

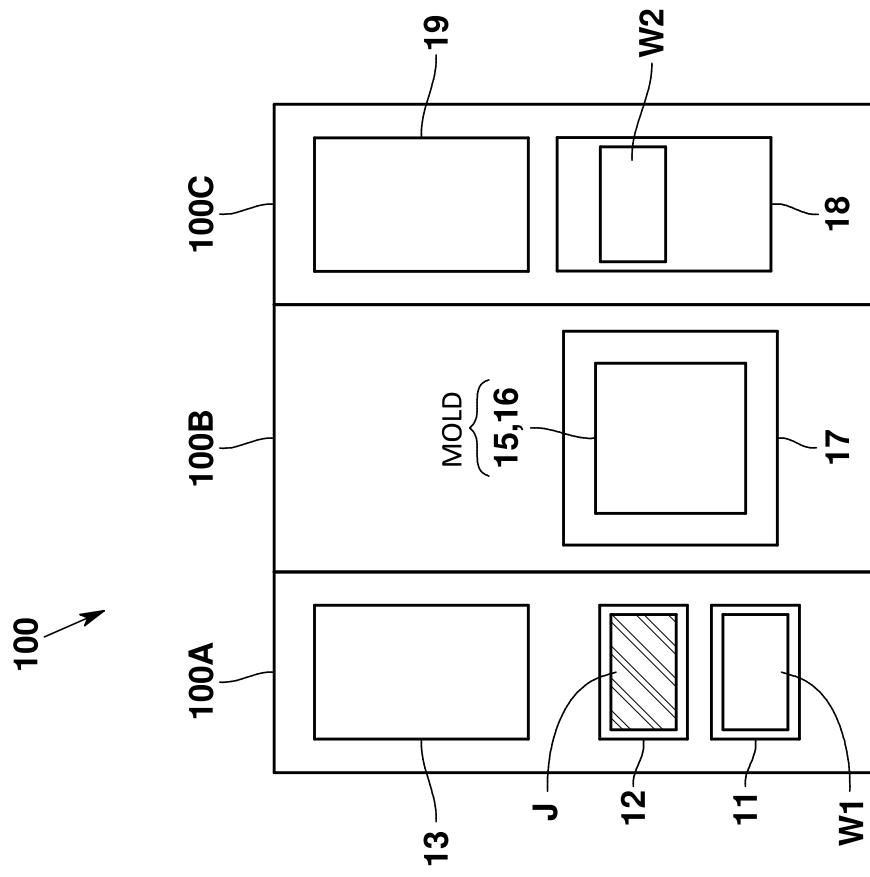
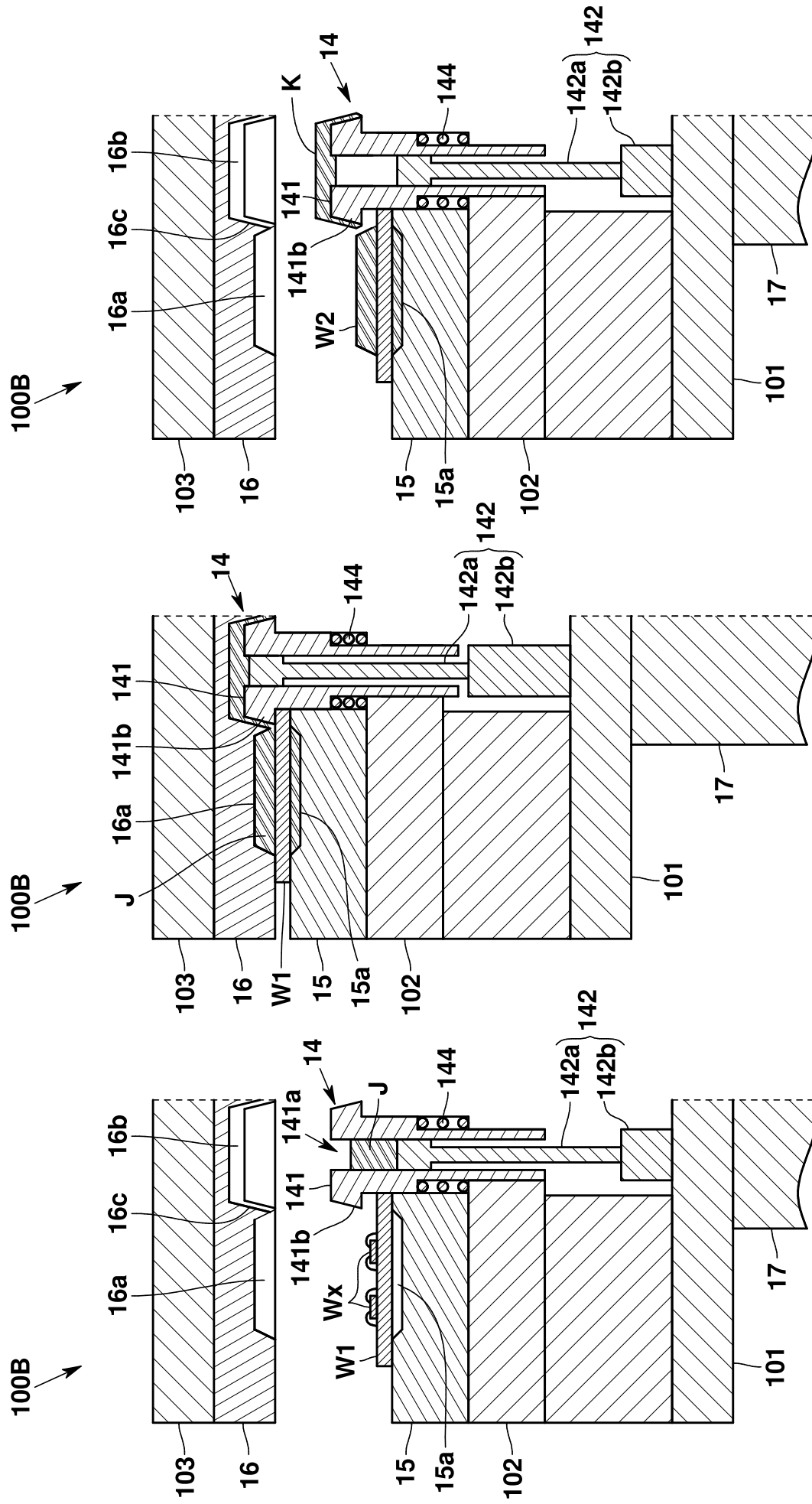


FIG.1



(c) AFTER MOLD OPENING

(b) DURING CLAMPING

(a) BEFORE CLAMPING

FIG. 2

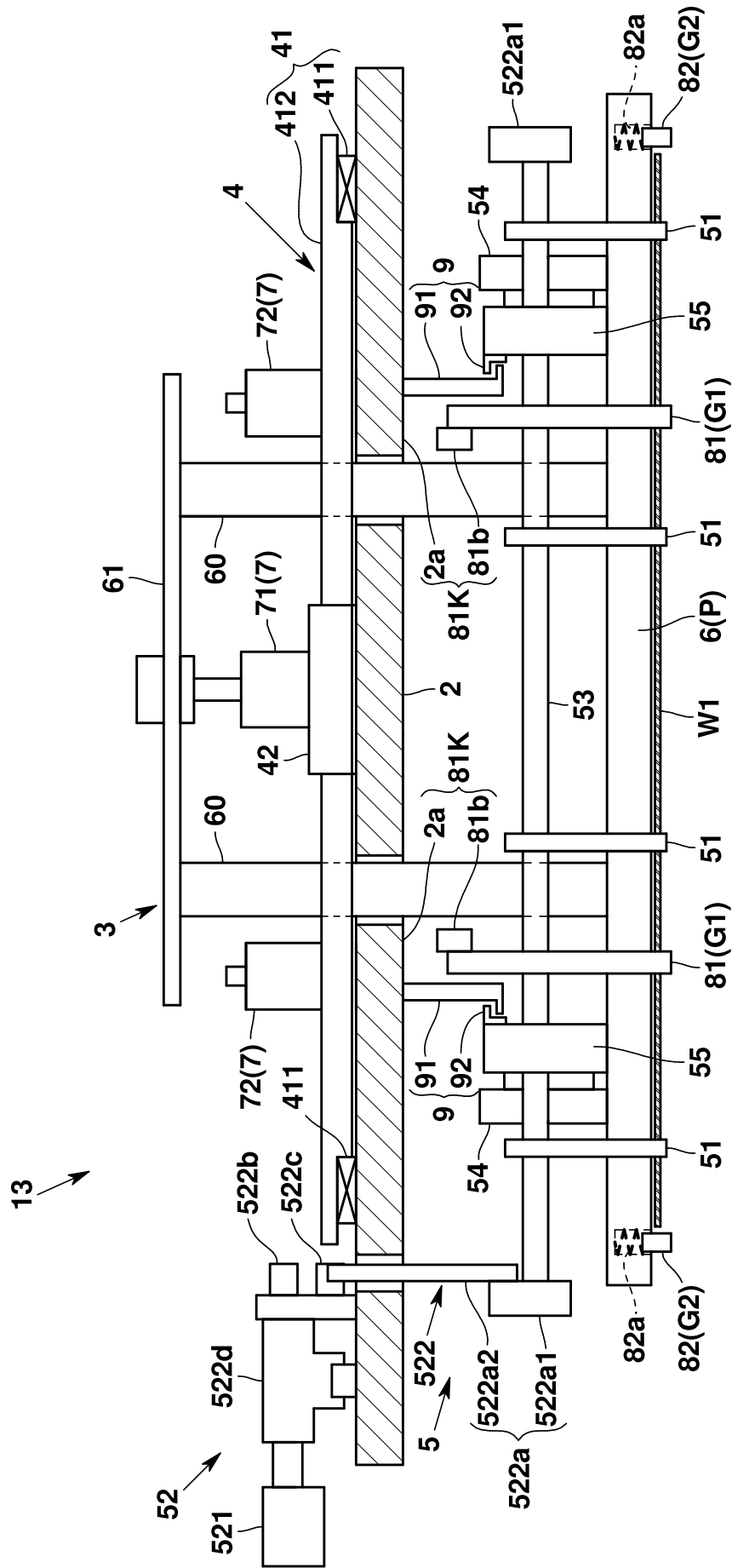


FIG. 3

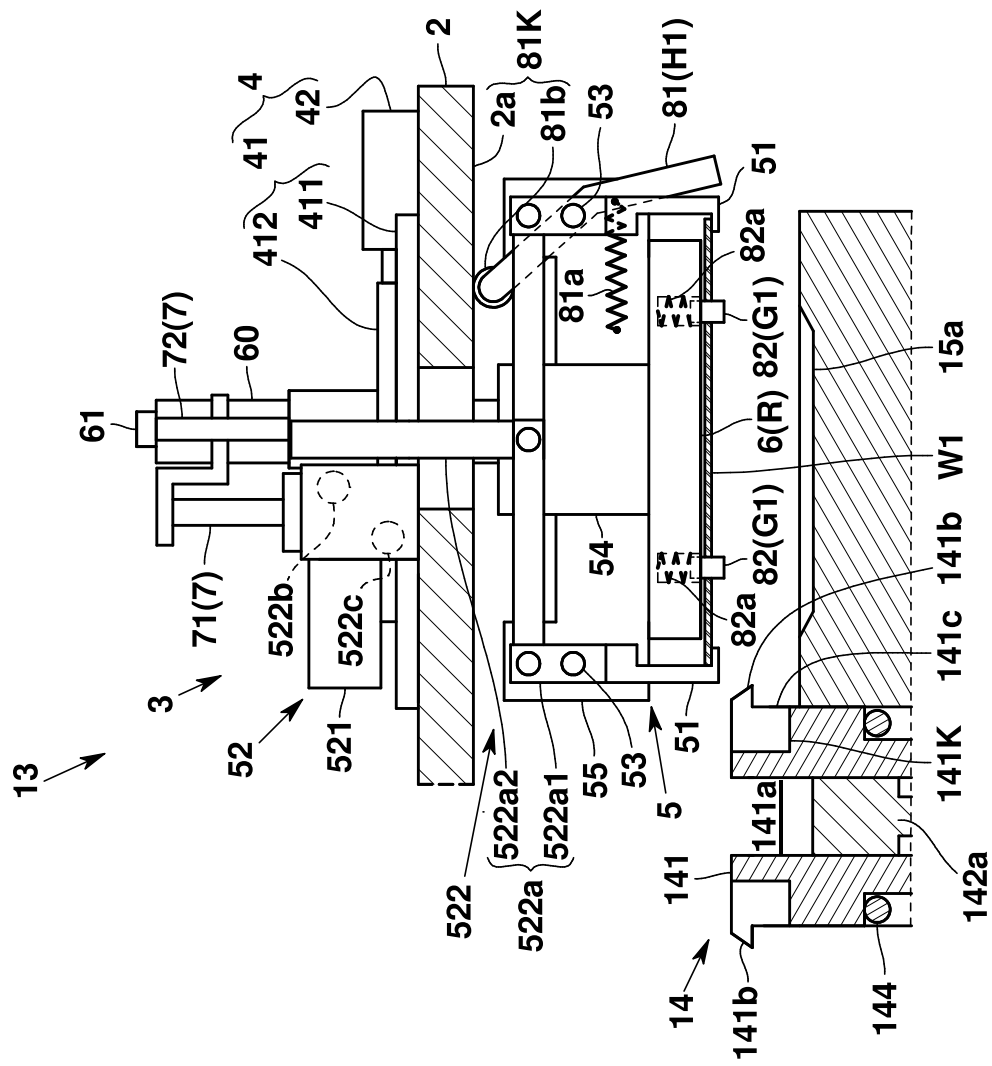


FIG. 4

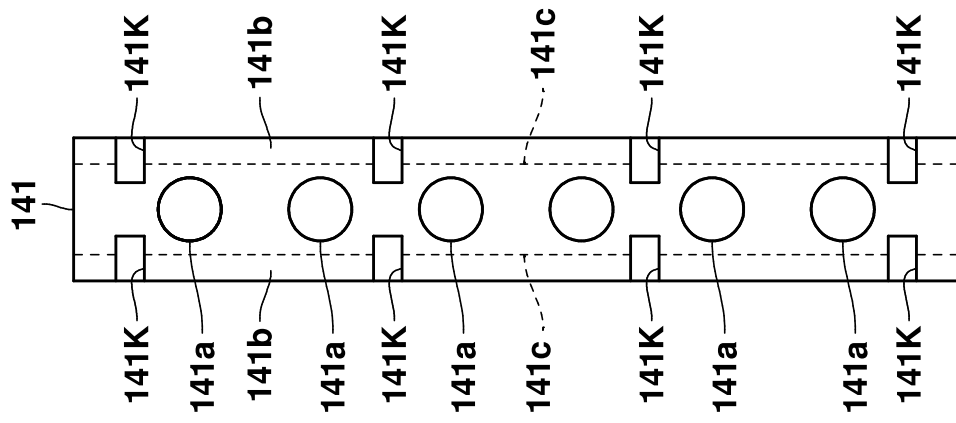


FIG.5

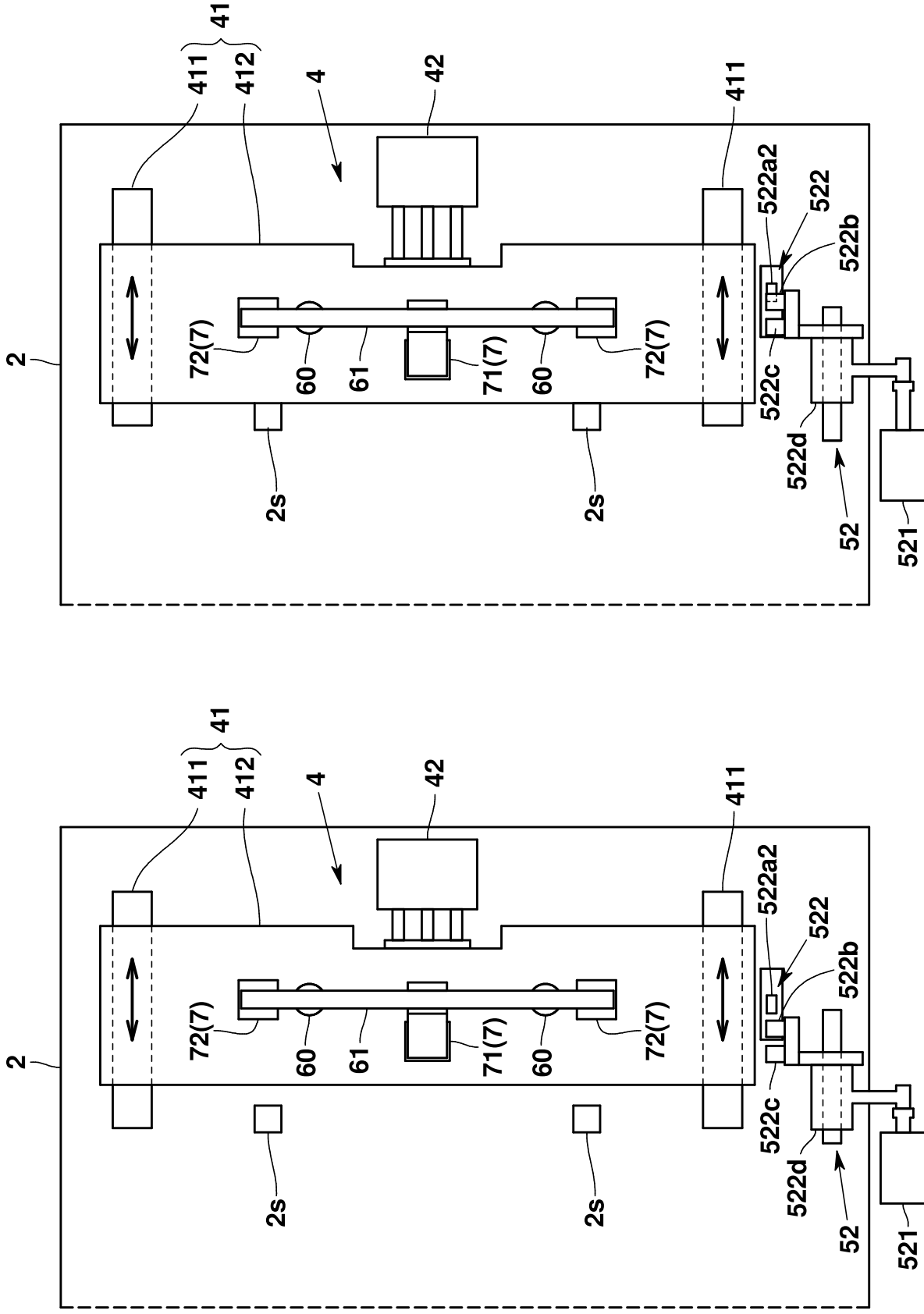


FIG. 6

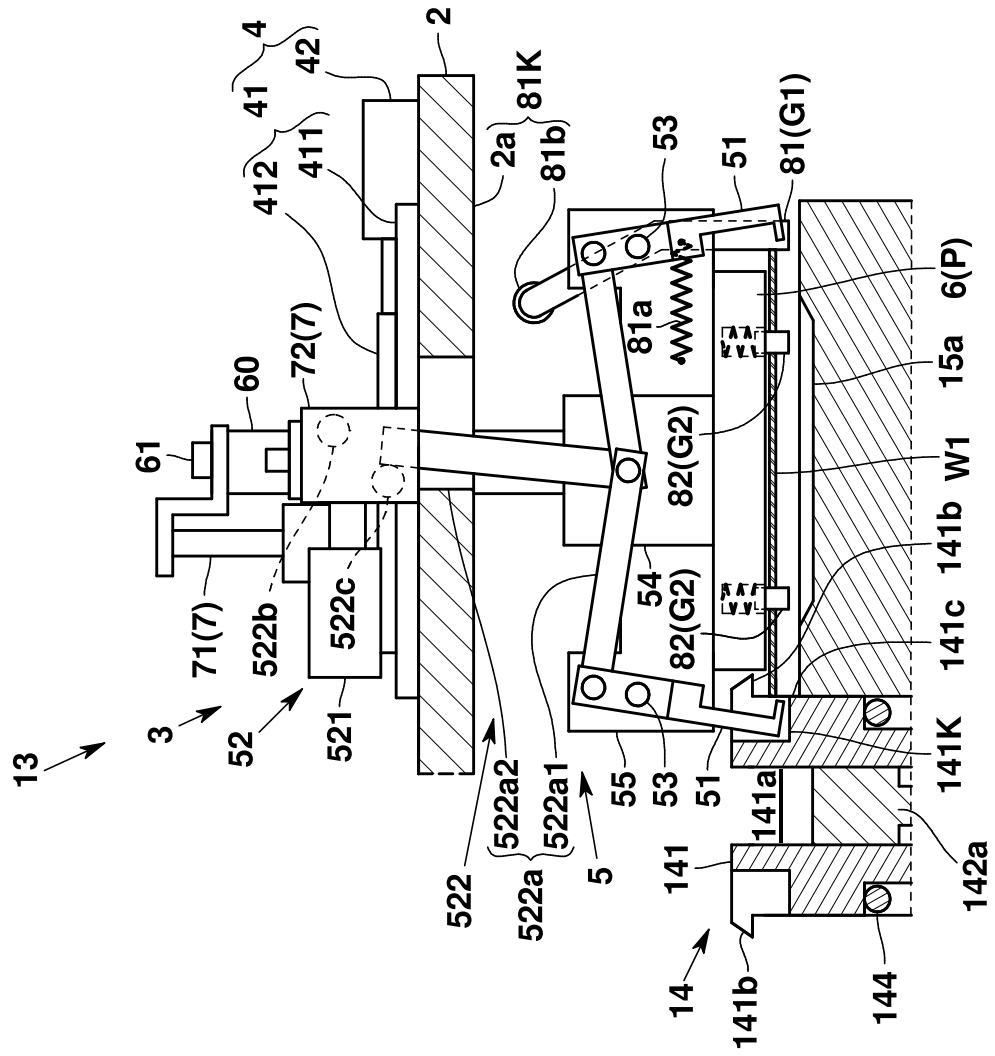


FIG.9

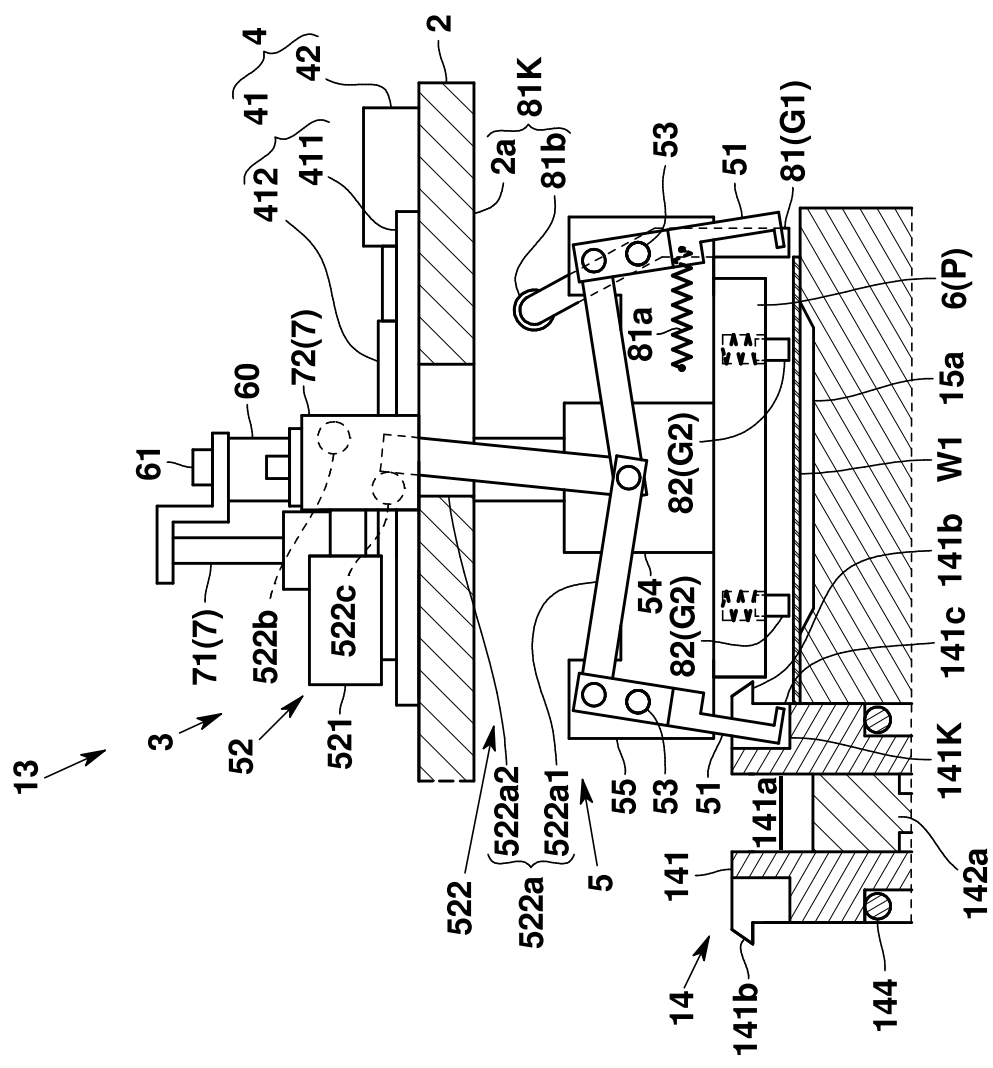


FIG.10

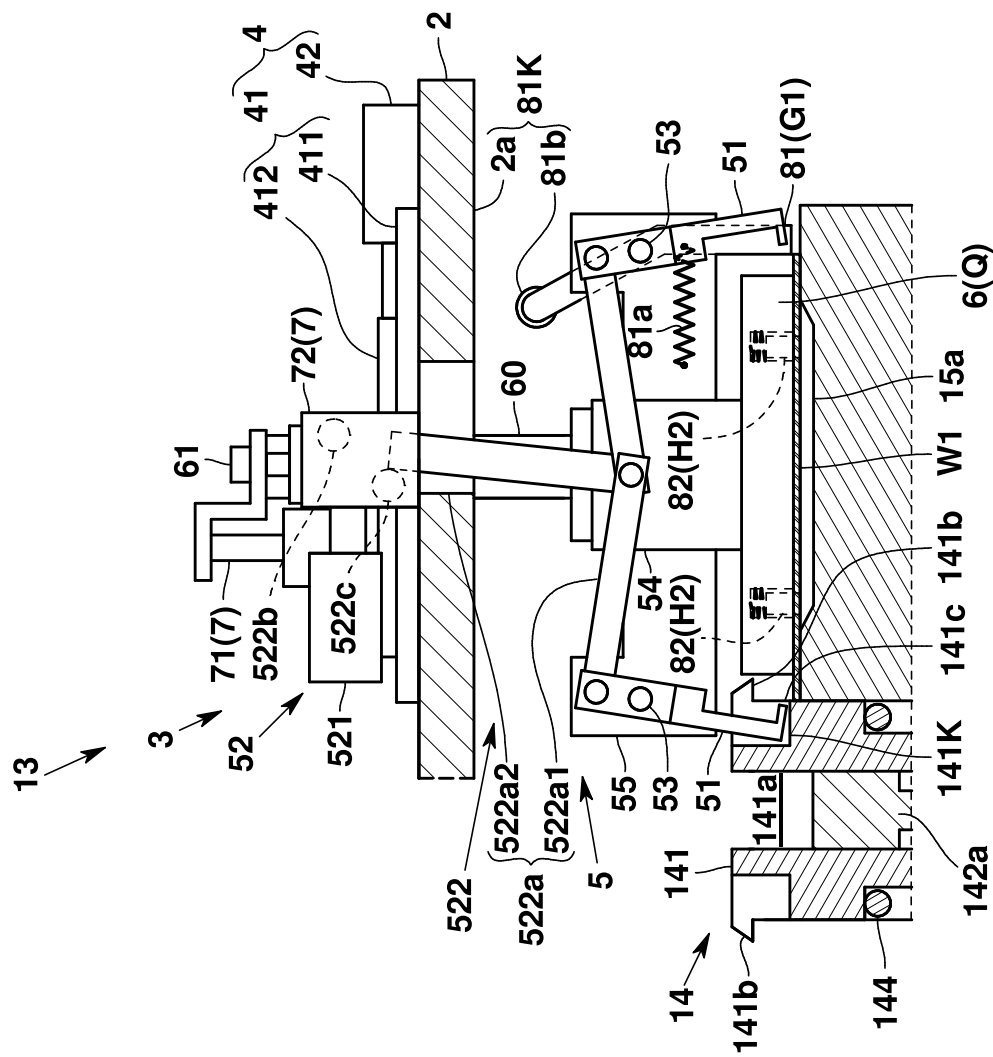


FIG.11

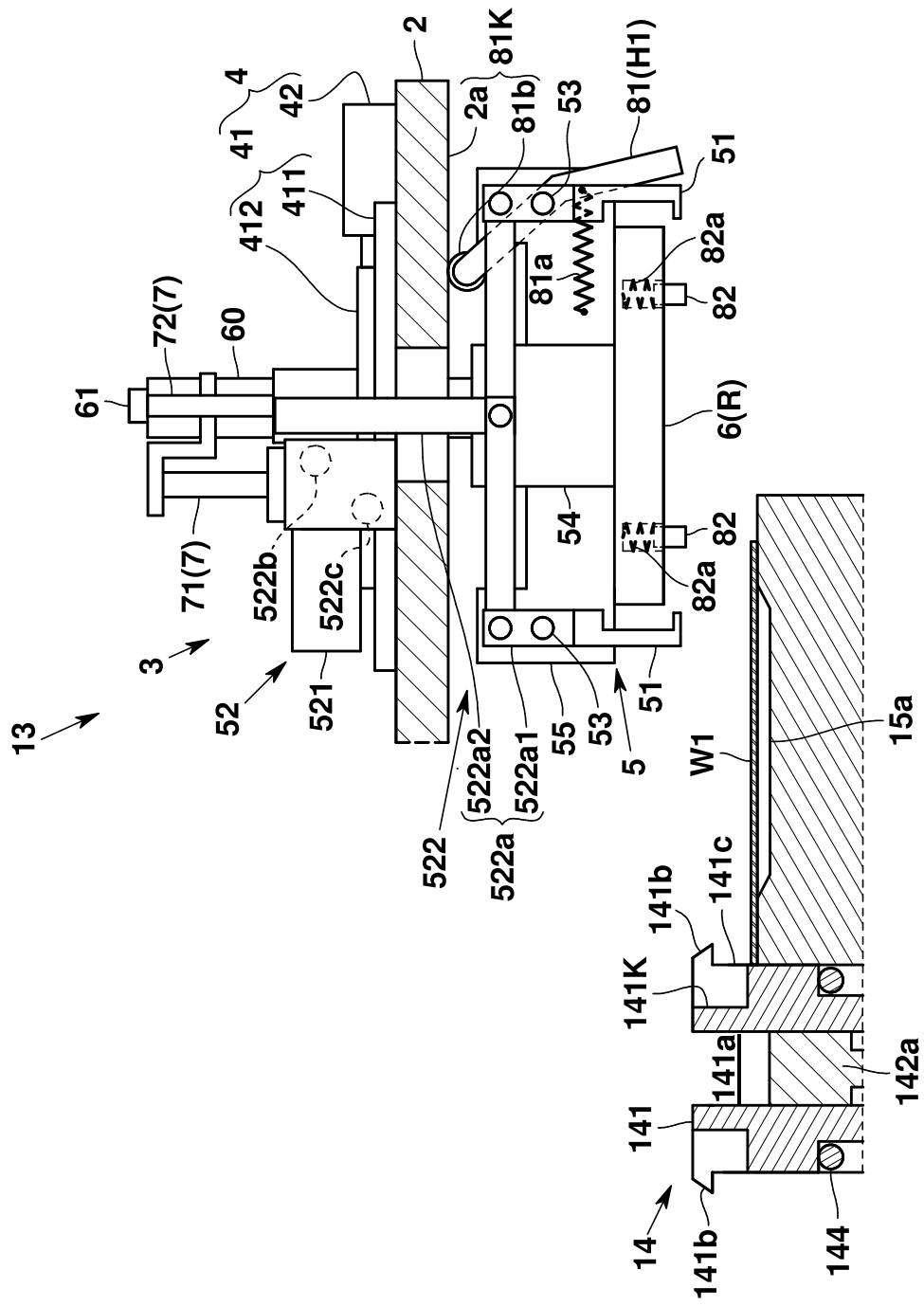
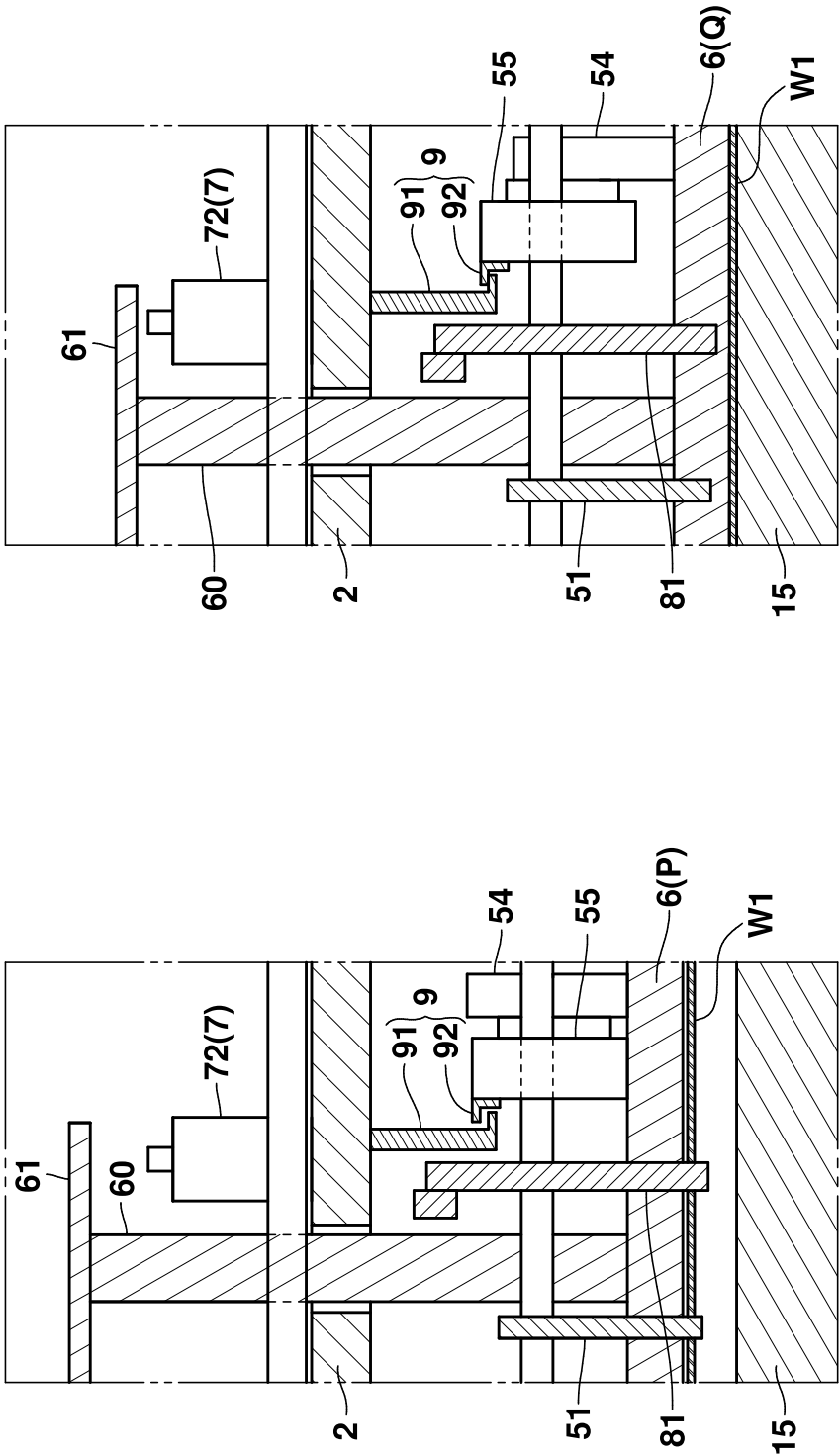


FIG.12



(a) STATE WHERE PRESSING MEMBER IS
AT FIRST HEIGHT POSITION P

(b) STATE WHERE PRESSING MEMBER IS
AT PRESSING POSITION Q

FIG.14