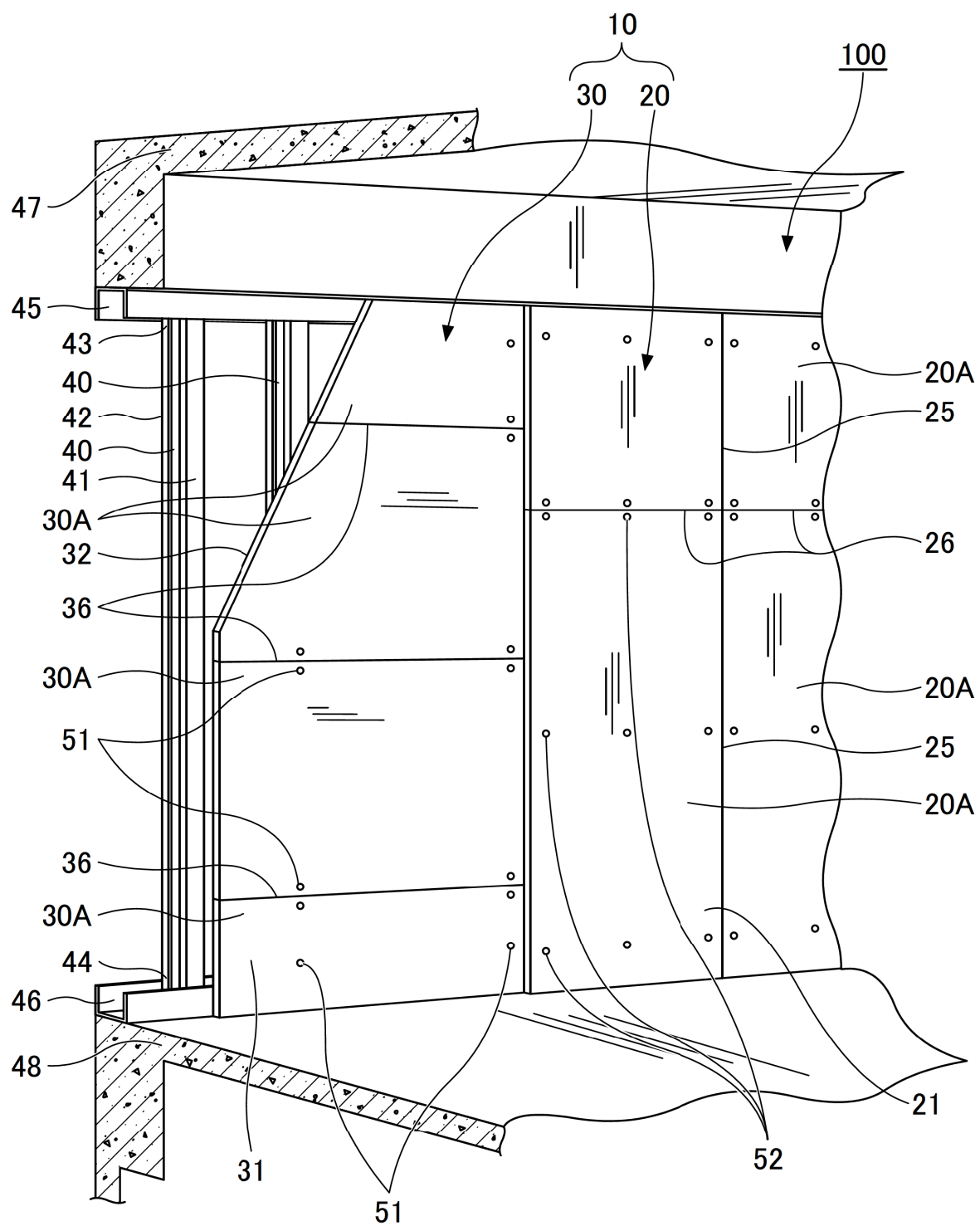


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FIG. 1



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FIG.2

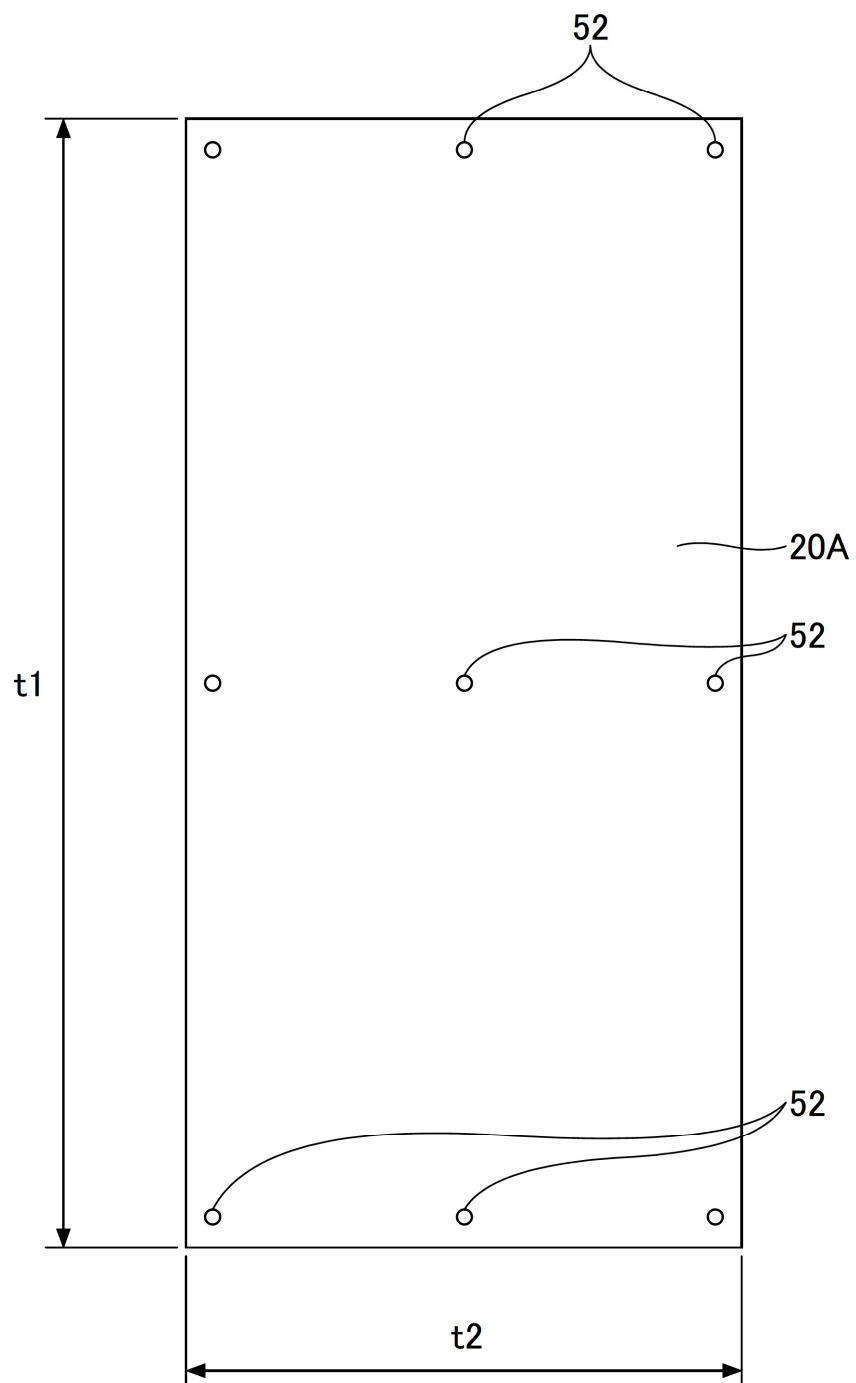


FIG.3**CASES OF CONNECTING TOP-LAYER FACE PANEL ONLY VIA SCREWS**

(UNIT OTHER THAN NUMBER OF SCREWS: mm)

		2 × 6	3 × 10	2 × 6	3 × 10
BOARD DIMENSIONS	WIDTH	606	910	606	910
	LONGER-DIRECTION LENGTH	1820	3030	1820	3030
PITCH 304~910	SCREW INTERVAL	304	304	1000	1000
	VERTICALLY LAID (SCREWS/m)	3.85	3.63	1.65	1.65
	TRANSVERSELY LAID (SCREWS/m)	4.95	4.40	3.30	2.20
PITCH 304~606	SCREW INTERVAL	304	304	606	606
	VERTICALLY LAID (SCREWS/m)	3.85	3.63	2.20	1.98
	TRANSVERSELY LAID (SCREWS/m)	4.95	4.40	3.30	3.30
PITCH 304~455	SCREW INTERVAL	304	304	455	455
	VERTICALLY LAID (SCREWS/m)	3.85	3.63	2.75	2.64
	TRANSVERSELY LAID (SCREWS/m)	4.95	4.40	4.95	3.30

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FIG.4

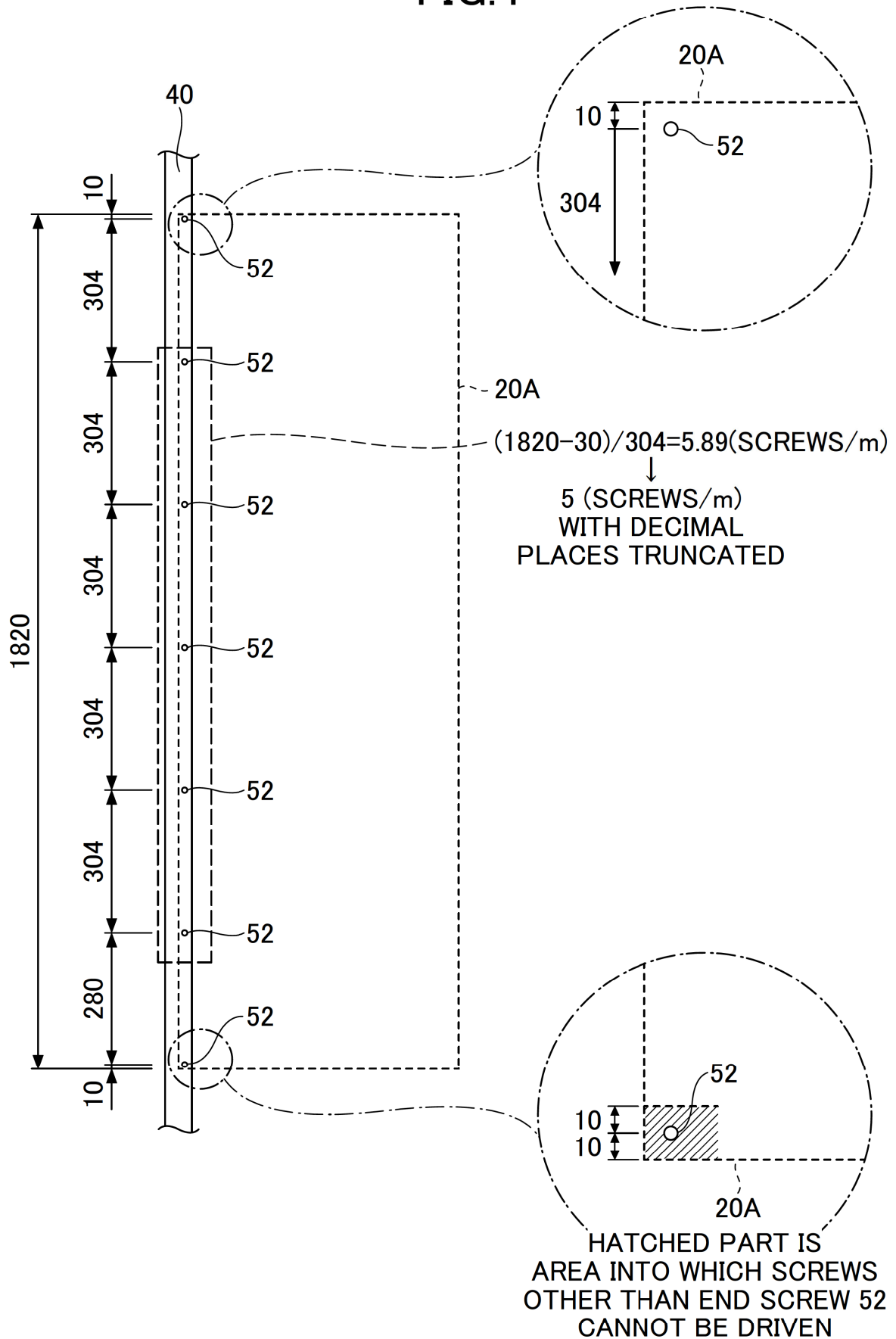
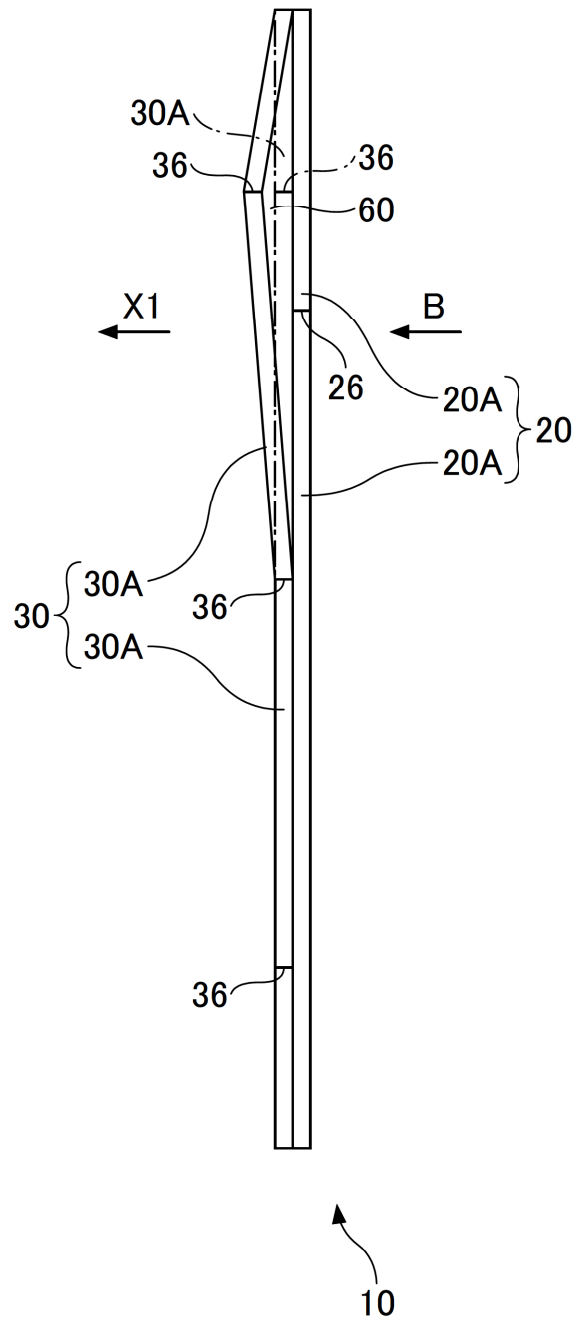
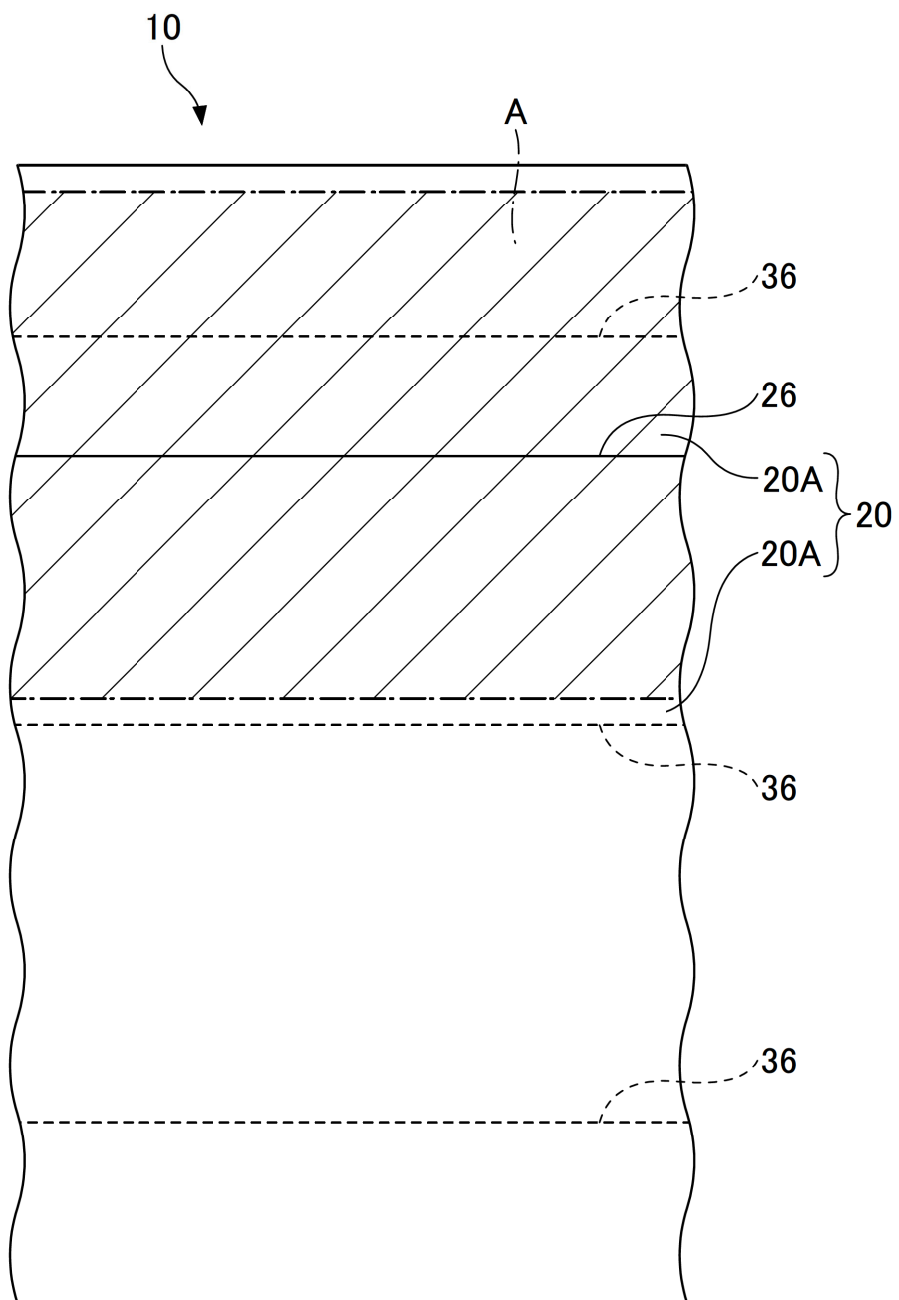


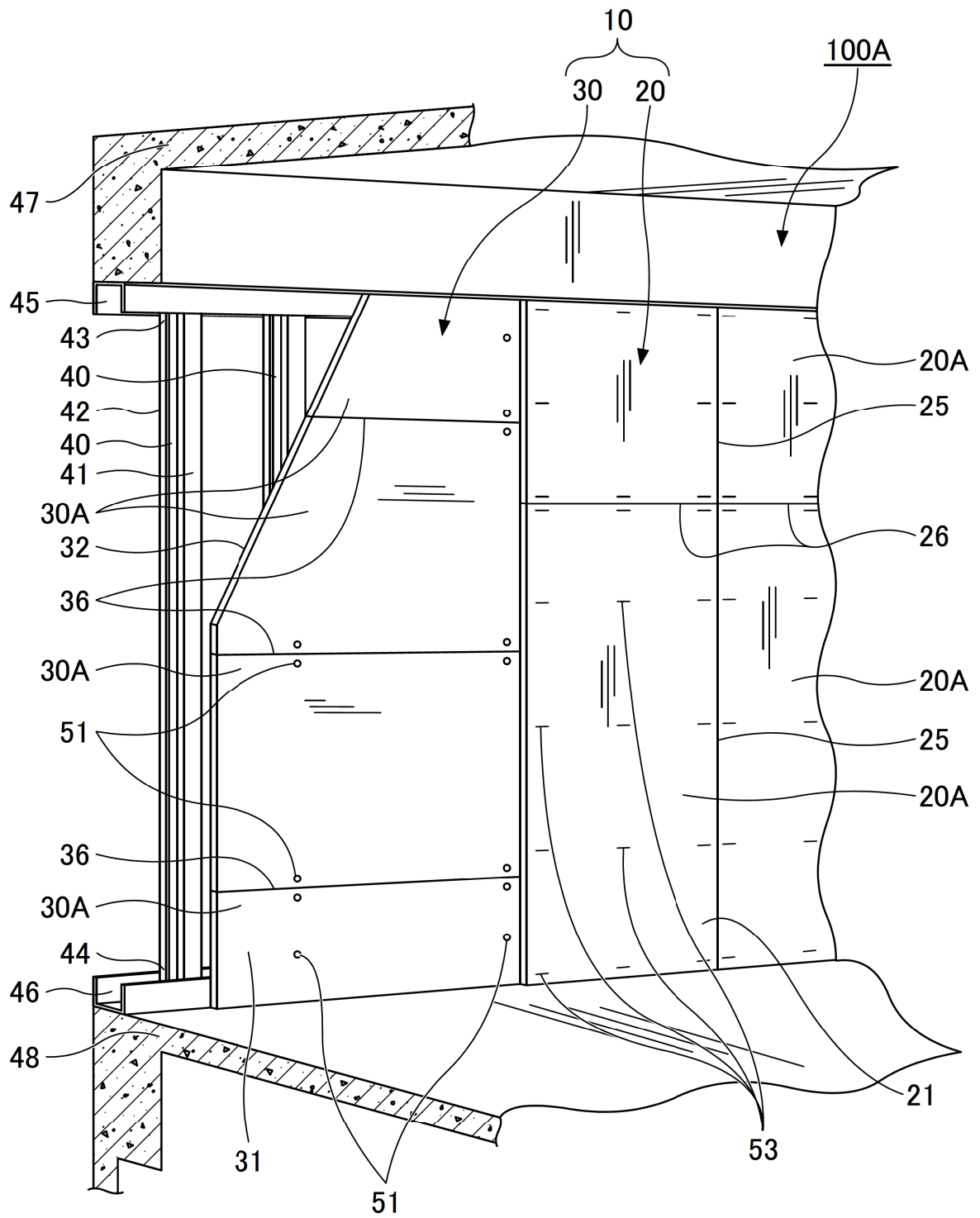
FIG.5A



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FIG.5B



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FIG.6



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FIG.7

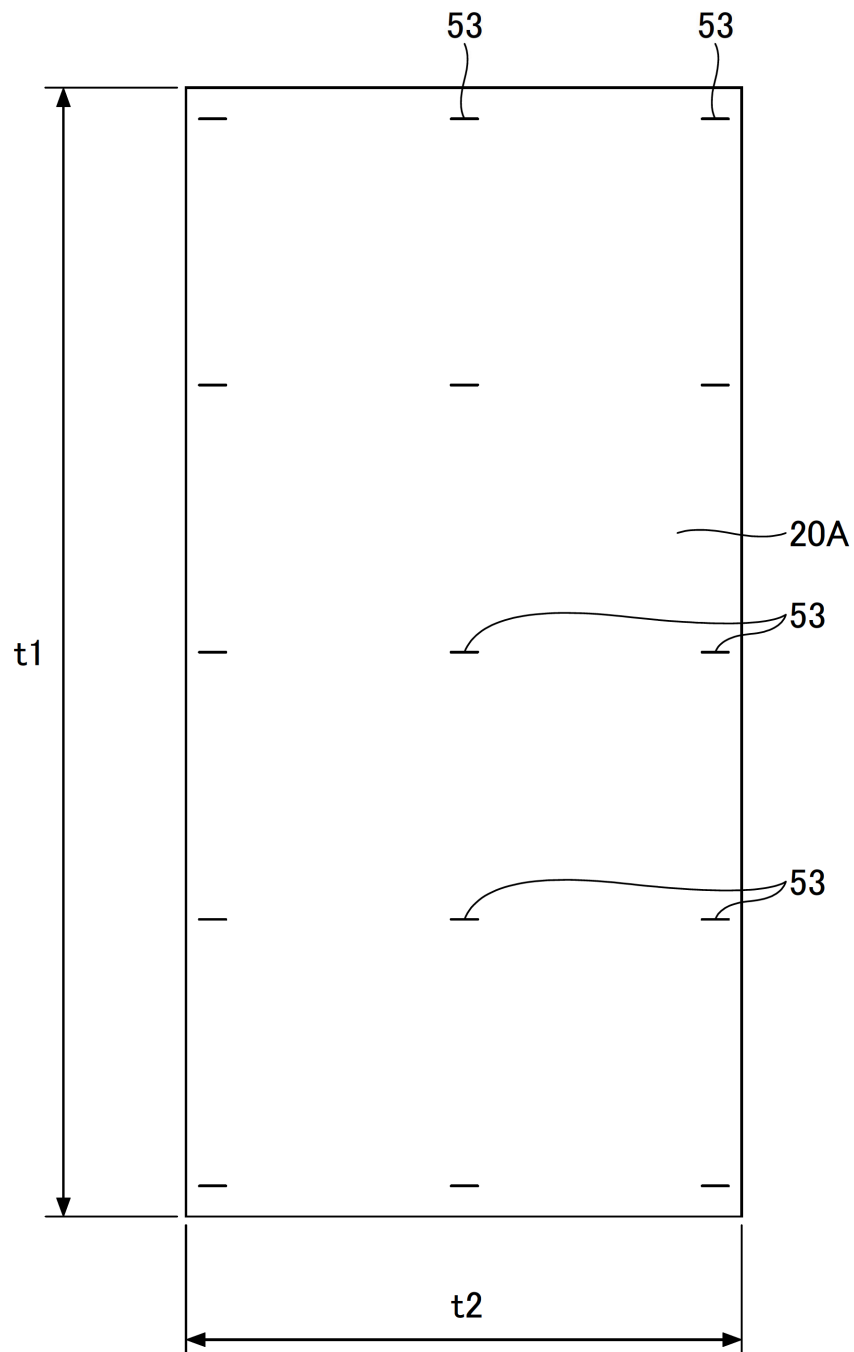


FIG.8**CASES OF CONNECTING TOP-LAYER FACE PANEL ONLY VIA STAPLES**

(UNIT OTHER THAN NUMBER OF STAPLES: mm)

		2×6	3×10	2×6	3×10
BOARD DIMENSIONS	WIDTH	606	910	606	910
	LONGER-DIRECTION LENGTH	1820	3030	1820	3030
PITCH 228~910	STAPLE INTERVAL	228	228	1000	1000
	VERTICALLY LAID (STAPLES/m ²)	32.6	27.2	5.4	3.6
PITCH 228~606	STAPLE INTERVAL	228	228	606	606
	VERTICALLY LAID (STAPLES/m ²)	32.6	27.2	7.3	6.5
PITCH 228~350	STAPLE INTERVAL	228	228	350	350
	VERTICALLY LAID (STAPLES/m ²)	32.6	27.2	19.0	14.5

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FIG.9

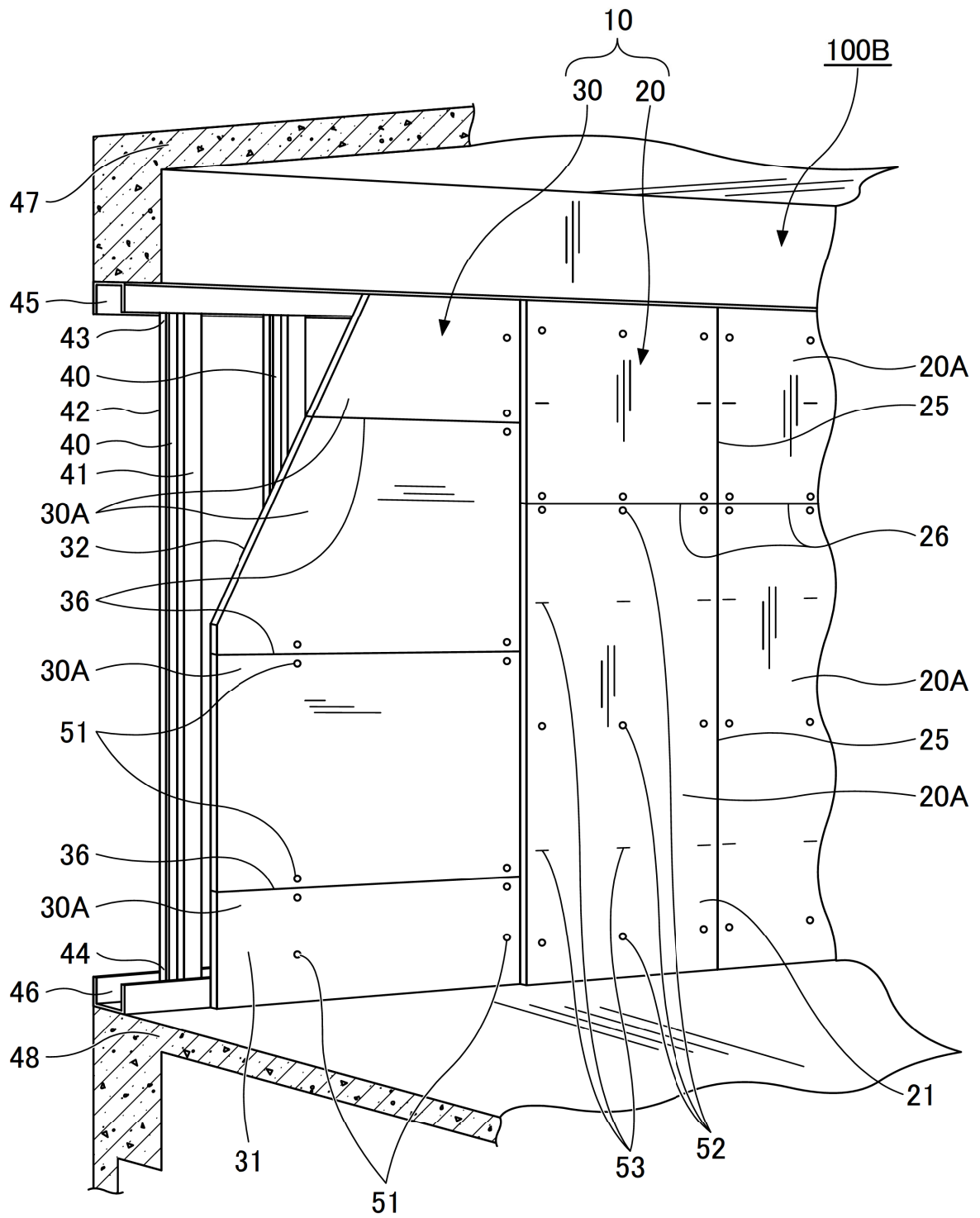


FIG.10**CASES OF CONNECTING TOP-LAYER FACE PANEL VIA SCREWS AND STAPLES**

(UNIT OTHER THAN NUMBER OF STAPLES: mm)

		2 × 6	3 × 10	2 × 6	3 × 10
BOARD DIMENSIONS	WIDTH	606	910	606	910
	LONGER-DIRECTION LENGTH	1820	3030	1820	3030
PITCH 228~910	STAPLE INTERVAL	228	228	1000	1000
	VERTICALLY LAID (STAPLES/m ²)	29.0	25.7	1.8	2.2
PITCH 228~606	STAPLE INTERVAL	228	228	606	606
	VERTICALLY LAID (STAPLES/m ²)	29.0	25.7	3.6	5.1
PITCH 228~350	STAPLE INTERVAL	228	228	350	350
	VERTICALLY LAID (STAPLES/m ²)	29.0	25.7	9.1	13.1