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(21) International Application Number: PCT/US95/09306 (22) International Filing Date: 24 July 1995 (24.07.95) (71) Applicant: TREDEGAR INDUSTRIES, INC. [US/US]; 1100 Boulders Parkway, Richmond, VA 23225 (US). (72) Inventor: FRANCIS, Michael, A.; 11001 Lady Allison Lane, Midlothian, VA 23113 (US). (74) Agents: PORCELLO, James, F., Jr. et al.; Emch, Schaffer, Schaub & Porcello Co., P.O. Box 916, Toledo, OH 43697 (US). -		(81) Designated States: BR, CA, CN, HU, JP, KP, KR, MX, PL, SG, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
(54) Title: FILM WITH ANGLED CAPILLARIES (57) Abstract The invention is directed to a thermoplastic film (54) having a first surface (59) and a second surface (64). The second surface (64) is spaced apart from the first surface (59). A plurality of perforations (52) extend through the film (54) from the first surface to the second surface (64). The perforations (52) form capillaries (55) that extend from the second surface (64). The capillaries (55) are disposed at an angle from about 5° to about 60° with respect to a plane that is perpendicular to the first surface (59). 		