

THIS SHEET HAS BEEN
REPLACED

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ABSTRACT

LASER PROCESSING DEVICE AND LASER PROCESSING METHOD

The two ends of an article to be processed which is in
5 the form of a sheet are held by means of a fixed clamp and a
movable clamp, the article being held by applying bias by
means of a biasing cylinder to the movable clamp in a
direction such as would separate it from the fixed clamp and
hole-forming processing being performed by means of a laser
10 beam. Since the sheet-like article is held under tension,
flatness of even a thin sheet can be maintained and since the
underneath space is open, there is no reflection of laser
light after passing through the holes that are formed and any
processing waste can easily be removed.

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