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06 FEB 2007

Sensor arrangement for detecting radiation, computer
5 tomograph having this sensor arrangement, and
associated manufacturing method

The invention relates to a sensor arrangement for
detecting radiation, particularly X-ray radiation. The
10 sensor arrangement contains a large number of detection
elements. Such sensor arrangements are used, by way of
example, in computer tomographs or devices for
irradiating luggage items in the airport sector through
to irradiating containers or entire HGVs at border
15 control posts. As radiation-sensitive sensors, the
sensor arrangement contains a pin diode, for example.

A pin diode is a diode with a layer sequence p, i and
n, where p denotes a highly p-doped region, i denotes
20 an intrinsically conductive or intrinsic or else just
weakly n- or p-doped region, and n denotes a highly
n-doped region. The pin junction differs from a pn
junction particularly by virtue of the intrinsic or
weakly doped intermediate region. On account of the
25 fact that the reverse current through the pin diode
depends primarily on the charge generation in the i
zone, this diode is used as a pin photodiode or as a
radiation detector, for example in nuclear technology.
In a computer tomograph, the X-ray radiation is
30 converted into radiation which can be detected using
the pin diode, for example into visible light,
particularly into light in a wavelength range of
between five hundred and seven hundred nanometers, for
example using a "scintillator layer". Light in this
35 wavelength range can be detected by silicon, for
example, with a high degree of effectiveness.

It is an object of the invention to specify, for the
purpose of detecting radiation, a sensor arrangement of



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simple design which can be manufactured using standard semiconductor methods, in particular, which can be manufactured at low cost and which can be manufactured with a high yield. In addition, the intention is to
5 specify a computer tomograph having such a sensor arrangement, and an associated manufacturing method.

The object relating to the sensor arrangement is achieved by a sensor arrangement having the features
10 specified in patent claim 1. Developments are specified in the subclaims.

The inventive sensor arrangement contains the following in the stated order, for example from top to bottom:
15

- a holding substrate which is permeable to the detectable radiation, at least in regions, or produces detectable radiation when radiation impinges and which holds a plurality of detection
20 elements in the sensor arrangement,
- at least one auxiliary layer which is permeable to the detectable radiation and extends continuously over a plurality of detection elements or which contains separate regions which are respectively
25 associated with a detection element,
- a detection layer with separate detection regions which are contained in a detection element and respectively contain at least one semiconductor component which is sensitive to the detectable
30 radiation,
- and an insulating layer with separate insulating regions for electrically insulating the detection regions from a point of contact having electrically conductive connections.
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The invention is based on the consideration that a sensor arrangement having layer sequences can be

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manufactured with ease. In particular, the manufacturing process can be in a form such that the detection elements never have to be mechanically separated from one another, which would make them
5 significantly more difficult to handle. The holding substrate and the auxiliary layer ensure that the detection elements remain mechanically connected to one another throughout the whole manufacturing process. The auxiliary layer achieves this object up to the
10 application of the holding substrate. Once the holding substrate has been applied, the auxiliary layer can also be separated.

In one refinement, the layers in the layer sequence are
15 in planes which are parallel to one another. This measure allows holding substrates, auxiliary layers, detection layers and insulating layers with planar areas to be used for manufacturing the sensor arrangement.

20 In one development of the sensor arrangement, the holding substrate contains regions which are permeable to the detectable radiation as part of the detection elements, and between the detection elements
25 detectable, radiation-absorbing regions. This measure ensures that the detectable radiation reaches only one detection element.

In another development, the holding substrate contains
30 a material which converts particle radiation impinging on the material or radiation which is high in energy as compared with the detectable radiation into the detectable radiation. Thus, in particular, X-ray radiation can be converted into radiation which can be
35 detected with a high degree of effectiveness using a semiconductor component. Such materials are also called

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scintillators. One suitable material is GaO sulfide, for example.

5 In another development of the sensor arrangement, regions of the auxiliary layer are separated by a filling material. This measure likewise ensures that the radiation impinges only on one detection element. Crosstalk is avoided by means of a suitable choice of filling material. If the filling material also extends
10 between the detection regions and the insulating regions, then the mechanical robustness of the entire sensor arrangement is significantly increased. In a subsequent development, the filling material used is a material having a high degree of reflection, for
15 example titanium dioxide.

In a subsequent development, the auxiliary layer is a glass layer. Alternatively or in addition, the insulating layer is also a glass layer. The use of
20 glass allows the manufacturing process to be carried out with ease, because glass is a material which has similar material properties to the materials used in semiconductor technology. In particular, the thermal coefficient of expansion can be matched to that of
25 silicon or of other semiconductors.

In a subsequent development, the detection layer contains a semiconductor support material, for example a silicon material. By way of example, the
30 semiconductor support material is a thinned silicon plate, i.e. a "wafer".

In a subsequent development, the contact point contains solder material. Hence, to bring the sensor arrangement
35 into contact with an integrated circuit containing a selected circuit, a "board quick-fitting technique" can

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be used, which is also called flip-chip technology. Other ways of making contact can also be used, however.

5 In a subsequent development, the detection area of the
detection elements is respectively smaller than five
square millimeters or smaller than one square
millimeter. This measure increases the resolution of
the imaging systems considerably as compared with
10 previously customary resolutions. In this context,
resolution is understood to mean the number of pixels
in relation to a particular reference unit. The
reference unit normally used internationally is one
inch (25.4 millimeters). In one refinement, the sensor
arrangement contains more than two hundred detection
15 elements, for example for more than five hundred.

In another development, a radiation-sensitive
semiconductor component of a pin diode is used in each
sensor element. The diode contains a pin layer
20 sequence. The connections of the diode are routed, as
one alternative, just to one side of a support
substrate. However, use is also made of pin diodes
which have connections on both sides of the support
substrate.

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In line with another aspect of the invention, a
computer tomograph is specified which contains the
inventive sensor arrangement or one of its
developments. The use of the sensor arrangement in a
30 computer tomograph for examining human or animal tissue
allows a significant improvement in the performance of
the computer tomograph, particularly in respect of the
resolution.

35 The invention also relates to a method for
manufacturing a sensor arrangement in which the

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following steps are performed without any limitation by the order indicated:

- 5 - a large number of integrated radiation-sensitive semiconductor components are manufactured starting from a support substrate made of semiconductor material of an initial thickness,
- 10 - the support substrate and an auxiliary substrate are mechanically connected on one side of the support substrate, which side contains radiation-sensitive areas of the semiconductor components,
- 15 - the support substrate is thinned on the bare side to a thickness which is less than the initial thickness,
- the free side of the support substrate is mechanically connected to an insulating substrate,
- 20 - pads are put on the free side of the insulating substrate,
- the insulating substrate is separated at the boundaries between individual semiconductor boards
25 having a large number of semiconductor components and/or at the boundaries between individual semiconductor components, with the auxiliary substrate not being separated,
- 30 - the pads are electrically connected to connecting points which lead to the semiconductor components,
- the auxiliary substrate and a holding substrate are mechanically connected on the bare side of the
35 auxiliary substrate,

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- the auxiliary substrate is separated at the boundaries between individual semiconductor boards and/or individual semiconductor components, with the auxiliary substrate not being separated.

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In one refinement, the inventive method allows the manufacture of X-ray sensor arrangements containing pin diodes using a manufacturing method which is considerably simpler than previous manufacturing
10 methods.

In one expression of the invention, there is provided a sensor arrangement for detecting radiation

15 having a layer sequence which contains, in the order indicated:

a holding substrate which is permeable to the detectable radiation, at least in regions, or produces
20 detectable radiation when radiation impinges and which holds a plurality of detection elements in the sensor arrangement,

at least one auxiliary layer which is permeable to the detectable radiation and extends continuously over a
25 plurality of detection elements or which contains separate regions which are respectively associated with a detection element,

30 a detection layer with separate detection regions which are contained in a detection element and respectively contain at least one semiconductor component which is sensitive to the detectable radiation,

35 and an insulating layer with separate insulating regions for electrically insulating the detection regions from a point of contact having electrically

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conductive connections and pads fitted on the free side, the pads being electrically connected to connecting points which are routed to the semiconductor components,

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characterized in that the holding substrate contains a material which converts impinging particle radiation or radiation which is high in energy as compared with the detectable radiation into the detectable radiation,

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and/or in that the holding substrate contains material which converts X-ray radiation into radiation which can be detected with a pin diode, preferably a highly absorbent semiconductor material or CdZnTe or PbO, or GaO sulfide.

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In a further expression of the invention, there is provided a method for manufacturing a sensor arrangement,

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in which the following steps are performed without any limitation by the order indicated:

a large number of integrated radiation-sensitive semiconductor components are manufactured starting from a support substrate made of semiconductor material of an initial thickness,

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the support substrate and an auxiliary substrate are mechanically connected on one side of the support substrate, which side contains radiation-sensitive areas of the semiconductor components, with the auxiliary substrate being permeable to the detectable radiation,

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the support substrate is thinned on the bare side to a thickness which is less than the initial thickness,

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the free side of the support substrate is mechanically connected to an insulating substrate,

5 pads are put on the free side of the insulating substrate,

the insulating substrate is separated at the boundaries between individual semiconductor boards having a large
10 number of semiconductor components and/or at the boundaries between individual semiconductor components, with the auxiliary substrate not being separated,

the pads are electrically connected to connecting
15 points which lead to the semiconductor components,

the auxiliary substrate and a holding substrate are mechanically connected on the bare side of the auxiliary substrate, with the holding substrate being
20 permeable to the detectable radiation, at least in regions, or producing detectable radiation when radiation impinges,

the auxiliary substrate is separated at the boundaries
25 between individual semiconductor boards and/or individual semiconductor components, with the auxiliary substrate not being separated,

characterized in that the holding substrate contains a
30 material which converts impinging particle radiation or radiation which is high in energy as compared with the detectable radiation into the detectable radiation,

and/or in that the holding substrate contains material
35 which converts X-ray radiation into radiation which can be detected with a pin diode, preferably a highly

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absorbent semiconductor material or CdZnTe or PbO, or GaO sulfide.

Exemplary embodiments of the invention are explained
5 below with reference to the appended drawings, in which:

figure 1 shows a sensor chip containing two hundred and
fifty-six sensor elements,

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figure 2 shows an enlarged illustration of a detail of
the sensor chip,

figure 3 shows the sensor chip with a scintillator
15 block,

figure 4 shows the sensor chip at the end of the
manufacturing method, and

20 figures 5A to 5I show selected manufacturing stages for
the sensor chip.

Figure 1 shows a basic illustration of a sensor chip 10
containing two hundred and fifty-six sensor elements
25 12, 12a, 12b which are all of the same design but can
differ in their lateral dimensions. The sensor elements
12, 12a, 12b are arranged in matrix form in sixteen
rows Z1 to Z16 and sixteen columns S1 to S16.

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Figure 2 shows an enlarged illustration of a detail 20 of the sensor chip 10 with two sensor elements 12a and 12b. The sensor elements 12a and 12b are held by a glass plate 22. The design of a sensor element is explained below with reference to the sensor element 12b.

In a wafer layer 24, the sensor element 12b contains a wafer region 24b which is bonded on the glass plate 22 using an adhesive layer 26, e.g. comprising epoxy resin. The wafer region 24b contains silicon and doped regions of a pin diode 28. An interconnect 30b extends from a connection for the diode 28 to a pad 32b at the edge of the wafer region 24b. An outer interconnect 34b produces an electrically conductive connection between the pad 32b and a solder pellet 36 on a contact area 38.

That side of the wafer region 24 which is remote from the glass plate 28 has a glass plate region 40 which is bonded on the wafer region 24 using an adhesive layer 42.

Apart from the solder pellet 36b, the sensor element 12b contains another solder pellet 44 comprising a soft solder on a contact area 46b. There are thus two connections for the sensor element 12b, for example for a ground connection and for a signal connection.

In the exemplary embodiment, the sensor element 12b and also the other sensor elements 12, 12a contain no further semiconductor components, particularly no amplifying components, besides the pin diode.

Method steps for manufacturing the sensor chip 10 shown in figures 1 and 2 are explained in more detail below with reference to figures 5E to 5I. In line with the

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first exemplary embodiment explained, the sensor chips 10 on a wafer are separated before a "scintillator block" is mounted on the sensor chip.

5 Figure 3 shows the detail 20 of the sensor chip 10 with a scintillator block 50 which is bonded on the free side of the glass plate 22 using an adhesive layer 52. The adhesive layer 52 is an epoxy resin layer, for example.

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In the exemplary embodiment, the scintillator block 50 contains regions 54a and 54b which convert X-ray radiation into visible light and which are respectively associated with a sensor element 12a or 12b. Between 15 the regions 54a, 54b, there are reflective regions 56a to 60 which reflect visible light into the regions 54a, 54b in order to increase the sensitivity of the sensor.

20 When the scintillator block 50 has been bonded onto the glass plate 22, the glass plate 22 still continues between adjacent sensor elements 12a and 12b on a sensor chip 10.

25 Figure 4 shows the detail 20 after sawing through the glass plate 22 in regions between the sensor elements 12a and 12b. Sawing has turned the glass plate 22 into two glass plate regions 22a and 22b which are associated with the sensor element 12a or 12b. During the sawing, the scintillator block 50 has been only 30 partially sawed, but not severed.

Following sawing, the regions between the glass plate regions 22a and 22b and between the wafer regions 24a and 24b have been filled with a filling material 80, 35 for example with an epoxy resin, which has been mixed with titanium dioxide.

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Figure 5A shows a manufacturing stage to the sensor chip 10 after manufacture of the pin diodes 28a, 28b on a semiconductor wafer 100 which has a thickness D1 of 650 or 750 microns, for example. Following manufacture of the pin diodes 28a, 28b, a passivation layer 102 has been applied over the entire area, for example a silicon nitrite layer. For pads 32a and 32b, a photolithographic method has then been used to produce cutouts in the passivation layer 102.

10

Subsequently, a metallization layer 104 is applied and structured. This has resulted in electrically conductive connections between the filled cutouts and edge regions of the sensor elements 12a, 12b.

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In figures 5A to 5I, a dash-dot line illustrates a boundary 106 between the sensor elements 12a and 12b.

As figure 5B shows, the glass plate 22 has then been bonded on. In the exemplary embodiment, the glass plate 22 has a thickness of 400 microns, for example, which means that it is comparatively robust in mechanical terms.

Figure 5C shows the sensor chip 10 after a grinding-thin process or an etching process, in which the thickness D1 of the semiconductor wafer 100 has been reduced by at least half the thickness D1 to a thickness D2, which is fifty microns in the exemplary embodiment. Following thinning, the individual chips 10 and also the individual wafer regions 24a, 24b are separated using an etching process, for example using a wet chemical etching process. Etching is performed selectively with respect to the passivation layer 102, for example.

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Figure 5D shows the sensor chip 10 after the glass plate 40 has been bonded using the adhesive layer 42. As already mentioned, the adhesive layer 40 likewise comprises epoxy resin or another suitable adhesive.

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Figure 5E shows the sensor chip 10 after solder pads 108 to 114 have been applied to the glass plate 40, for example the solder pads 112 and 114 bear the contact areas 38 and 40.

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As figure 5F shows, the glass plate 40 is then sawn up, using a V-shaped cut 120, at the boundary 106, with the glass plate regions 40a and 40b being produced on the glass plate 40. The cut 120 extends into the glass plate 22 and thus severs both the passivation layer 102 and the metallization layer 104 in the region of the boundary 106. Between the wafer regions 24a and 24b and between the lateral faces of the cut 120, there remain regions 122 and 124 which are filled with epoxy resin and which simplify the production of a conductive connection to the solder pads 108, 110 and 112, 114, inter alia.

As figure 5G shows, a metallization layer 130 is then applied to the rear of the sensor chip 10 and is structured, thus producing the outer interconnects 34a and 34b. Sections of the outer interconnects 34a and 34b run against the side walls of the cut 120, so that contact is also made with interconnects in the metallization layer 104 which extend as far as the cut 120.

Figure 5H shows a process stage in the manufacture of the sensor chip 10 following application of a passivation layer 140 to the rear of the sensor chip 10. In a subsequent method step, the passivation layer

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140 is structured in the region of the solder pads 108 to 114, so that the solder pads 108 to 114 are exposed.

5 As figure 5I shows, the solder pellets 36a, 44a, 36b and 44b are then applied to the solder pads 108 to 114, with the passivation layer 140 acting as a mask.

10 After the manufacturing stage shown in figure 5I, the first exemplary embodiment involves the sensor chips 10 being separated and only then being connected to the scintillator blocks 50, see the explanations relating to figures 3 and 4. During separation of the sensor chips 10, the glass plate 22 is separated at the chip boundaries, but not between the sensor elements 12a, 15 12b of a sensor element 10.

20 In another exemplary embodiment, the scintillator blocks 50 are bonded onto the glass plate 22 before the chips are separated. The glass plate 22 is then separated between the sensor elements 12a, 12b of a sensor chip 10, during which process the scintillator blocks 50 are not yet severed. Only in a subsequent method step are both the glass plate 22 and the scintillator blocks 50 then separated at the chip 25 boundaries.

30 In a subsequent exemplary embodiment, there is a departure from the sequence of method steps illustrated in figures 5A to 5I. By way of example, the cut 120 can be made before the solder pads 108 to 114 are applied. The cut 120 can also be made deeper or wider than explained, which means that the adhesive material is also removed in the regions 122, 124.

35 If the sensor elements each contain just one pin diode, then there are no technology differences such as arise when integrating amplifier elements in the sensor chip.

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This significantly reduces the process costs for each area section with photodiodes.

5 The arrangement of the connections on the rear results in a smaller chip area in the lateral direction. In addition, there is sufficient space for the connections on the rear, which means that the dimensions of the connections can be chosen more generously. Arranging the connections on the rear also allows the
10 scintillator block to be fitted more easily.

The formation of wafer regions also prevents crosstalk between the semiconductor components of different sensor elements.

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The arrangement explained allows the full length of a sensor element to be used for the metal connection between the top of the wafer regions and the solder pellets.

20

In another exemplary embodiment, more than two connections per sensor element are produced.

List of references

10 Sensor chip
12, 12a, 12b Sensor element
Z1 to Z16 Row
S1 to S16 Column
20 Detail
22 Glass plate
22a, 22b Glass plate regions
24 Wafer layer
24a, 24a Wafer region
26 Adhesive layer
28a, 28b pin diode
30 Interconnect
32 Pad
34 Outer interconnect
36a, 36b Solder pellet
38 Contact area
40b Glass plate region
42 Adhesive layer
44a, 44b Solder pellet
46 Contact area
50 Scintillator block
52 Adhesive layer
54a, 54b Conversion regions
56 to 60 Reflecting regions
80 Filling material
100 Semiconductor wafer
D1, D2 Thickness
102 Passivation layer
104 Metallization layer
106 Boundary
108 to 114 Solder pads
120 Cut
122, 124 Region
130 Metallization layer
140 Passivation layer

Claims

1. A sensor arrangement for detecting radiation
- 5 having a layer sequence which contains, in the order indicated:
 - a holding substrate which is permeable to the detectable radiation, at least in regions, or produces
 - 10 detectable radiation when radiation impinges and which holds a plurality of detection elements in the sensor arrangement,
 - at least one auxiliary layer which is permeable to the
 - 15 detectable radiation and extends continuously over a plurality of detection elements or which contains separate regions which are respectively associated with a detection element,
 - 20 a detection layer with separate detection regions which are contained in a detection element and respectively contain at least one semiconductor component which is sensitive to the detectable radiation,
 - 25 an insulating layer with separate insulating regions for electrically insulating the detection regions from a point of contact having electrically conductive connections and pads fitted on the free side, the pads
 - 30 being electrically connected to connecting points which are routed to the semiconductor components,
 - characterized in that the holding substrate contains a material which converts impinging particle radiation or
 - 35 radiation which is high in energy as compared with the detectable radiation into the detectable radiation,

and/or in that the holding substrate contains material which converts X-ray radiation into radiation which can be detected with a pin diode, preferably a highly absorbent semiconductor material or CdZnTe or PbO, or
5 GaO sulfide.

2. The sensor arrangement as claimed in claim 1, characterized
10 in that the holding substrate contains regions which are permeable to the detectable radiation and are respectively contained in a detection element, and

in that the holding substrate contains, between the
15 detection elements, regions which absorb or reflect the detectable radiation.

3. The sensor arrangement as claimed in one of the preceding claims, characterized
20 in that the regions of the auxiliary layer and/or the detection regions and/or the insulating regions are separated by a filling material,

25 and/or in that the filling material is a plastic, preferably an epoxy resin,

and/or in that the filling material has been mixed with a material which absorbs or reflects the detectable
30 radiation, preferably with titanium dioxide.

4. The sensor arrangement as claimed in one of the preceding claims, characterized
35 in that the auxiliary layer is a glass layer or a ceramic layer,

and/or in that the insulating layer is a glass layer,

and/or in that the detection layer contains a
semiconductor support material, preferably a silicon
5 material and/or a thinned silicon material,

and/or in that the point of contact contains solder
material.

10 5. The sensor arrangement as claimed in one of the
preceding claims, characterized

in that a detection area on the detection elements is
smaller than five square millimeters or smaller than
15 one square millimeter,

and/or in that the sensor arrangement contains more
than two hundred detection elements.

20 6. The sensor arrangement as claimed in one of the
preceding claims, characterized

in that the semiconductor components contains a doped
region of one conduction type, a doped region of
25 another conduction type and, between these regions, an
intermediate region which is undoped or is provided
with a weak doping as compared with the doping of the
other regions.

30 7. A computer tomograph,

having a radiation transmission unit for emitting
radiation, preferably X-ray radiation,

35 having a detection unit for detecting the emitted
radiation following the passage through a tissue which
influences the radiation intensity,

and having an evaluation unit which takes the output signals from the detection unit as the basis for producing image data for an image of the structure of the tissue, and

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characterized in that the detection unit contains a sensor arrangement as claimed in one of the preceding claims.

10 8. A method for manufacturing a sensor arrangement,

in which the following steps are performed without any limitation by the order indicated:

15 a large number of integrated radiation-sensitive semiconductor components are manufactured starting from a support substrate made of semiconductor material of an initial thickness,

20 the support substrate and an auxiliary substrate are mechanically connected on one side of the support substrate, which side contains radiation-sensitive areas of the semiconductor components, with the auxiliary substrate being permeable to the detectable
25 radiation,

the support substrate is thinned on the bare side to a thickness which is less than the initial thickness,

30 the free side of the support substrate is mechanically connected to an insulating substrate,

pads are put on the free side of the insulating substrate,

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the insulating substrate is separated at the boundaries between individual semiconductor boards having a large number of semiconductor components and/or at the

boundaries between individual semiconductor components,
with the auxiliary substrate not being separated,

the pads are electrically connected to connecting
5 points which lead to the semiconductor components,

the auxiliary substrate and a holding substrate are
mechanically connected on the bare side of the
auxiliary substrate, with the holding substrate being
10 permeable to the detectable radiation, at least in
regions, or producing detectable radiation when
radiation impinges,

the auxiliary substrate is separated at the boundaries
15 between individual semiconductor boards and/or
individual semiconductor components, with the auxiliary
substrate not being separated,

characterized in that the holding substrate contains a
20 material which converts impinging particle radiation or
radiation which is high in energy as compared with the
detectable radiation into the detectable radiation,

and/or in that the holding substrate contains material
25 which converts X-ray radiation into radiation which can
be detected with a pin diode, preferably a highly
absorbent semiconductor material or CdZnTe or PbO, or
GaO sulfide.

30 9. The method as claimed in claim 8, characterized by
the following step:

the thinned support substrate is separated at the
boundaries between individual semiconductor boards
35 having a large number of semiconductor components
and/or the boundaries between individual semiconductor
components, with the auxiliary substrate not being
separated and with at least one interconnect in a

metallization layer of the semiconductor components being exposed at a connecting point, and

5 the thinned support substrate preferably being separated before the free side of the support substrate is mechanically connected to the insulating substrate.

10. The method as claimed in claim 8 or 9, characterized by the following step:

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the separation point is filled with a filling material.