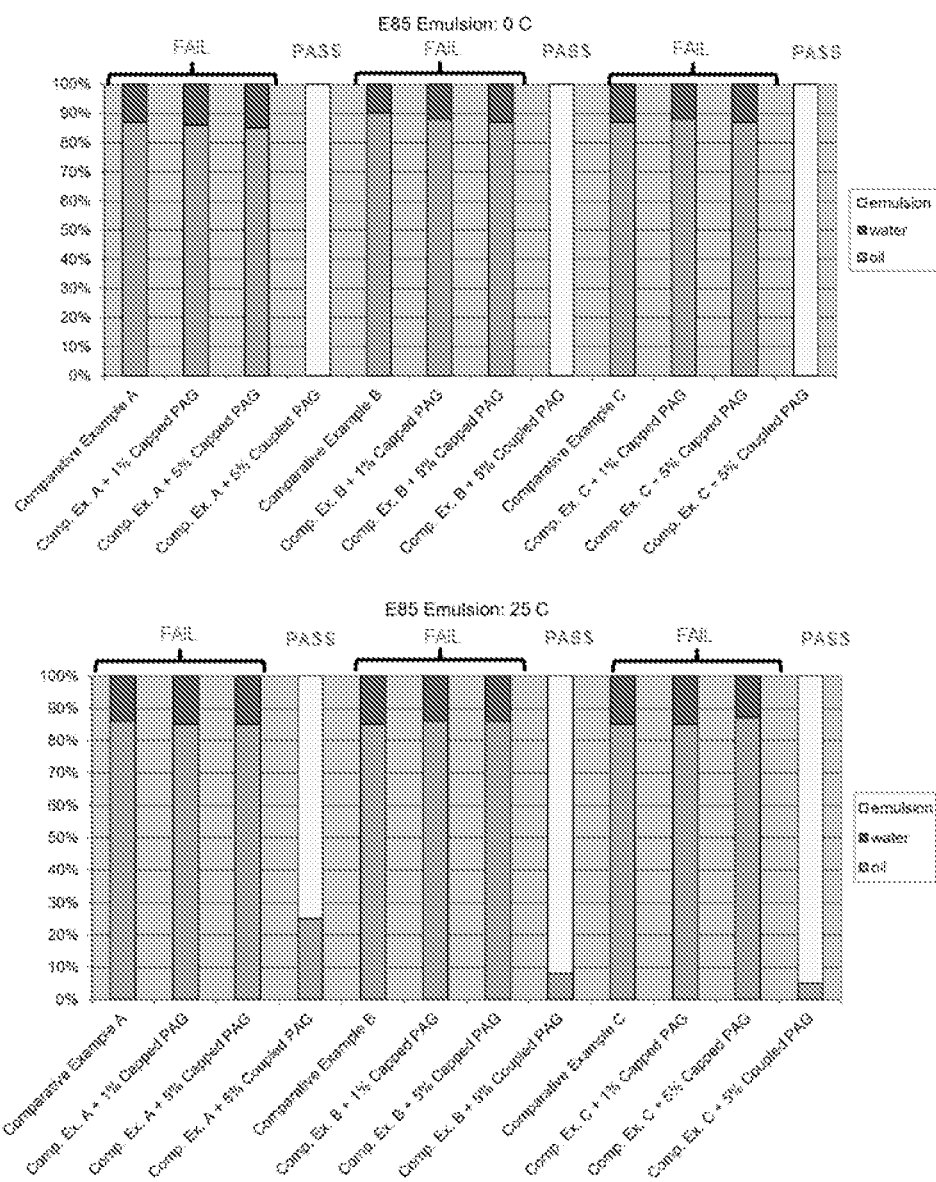


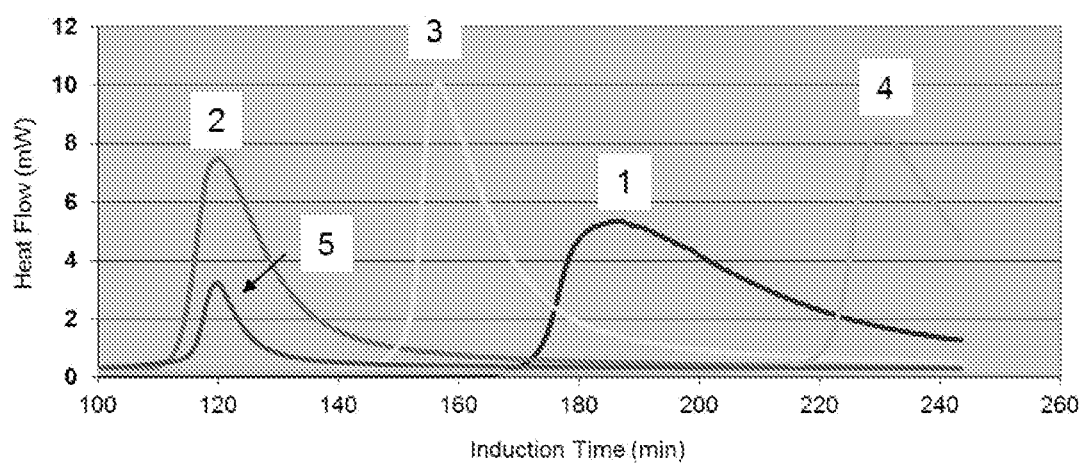
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Fig. 1



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Fig. 2



1. Comparative Example D
2. Comp. Ex. D + 5wt% capped PAGs
3. Comp. Ex. D + 3wt% capped PAGs
4. Comp. Ex. D + 3wt% coupled PAGs
5. Comp. Ex. D + 3wt% polyetheramine

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Fig. 3

	Tensile Strength	Elongation Rupture	Hardness	Volume Variation	Tensile Strength	Elongation Rupture	Hardness	Volume Variation
	ACEA RE1 (Viton)				ACEA RE2 (Acrylate)			
Comparative Example D	-18	-41	1	0.6	-1	-23	7	1.5
Comparative Example D + 5 wt% Capped PAG	-26	-41	-1	0.9	-10	-24	0	4.3
Comparative Example D + 1 wt% Capped PAG	-30	-47	0	1.1	-5	-19	-4	4.5
Comparative Example D + 3 wt% Capped PAG	-21	-41	0	0.5	-7	-27	0	2.2
Comparative Example D + 3 wt% Coupled PAG	-31	-47	-1	0.9	-1	-23	1	2.9
	ACEA RE3 (Silicone)				ACEA RE4 (Nitrile)			
Comparative Example D	-1	-12	-18	15.2	-10	-31	0	1.3
Comparative Example D + 5 wt% Capped PAG	-10	-10	-20	17.1	-13	-28	-2	3.4
Comparative Example D + 1 wt% Capped PAG	-7	-5	-19	15.2	-33	-46	-5	7.5
Comparative Example D + 3 wt% Capped PAG	-6	-9	-19	15	-8	-26	0	1.5
Comparative Example D + 3 wt% Coupled PAG	-10	-11	-20	15.7	-2	-13	-2	2.1