

DRILL

ABSTRACT

A drill (1) includes a tip cutting edge (9) provided at a tip end thereof and a main cutting edge (10) continuous to a rearward of the tip cutting edge (9). A point angle of the tip cutting edge (9) is a predetermined acute angle. A point angle of the main cutting edge (10) decreases from a front end toward a rear end of the main cutting edge. A point angle at the front end of the main cutting edge (10) is an acute angle greater than the point angle of the tip cutting edge (9).

Figure 2