

ABSTRACT

Liquid resins 2, 3 each having different color are laminated by injection in a molding cell so that at least two layers are formed. Then, a comb-like tool 1 is moved in the laminated liquid resins while the blades thereof being contacted with the bottom surface of the molding cell. Next, the liquid resins are cured to obtain artificial marble having a striped pattern.

According to the process for producing artificial marble, there can be formed a striped pattern which is clear and formed continuously along the thickness direction and which does not disappear when the surface of the artificial marble is ground.

