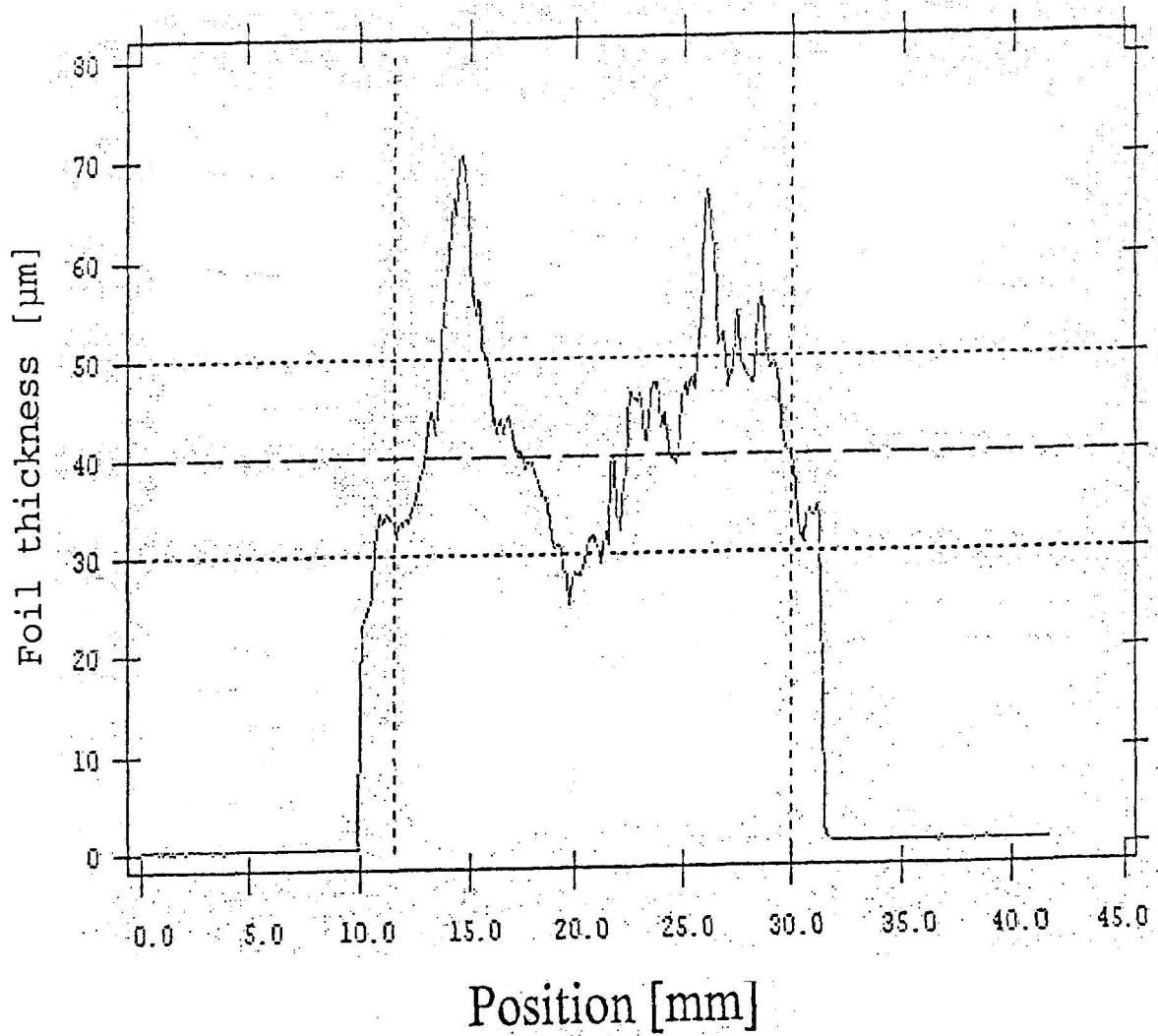


VCS 091 PCT

Table 1

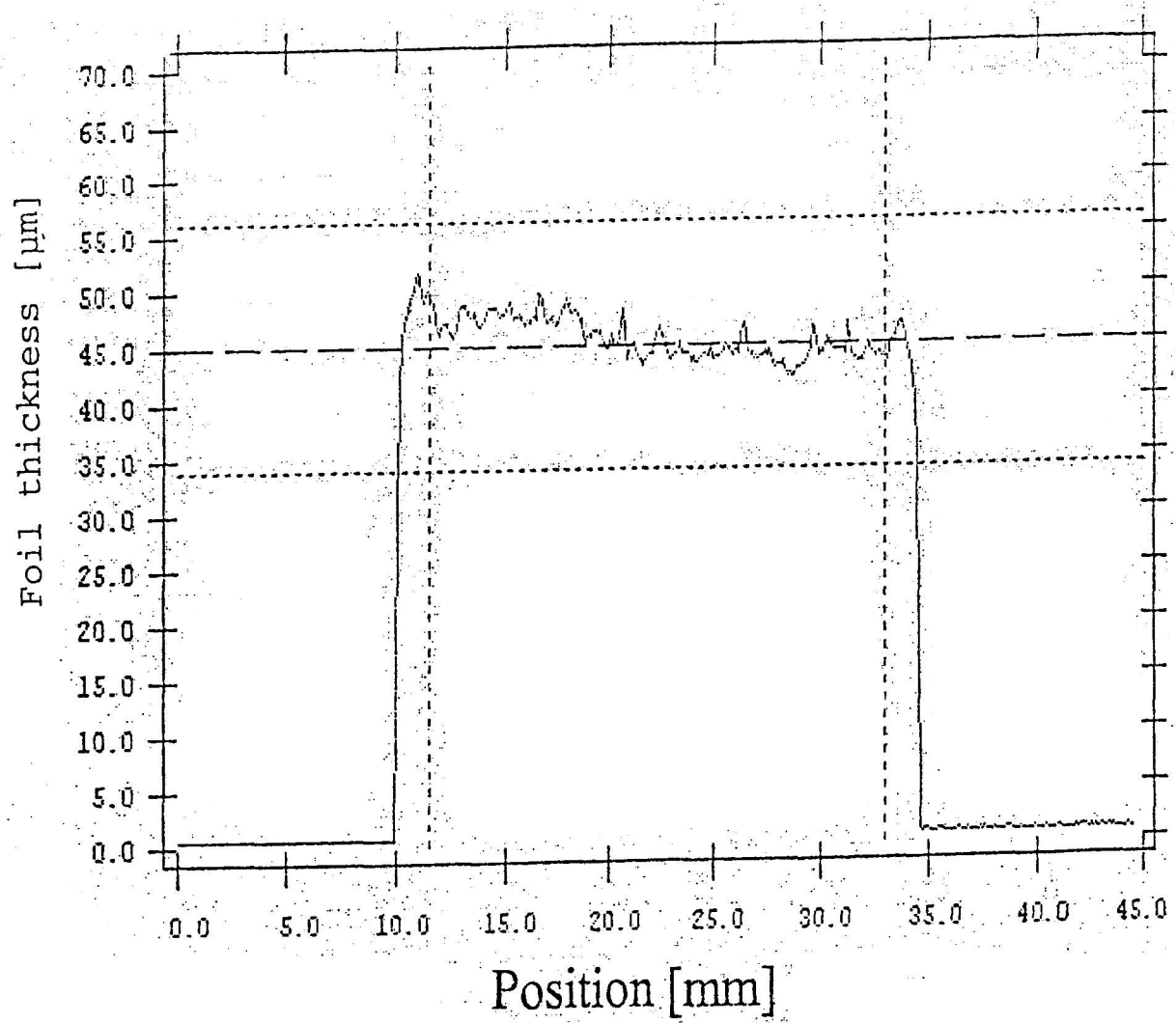
Alloy		Ni (atomic percent)	Cr (atomic percent)	P (atomic percent)	B (atomic percent)	Si (atomic percent)	Others (atomic percent)	Liquidus temperature (°C)	L _{max} (m)
1*	NI107	rest	14.3	17.1	0	0	-	900	50
2*	NI112	rest	25.1	16.9	0	0	-	950	20
3*	NI106	rest	0	19	0	0	-	880	5000
4*	FP613	rest	29	10	0	7.4	-	1040	30
5*		rest	20	10	0	8	-	1020	50
6		rest	20	10	4	7	-	1010	2000
7		rest	20	10	8	0	-	1020	5000
8		rest	16	9	4	7	Mo 1/Cu 1	1050	5000
9		rest	20	10	3	8	Fe 10	1020	4000
10		rest	16.5	17.1	3	0	-	890	5000
11		rest	16.5	17.1	1.5	0	-	895	5000
12*		rest	32	9	4	7	-	1060	5
13		rest	20	9	4	7	Co 10	1050	4000
14		rest	14	17	1.2	0	-	900	5000
15		rest	17	10	3	10	-	1025	3000
16		rest	18	17	4	0	-	930	5000
17		rest	18	13	2.5	3	-	980	5000
18		rest	18	13	2.5	3	Cu 4	990	5000
19		rest	18	13	2.5	3	Mo 1	1010	5000
20		rest	20	14	2.5	0	-	1000	5000
21		rest	22	14	2.5	0	-	1000	5000
22		rest	22	13	2.5	3	-	1010	5000

*not according to the invention



Evaluation:
Mean thickness : 44.1 ± 10.1 [μm]
D Min : 24.9 [μm]
D Max : 70.2 [μm]

Figure 1



Evaluation:
Mean thickness: 45.6 ± 1.8 [μm]
D Min : 42.1 [μm]
D Max : 49.9 [μm]

Figure 2