

ABSTRACT

A method for molding hollow articles such as lamp globes and packaging containers made of a synthetic resin such as polyethylene terephthalate and polycarbonate by means of stretch blow molding a preform obtained by injection molding. A circular resin reservoir 17 having a desired outer diameter is formed at a parting section between a cavity mold 11 and a neck mold 12 around a cavity 14 and a gate 15 is set. By communicating the gate 15 with an injection passage 18 provided at the parting, the molten resin is thus allowed to be injected from the resin reservoir 17 into the cavity 14. The hollow article is formed such as a lamp globe 30 having no gate mark by means of stretch blow molding the injection molded preform 16 having no gate mark on the outer bottom surface.