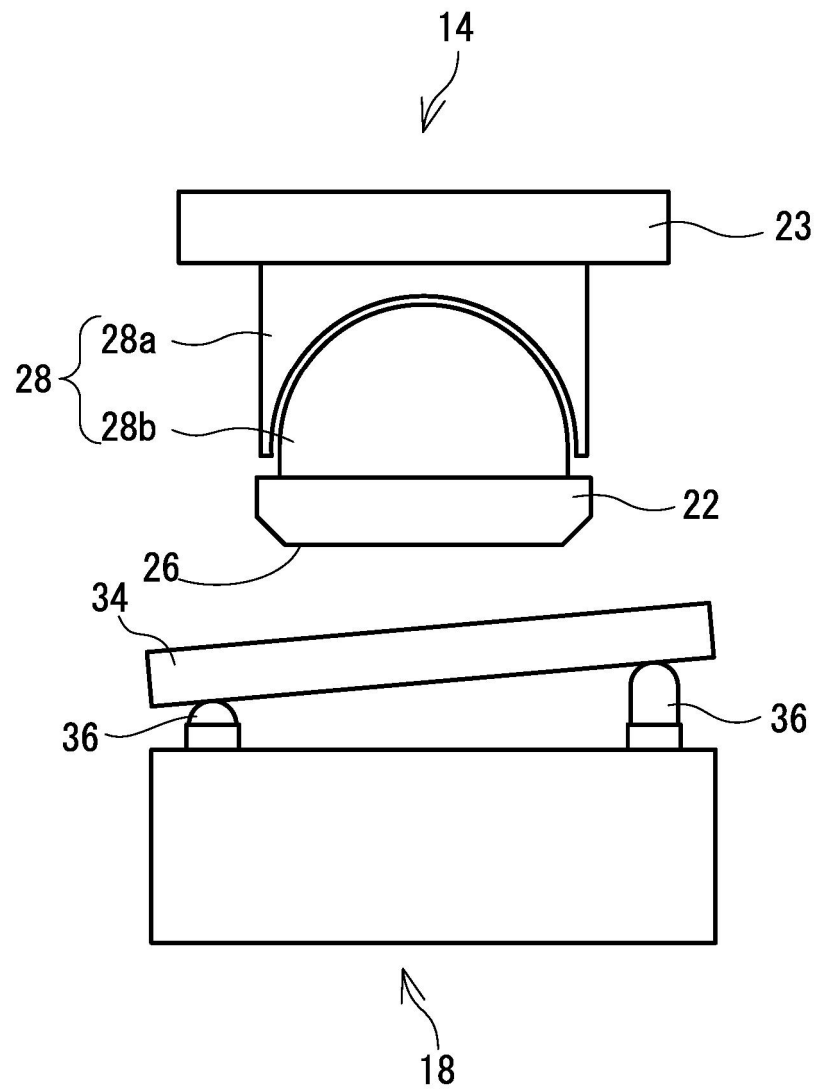


FIG. 2

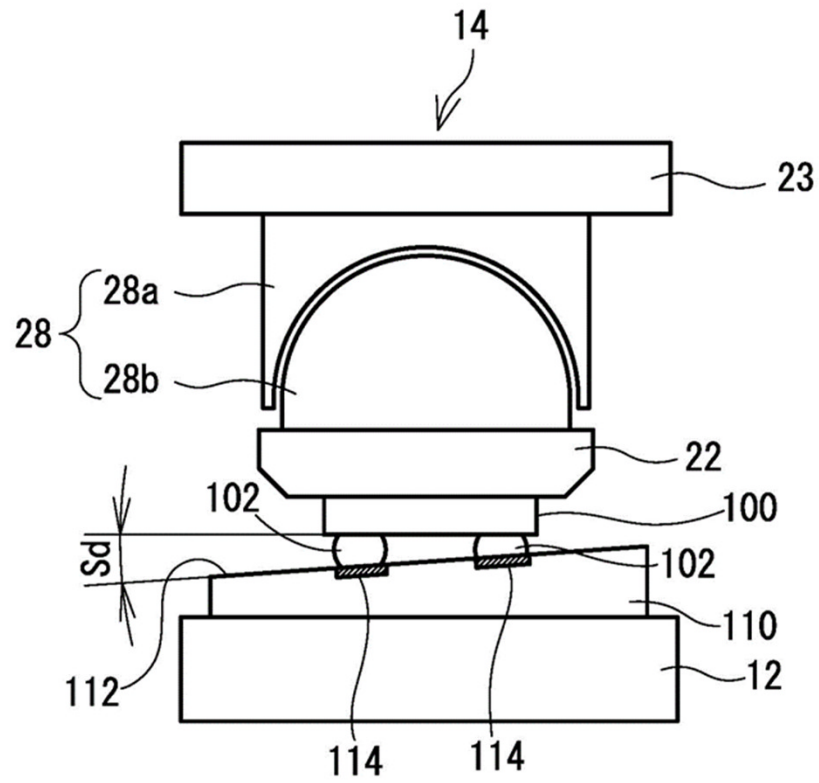


FIG. 3A

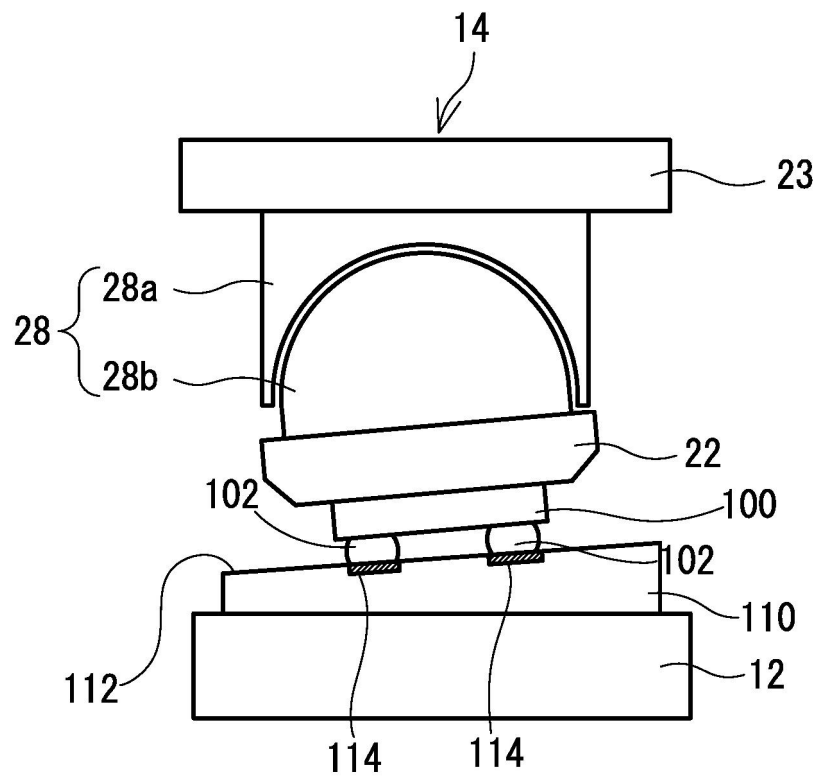


FIG. 3B

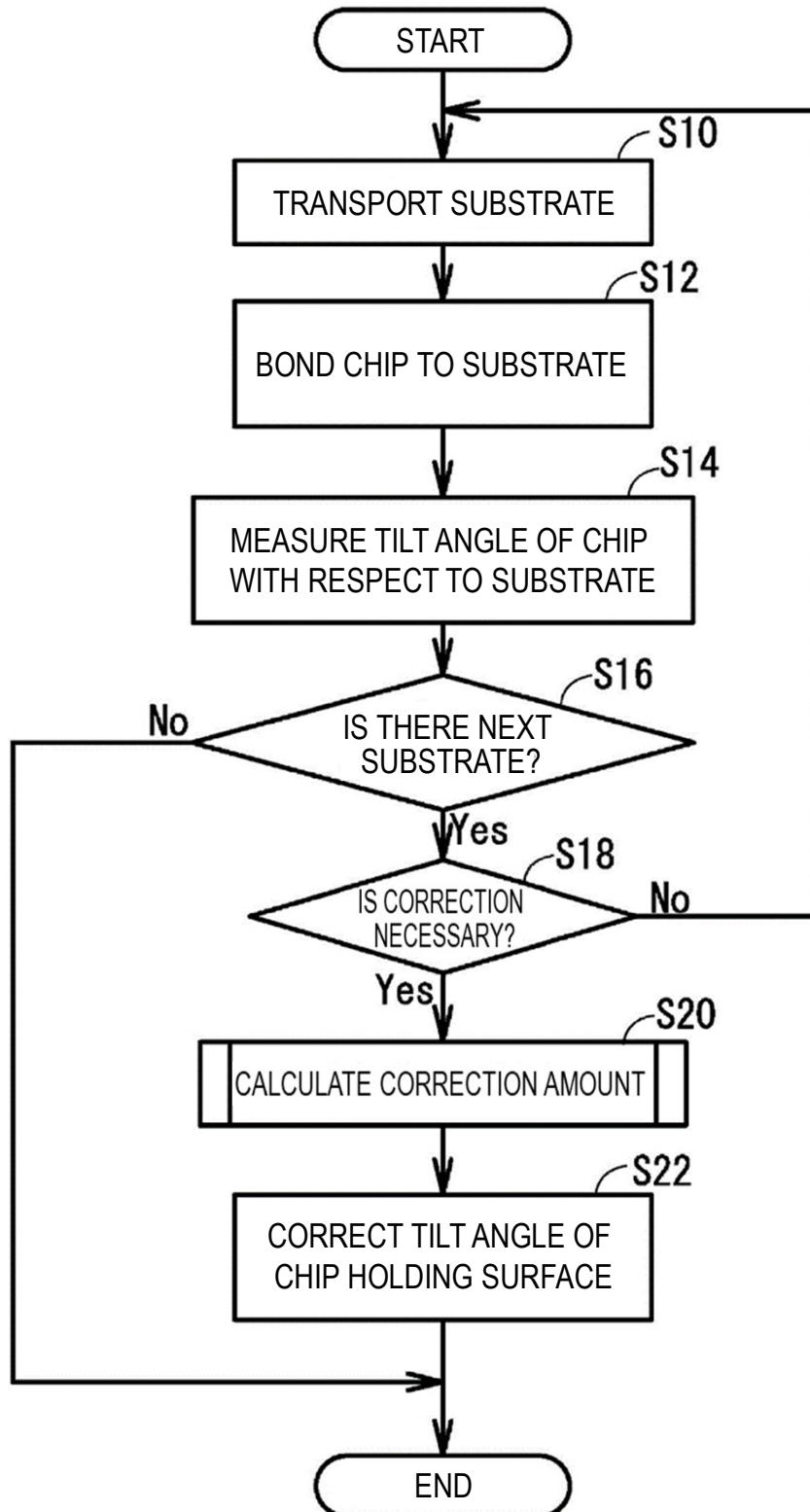
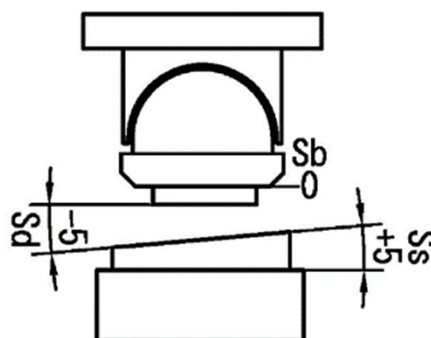
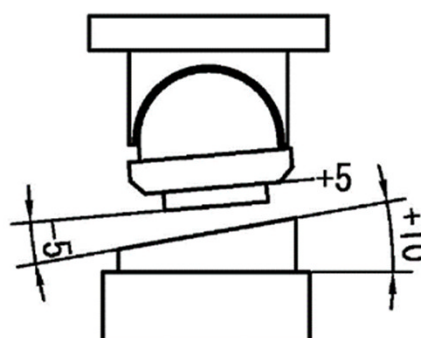


FIG. 4

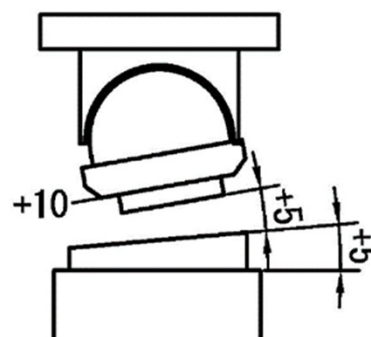
<FIRST SUBSTRATE>

BASIC TILT ANGLE S_s [1]: $+5^\circ$ HOLDING SURFACE TILT ANGLE S_b [1]: 0° DETECTION TILT ANGLE S_d [1]: -5° CORRECTION AMOUNT C [1]: 0° 

<SECOND SUBSTRATE>

BASIC TILT ANGLE S_s [2]: $+10^\circ$ HOLDING SURFACE TILT ANGLE S_b [2]: $+5^\circ$ DETECTION TILT ANGLE S_d [2]: -5° CORRECTION AMOUNT C [2]: $+5^\circ$ 

<THIRD SUBSTRATE>

BASIC TILT ANGLE S_s [3]: $+5^\circ$ HOLDING SURFACE TILT ANGLE S_b [3]: $+10^\circ$ DETECTION TILT ANGLE S_d [3]: $+5^\circ$ CORRECTION AMOUNT C [3]: $+5^\circ$ 

<FOURTH SUBSTRATE>

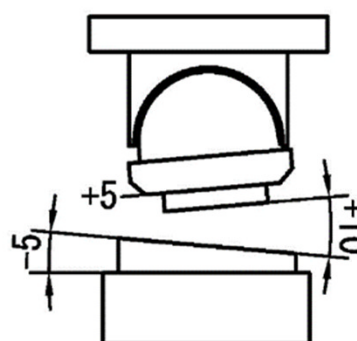
BASIC TILT ANGLE S_s [4]: -5° HOLDING SURFACE TILT ANGLE S_b [4]: $+5^\circ$ DETECTION TILT ANGLE S_d [4]: $+10^\circ$ CORRECTION AMOUNT C [4]: -5° 

FIG. 5

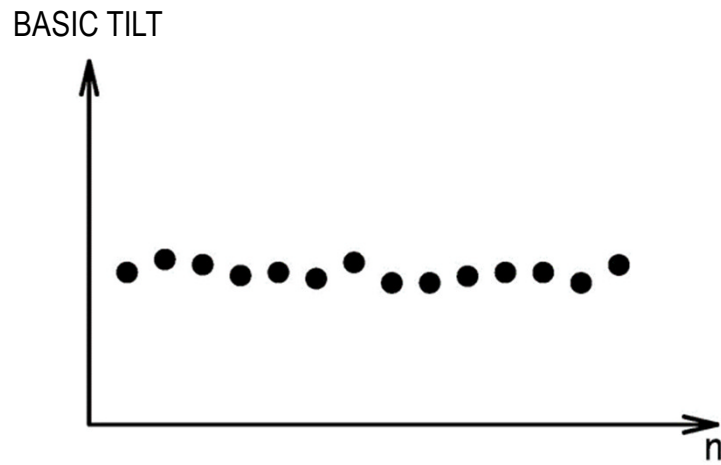


FIG. 6A

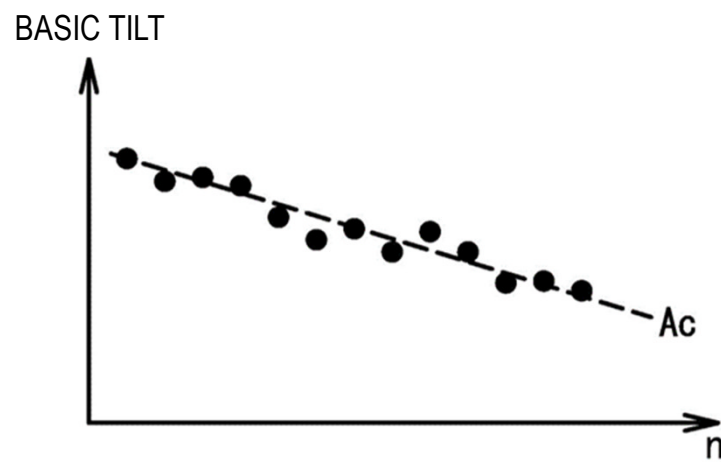


FIG. 6B

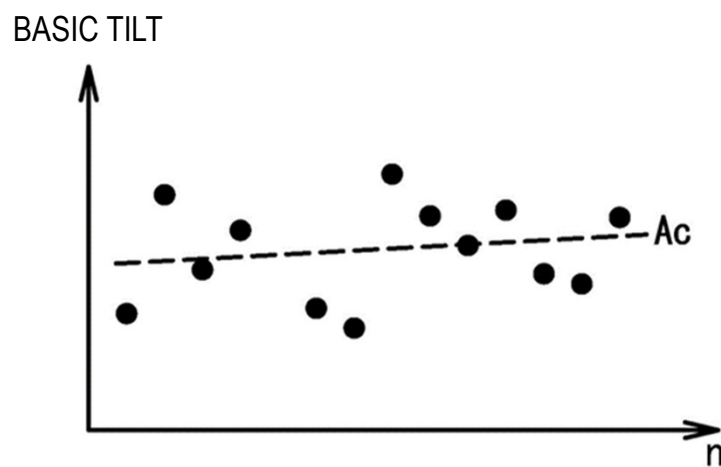


FIG. 6C

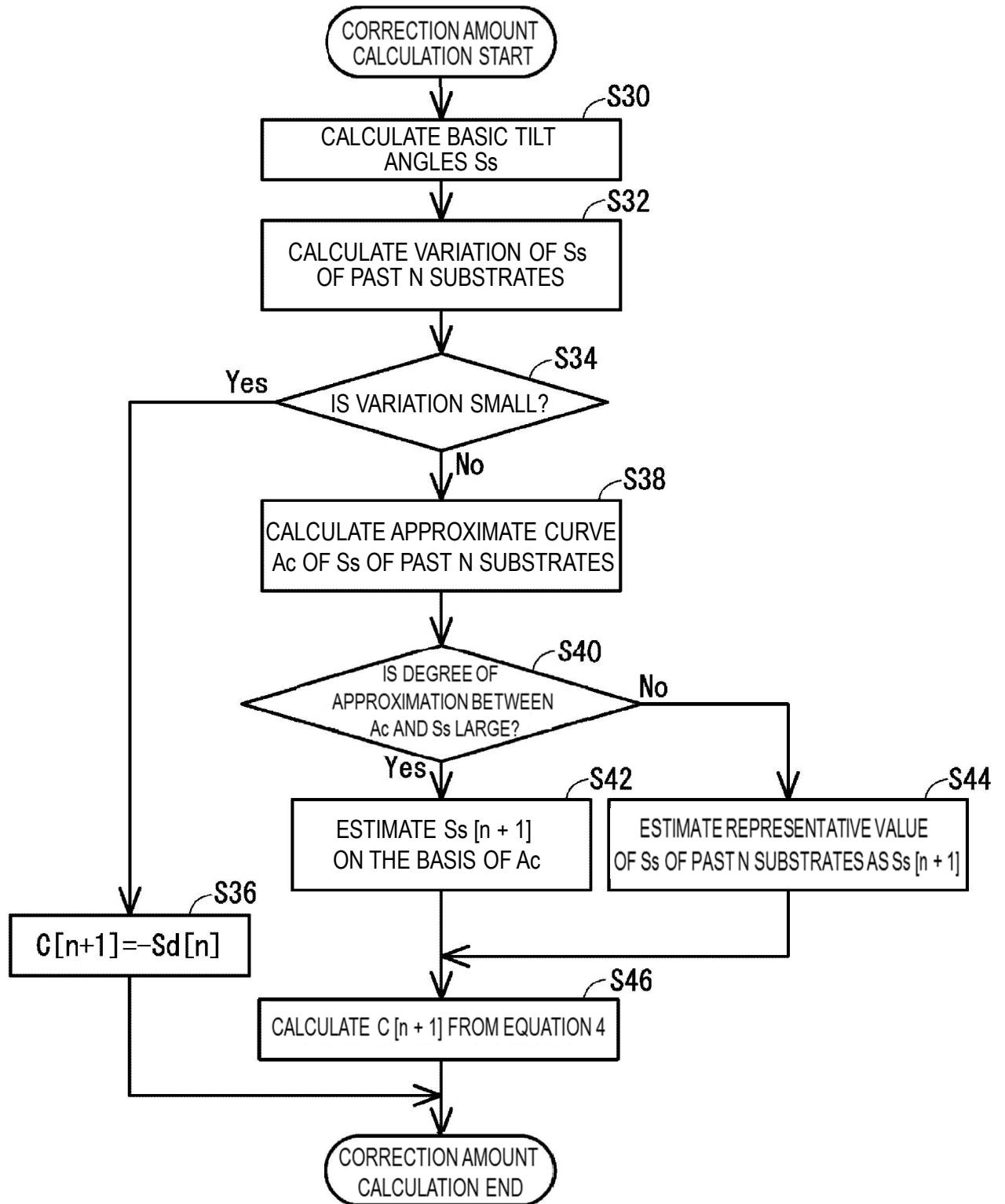


FIG. 7

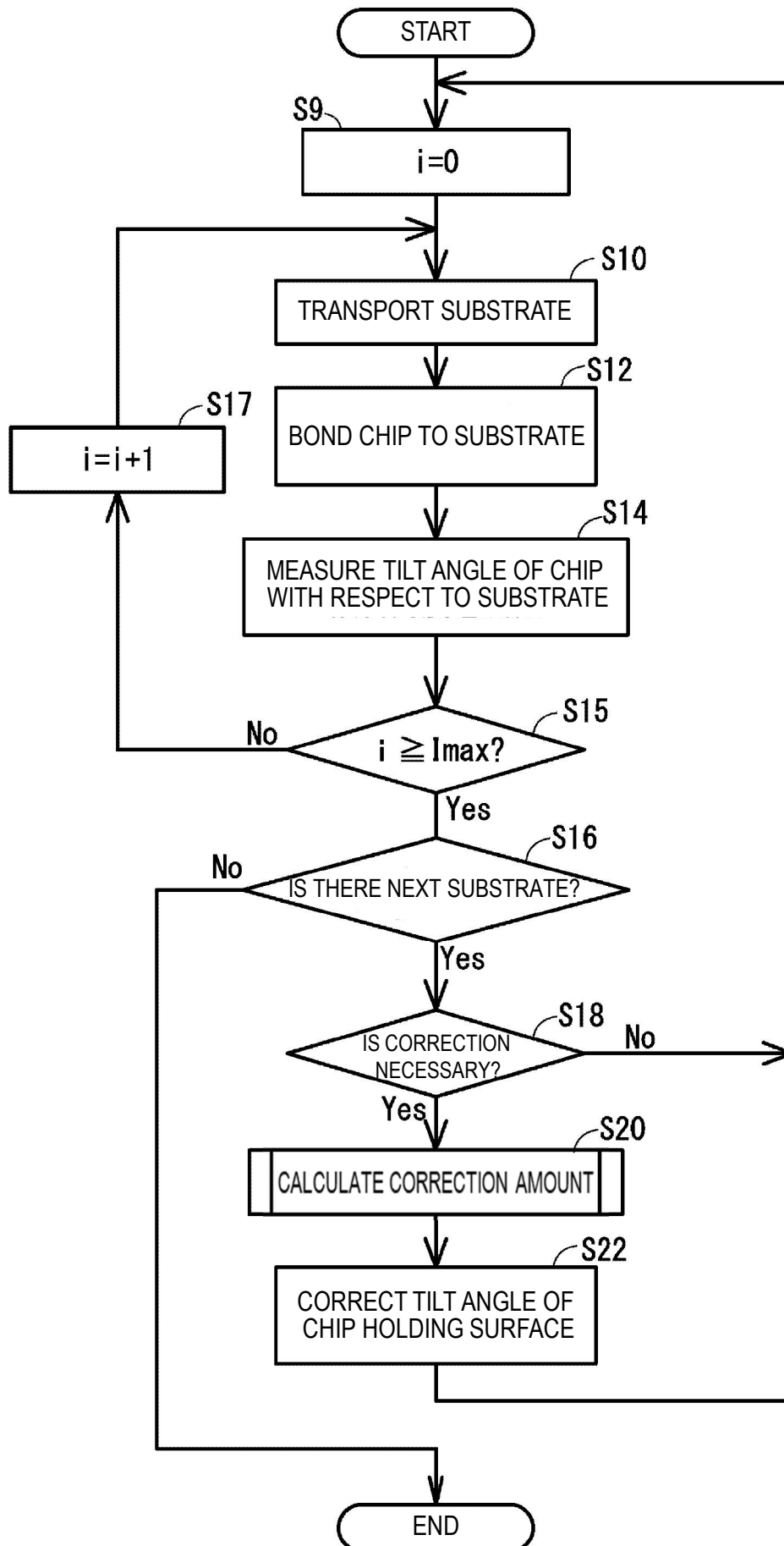


FIG. 8

