

ABSTRACT

In a method for manufacturing a glass substrate for an information recording medium, a first grinding step includes a step of grinding main surfaces (2, 3) by spraying particles (200g) onto the main surfaces (2, 3) such that the main surfaces (2, 3) have an arithmetic average roughness Ra_1 maintained within the range of 1 μm to 5 μm and further an arithmetic average roughness Ra_2 , when a cut-off value is set to 2.5 μm to 80 μm , within the range of 0.1 μm to 1.0 μm .