

ABSTRACT**"PALLET AND PROCESS OF MANUFACTURE THEREOF".**

The present invention refers to a pallet and process of manufacture thereof. Said process of manufacture comprises the following steps:

5 *Step I* – positioning at least one main bobbin of fabric (100) and at least one accessory bobbing (100') in a manufacturing machine (50);

Step II – feeding fabric by the bobbins (100,100') in a disposition defining two substantially parallel layers;

10 *Step III* – sewing the layers of fabric by means of one or more sewing heads (101), fed by one or more seam lines (102), defining at least one bag (9);

Step IV – cutting the pallet on the desired length and finishing sewing threads; and

15 *Step V* – arching at least one support (3) and moving the bag (9) of the pallet over the arched support (3);

the *steps I* to *V* being performed in a single manufacturing machine (50).

Figure: 12