

KINASE INHIBITORS

This invention relates to compounds and compositions that are p38 MAPK inhibitors, useful as anti-inflammatory agents in the treatment of, *inter alia*, diseases of the respiratory tract.

Background to the invention

5 Mitogen activated protein kinases (MAPK) constitute a family of proline-directed serine/threonine kinases that activate their substrates by dual phosphorylation. There are four known human isoforms of p38 MAP kinase, p38 α , p38 β , p38 γ and p38 δ . The p38 kinases, which are also known as cytokine suppressive anti-inflammatory drug binding proteins (CSBP), stress
10 activated protein kinases (SAPK) and RK, are responsible for phosphorylating (Stein *et al.*, Ann. Rep. Med Chem., 1996, 31, 289-298) and activating transcription factors (such as ATF-2, MAX, CHOP and C/ERPB) as well as other kinases (such as MAPKAP-K2/3 or MK2/3), and are themselves activated by physical and chemical stress (e.g. UV, osmotic stress),
15 pro-inflammatory cytokines and bacterial lipopolysaccharide (LPS) (Herlaar E. & Brown Z., Molecular Medicine Today, 1999, 5, 439-447). The products of p38 phosphorylation have been shown to mediate the production of inflammatory cytokines, including tumor necrosis factor alpha (TNF α) and interleukin- (IL-)-1, and cyclooxygenase-2 (COX-2). IL-1 and TNF α are also
20 known to stimulate the production of other proinflammatory cytokines such as IL-6 and IL-8.

IL-1 and TNF α are biological substances produced by a variety of cells, such as monocytes or macrophages. IL-1 has been demonstrated to mediate a variety of biological activities thought to be important in immunoregulation
25 and other physiological conditions such as inflammation (e.g. Dinarello *et al.*, Rev. Infect. Disease, 1984, 6, 51). Excessive or unregulated TNF production

(particularly TNF α) has been implicated in mediating or exacerbating a number of diseases, and it is believed that TNF can cause or contribute to the effects of inflammation in general. IL-8 is a chemotactic factor produced by several cell types including mononuclear cells, fibroblasts, endothelial cells, and keratinocytes. Its production from endothelial cells is induced by IL-1, TNF, or lipopolysaccharide (LPS). IL-8 stimulates a number of functions *in vitro*. It has been shown to have chemoattractant properties for neutrophils, T-lymphocytes and basophils. Increase in IL-8 production is also responsible for chemotaxis of neutrophils into the inflammatory site *in vivo*.

Inhibition of signal transduction *via* p38, which in addition to IL-1, TNF and IL-8 described above is also required for the synthesis and/or action of several additional pro-inflammatory proteins (e.g., IL-6, GM-CSF, COX-2, collagenase and stromelysin), is expected to be a highly effective mechanism for regulating the excessive and destructive activation of the immune system. This expectation is supported by the potent and diverse anti-inflammatory activities described for p38 kinase inhibitors (Badger *et al.*, J. Pharm. Exp. Thera., 1996, 279, 1453 -1461; Griswold *et al*, Pharmacol. Comm., 1996, 7, 323-229). In particular, p38 kinase inhibitors have been described as potential agents for treating rheumatoid arthritis. In addition to the links between p38 activation and chronic inflammation and arthritis, there is also data implicating a role for p38 in the pathogenesis of airway diseases in particular COPD and asthma. Stress stimuli (including tobacco smoke, infections or oxidative products) can cause inflammation within the lung environment. Inhibitors of p38 have been shown to inhibit LPS and ovalbumin induced airway TNF- α IL-1 β , IL-6, IL-4, IL-5 and IL-13 (Haddad *et al*, Br. J. Pharmacol., 2001, 132 (8), 1715-1724; Underwood *et al*, Am. J. Physiol. Lung Cell. Mol. 2000, 279, 895-902; Duan *et al.*, 2005 Am. J. Respir. Crit. Care Med., 171, 571-578; Escott *et al* Br. J. Pharmacol., 2000, 131, 173-176;

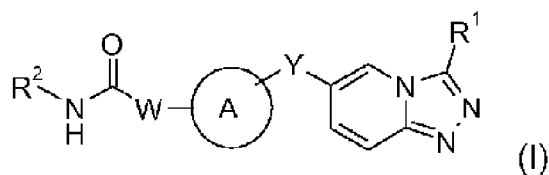
Underwood *et al.*, J. Pharmacol. Exp. Ther. 2000, 293, 281-288). Furthermore, they significantly inhibit neutrophilia and the release of MMP-9 in LPS, ozone or cigarette smoke animal models. There is also a significant body of preclinical data highlighting the potential benefits of inhibition of the p38 kinase that could be relevant in the lung (Lee *et al.*, Immunopharmacology, 2000, 47, 185-200). Thus, therapeutic inhibition of p38 activation may be important in the regulation of airway inflammation.

The implication of the p38MAPK pathway in various diseases has been reviewed by P. Chopra *et al.* (Expert Opinion on Investigational Drugs, 2008, 17(10), 1411-1425). It is believed that the compounds of the present invention can be used to treat p38 mediated diseases such as: chronic obstructive pulmonary disease (COPD), asthma, chronic or acute bronchoconstriction, bronchitis, acute lung injury and bronchiectasis, pulmonary artery hypertension, tuberculosis, lung cancer, inflammation generally (e.g. inflammatory bowel disease), arthritis, neuroinflammation, pain, fever, fibrotic diseases, pulmonary disorders and diseases (e.g., hyperoxic alveolar injury), cardiovascular diseases, post -ischemic reperfusion injury and congestive heart failure, cardiomyopathy, stroke, ischemia, reperfusion injury, renal reperfusion injury, brain edema, neurotrauma and brain trauma, neurodegenerative disorders, central nervous system disorders, liver disease and nephritis, gastrointestinal conditions, ulcerative diseases, Crohn's disease, ophthalmic diseases, ophthalmological conditions, glaucoma, acute injury to the eye tissue and ocular traumas, diabetes, diabetic nephropathy, skin-related conditions, myalgias due to infection, influenza, endotoxic shock, toxic shock syndrome, autoimmune disease, graft rejection, bone resorption diseases, multiple sclerosis, psoriasis, eczema, disorders of the female reproductive system, pathological (but non -malignant) conditions, such as hemangiomas, angiofibroma of the nasopharynx, and avascular necrosis of bone, benign and

malignant tumors/neoplasia including cancer, leukaemia, lymphoma, systemic lupus erythematosus (SLE), angiogenesis including neoplasia, haemorrhage, coagulation, radiation damage, and/or metastasis. Chronic release of active TNF can cause cachexia and anorexia, and TNF can be lethal. TNF has also
5 been implicated in infectious diseases. These include, for example, malaria, mycobacterial infection and meningitis. These also include viral infections, such as HIV, influenza virus, and herpes virus, including herpes simplex virus type-1 (HSV-1), herpes simplex virus type-2 (HSV-2), cytomegalovirus (CMV), varicella-zoster virus (VZV), Epstein-Barr virus, human herpes virus-
10 6 (HHV-6), human herpesvirus-7 (HHV7), human herpesvirus-8 (HHV-8), pseudorabies and rhinotracheitis, among others.

Known P38 kinase inhibitors have been reviewed by G. J. Hanson (Expert Opinions on Therapeutic Patents, 1997, 7, 729-733) J Hynes *et al.* (Current Topics in Medicinal Chemistry, 2005, 5, 967-985), C. Dominguez *et al.*
15 *al* (Expert Opinions on Therapeutics Patents, 2005, 15, 801-816) and L. H. Pettus & R. P. Wurtz (Current Topics in Medicinal Chemistry, 2008, 8, 1452-1467). P38 kinase inhibitors containing a triazolopyridine motif are known in the art, for example WO 07/091152, WO 04/072072, WO 06/018727.

WO 2010/094956 discloses triazolopyridine derivatives of formula (I)
20 as being p38 MAP Kinase inhibitors:



In such compounds, A represents an optionally substituted divalent arylene radical, an heteroarylene radical, a (C₃-C₆) divalent cycloalkylene radical having 5 or 6 ring atoms or a piperidinylene radical.

25 The compounds are said to be useful in as anti-inflammatory agents in

the treatment of diseases of the respiratory tract.

The object of the present invention is to identify novel and potent p38 mitogen activated protein kinase inhibitors which are useful in the treatment of inflammatory and obstructive diseases of the respiratory tract.

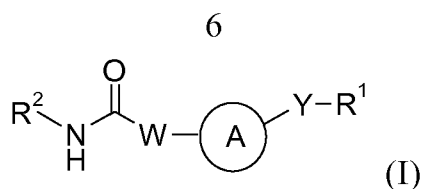
5 It is another object of the present invention, to identify novel potent p38 mitogen activated protein kinase inhibitors which show an appropriate developability profile on inhalatory administration to effectively treat respiratory obstructive or inflammatory diseases. It is to be understood that
10 such profile may be achieved in a number of different ways by modulation of specific properties; by way of example, it could be achieved by administration of a low effective dose of the drug thus limiting side effects or via a long duration of action in the lungs which may reduce the frequency of administration.

Brief Description of the Invention

15 The compounds of the present invention are inhibitors of p38 mitogen activated protein kinase ("p38 MAPK", "p38 kinase" or "p38"), including p38 α kinase, and are inhibitors of cytokine and chemokine production including TNF α and IL-8 production. They have a number of therapeutic applications, in the treatment of inflammatory diseases, particularly allergic
20 and non-allergic airways diseases, more particularly obstructive or inflammatory airways diseases such as chronic obstructive pulmonary disease ("COPD") and asthma. They are therefore particularly suited for pulmonary delivery, by inhalation by nose or mouth.

Description of the invention

25 According to the invention there is provided a compound of formula (I), or a pharmaceutically acceptable salt thereof:



wherein;

W is a heteroatom selected from N or O, wherein N is substituted with hydrogen, C₁-C₆ alkyl or C₃-C₅-cycloalkyl;

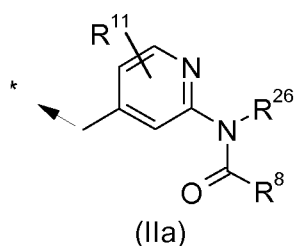
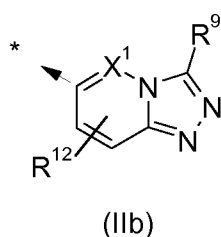
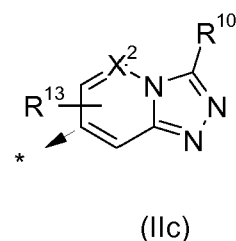
Y is selected in the group consisting of: a group -S(O)_p- wherein **p** is 0, 1 or 2; a group -O(CR³R⁴)_n-; a group -(CR⁵R⁶)_n-; a group -NR⁷-; a group -OC(O)-; a group -OC(O)NH-; and a group -OC(O)O-;

R³, R⁴, R⁵ and R⁶ are each independently hydrogen, fluorine or C₁-C₆ alkyl; or, respectively, R³ and R⁴, or R⁵ and R⁶ may form together with the carbon atom to which they are attached a 3-6 membered saturated carbocyclic monocyclic ring optionally substituted by a group C₁-C₆ alkyl, hydroxyl or halo;

n is 0, 1, 2 or 3;

R⁷ is hydrogen, C₁-C₆ alkyl, or C₃-C₇ cycloalkyl, wherein such C₁-C₆ alkyl, or C₃-C₇ cycloalkyl are optionally substituted by a group C₁-C₃ alkyl, C₃-C₆ cycloalkyl, hydroxyl, cyano or halo;

R¹ is a group selected from (IIa) to (IIc);



wherein

R⁸ is -(C₁-C₆alkylene)-NR^AR^B, -(C₃-C₇cycloalkylene)-NR^AR^B, -NR^AR^B, -N(R^C)-(C₂-C₆alkylene)-NR^AR^B, -N(R^C)-(C₃-C₇cycloalkylene)-NR^AR^B, or -R^C;

R^A and **R^B** are at each occurrence independently hydrogen, C₁-C₆ alkyl or C₃-C₇ cycloalkyl, such C₁-C₆ alkyl and C₃-C₇ cycloalkyl being optionally

substituted by a group C₁-C₃ alkyl, C₃-C₇ cycloalkyl, -OR^D, -SR^D, -NR^ER^F, -CN or halo; alternatively, R^A and R^B may form together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic heterocyclic ring system in which the said 5-11- membered saturated monocyclic or bicyclic heterocyclic ring is optionally substituted by one or more group -OR^D, -CN, halo, C₁-C₆ alkyl or C₃-C₇ cycloalkyl, such C₁-C₆ alkyl and C₃-C₇ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, C₃-C₇cycloalkyl, -OR^D, -CN or halo; and wherein, optionally, the said 5-11-membered saturated monocyclic or bicyclic heterocyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C₁-C₆ alkyl or C₃-C₆ cycloalkyl wherein any of such C₁-C₆ alkyl or C₃-C₆ cycloalkyl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, -OR^D, -CN, or halo;

R^C is at each occurrence independently hydrogen, C₁-C₆ alkyl or C₃-C₆ cycloalkyl, such C₁-C₆ alkyl and C₃-C₆ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, OR^D, CN or halo;

R^D is at each occurrence independently hydrogen, -CH₃ or -C₂H₅;

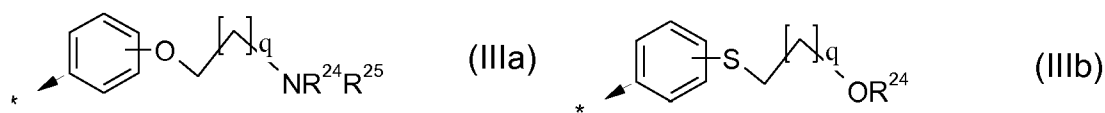
R^E and R^F are at each occurrence independently hydrogen, C₁-C₆ alkyl or C₃-C₇ cycloalkyl, such C₁-C₆ alkyl and C₃-C₇ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, C₃-C₇cycloalkyl, -OR^D, -SR^D, -CN or halo; and/or R^E and R^F may form together with the nitrogen atom to which they are attached a 5-7 membered saturated heterocyclic ring system in which the said 5-7- membered saturated heterocyclic ring is optionally substituted by one or more group -OR^D, -CN, halo, C₁-C₆ alkyl or C₃-C₇ cycloalkyl, such C₁-C₆ alkyl and C₃-C₇ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, C₃-C₇cycloalkyl, -OR^D, -CN or halo; and wherein, optionally, the said 5-7-membered saturated heterocyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C₁-C₆ alkyl

or C₃-C₆ cycloalkyl wherein any of such C₁-C₆ alkyl or C₃-C₆ cycloalkyl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, -OR^D, -CN, or halo;

R²⁶ is hydrogen, -CH₃ or -C₂H₅;

5 **X**₁ and **X**₂ are each independently a group -(CH)- or a nitrogen atom;

R⁹ and **R**¹⁰ are independently, C₁-C₆ alkyl, C₃-C₆ cycloalkyl, phenyl which is optionally substituted, 5- or 6-membered monocyclic heteroaryl which is optionally substituted, or a radical of formula (IIIa) or (IIIb)



10 ;

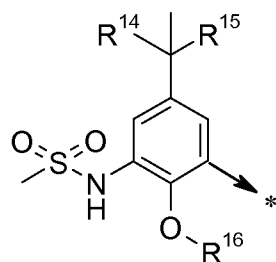
wherein **q** is 1 or 2; and **R**²⁴ and **R**²⁵ are independently hydrogen or C₁-C₆ alkyl, or **R**²⁴ and **R**²⁵ taken together with the nitrogen to which they are attached form a 6-membered heterocyclic ring optionally containing a further heteroatom selected from N and O;

15 **R**¹¹, **R**¹² and **R**¹³ are independently hydrogen, C₁-C₆ alkyl, or halogen;

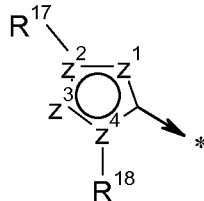
A is a divalent cycloalkylene radical having 5, 6 or 7 ring atoms; said cycloalkylene ring being attached to W and Y, and fused to a phenyl ring or to a monocyclic heteroaryl ring having 5 or 6 ring atoms, such phenyl or heteroaryl ring being optionally substituted by one or two groups **R**²⁷;

20 **R**²⁷ is at each occurrence independently selected in the group consisting of: C₁-C₆ alkyl, halogen and cyano;

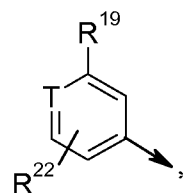
R² is a radical of formula (IVa), (IVb) or (IVc):



(IVa)



(IVb)



(IVc) ;

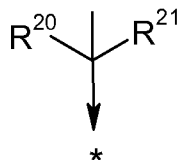
wherein

R^{14} is selected in the group consisting of: -F, -CH₂OMe, and -CF₂CF₃;

R^{15} and R^{16} are independently -CH₃ or -C₂H₅;

5 R^{17} is selected from the group consisting of: lone electron pair, hydrogen, -CF₃, -NR^{E1}R^{F1}, -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl or heteroaryl wherein any of such -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl or heteroaryl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, or halo; or

10 R^{17} is a group of general formula (V)



wherein

15 R^{20} is selected in the group consisting of: -F, -CH₃, -C₂H₅, -CH₂OH, -CH₂OMe, -CF₂CF₃, -CH₂SCH₃, -SCH₃ and -SC₂H₅;

R^{21} is -CH₃ or -C₂H₅;

or

R^{20} and R^{21} as defined above may form together with the carbon atom to which they are attached a 3-7- membered monocyclic ring;

20 R^{E1} and R^{F1} are each independently C₁-C₆ alkyl optionally substituted by a group C₁-C₃ alkyl, -OR^G, -CN or halo; alternatively, R^{E1} and R^{F1} may also

form together with the nitrogen atom to which they are attached a 5-11-membered saturated monocyclic or bicyclic heterocyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic heterocyclic ring is optionally substituted by one or more group $-OR^G$, $-CN$, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^G$, $-CN$ or halo; and wherein, optionally, the said 5-11-membered saturated monocyclic or bicyclic heterocyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl;

R^G is independently at each occurrence hydrogen, $-CH_3$ or $-C_2H_5$;

R^{18} is selected from the group consisting of: lone electron pair, hydrogen, aryl, heteroaryl, $-(C_1-C_6\text{alkyl})$, $-(C_3-C_7\text{cycloalkyl})$, $-(C_3-C_7\text{heterocycloalkyl})$, $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{alkyl})$ and $(C_5-C_7\text{heterocycloalkyl})-(C_3-C_6\text{cycloalkyl})$; wherein any of such aryl, heteroaryl, $-(C_1-C_6\text{alkyl})$, $-(C_3-C_7\text{cycloalkyl})$, $-(C_3-C_7\text{heterocycloalkyl})$, $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{alkyl})$ or $(C_5-C_7\text{heterocycloalkyl})-(C_3-C_6\text{cycloalkyl})$ may be optionally substituted by a group $-CN$, $-OH$, halo, $-COOR^M$, $C_1-C_6\text{alkyl}$, $C_3-C_6\text{cycloalkyl}$, $-O-(C_1-C_6\text{alkyl})$, $-O-(C_3-C_6\text{cycloalkyl})$, $-S-(C_1-C_6\text{alkyl})$, $-S-(C_3-C_6\text{cycloalkyl})$, $-NR^H R^J$, $-N(R^L)(C_2-C_6\text{alkylene})-NR^H R^J$, $-N(R^L)(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-(C_1-C_6\text{alkylene})-NR^H R^J$, $-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-O-(C_2-C_6\text{alkylene})-NR^H R^J$, $-O-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-S-(C_2-C_6\text{alkylene})-NR^H R^J$, $-S-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-N(R^L)C(O)-(C_1-C_6\text{alkylene})-NR^H R^J$, $-N(R^L)C(O)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6\text{alkylene})-NR^H R^J$, $-C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6\text{alkylene})-OR^M$, $-C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-OR^M$, $-N(R^L)C(O)N(R^H R^J)$, $-C(O)N(R^H R^J)$, $-N(R^L)C(O)N(R^L)-(C_2-C_6\text{alkylene})-NR^H R^J$, $-N(R^L)C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-O-(C_2-C_6\text{alkylene})-OR^M$, $-O-(C_3-C_7\text{cycloalkylene})-$

OR^{M} , $-\text{S}-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{S}-(\text{C}_3-\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-$
 $(\text{C}_1-\text{C}_6\text{alkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_3-\text{C}_7\text{cycloalkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_2-\text{C}_6\text{alkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_3-\text{C}_7\text{cycloalkylene})-$
 $\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_3-$
5 $\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_3-$
 $\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{H}}\text{R}^{\text{J}})$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2\text{R}^{\text{L}}$, $-\text{N}(\text{R}^{\text{L}})\text{C}(\text{O})\text{R}^{\text{L}}$, OR^{L} ,
 SR^{L} , $-(\text{C}_3-\text{C}_7\text{heterocycloalkyl})$, $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})-(\text{C}_1-\text{C}_6\text{ alkyl})$, and $(\text{C}_5-$
 $\text{C}_7\text{ heterocycloalkyl})-(\text{C}_3-\text{C}_6\text{ cycloalkyl})$; wherein any of such $\text{C}_1-\text{C}_6\text{alkyl}$, C_3-
 $\text{C}_6\text{cycloalkyl}$, $-(\text{C}_2-\text{C}_6\text{alkylene})-$, $-(\text{C}_3-\text{C}_7\text{cycloalkylene})-$, $-(\text{C}_3-$
10 $\text{C}_7\text{heterocycloalkyl})$, $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})-(\text{C}_1-\text{C}_6\text{ alkyl})$, $(\text{C}_5-\text{C}_7$
 $\text{heterocycloalkyl})-(\text{C}_3-\text{C}_6\text{ cycloalkyl})$ and $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})\text{carbonyl}$
portion in the above listed groups may be optionally substituted by a group
 $\text{C}_1-\text{C}_6\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{ cycloalkyl}$, $-\text{OR}^{\text{M}}$ or halo;

R^{H} and R^{J} are at each occurrence independently hydrogen, $\text{C}_1-\text{C}_6\text{ alkyl}$
15 or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$, such $\text{C}_1-\text{C}_6\text{ alkyl}$ or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$ being optionally
substituted by a group $\text{C}_1-\text{C}_3\text{ alkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$ or halo; alternatively, R^{H} and
 R^{J} may also form together with the nitrogen atom to which they are attached a
5-11 membered saturated monocyclic or bicyclic heterocyclic ring system in
which the said 5-11- membered saturated monocyclic or bicyclic heterocyclic
20 ring is optionally substituted by one or more group $-\text{OR}^{\text{M}}$, $-\text{CN}$, halo, C_1-C_6
 alkyl or $\text{C}_3-\text{C}_7\text{ cycloalkyl}$, such $\text{C}_1-\text{C}_6\text{ alkyl}$ and $\text{C}_3-\text{C}_7\text{ cycloalkyl}$ being
optionally substituted by a group $\text{C}_1-\text{C}_3\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{cycloalkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$ or
halo; and wherein, optionally, the said 5-11- membered saturated monocyclic
or bicyclic heterocyclic ring contains a further heteroatom which is oxygen or
25 nitrogen, said nitrogen atom optionally substituted by $\text{C}_1-\text{C}_6\text{ alkyl}$ or C_3-C_6
 cycloalkyl , wherein any of such $\text{C}_1-\text{C}_6\text{ alkyl}$ or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$ may be
optionally substituted by a group $\text{C}_1-\text{C}_6\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{ cycloalkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$,
or halo; and/or R^{H} and R^{J} may be linked to one carbon atom of the $-(\text{C}_2-$

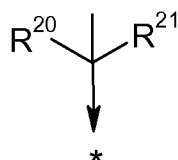
C₆alkylene)- or -(C₃-C₇cycloalkylene)-portion of the group linked to the nitrogen to which they are connected to form a saturated cycle of up to 6 ring atoms;

R^L is at each occurrence independently hydrogen, C₁-C₆ alkyl or C₃-C₆ cycloalkyl, such C₁-C₆ alkyl or C₃-C₆ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, -OR^M, -CN or halo.

R^M is at each occurrence independently hydrogen, C₁-C₄ alkyl or C₃-C₆ cycloalkyl, such C₁-C₄ alkyl or C₃-C₆ cycloalkyl being optionally substituted by a group hydroxyl, -CN or halo;

R¹⁹ is selected from the group consisting of: hydrogen, -CF₃, -NR^ER^F, -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl and heteroaryl wherein any of such -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl or heteroaryl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, or halo; or

R¹⁹ is a group of general formula (V)



wherein R²⁰, R²¹, R^E and R^F are as above defined;

z¹, **z²**, **z³**, and **z⁴** are independently selected in the group consisting of: C, N, S, O, a group -CH-, and a group -NH-, in such a combination that the resulting ring formed is an aromatic system;

T is -N= or -CR²⁸=;

R²⁸ is H, halo, -CH₃, or -CN;

R²² is H, halo, -CH₃, or -CN;

With the proviso that:

when **z¹** = -CH-, **z²** = -C-, **z³** = -O-, **z⁴** = -N-, **R¹⁸** is an electron lone pair, **R¹⁷** is a group of general formula (V), and **R²¹** is -CH₃ or -C₂H₅; then **R²⁰** is -F,

-CH₂OMe or -CF₂CF₃;

when $z^1 = -CH-$, $z^2 = -C-$, $z^3 = -N-$, $z^4 = -N-$, R^{17} is a group of general formula (V), R^{21} is -CH₃ or -C₂H₅ and R^{20} is -CH₃, -C₂H₅; -CH₂OH, -CH₂SCH₃, -SCH₃ or -SC₂H₅, and R_{18} is a phenyl ring;

- 5 then such phenyl ring is substituted by a group which is selected in the group consisting of: -CN, -COOR^M, C₃-C₆cycloalkyl, -O-(C₁-C₆alkyl), -O-(C₃-C₆cycloalkyl), -S-(C₁-C₆alkyl), -S-(C₃-C₆cycloalkyl), -NR^HR^J, -N(R^L)(C₂-C₆alkylene)-NR^HR^J, -N(R^L)(C₃-C₇cycloalkylene)-NR^HR^J, -(C₃-C₇cycloalkylene)-NR^HR^J, -O-(C₃-C₇cycloalkylene)-NR^HR^J, -S-(C₂-C₆alkylene)-NR^HR^J, -S-(C₃-C₇cycloalkylene)-NR^HR^J, -N(R^L)C(O)-(C₁-C₆alkylene)-NR^HR^J, -N(R^L)C(O)-(C₃-C₇cycloalkylene)-NR^HR^J, -C(O)N(R^L)-(C₂-C₆alkylene)-NR^HR^J, -C(O)N(R^L)-(C₃-C₇cycloalkylene)-NR^HR^J, -C(O)N(R^L)-(C₂-C₆alkylene)-OR^M, -C(O)N(R^L)-(C₃-C₇cycloalkylene)-OR^M, -N(R^L)C(O)NR^HR^J, -C(O)NR^HR^J, -N(R^L)C(O)N(R^L)-(C₂-C₆alkylene)-NR^HR^J, -N(R^L)C(O)N(R^L)-(C₃-C₇cycloalkylene)-NR^HR^J, -O-(C₂-C₆alkylene)-OR^M, -O-(C₃-C₇cycloalkylene)-OR^M, -S-(C₂-C₆alkylene)-OR^M, -S-(C₃-C₇cycloalkylene)-OR^M, -N(R^L)S(O)₂-(C₁-C₆alkylene)-NR^HR^J, -N(R^L)S(O)₂-(C₃-C₇cycloalkylene)-NR^HR^J, -S(O)₂N(R^L)-(C₂-C₆alkylene)-NR^HR^J, -S(O)₂N(R^L)-(C₃-C₇cycloalkylene)-NR^HR^J, -S(O)₂N(R^L)-(C₂-C₆alkylene)-OR^M, -S(O)₂N(R^L)-(C₃-C₇cycloalkylene)-OR^M, -N(R^L)S(O)₂-(C₂-C₆alkylene)-OR^M, -N(R^L)S(O)₂-(C₃-C₇cycloalkylene)-OR^M, -S(O)₂N(R^HR^J), -N(R^L)S(O)₂R^L, -N(R^L)C(O)R^L, SR^L, -(C₃-C₇heterocycloalkyl), (C₅-C₇heterocycloalkyl)-(C₁-C₆alkyl), and (C₅-C₇heterocycloalkyl)-(C₃-C₆cycloalkyl); wherein any of such C₁-C₆alkyl, C₃-C₆cycloalkyl, -(C₂-C₆alkylene)-, -(C₃-C₇cycloalkylene)-, -(C₃-C₇heterocycloalkyl), (C₅-C₇heterocycloalkyl)-(C₁-C₆alkyl), (C₅-C₇heterocycloalkyl)-(C₃-C₆cycloalkyl) and (C₅-C₇heterocycloalkyl)carbonyl portion in the above listed groups may be optionally substituted by a group C₁-C₆alkyl, C₃-C₇cycloalkyl, -OR^M or halo;

or such phenyl ring is substituted by a group which is $-(C_1-C_6\text{alkylene})-NR^H R^J$ or $-O-(C_2-C_6\text{alkylene})-NR^H R^J$ wherein R^H and R^J , which are not both hydrogen, are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_6 cycloalkyl, such C_1-C_6 alkyl or C_3-C_6 cycloalkyl being substituted by a group $-OR^M$, $-CN$ or halo; alternatively, R^H and R^J may form together with the nitrogen atom to which they are attached a 5-11 membered saturated heterocyclic monocyclic or bicyclic ring system in which the said 5-11-membered saturated heterocyclic monocyclic or bicyclic ring is substituted by one or more groups $-OR^M$, $-CN$, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^M$, $-CN$ or halo; and wherein, optionally, the said 5-11-membered saturated monocyclic or bicyclic heterocyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein any of such C_1-C_6 alkyl or C_3-C_6 cycloalkyl may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, $-OR^M$, $-CN$, or halo;

or such phenyl ring is substituted by a group $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{ alkyl})$, which is substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, $-OR^M$ or halo;

or such phenyl ring is substituted by a group $-OR^L$ wherein R^L is C_1-C_6 alkyl or C_3-C_6 cycloalkyl, such C_1-C_6 alkyl or C_3-C_6 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, $-OR^M$, $-CN$ or halo;

or such phenyl ring is substituted by a group C_1-C_6 alkyl which is substituted by a group C_3-C_7 cycloalkyl, OR^M or halo;

and

when R^{19} is a morpholine ring and T is $-CR^{28}=$ or $-N=$; then R^{22} , if present at position ortho to group T of the aromatic ring, is $-CH_3$ or $-CN$.

In another aspect, the invention includes pharmaceutical compositions

comprising a compound of the invention, together with one or more pharmaceutically acceptable carriers and/or excipients. Particularly preferred are compositions adapted for inhalation for pulmonary administration.

In another aspect, the invention includes the use of a compound of the invention for the treatment of diseases or conditions which benefit from inhibition of p38 MAP kinase activity. The treatment of obstructive or inflammatory airways diseases is a preferred use. All forms of obstructive or inflammatory airways diseases are potentially treatable with the compounds of the present invention, in particular an obstructive or inflammatory airways disease that is a member selected from the group consisting of chronic eosinophilic pneumonia, asthma, COPD, COPD that includes chronic bronchitis, pulmonary emphysema or dyspnea associated or not associated with COPD, COPD that is characterized by irreversible, progressive airways obstruction, adult respiratory distress syndrome (ARDS), exacerbation of airways hyper-reactivity consequent to other drug therapy and airways disease that is associated with pulmonary hypertension, chronic inflammatory diseases including cystic fibrosis, bronchiectasis and pulmonary fibrosis (Idiopathic). Efficacy is anticipated when p38 kinase inhibitors are administered either locally to the lung (for example by inhalation and intranasal delivery) or via systemic routes (for example, oral, intravenous and subcutaneous delivery).

Terminology

As used herein, the terms "halogen" or "halo" include fluorine, chlorine, bromine and iodine atoms.

As used herein, the term "C_x-C_yalkyl" wherein x and y are integers, refers to a straight or branched chain alkyl radical having from x to y carbon atoms. Thus when x is 1 and y is 6, for example, the term includes methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, t-butyl, n-pentyl and n-hexyl.

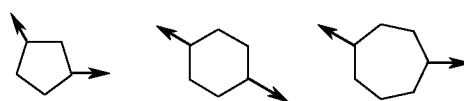
As used herein, the term " C_x - C_y alkylene" wherein x and y are integers, refers to a C_x - C_y alkyl radical having in total two unsatisfied valencies, such as a divalent methylene or ethylene radical.

As used herein, the term "carbocyclic" ring refers to a mono-, bi- or
5 tricyclic radical having up to 16 ring atoms, all of which are carbon, and includes aryl and cycloalkyl.

As used herein, the term " C_z - C_k cycloalkyl" wherein z and k are integers refers to a monocyclic saturated carbocyclic radical having from z to k carbon atoms and includes, for example, cyclopropyl, cyclobutyl, cyclopentyl,
10 cyclohexyl, cycloheptyl and cyclooctyl. Comprised within the scope of the term " C_z - C_k cycloalkyl", are those radicals having two unsatisfied valencies on the same carbon atom which will link to any C_x - C_y alkyl, C_x - C_y alkylene, C_z - C_k cycloalkyl, C_z - C_k cycloalkylene, C_z - C_k heterocycloalkyl, C_z - C_k heterocycloalkyl C_x - C_y alkyl, C_z - C_k heterocycloalkyl C_z - C_k cycloalkyl or (C_z -
15 C_k)heterocycloalkylcarbonyl group by replacement of two hydrogen atoms placed on the same carbon. In such circumstances, this radical forms a gem-disubstituted or spiro system together with the C_x - C_y alkyl, C_x - C_y alkylene C_z - C_k cycloalkyl C_z - C_k cycloalkylene, C_z - C_k heterocycloalkyl, C_z - C_k heterocycloalkyl C_x - C_y alkyl, C_z - C_k heterocycloalkyl C_z - C_k cycloalkyl or (C_z -
20 C_k)heterocycloalkylcarbonyl group it is linked to.

The term " C_z - C_k cycloalkylene radical" refers to a C_z - C_k cycloalkyl radical having two unsatisfied valencies on different carbon atoms in the cycle, as such as 1,3-cyclopentylene, 1,4-cyclohexylene and 1,4-cycloheptylene as follows:

25



As used herein, the unqualified term "aryl" refers to a mono- or bi-cyclic carbocyclic aromatic radical, and includes radicals having two monocyclic carbocyclic aromatic rings which are directly linked by a covalent bond. Illustrative of such radicals are phenyl, biphenyl and naphthyl.

5 As used herein, the unqualified term "heteroaryl" refers to a mono- or bi-cyclic aromatic radical containing one or more heteroatoms selected from S, N and O, and includes radicals having two such monocyclic rings, or one such monocyclic ring and one monocyclic aryl ring, which are fused through a common bond. Illustrative examples of 5,6-membered heteroaryl are: are
10 thienyl, furyl, pyrrolyl, imidazolyl, thiazolyl, isothiazolyl, pyrazolyl, oxazolyl, isoxazolyl, isothiazolyl, triazolyl, thiadiazolyl, oxadiazolyl, pyridinyl, pyridazinyl, pyrimidinyl, pyrazinyl, and triazinyl. Illustrative examples of 8,10-membered heteroaryl are: benzothienyl, benzofuryl, benzimidazolyl, benzothiazolyl, benzisothiazolyl, benzoxazolyl, benzisoxazolyl,
15 benzotriazolyl, indolyl and indazolyl.

As used herein, the unqualified term "heterocyclyl" or "heterocyclic" and relates to a saturated mono-, bi- or tri-cyclic non-aromatic radical containing one or more heteroatoms selected from S, N and O. In particular, the term " C_z - C_k heterocycloalkyl" refers to monocyclic (C_z - C_k)cycloalkyl
20 groups, in which at least one ring carbon atom is replaced by a heteroatom (e.g. N, NH, S or O). Examples of (C_z - C_k)heterocycloalkyl include pyrrolidinyl, thiazolidinyl, piperazinyl, piperidinyl, morpholinyl, thiomorpholinyl.

By analogy, the term " C_z - C_k heterocycloalkylene", refers to a divalent
25 C_z - C_k heterocycloalkyl radical, wherein C_z - C_k heterocycloalkyl is as above defined.

The term " C_z - C_k heterocycloalkyl C_x - C_y alkyl" refers to the above " C_x - C_y alkyl" group wherein one or more hydrogen atoms are replaced by one

or more “C_z-C_kheterocycloalkyl” groups. Comprised within the scope of the term “C_z-C_kheterocycloalkylC_x-C_yalkyl” are systems where two hydrogen atoms linked to the same carbon atom in “C_x-C_yalkyl” group are replaced by one “C_z-C_kheterocycloalkyl” group. Such radical thus form a gem-
 5 disubstituted “C_z-C_kheterocycloalkylC_x-C_yalkyl” system, such as a 1,2-dimethyl-pyrrolidin-2-yl radical.

The term “C_z-C_kheterocycloalkylC_z-C_kcycloalkyl” refers to the above “C_z-C_k cycloalkyl” group wherein one or more hydrogen atoms are replaced by one or more “C_z-C_kheterocycloalkyl” groups.

10 The expression “(C_z-C_k)cycloalkylcarbonyl” refers to (C_z-C_k)cycloalkyl-CO- groups wherein the group “(C_z-C_k)cycloalkyl” has the meaning above defined.

The expression “(C_z-C_k)heterocycloalkylcarbonyl” refers to (C_z-C_k)heterocycloalkyl-CO- groups wherein the group “(C_z-C_k)heterocycloalkyl”
 15 has the meaning above defined.

Unless otherwise specified in the context in which it occurs, the term "substituted" as applied to any aryl or heteroaryl moiety herein means substituted with at least one substituent, for example selected from (C₁-C₆)alkyl, (C₁-C₆) fluoroalkyl, (C₁-C₆)alkoxy (including methylenedioxy and ethylenedioxy substitution on adjacent carbon atoms of an aromatic ring), (C₁-C₆)fluoroalkoxy, (C₁-C₆)alkoxy-(C₁-C₆)alkyl, benzyloxy-(C₁-C₆)alkyl, (C₁-C₆)alkoxy-(C₁-C₆)alkoxy, benzyloxy-(C₁-C₆)alkoxy, hydroxy, hydroxy(C₁-C₆)alkyl, hydroxy(C₁-C₆)alkoxy, hydroxy(C₁-C₆)alkylthio, mercapto, mercapto(C₁-C₆)alkyl, (C₁-C₆)alkylthio, cyclopropyl, halo (including fluoro and chloro), O-benzyl, nitro, nitrile (cyano), -COOH, tetrazolyl, -COOR^a, -COR^b, -SO₂R^a, -CONH₂, -SO₂NH₂, -CONHR^a, -SO₂NHR^a, -CONR^aR^b, -SO₂NR^aR^b, -NH₂, -NHR^a, -NR^aR^b, -OCONH₂, -OCONHR^a, -OCONR^aR^b, -NHCOR^a, -NHCOOR^a, -NR^bCOOR^a, -NH₂SO₂OR^a, -NR^bSO₂OR^a, -NHCONH₂,
 20
 25

-NR^aCONH₂, -NHCONHR^b, -NR^aCONHR^b, -NHCONR^aR^b, or -NR^aCONR^aR^b wherein R^a and R^b are independently a (C₁-C₄)alkyl group, or R^a and R^b when attached to the same nitrogen may form, together with that nitrogen, a cyclic amino group such as a morpholinyl, piperidinyl or piperazinyl group. An
5 “optional substituent” may be one of the substituent groups encompassed in the above description.

Compounds of the invention may exist in one or more geometrical, optical, enantiomeric, diastereomeric and tautomeric forms, including but not limited to *cis*- and *trans*-forms, *E*- and *Z*-forms, *R*-, *S*- and *meso*-forms, keto-,
10 and enol-forms. Unless otherwise stated a reference to a particular compound includes all such isomeric forms, including racemic and other mixtures thereof. Where appropriate such isomers can be separated from their mixtures by the application or adaptation of known methods (e.g. chromatographic techniques and recrystallisation techniques). Where appropriate such isomers
15 may be prepared by the application of adaptation of known methods (e.g. asymmetric synthesis).

Throughout the specification the use of an asterisk “*” in the definition of a structural formula, indicates the point of attachment for the radical group to the rest of the molecule.

20 As used herein the term “salt” includes base addition, acid addition and ammonium salts. As briefly mentioned above compounds of the invention which are acidic can form salts, including pharmaceutically acceptable salts, with bases such as alkali metal hydroxides, e.g. sodium and potassium hydroxides; alkaline earth metal hydroxides e.g. calcium, barium and
25 magnesium hydroxides; with organic bases e.g. *N*-methyl-*D*-glucamine, choline tris(hydroxymethyl)amino-methane, *L*-arginine, *L*-lysine, *N*-ethyl piperidine, dibenzylamine and the like. Those compounds of the invention which are basic can form salts, including pharmaceutically acceptable salts

with inorganic acids, e.g. with hydrohalic acids such as hydrochloric or hydrobromic acids, sulphuric acid, nitric acid or phosphoric acid and the like, and with organic acids e.g. with formic, acetic, trifluoroacetic, tartaric, succinic, fumaric, maleic, malic, salicylic, citric, methanesulphonic, p-toluenesulphonic, benzoic, benzenesulfonic, glutamic, lactic, and mandelic acids and the like. Those compounds (I) which have a basic nitrogen can also form quaternary ammonium salts with a pharmaceutically acceptable counter-ion such as ammonium, chloride, bromide, acetate, formate, p-toluenesulfonate, succinate, hemi-succinate, naphthalene-bis sulfonate, methanesulfonate, trifluoroacetate, xinafoate, and the like. For a review on salts, see Handbook of Pharmaceutical Salts: Properties, Selection, and Use by Stahl and Wermuth (Wiley-VCH, Weinheim, Germany, 2002).

It is expected that compounds of the invention may be prepared in the form of hydrates, and solvates. Any reference herein, including the claims herein, to “compounds with which the invention is concerned” or “compounds of the invention” or “the present compounds”, and the like, includes reference to salts hydrates, and solvates of such compounds. The term ‘solvate’ is used herein to describe a molecular complex comprising the compound of the invention and a stoichiometric amount of one or more pharmaceutically acceptable solvent molecules, for example, ethanol. The term ‘hydrate’ is employed when said solvent is water.

Individual compounds of the invention may exist in several polymorphic forms and may be obtained in different crystal or co-crystal habits, and they are intended to be included within the meaning of the term “compounds of the invention”.

The compounds may also be administered in the form of prodrugs thereof. Thus certain derivatives of the compounds which may be active in their own right or may have little or no pharmacological activity themselves

can, when administered into or onto the body, be converted into compounds of the invention having the desired activity, for example, by hydrolytic cleavage. Such derivatives are referred to as 'prodrugs'. Further information on the use of prodrugs may be found in Pro-drugs as Novel Delivery Systems, Vol. 14, ACS Symposium Series (T. Higuchi and V.J. Stella) and Bioreversible Carriers in Drug Design, Pergamon Press, 1987 (ed. E. B. Roche, American Pharmaceutical Association; C.S. Larsen and J. Østergaard, Design and application of prodrugs, In Textbook of Drug Design and Discovery, 3rd Edition, 2002, Taylor and Francis).

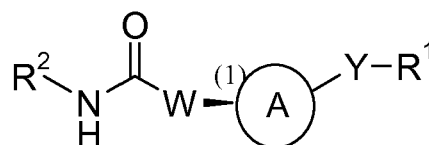
Prodrugs in accordance with the invention can, for example, be produced by replacing appropriate functionalities present in the compounds of formula (I) with certain moieties known to those skilled in the art as 'pro-moieties' as described, for example, in Design of Prodrugs by H. Bundgaard (Elsevier, 1985). Such examples could be a prodrug of a carboxyl group (such as $-\text{CO}-\text{O}-\text{CH}_2-\text{O}-\text{CO}-\text{tBu}$ as used in the pivampicillin prodrug of ampicillin), an amide ($-\text{CO}-\text{NH}-\text{CH}_2-\text{NAlk}_2$) or an amidine ($-\text{C}(=\text{N}-\text{O}-\text{CH}_3)-\text{NH}_2$).

Embodiments of the Invention

It is to be understood that all preferred groups or embodiments described herebelow for compounds of formula (I) may be combined among each other and apply as well to compounds of formula (IA), (IB), (Ia), (Ib) or (Ic) as below defined *mutatis mutandis*.

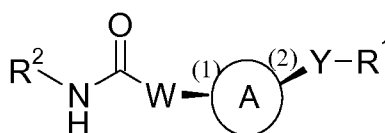
In one embodiment, compounds of formula (Ia) are provided, which are compounds of formula (I) as above defined wherein carbon stereogenic center on the cycloalkylene portion of ring A which is linked to group W and identified with number (1) herebelow, possess the absolute configuration herebelow represented:

22



(Ia)

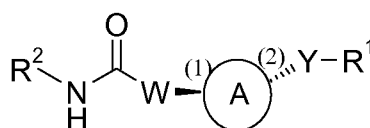
In another embodiment, compounds of formula (Ib) are provided, which are compounds of formula (I) as above defined wherein carbon stereogenic center on the cycloalkylene portion of ring A which are linked to group W and Y and identified, respectively, with numbers (1) and (2) herebelow, possess the absolute configuration herebelow represented:



(Ib)

10

In a further embodiment, compound of formula (Ic) are provided, which are compounds of formula (I) as above defined wherein carbon stereogenic center on the cycloalkylene portion of ring A which are linked to group W and Y and identified, respectively, with numbers (1) and (2) herebelow, possess the absolute configuration herebelow represented:



(Ic)

15

In one embodiment, W is NH or O. In a further embodiment, W is NH.

20

In one embodiment, Y is a group -S(O)_p-, a group -O(CR³R⁴)_n-, a group -(CR⁵R⁶)_n-, or a group -NR⁷-; p is zero and n is 0, 1 or 2. In another embodiment, Y is -S(O)_p- or a group -O(CR³R⁴)_n or; p is zero and n is 0 or 1. In a further embodiment, Y is a group -O(CR³R⁴)_n- and n is 0.

In one embodiment, R³, R⁴, R⁵ and R⁶ are each independently hydrogen,

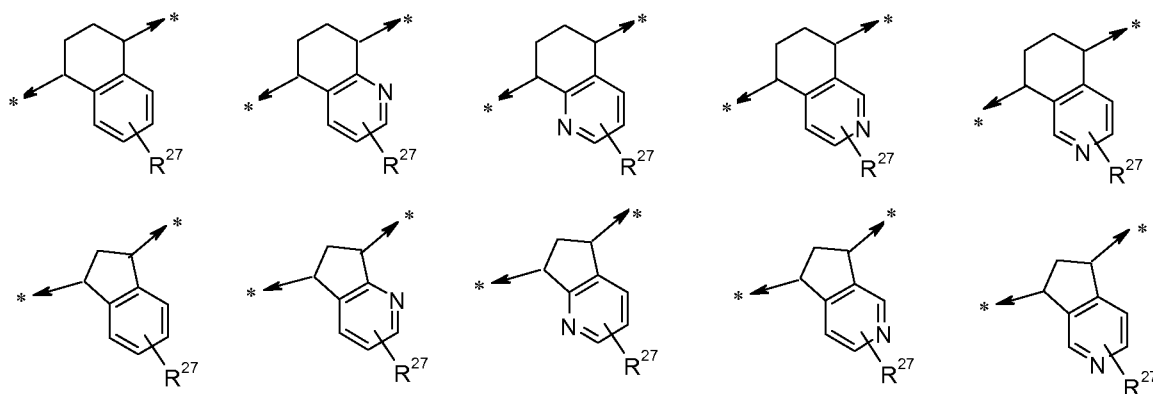
fluorine or C₁-C₆ alkyl. In another embodiment, R³, R⁴, R⁵ and R⁶ are hydrogen.

In one embodiment, R⁷ is hydrogen, C₁-C₆ alkyl, or C₃-C₇ cycloalkyl.

In one embodiment, R⁷ is hydrogen.

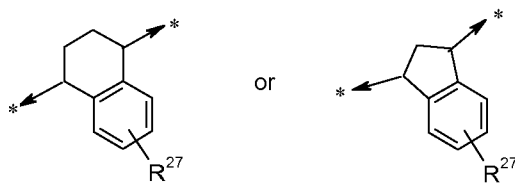
5 In one embodiment, A is a divalent cycloalkylene radical having 5 or 6 ring atoms; said cycloalkylene ring being attached to W and Y, and fused to a phenyl ring or to a monocyclic heteroaryl ring having 5 or 6 ring atoms, and such phenyl or heteroaryl ring being optionally substituted by one or two groups R²⁴.

10 In a further embodiment, A is a group selected in the group consisting of:

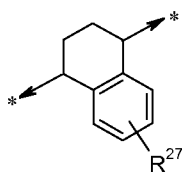


In a still further embodiment, A is group:

15

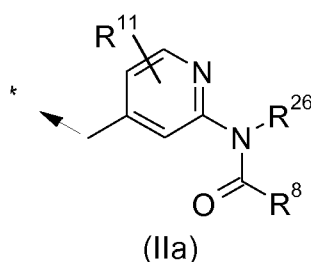


In an additional embodiment, A is group:



In one embodiment, R^{27} is not present or, if present, is at each occurrence independently selected from the group consisting of: C_1 - C_2 alkyl, -F, -Cl and cyano; in a further embodiment, R^{27} is not present or, if present, is at each occurrence independently Methyl or -F. In a further embodiment, R^{27} is not present.

In one embodiment, R^1 is a group of formula (IIa):



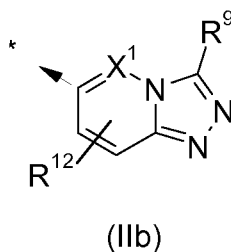
In one embodiment, R^{11} hydrogen.

In one embodiment R^{26} is hydrogen, $-CH_3$ or $-C_2H_5$; in another embodiment, R^{26} is hydrogen, or $-CH_3$; in a further embodiment R^{26} is hydrogen.

In one embodiment, R^8 is $-(C_1-C_6\text{alkylene})-NR^A R^B$, $-N(R^A R^B)$, $-N(R^C)-(C_2-C_6\text{alkylene})-NR^A R^B$, $-N(R^C)-(C_3-C_7\text{cycloalkylene})-NR^A R^B$ or $-R^C$; in another embodiment R^8 is $-R^C$.

In one embodiment, R^8 is $-CH_2-OMe$.

In another embodiment, R^1 is a group of formula (IIb):

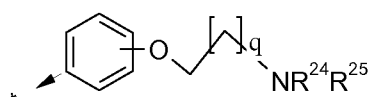


In one embodiment, X^1 is a nitrogen atom or a group $-CH-$; in another embodiment, X^1 is a nitrogen atom; in another embodiment, X^1 is a group $-CH-$.

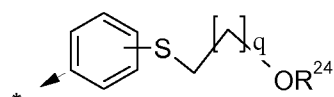
In one embodiment, R^{12} hydrogen.

In one embodiment, R^9 is C_1 - C_6 alkyl, C_3 - C_6 cycloalkyl, phenyl which is optionally substituted, 5- or 6-membered monocyclic heteroaryl which is optionally substituted. In a further embodiment, R^9 is C_1 - C_6 alkyl, C_3 - C_6 cycloalkyl. In a still further embodiment, R^9 is C_1 - C_6 alkyl, for example isopropyl. In another embodiment, R^9 is phenyl which is optionally substituted by one or two halogen atoms, for example chlorine.

In another embodiment, R^9 is a radical of formula (IIIa) or (IIIb)



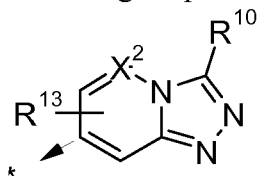
(IIIa)



(IIIb)

10

In another embodiment, R^1 is a group of formula (IIc):



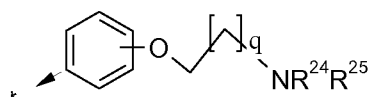
(IIc)

In one embodiment, X^2 is a nitrogen atom or a group $-CH-$; in another embodiment, X^2 is a group $-CH-$.

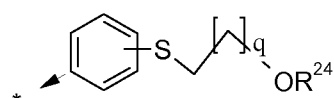
15 In one embodiment, R^{13} hydrogen.

In one embodiment, R^{10} is C_1 - C_6 alkyl, C_3 - C_6 cycloalkyl, phenyl which is optionally substituted, 5- or 6-membered monocyclic heteroaryl which is optionally substituted. In a further embodiment, R^{10} is C_1 - C_6 alkyl, C_3 - C_6 cycloalkyl. In a still further embodiment, R^{10} is C_1 - C_6 alkyl.

20 In another embodiment, R^{10} is a radical of formula (IIIa) or (IIIb)

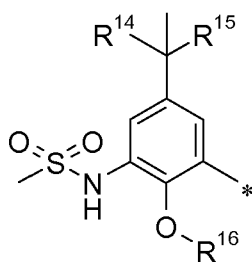


(IIIa)



(IIIb)

In one embodiment, R^2 is a radical of formula (IVa):

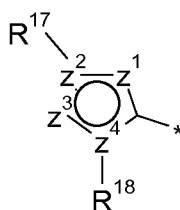


(IVa) .

In one embodiment, R^{14} is selected in the group consisting of: -F,
5 -CH₂OMe and -CF₂CF₃.

In one embodiment, R^{15} and R^{16} are independently -CH₃ or -C₂H₅; in another embodiment, R^{15} and R^{16} are -CH₃.

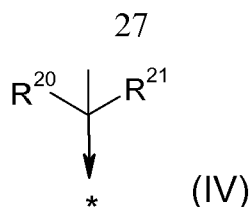
In another embodiment, R^2 is a radical of formula (IVb):



10 (IVb) ;

In one embodiment, R^{17} is selected from the group consisting of: lone electron pair, hydrogen, -CF₃, -NR^{E1}R^{F1}, -(C₃-C₆cycloalkyl), -(C₄-C₆heterocycloalkyl), aryl or heteroaryl wherein any of such -(C₃-C₇cycloalkyl), -(C₄-C₆heterocycloalkyl), aryl or heteroaryl may be optionally
15 substituted by a group methyl, isopropyl or halo. In another embodiment, R^{17} is selected from the group consisting of: lone electron pair, hydrogen, -CF₃, morpholine, cyclohexyl, phenyl or pyridyl.

In another embodiment, R^{17} is a group of general formula (IV)



In one embodiment, R^{20} is selected in the group consisting of: -F, $-\text{CH}_3$; $-\text{CH}_2\text{OH}$, $-\text{CH}_2\text{OMe}$ and $-\text{CH}_2\text{SCH}_3$; in another embodiment, R^{20} is selected in the group consisting of: $-\text{CH}_3$, $-\text{CH}_2\text{OH}$ and $-\text{CH}_2\text{OMe}$. In a further
5 embodiment, R^{20} is $-\text{CH}_3$,

In one embodiment, R^{21} is $-\text{CH}_3$.

In another embodiment, R^{20} and R^{21} as defined above may form together with the carbon atom to which they are attached a cyclohexane or cyclopropyl ring; in a further embodiment, R^{20} and R^{21} as defined above may
10 form together with the carbon atom to which they are attached a cyclopropyl ring.

In one embodiment, R^{E1} and R^{F1} are each independently C_1 - C_3 alkyl optionally substituted by a group C_1 - C_2 alkyl, $-\text{OR}^{\text{G}}$, CN or halo. In a further embodiment, R^{E1} and R^{F1} are each independently C_1 - C_3 alkyl.

15 In another embodiment, R^{E1} and R^{F1} form together with the nitrogen atom to which they are attached a 5-6- membered saturated monocyclic or bicyclic ring system optionally containing a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1 - C_2 alkyl or C_3 - C_7 cycloalkyl. In a further embodiment, R^{E1} and R^{F1} form together with
20 the nitrogen atom to which they are attached a morpholine, pyran, furan, piperidine, pyrrolidine or piperazine in which, when possible, the nitrogen atom is optionally substituted by methyl.

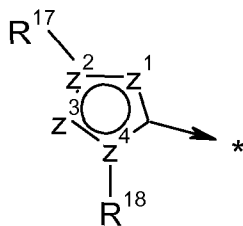
In one embodiment, R^{18} is phenyl which is optionally substituted by a group $-\text{CN}$, OH, halo, COOR^{M} , C_1 - C_6 alkyl, C_3 - C_6 cycloalkyl, $-\text{O}-(\text{C}_1$ - C_6 alkyl),
25 $-\text{O}-(\text{C}_3$ - C_6 cycloalkyl), $-\text{S}-(\text{C}_1$ - C_6 alkyl), $-\text{S}-(\text{C}_3$ - C_6 cycloalkyl), $-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{N}(\text{R}^{\text{L}})(\text{C}_2$ - C_6 alkylene)- $\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{N}(\text{R}^{\text{L}})(\text{C}_3$ - C_7 cycloalkylene)- $\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-(\text{C}_1$ -

C_6 alkylene)- $NR^H R^J$, $-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-O-(C_2-C_6$ alkylene)- $NR^H R^J$, $-O-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-S-(C_2-C_6$ alkylene)- $NR^H R^J$, $-S-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-N(R^L)C(O)-(C_1-C_6$ alkylene)- $NR^H R^J$, $-N(R^L)C(O)-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6$ alkylene)- $NR^H R^J$,
5 $-C(O)N(R^L)-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6$ alkylene)- OR^M , $-C(O)N(R^L)-(C_3-C_7$ cycloalkylene)- OR^M , $-N(R^L)C(O)N(R^H R^J)$, $-C(O)N(R^H R^J)$, $-N(R^L)C(O)N(R^L)-(C_2-C_6$ alkylene)- $NR^H R^J$, $-N(R^L)C(O)N(R^L)-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-O-(C_2-C_6$ alkylene)- OR^M , $-O-(C_3-C_7$ cycloalkylene)- OR^M , $-S-(C_2-C_6$ alkylene)- OR^M , $-S-(C_3-C_7$ cycloalkylene)- OR^M , $-N(R^L)S(O)_2-(C_1-C_6$ alkylene)- $NR^H R^J$,
10 $-N(R^L)S(O)_2-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-S(O)_2N(R^L)-(C_2-C_6$ alkylene)- $NR^H R^J$, $-S(O)_2N(R^L)-(C_3-C_7$ cycloalkylene)- $NR^H R^J$, $-S(O)_2N(R^L)-(C_2-C_6$ alkylene)- OR^M , $-S(O)_2N(R^L)-(C_3-C_7$ cycloalkylene)- OR^M , $-N(R^L)S(O)_2-(C_2-C_6$ alkylene)- OR^M , $-N(R^L)S(O)_2-(C_3-C_7$ cycloalkylene)- OR^M , $-S(O)_2N(R^H R^J)$, $-N(R^L)S(O)_2R^L$, $-N(R^L)C(O)R^L$, OR^L ,
15 SR^L , $-(C_3-C_7$ heterocycloalkyl), $(C_5-C_7$ heterocycloalkyl)- $(C_1-C_6$ alkyl), and $(C_5-C_7$ heterocycloalkyl)- $(C_3-C_6$ cycloalkyl), wherein any of such C_1-C_6 alkyl, C_3-C_6 cycloalkyl, $-(C_2-C_6$ alkylene)-, $-(C_3-C_7$ cycloalkylene)-, $-(C_3-C_7$ heterocycloalkyl), $(C_5-C_7$ heterocycloalkyl)- $(C_1-C_6$ alkyl), $(C_5-C_7$ heterocycloalkyl)- $(C_3-C_6$ cycloalkyl) and $(C_5-C_7$ heterocycloalkyl)carbonyl
20 portion in the above listed groups may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, $-OR^M$ or halo.

In another embodiment, R^{18} is $-(C_1-C_6$ alkyl) or $-(C_3-C_7$ cycloalkyl).

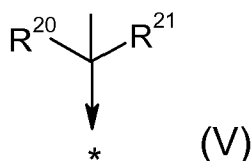
In one embodiment, $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N; in another embodiment, $z^1 = O$, $z^2 = C$, z^3 and z^4 are N; in a further embodiment, $z^1 = -CH-$, z^2 and z^3 are N and z^4 is $-CH-$; in an additional embodiment, $z^1 = N$, z^2 is C, z^3 is N and z^4 is O; in a still further embodiment, $z^1 = N$, z^2 is C, z^3 is O and z^4 is N.

In an additional embodiment, R^2 is a radical of formula (IVb):



(IVb) ;

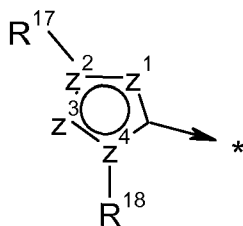
Wherein $z^1 = O$, $z^2 = C$, z^3 is N, z^4 is N, R^{18} is a lone pair, and R^{17} is a
5 group of general formula (V)



Wherein R^{20} is $-CH_3$ or $-CH_2OH$, and R^{21} is $-CH_3$.

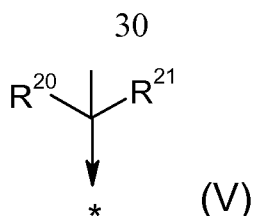
In another embodiment, R^2 is a radical of formula (IVb):

10



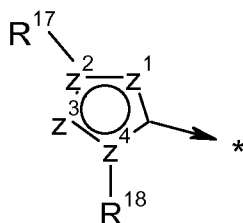
(IVb) ;

Wherein $z^1 = N$, $z^2 = C$, z^3 is N, z^4 is O, R^{18} is a lone pair, and R^{17} is a
group of general formula (V)



Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$.

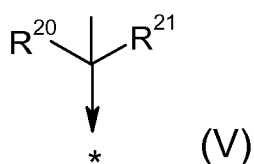
In an additional embodiment, R^2 is a radical of formula (IVb):



5

(IVb) ;

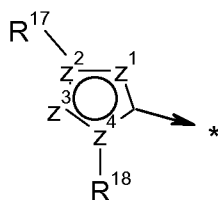
Wherein $z^1 = -\text{CH}-$, $z^2 = \text{N}$, z^3 is N , z^4 is $-\text{C}-$, R^{18} is hydrogen, and R^{17} is a group of general formula (V)



10

Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$.

In an additional embodiment, R^2 is a radical of formula (IVb):

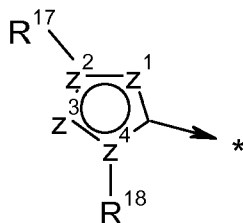


(IVb) ;

Wherein $z^1 = -\text{CH}-$, $z^2 = \text{N}$, z^3 is N , z^4 is $-\text{C}-$, R^{18} is hydrogen, and R^{17} is

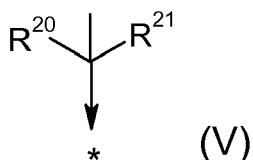
15 a aryl which is optionally substituted by a group $(\text{C}_1\text{-C}_6)$ alkyl.

In an additional embodiment, R^2 is a radical of formula (IVb):



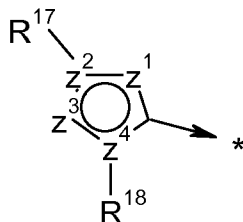
(IVb) ;

Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general
5 formula (V)



Wherein R^{20} is $-CH_3$ or $-CH_2OH$, and R^{21} is $-CH_3$.

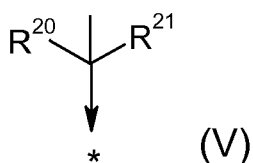
In another embodiment, R^2 is a radical of formula (IVb):



(IVb) ;

10

Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general
formula (V)



Wherein R^{20} is $-CH_3$ or $-CH_2OH$, R^{21} is $-CH_3$ and wherein

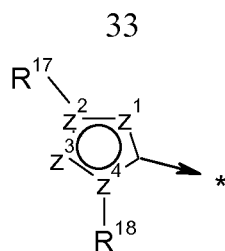
R^{18} is phenyl, which is substituted by a group which is $-(C_1-C_6\text{alkylene})-NR^H R^J$ or $-O-(C_2-C_6\text{alkylene})-NR^H R^J$ wherein R^H and R^J , which are not both hydrogen, are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein such C_1-C_6 alkyl or C_3-C_6 cycloalkyl is substituted by a group OR^M , CN or halo; alternatively, R^H and R^J may form together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic heterocyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic ring is substituted by one or more group OR^M , CN, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, OR^M , CN or halo; and wherein optionally, the said 5-11-membered saturated monocyclic or bicyclic heterocyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein any of such alkyl or cycloalkyl may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, OR^M , CN, or halo;

or wherein R^{18} is phenyl, which is substituted by a group $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{ alkyl})$, which is substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, OR^M or halo;

or wherein R^{18} is phenyl, which is substituted by a group C_1-C_6 alkyl which is substituted by a group C_3-C_7 cycloalkyl, $-OR^M$ or halo;

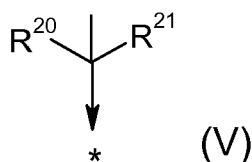
or wherein R^{18} is phenyl, which is substituted by a group $-CN$, $-O-(C_1-C_6\text{alkyl})$, $-NR^H R^J$, $-O-(C_2-C_6\text{alkylene})-OR^M$, $-S-(C_2-C_6\text{alkylene})-OR^M$, $-(C_3-C_7\text{heterocycloalkyl})$, wherein any of such $C_1-C_6\text{alkyl}$, $-(C_2-C_6\text{alkylene})$ -, $-(C_3-C_7\text{heterocycloalkyl})$, portion in the above listed groups may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, OR^M or halo.

In a further embodiment, R^2 is a radical of formula (IVb):



(IVb) ;

Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general formula (V)

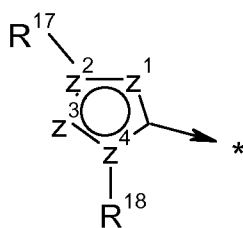


5

Wherein R^{20} is $-CH_3$ or $-CH_2OH$, and R^{21} is $-CH_3$, and R^{18} is heteroaryl ring which is optionally substituted by a group $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{alkyl})$, which is optionally substituted by a group $C_1-C_6\text{alkyl}$, $C_3-C_7\text{cycloalkyl}$, OR^M or halo; or R^{18} is heteroaryl ring which is optionally substituted by a group $-(C_1-C_6\text{alkylene})-NR^H R^J$ or $-O-(C_2-C_6\text{alkylene})-NR^H R^J$.

10

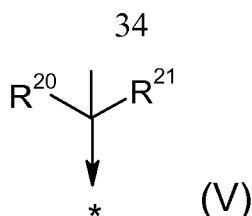
In an additional embodiment, R^2 is a radical of formula (IVb):



(IVb) ;

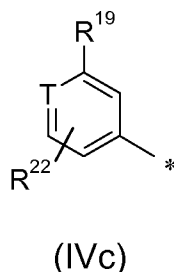
Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general

15 formula (V)



Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$, and R^{18} is a group -
 (C₁-C₆alkyl), optionally substituted by a group $-\text{OH}$, halo or $-\text{NR}^{\text{H}}\text{R}^{\text{J}}$; or a
 group (C₅-C₇heterocycloalkyl) or (C₅-C₇heterocycloalkyl)-(C₁-C₆alkyl) which
 5 may be optionally substituted by a group C₁-C₆ alkyl, halo or $-\text{OH}$.

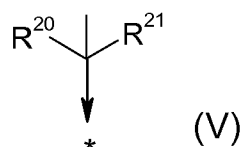
In a further embodiment, R^2 is a radical of formula (IVc):



;

In one embodiment, R^{19} is selected from the group consisting of:
 10 hydrogen, $-\text{CF}_3$, $-\text{NR}^{\text{E}}\text{R}^{\text{F}}$, $-(\text{C}_3\text{-C}_6\text{cycloalkyl})$, $-(\text{C}_3\text{-C}_6\text{heterocycloalkyl})$, aryl
 and heteroaryl wherein any of such $-(\text{C}_3\text{-C}_6\text{cycloalkyl})$, $-(\text{C}_3\text{-C}_6\text{heterocycloalkyl})$, aryl or heteroaryl may be optionally substituted by a
 group C₁-C₂ alkyl, C₃-C₅ cycloalkyl, or halo. In another embodiment, R^{19} is
 selected from the group consisting of: hydrogen, $-\text{CF}_3$, morpholine,
 15 cyclohexyl, phenyl or pyridyl wherein any of such morpholine, cyclohexyl,
 phenyl or pyridyl may be optionally substituted by a group methyl, $-\text{F}$ or $-\text{Cl}$.

In another embodiment, R^{19} is a group of general formula (V)

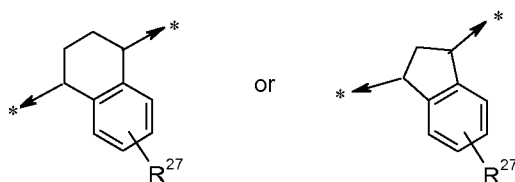


20 In one embodiment, T is $-\text{N}=\text{}$. In another embodiment, T is $-\text{CR}^{28}=\text{}$.

In one embodiment, R^{22} is H, F, -Cl, -CH₃, or -CN; in another embodiment, R^{22} is H or F.

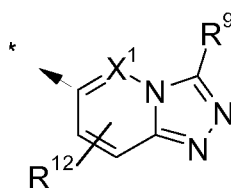
In one embodiment, R^{23} is H, F, -Cl, -CH₃, or -CN; in another embodiment, R^{23} is -Cl.

5 In one embodiment, compounds of formula (IA) are provided wherein W is NH, Y is a group -O(CR³R⁴)_n- and n is 0, A is group:



R^1 is a group of formula (IIb):

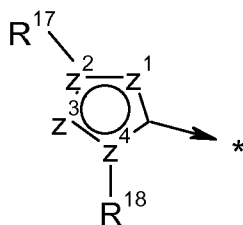
10



(IIb)

wherein X^1 is a group -CH-; R^{12} hydrogen; R^9 is C₁-C₆ alkyl, C₃-C₆ cycloalkyl, phenyl which is optionally substituted, or 5- or 6-membered monocyclic heteroaryl which is optionally substituted;

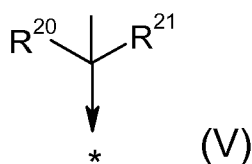
15 R^2 is a radical of formula (IVb):



(IVb) ;

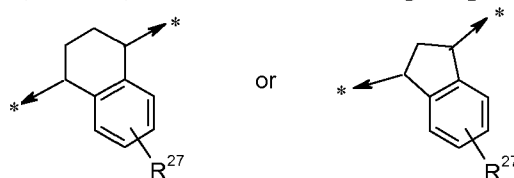
Wherein z^1 = -CH-, z^2 = C, z^3 and z^4 are N and R^{17} is a group of general

formula (V)



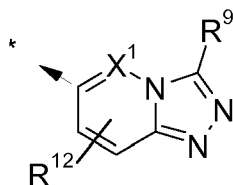
Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$, and R^{18} is a group -
 5 $(\text{C}_1\text{-C}_6\text{alkyl})$, optionally substituted by a group $-\text{OH}$, halo or $-\text{NR}^{\text{H}}\text{R}^{\text{J}}$; or a
 group $(\text{C}_5\text{-C}_7\text{heterocycloalkyl})$ or $(\text{C}_5\text{-C}_7\text{heterocycloalkyl})\text{-(C}_1\text{-C}_6\text{alkyl)}$ which
 may be optionally substituted by a group $\text{C}_1\text{-C}_6$ alkyl, halo or $-\text{OH}$.

In one embodiment, compounds of formula (IB) are provided wherein
 W is NH, Y is a group $-\text{O}(\text{CR}^3\text{R}^4)_n-$ and n is 0, A is group:



10

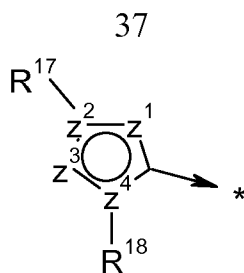
R^1 is a group of formula (IIb):



(IIb)

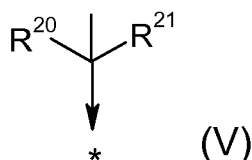
wherein X^1 is a group $-\text{CH}-$; R^{12} is hydrogen; R^9 is $\text{C}_1\text{-C}_6$ alkyl, $\text{C}_3\text{-C}_6$
 15 cycloalkyl, phenyl which is optionally substituted, or 5- or 6-membered
 monocyclic heteroaryl which is optionally substituted;

R^2 is a radical of formula (IVb):



(IVb) ;

Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general formula (V)



5

Wherein R^{20} is $-CH_3$ or $-CH_2OH$, and R^{21} is $-CH_3$; and wherein

R^{18} is phenyl, which is substituted by a group which is $-(C_1-C_6\text{alkylene})-NR^H R^J$ or $-O-(C_2-C_6\text{alkylene})-NR^H R^J$ wherein R^H and R^J , which are not both hydrogen, are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein such C_1-C_6 alkyl or C_3-C_6 cycloalkyl is substituted by a group OR^M , CN or halo; alternatively, R^H and R^J may form together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic ring is substituted by one or more group OR^M , CN, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, OR^M , CN or halo; and wherein optionally, the said 5-11-membered saturated monocyclic or bicyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein any of such alkyl or cycloalkyl may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, OR^M , CN, or

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halo;

or wherein R^{18} is phenyl, which is substituted by a group (C₅-C₇heterocycloalkyl)-(C₁-C₆ alkyl), which is substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, OR^M or halo;

5 or wherein R^{18} is phenyl, which is substituted by a group C₁-C₆ alkyl which is substituted by a group C₃-C₇ cycloalkyl, -OR^M or halo;

or wherein R^{18} is phenyl, which is substituted by a group -CN, -O-(C₁-C₆alkyl), -NR^HR^J, -O-(C₂-C₆alkylene)-OR^M, -S-(C₂-C₆alkylene)-OR^M, -(C₃-C₇heterocycloalkyl), wherein any of such C₁-C₆alkyl, -(C₂-C₆alkylene)-, -(C₃-C₇heterocycloalkyl), portion in the above listed groups may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, OR^M or halo.

In one embodiment, a compound of formula (I) is selected in the list consisting of:

1-(5-tert-Butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

20 1-{5-tert-Butyl-2-[3-(2-hydroxyethylsulfanyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[3-(2-hydroxy-ethoxy)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-[1,3,4]oxadiazol-2-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[(1S,4S)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-
1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(1-*p*-tolyl-1H-pyrazol-4-yl)-urea;

1-(4-Chloro-3-trifluoromethyl-phenyl)-3-[(1S,4S)-4-(3-isopropyl-
[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-
5 urea;

1-(3-tert-Butyl-[1,2,4]oxadiazol-5-yl)-3-[(1S,4S)-4-(3-isopropyl-
[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-
urea;

1-(1-tert-Butyl-1H-pyrazol-4-yl)-3-[(1S,4S)-4-(3-isopropyl-
10 [1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-
urea;

1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-
isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-
naphthalen-1-yl]-urea;

15 1-[5-tert-Butyl-2-(4-hydroxymethyl-phenyl)-2H-pyrazol-3-yl]-3-
[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-
tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-
pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-
20 yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea, and

1-(5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-
pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-
yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

Or a pharmaceutically acceptable salt thereof.

25 In another embodiment, a compound of formula (I) is selected in the list
consisting of:

1-(5-tert-Butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-yl)-3-[(1S,4R)-4-
(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-

naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

5 1-{5-tert-Butyl-2-[3-(2-hydroxyethylsulfanyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[3-(2-hydroxy-ethoxy)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-

10 tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-[1,3,4]oxadiazol-2-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[(1S,4S)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(1-*p*-tolyl-1H-pyrazol-4-yl)-urea;

1-(4-Chloro-3-trifluoromethyl-phenyl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(3-tert-Butyl-[1,2,4]oxadiazol-5-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(1-tert-Butyl-1H-pyrazol-4-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

25 1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(4-hydroxymethyl-phenyl)-2H-pyrazol-3-yl]-3-

[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea, and

1-(5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(4-cyano-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(4-hydroxymethyl-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-piperidin-4-yl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(1-methyl-piperidin-4-yl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-7-fluoro-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[(1S,4R)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(2-p-tolyl-2H-pyrazol-3-yl)-urea;

1-(1-tert-Butyl-1H-pyrazol-4-yl)-3-[(1S,4R)-7-fluoro-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-{3-[2-(4-hydroxy-piperidin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

10 1-{5-tert-Butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(2-dimethylamino-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

25 1-[5-tert-Butyl-2-(2-piperidin-1-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-{5-tert-Butyl-2-[2-(4-methyl-piperazin-1-yl)-ethyl]-2H-pyrazol-3-yl}-

3-{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea;

1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-{(1S,4R)-4-[3-(2-chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea;

1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-{(1S,4R)-4-[3-(2-chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea;

1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-{(1S,4R)-4-[3-(2,6-dichlorophenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydronaphthalen-1-yl]-urea;

1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-cyclohexyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea;

1-(5-tert-Butyl-2-(3-hydroxy-propyl)-2H-pyrazol-3-yl)-3-{(1S,4R)-4-[3-(2,6-dichlorophenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydronaphthalen-1-yl]-urea;

Or a pharmaceutically acceptable salt thereof.

Utility

As mentioned above the compounds of the invention are p38MAPK inhibitors, and thus may have utility for the treatment of diseases or conditions which benefit from inhibition of the p38 enzyme. Such diseases and conditions are known from the literature and several have been mentioned above. However, the compounds are generally of use as anti-inflammatory agents, particularly for use in the treatment of respiratory disease. In particular, the compounds may be used in the treatment of chronic obstructive pulmonary disease (COPD), chronic bronchitis, lung fibrosis, pneumonia, acute respiratory distress syndrome (ARDS), pulmonary emphysema, or

smoking-induced emphysema, intrinsic (non-allergic asthma and extrinsic (allergic) asthma, mild asthma, moderate asthma, severe asthma, steroid resistant asthma, neutrophilic asthma, bronchitic asthma, exercise induced asthma, occupational asthma and asthma induced following bacterial
5 infection, cystic fibrosis, pulmonary fibrosis and bronchiectasis.

The present invention provides the use of the compounds of the invention for the prevention and/or treatment of any disease or condition which benefit from inhibition of the p38 enzyme.

In a further aspect the present invention provides the use of compounds
10 of the invention for the preparation of a medicament for the prevention and/or treatment of any disease or condition which benefit from inhibition of the p38 enzyme.

Moreover the present invention provides a method for prevention and/or treatment of any disease which benefit from inhibition of the p38 enzyme, said
15 method comprises administering to a patient in need of such treatment a therapeutically effective amount of a compound of the invention.

Compositions

As mentioned above, the compounds with which the invention is concerned are p38 kinase inhibitors, and are useful in the treatment of several
20 diseases for example inflammatory diseases of the respiratory tract. Examples of such diseases are referred to above, and include asthma, rhinitis, allergic airway syndrome, bronchitis and chronic obstructive pulmonary disease.

It will be understood that the specific dose level for any particular patient will depend upon a variety of factors including the activity of the
25 specific compound employed, the age, body weight, general health, sex, diet, time of administration, route of administration, rate of excretion, drug combination and the severity of the particular disease undergoing treatment. Optimum dose levels and frequency of dosing will be determined by clinical

trial, as is required in the pharmaceutical art. In general, the daily dose range for oral administration will lie within the range of from about 0.001 mg to about 100 mg per kg body weight of a human, often 0.01 mg to about 50 mg per kg, for example 0.1 to 10 mg per kg, in single or divided doses. In general, the daily dose range for inhaled administration will lie within the range of from about 0.1 μ g to about 1mg per kg body weight of a human, preferably 0.1 μ g to 50 μ g per kg, in single or divided doses. On the other hand, it may be necessary to use dosages outside these limits in some cases. For the purpose of the invention, inhaled administration is preferred.

10 The compounds with which the invention is concerned may be prepared for administration by any route consistent with their pharmacokinetic properties. Orally administrable compositions may be in the form of tablets, capsules, powders, granules, lozenges, liquid or gel preparations, such as oral, topical, or sterile parenteral solutions or suspensions. Tablets and capsules for oral administration may be in unit dose presentation form, and may contain conventional excipients such as binding agents, for example syrup, acacia, gelatin, sorbitol, tragacanth, or polyvinyl-pyrrolidone; fillers for example lactose, sugar, maize-starch, calcium phosphate, sorbitol or glycine; tableting lubricant, for example magnesium stearate, talc, polyethylene glycol or silica; disintegrants for example potato starch, or acceptable wetting agents such as sodium lauryl sulfate. The tablets may be coated according to methods well known in normal pharmaceutical practice. Oral liquid preparations may be in the form of, for example, aqueous or oily suspensions, solutions, emulsions, syrups or elixirs, or may be presented as a dry product for reconstitution with water or other suitable vehicle before use. Such liquid preparations may contain conventional additives such as suspending agents, for example sorbitol, syrup, methyl cellulose, glucose syrup, gelatin hydrogenated edible fats; emulsifying agents, for example lecithin, sorbitan monooleate, or acacia;

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non-aqueous vehicles (which may include edible oils), for example almond oil, fractionated coconut oil, oily esters such as glycerine, propylene glycol, or ethyl alcohol; preservatives, for example methyl or propyl *p*-hydroxybenzoate or sorbic acid, and if desired conventional flavouring or colouring agents.

5 For topical application to the skin, the drug may be made up into a cream, lotion or ointment. Cream or ointment formulations which may be used for the drug are conventional formulations well known in the art, for example as described in standard textbooks of pharmaceutics such as the British Pharmacopoeia.

10 The active ingredient may also be administered parenterally in a sterile medium. Depending on the vehicle and concentration used, the drug can either be suspended or dissolved in the vehicle. Advantageously, adjuvants such as a local anaesthetic, preservative and buffering agents can be dissolved in the vehicle.

15 However, for treatment of an inflammatory disease of the respiratory tract, compounds of the invention may also be formulated for inhalation, for example as a nasal spray, or dry powder or aerosol inhalers. For delivery by inhalation, the active compound is preferably in the form of microparticles. They may be prepared by a variety of techniques, including spray-drying,
20 freeze-drying and micronisation. Aerosol generation can be carried out using, for example, pressure-driven jet atomizers or ultrasonic atomizers, preferably using propellant-driven metered aerosols or propellant-free administration of micronized active compounds from, for example, inhalation capsules or other “dry powder” delivery systems.

25 By way of example, a composition of the invention may be prepared as a suspension for delivery from a nebuliser or as an aerosol in a liquid propellant, for example for use in a pressurised metered dose inhaler (PMDI). Propellants suitable for use in a PMDI are known to the skilled person, and

include CFC-12, HFA-134a, HFA-227, HCFC-22 (CCl_2F_2) and HFA-152 (CH_4F_2 and isobutane)

In a preferred embodiment of the invention, a composition of the invention is in dry powder form, for delivery using a dry powder inhaler (DPI). Many types of DPI are known.

Microparticles for delivery by administration may be formulated with excipients that aid delivery and release. For example, in a dry powder formulation, microparticles may be formulated with large carrier particles that aid flow from the DPI into the lung. Suitable carrier particles are known, and include lactose particles; they may have a mass median aerodynamic diameter of greater than 90 μm .

In the case of an aerosol-based formulation, an example is:

Compound of the invention	24 mg / canister
Lecithin, NF Liq. Conc.	1.2 mg / canister
Trichlorofluoromethane, NF	4.025 g / canister
Dichlorodifluoromethane, NF	12.15 g / canister.

The active compounds may be dosed as described depending on the inhaler system used. In addition to the active compounds, the administration forms may additionally contain excipients, such as, for example, propellants (e.g. Frigen in the case of metered aerosols), surface-active substances, emulsifiers, stabilizers, preservatives, flavorings, fillers (e.g. lactose in the case of powder inhalers) or, if appropriate, further active compounds.

For the purposes of inhalation, a large number of systems are available with which aerosols of optimum particle size can be generated and administered, using an inhalation technique which is appropriate for the patient. In addition to the use of adaptors (spacers, expanders) and pear-shaped containers (e.g. Nebulator®, Volumatic®), and automatic devices emitting a puffer spray (Autohaler®), for metered aerosols, in particular in the

case of powder inhalers, a number of technical solutions are available (e.g. Diskhaler®, Rotadisk®, Turbohaler® or the inhalers for example as described EP-A-0505321). Additionally, compounds of the invention may be delivered in multi-chamber devices thus allowing for delivery of combination agents.

5 ***Combinations***

Other compounds may be combined with compounds with which the invention is concerned for the prevention and treatment of inflammatory diseases, in particular respiratory diseases. Thus the present invention is also concerned with pharmaceutical compositions comprising a therapeutically
10 effective amount of a compound of the invention and one or more other therapeutic agents. Suitable therapeutic agents for a combination therapy with compounds of the invention include, but are not limited to: (1) corticosteroids, such as fluticasone propionate, fluticasone furoate, mometasone furoate, beclometasone dipropionate, ciclesonide, budesonide, GSK 685698, GSK
15 870086, QAE 397, QMF 149, TPI-1020; (2) β 2-adrenoreceptor agonists such as salbutamol, albuterol, terbutaline, fenoterol, and long acting β 2-adrenoreceptor agonists such as salmeterol, indacaterol, formoterol (including formoterol fumarate), arformoterol, carmoterol, GSK 642444, GSK 159797, GSK 159802, GSK 597501, GSK 678007, AZD3199; (3)
20 corticosteroid/long acting β 2 agonist combination products such as salmeterol/fluticasone propionate (Advair/Seretide), formoterol/budesonide (Symbicort), formoterol/fluticasone propionate (Flutiform), formoterol/ciclesonide, formoterol/mometasone furoate, formoterol/ beclometasone dipropionate, indacaterol/mometasone furoate, Indacaterol/QAE 397, GSK 159797/GSK
25 685698, GSK 159802/GSK 685698, GSK 642444/GSK 685698, GSK 159797/GSK 870086, GSK 159802/GSK 870086, GSK 642444/GSK 870086, arformoterol/ciclesonide;(4) anticholinergic agents, for example muscarinic-3 (M3) receptor antagonists such as ipratropium bromide, tiotropium bromide,

Acridinium (LAS-34273), NVA-237, GSK 233705, Darotropium, GSK 573719, GSK 961081, QAT 370, QAX 028, EP-101; (5) dual pharmacology M3-anticholinergic/ β 2-adrenoreceptor agonists such as GSK961081, AZD2115 and LAS190792; (6) leukotriene modulators, for example
5 leukotriene antagonists such as montelukast, zafirlukast or pranlukast or leukotriene biosynthesis inhibitors such as Zileuton or BAY-1005, or LTB4 antagonists such as Amelubant, or FLAP inhibitors such as GSK 2190914, AM-103; (7) phosphodiesterase-IV (PDE-IV) inhibitors (oral or inhaled), such as roflumilast, cilomilast, Oglemilast, ONO-6126, Tetomilast, Tofimilast, UK
10 500,001, GSK 256066; (8) antihistamines, for example selective histamine-1 (H1) receptor antagonists, such as fexofenadine, cetirizine, loratidine or astemizole or dual H1/H3 receptor antagonists such as GSK 835726, GSK 1004723, or selective histamine-4 (H4) receptor antagonists, such as ZPL3893787; (9) antitussive agents, such as codeine or dexamorphane; (10) a
15 mucolytic, for example *N*-acetyl cysteine or fudostein; (11) a expectorant/mucokinetic modulator, for example ambroxol, hypertonic solutions (e.g. saline or mannitol) or surfactant; (12) a peptide mucolytic, for example recombinant human deoxyribonuclease I (dornase- α and rhDNase) or helcidin; (13) antibiotics, for example azithromycin, tobramycin and
20 aztreonam; (14) non-selective COX-1 / COX-2 inhibitors, such as ibuprofen or ketoprofen; (15) COX-2 inhibitors, such as celecoxib and rofecoxib; (16) VLA-4 antagonists, such as those described in WO97/03094 and WO97/02289; (17) TACE inhibitors and TNF- α inhibitors, for example anti-TNF monoclonal antibodies, such as Remicade and CDP-870 and TNF
25 receptor immunoglobulin molecules, such as Enbrel; (18) inhibitors of matrix metalloprotease, for example MMP-12; (19) human neutrophil elastase inhibitors, such as ONO-6818 or those described in WO2005/026124, WO2003/053930 and WO06/082412; (20) A2b antagonists such as those

described in WO2002/42298; (21) modulators of chemokine receptor function, for example antagonists of CCR3 and CCR8; (22) compounds which modulate the action of other prostanoid receptors, for example a thromboxane A₂ antagonist; DP1 antagonists such as MK-0524, CRTH2 antagonists such as
5 ODC9101 and OC000459 and AZD1981 and mixed DP1/CRTH2 antagonists such as AMG 009 and AMG853; (23) PPAR agonists including PPAR alpha agonists (such as fenofibrate), PPAR delta agonists, PPAR gamma agonists such as Pioglitazone, Rosiglitazone and Balaglitazone; (24) methylxanthines such as theophylline or aminophylline and methylxanthine/corticosteroid
10 combinations such as theophylline/budesonide, theophylline/fluticasone propionate, theophylline/ciclesonide, theophylline/mometasone furoate and theophylline/beclometasone dipropionate; (25) A2a agonists such as those described in EP1052264 and EP1241176; (26) CXCR2 or IL-8 antagonists such as SCH 527123 or GSK 656933; (27) IL-R signalling modulators such as
15 kineret and ACZ 885; (28) MCP-1 antagonists such as ABN-912.

The invention is also directed to a kit comprising the pharmaceutical compositions of compounds of the invention alone or in combination with or in admixture with one or more pharmaceutically acceptable carriers and/or excipients and a device which may be a single- or multi-dose dry powder
20 inhaler, a metered dose inhaler or a nebulizer.

Methods of synthesis

In one aspect of the present invention, a process for the preparation of compounds of the invention is provided, according to general synthetic routes described in this section. In the following reaction schemes, unless otherwise
25 indicated, the groups mentioned assume the same meaning as those reported for compounds of formula (I).

The skilled person may introduce, where appropriate, suitable variations to the conditions specifically described in the experimentals in order to adapt

the synthetic routes to the provision of further compounds of the invention. Such variations may include, but are not limited to, use of appropriate starting materials to generate different compounds, changes in the solvent and temperature of reactions, replacements of reactives with analogous chemical role, introduction or removal of protection/deprotection stages of functional groups sensitive to reaction conditions and reagents, as well as introduction or removal of specific synthetic steps oriented to further functionalisation of the chemical scaffold.

Processes which can be used and are described and reported in Examples and Schemes, should not be viewed as limiting the scope of the synthetic methods available for the preparation of the compounds of the invention.

The process described is particularly advantageous as it is susceptible of being properly modulated, through any proper variant known to the skilled person, so as to obtain any of the desired compounds of the invention. Such variants are comprised within the scope of the present invention.

From all of the above, it should be clear to the skilled person that any of the described groups may be present as such or in any properly protected form.

In particular, functional groups present in the intermediate and compounds and which could generate unwanted side reaction and by-products, need to be properly protected before the alkylation, acylation, coupling or sulfonylation takes place. Likewise, subsequent deprotection of those same protected groups may follow upon completion of the said reactions.

In the present invention, unless otherwise indicated, the term "protecting group" designates a protective group adapted to preserve the function of the group it is bound to. Typically, protective groups are used to preserve amino, hydroxyl, or carboxyl functions. Appropriate protecting

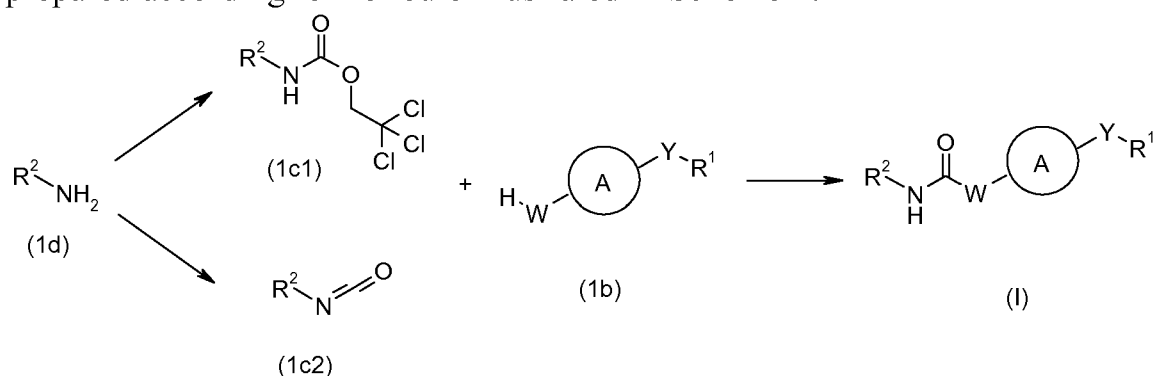
groups may thus include, for example, benzyl, benzyloxycarbonyl, t-butoxycarbonyl, alkyl or benzyl esters or the like, which are well [see, for a general reference, T.W. Green; Protective Groups in Organic Synthesis (Wiley, N.Y. 1981)].

5 Likewise, selective protection and deprotection of any of the said groups, for instance including carbonyl, hydroxyl or amino groups, may be accomplished according to very well known methods commonly employed in organic synthetic chemistry.

Optional salification of the compounds of formula (I) or N-oxides on
10 the pyridine ring thereof may be carried out by properly converting any of the free acidic or amino groups into the corresponding pharmaceutically acceptable salts. In this case too, the operative conditions being employed for the optional salification of the compounds of the invention are all within the ordinary knowledge of the skilled person.

15 From all of the above, it should be clear that the above process, comprehensive of any variant thereof for the preparation of suitable compounds of the invention, may be conveniently modified so that to adapt the reaction conditions to the specific needs, for instance by choosing appropriate condensing agents, solvents and protective groups, as the case
20 may be.

For example compounds of the invention of formula (I) may be prepared according to the route illustrated in Scheme 1:



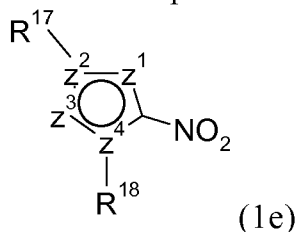
Scheme 1

Compounds of general formula (I) may be prepared from compounds of general formula (1b) by reaction with a compound of general formula (1c1) or (1c2) in a suitable solvent such as dimethyl sulfoxide, 1,4-dioxane, DMF or acetonitrile, in the presence of a base such as diisopropylethylamine or sodium hydroxide at a range of temperatures, preferably between room temperature and 100°C.

Compounds of general formula (1c1) and (1c2) are either known in the literature or may be prepared from amines of general formula (1d) according to known literature procedures (e.g. WO2006009741, EP1609789, WO2008033999).

Alternatively, Compounds of general formula (1d) are either known in the literature or may be synthesised by one skilled in the art by adapting appropriate literature methods (e.g. WO2010077836, WO2006009741, WO2008125014, J. Med Chem., 2007, 50, 4016, Bulletin des Societes Chimiques Belges, 1987, 96, 675-709, Organic & Biomolecular Chemistry, 2006, 4, 4158-4164).

Compounds of general formula (1da), i.e. compounds of formula (1d) wherein R^2 is a group of formula (IVb) and R^{17} , R^{18} , z^1 , z^2 , z^3 and z^4 are as defined above can be prepared from compounds of formula (1e),



using a suitable reducing agent such as tin (II) chloride, iron, or hydrogen gas with a suitable catalyst such as palladium on carbon, in a suitable solvent such as methanol, ethanol or acetic acid, at a range of temperatures, preferably between room temperature and 100°C.

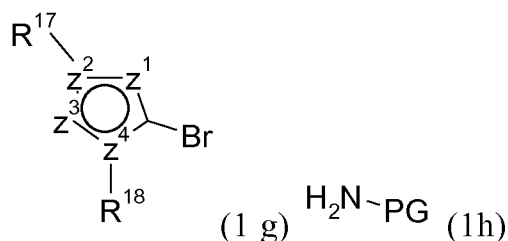
Compounds of general formula (1e) are known in the literature or may be prepared by those skilled in the art using literature methods (e.g. WO 2008034008, WO 20110189167, WO 2010068258).

Alternatively, compounds of general formula (1da) as above defined
 5 can be prepared from compounds of formula (1f), wherein R^{17} , R^{18} , z^1 , z^2 , z^3 and z^4 are as defined above and wherein PG is a suitable compatible protecting group known to those skilled in the art, such as benzyl, benzyl carbamate or tert-butyl carbamate,



using suitable deprotection conditions such as hydrochloric acid, trifluoroacetic acid, or hydrogen catalysed by for example palladium on carbon, in a suitable solvent such as dichloromethane, methanol, ethanol or acetic acid, at a range of temperatures, preferably between 0°C and 100°C.

15 Compounds of general formula (1f) can be prepared by reaction of compounds of formula (1g) below reported, wherein R^{17} , R^{18} , z^1 , z^2 , z^3 and z^4 are as defined above

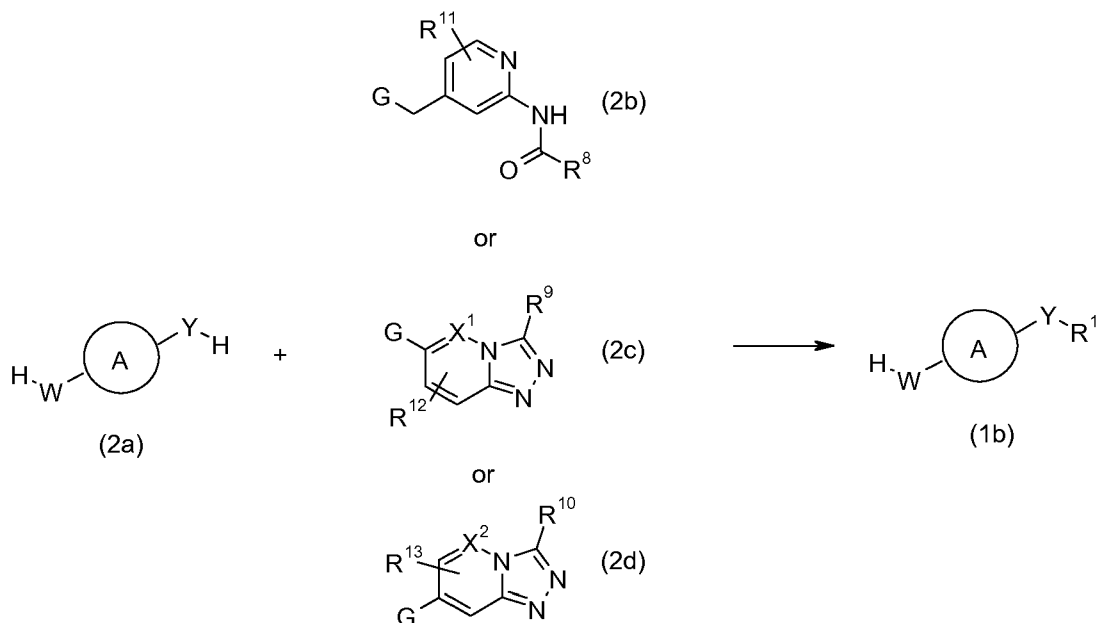


20 with compounds of formula (1h) as above reported wherein PG is a suitable protecting group known to those skilled in the art, such as benzyl, benzyl carbamate or tert-butyl carbamate, using suitable conditions such as in the presence of a base such as potassium carbonate or diisopropylethyl amine or under Buchwald conditions (with a catalyst such as $Pd(OAc)_2$, a ligand such

as 2,2'-bis(diphenylphosphino)-1,1'-binaphthyl and base such as sodium tert-butoxide), in a suitable solvent such as toluene or tetrahydrofuran, at a range of temperatures, preferably between room temperature and 150°C.

Compounds of general formula (1g) and (1h) are known in the literature or may be prepared by those skilled in the art by adapting appropriate literature methods (e.g. WO2011042389, Chemistry-A European Journal, 2011, 17, 6606-6609, S6606/1-S6606/38).

Compounds of general formula (1b), may be prepared according to the route illustrated in Scheme 2.



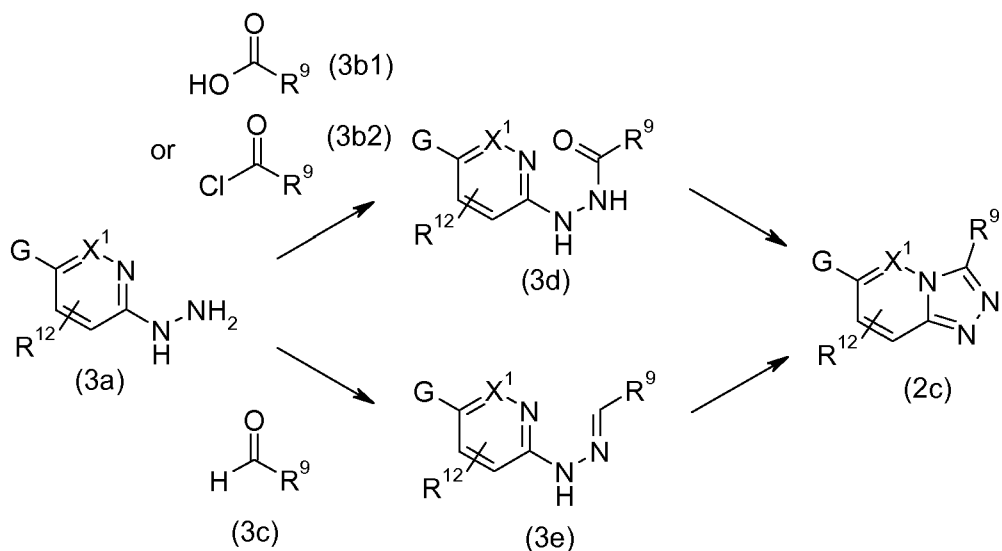
Scheme 2

Compounds of general formula (1b) may be prepared from compounds of general formula (2a) by reaction with a compound of general formula (2b), (2c) or (2d), wherein G is a suitable chemical group known to those skilled in the art selected such that it can facilitate a suitable coupling reaction such as nucleophilic displacement or metal catalysed cross coupling: For example in cases such that when Y is -O-, -S- or -NR⁷-, examples of G may include halogen or a suitable leaving group such as mesylate or triflate either directly linked or attached via a group -(CR³R⁴)_n-. Examples of the coupling

conditions used may include using a base such as sodium hydride or potassium *tert*-butoxide and 1,3-dimethyl-3,4,5,6-tetrahydro-2(1*H*)-pyrimidinone in a suitable solvent such as N,N-dimethylformamide, toluene, 1,4-dioxane or acetonitrile at a range of temperatures, preferably between room temperature and 150°C. For example in cases such that when Y is -O- and G is -OH or -SH a method to perform this coupling may involve Mitsunobu conditions (diethylazodicarboxylate / triphenylphosphine) in a suitable solvent such as tetrahydrofuran or 1,4-dioxane at a range of temperatures preferably between -10°C and 100°C. For example in cases such as when Y is -O-, -S- or -NR⁷- and G is a group such as halogen, triflate or boronic acid/ester a method to perform this coupling may be under metal (for example palladium or copper) catalysed coupling conditions in the presence of a suitable ligand such as Xantphos or 1,10-phenanthroline in the presence of a base such as caesium carbonate in a suitable solvent such as tetrahydrofuran, 1,4-dioxane or N,N-dimethylformamide at a range of temperatures preferably between -10°C and 150°C. For example in cases such as when Y is -O- and G is a group such as -COOMe, -COOH, isocyanate, -OCOC1 or -NHCOOCH₂CCl₃ examples of conditions to perform this coupling may involve the use of a base such as sodium hydride or triethylamine or a coupling reagent such as HATU in a suitable solvent such as dichloromethane, tetrahydrofuran, 1,4-dioxane or N,N-dimethylformamide at a range of temperatures preferably between -10°C and 150°C.

Compounds of formula (2b) are known in the literature or may be prepared by those skilled in the art by adapting appropriate literature methods (e.g. WO 2006133006).

Compounds of formula (2c) may be prepared according to the route in Scheme 3:



Scheme 3

Compounds of general formula (2c) may be prepared from compounds of general formula (3e) as above reported using a suitable oxidant such as chloramine T, lead tetracetate or phenyl iodine(III) diacetate, in a suitable solvent such as dichloromethane or ethanol at a range of temperatures, preferably between room temperature and 100°C.

Compounds of general formula (3e) may be prepared from compounds of general formula (3a) by reaction with an aldehyde of general formula (3c) in a suitable solvent such as ethanol or tetrahydrofuran at a range of temperatures, preferably between room temperature and 80°C.

Compounds of formula (3a) and (3c) are known in the literature or may be prepared by literature methods by those skilled in the art.

Alternatively, compounds of formula (2c) may be prepared from compounds of formula (3d) using a suitable dehydrating agent such as Burgess' reagent, triphenyl phosphine and hexachloroethane, phosphorus oxychloride, acetic acid or Mitsunobu conditions (diethylazodicarboxylate/triphenylphosphine/ trimethylsilylazide), in the absence or presence of a suitable solvent such as tetrahydrofuran, toluene or NMP, at a range of temperatures, preferably between room temperature and

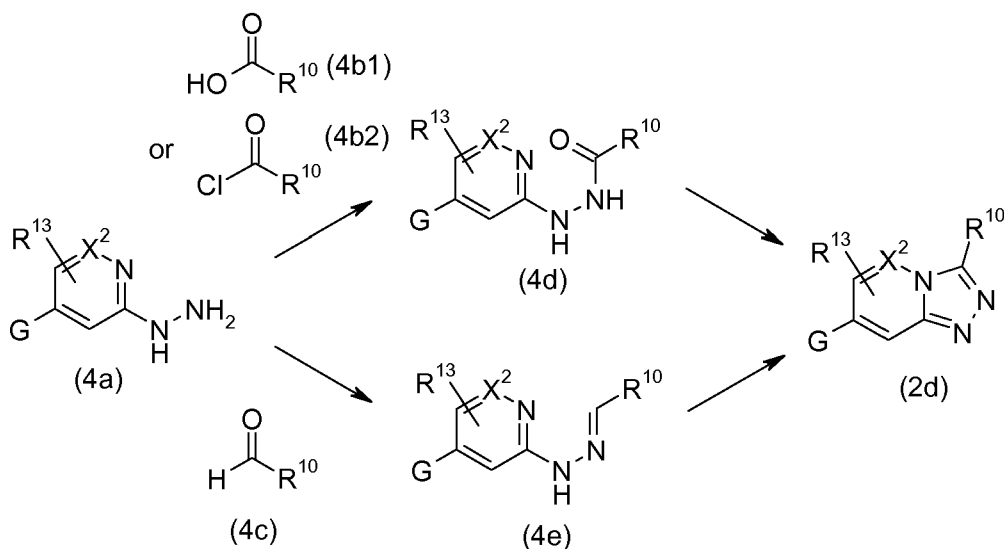
120°C.

Compounds of formula (3d) may be prepared from compounds of formula (3a) by reaction with a compound of general formula (3b1) using a suitable acylating/dehydrating agent such as triphenylphosphine/trichloroacetonitrile/HOBt/ 2-(7-aza-1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate or 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide in the presence of a base such as diisopropylethylamine, in a suitable solvent such as dichloromethane or acetonitrile, at a range of temperatures, preferably between room temperature and 150°C.

Alternatively, compounds of formula (3d) may be prepared from compounds of formula (3a) by reaction with a compound of general formula (3b2) in the presence of a base such as diisopropylethylamine, in a suitable solvent such as dichloromethane or THF at a range of temperatures preferably between -10°C and the boiling point of the solvent.

Compounds of formulae (3b1) and (3b2) are known in the literature or may be prepared by adapting appropriate literature methods by those skilled in the art.

Compounds of formula (2d) may be prepared according to the route in Scheme 4:



Scheme 4

Compounds of general formula (2d) may be prepared from compounds of general formula (4e) using a suitable oxidant such as chloramine T, lead tetracetate or phenyl iodine(III) diacetate, in a suitable solvent such as dichloromethane or ethanol at a range of temperatures, preferably between room temperature and 100°C.

Compounds of general formula (4e) may be prepared from compounds of general formula (4a) by reaction with an aldehyde of general formula (4c) in a suitable solvent such as ethanol or tetrahydrofuran at a range of temperatures, preferably between room temperature and 80°C.

Compounds of formula (4a) and (4c) are known in the literature or may be prepared by literature methods by those skilled in the art.

Alternatively, compounds of formula (2d) may be prepared from compounds of formula (4d) using a suitable dehydrating agent such as Burgess' reagent, triphenyl phosphine and hexachloroethane, phosphorus oxychloride, acetic acid or Mitsunobu conditions (diethylazodicarboxylate/triphenylphosphine/ trimethylsilylazide), in the absence or presence of a suitable solvent such as tetrahydrofuran, toluene or NMP, at a range of temperatures, preferably between room temperature and

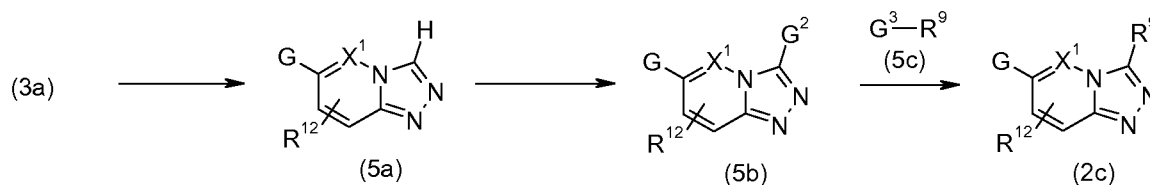
120°C.

Compounds of formula (4d) may be prepared from compounds of formula (4a) by reaction with a compound of general formula (4b1) using a suitable acylating/dehydrating agent such as triphenylphosphine/trichloroacetonitrile/HOBt / 2-(7-aza-1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate or 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide in the presence of a base such as diisopropylethylamine, in a suitable solvent such as dichloromethane or acetonitrile, at a range of temperatures, preferably between room temperature and 150°C.

Alternatively, compounds of formula (4d) may be prepared from compounds of formula (4a) by reaction with a compound of general formula (4b2) in the presence of a base such as diisopropylethylamine, in a suitable solvent such as dichloromethane or THF at a range of temperatures preferably between -10°C and the boiling point of the solvent.

Compounds of formulae (4b1) and (4b2) are known in the literature or may be prepared by adapting appropriate literature methods by those skilled in the art.

Alternatively, compounds of formula (2c) may be prepared according to the route in Scheme 5:



Scheme 5

Compounds of general formula (2c) may be prepared by reaction of compounds of general formula (5b) wherein, G² is a group such as a halogen, with compounds of general formula (5c) wherein G³ is a group such as a

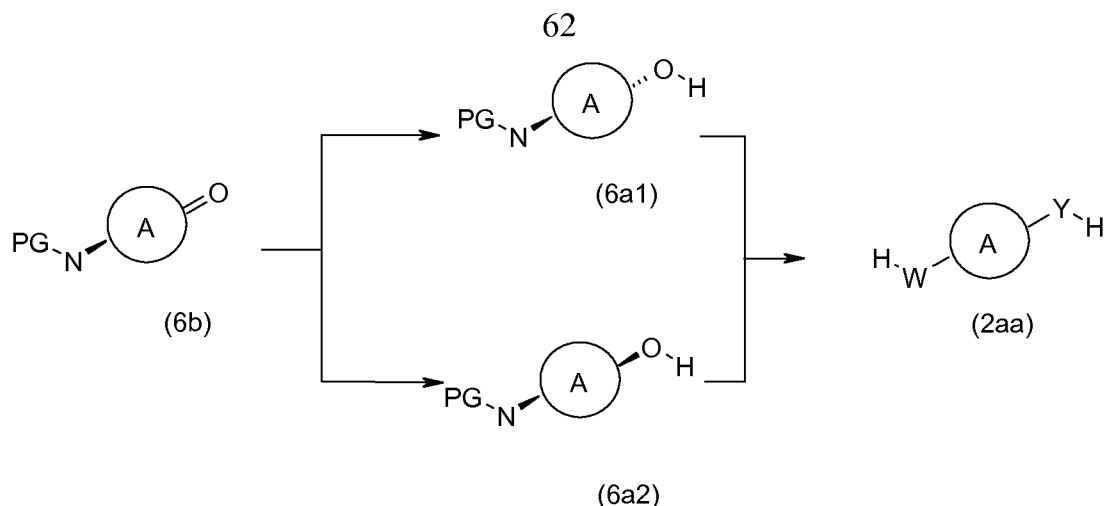
halogen, boronic acid, boronic ester or organo stannane, using a cross-coupling method such as that using a suitable catalyst such as tetrakis(triphenylphosphine)palladium (0) or palladium (II) acetate, in the presence of a base such as caesium carbonate or sodium tert-butoxide, in a
5 suitable solvent such as toluene or DMF at a range of temperatures, preferably between room temperature and 150°C.

Compounds of formula (5b) can be prepared from compounds of general formula (5a) using for example a suitable halogenating agent such as N-bromosuccinimide or N-iodosuccinimide, in a solvent such as DMF or
10 tetrahydrofuran at a range of temperatures, preferably between room temperature and 100°C.

Compounds of formula (5a) may be prepared from compounds of general formula (3a) using a reagent such as triethyl orthoformate, in absence or the presence of a solvent such as, ethanol, under neutral, basic or acidic
15 conditions at a range of temperatures preferably room temperature to 100°C. Compounds of formula (3a) can be prepared as described above.

It will be appreciated that the methods described in Scheme 5 can be adapted by those skilled in the art to provide compounds of formula (2d) using compounds of formula (4a).

20 Compounds of general formula (2aa), i.e. compounds of formula (2a) wherein Y = O and W = NH may be prepared according to the route illustrated in scheme 6:



Scheme 6

For example, compounds of general formula (2aa) may be prepared as described in WO2008/043019. Compounds of general formula (2aa) may be prepared from compounds of general formula (6a1) or (6a2) wherein PG is a suitable protecting group (such as trifluoroacetate or tert-butyl carbamate) known to those skilled in the art using suitable deprotection conditions such as sodium hydroxide in methanol and water or trifluoroacetic acid in dichloromethane.

Compounds of general formulae (6a1) and (6a2) may be prepared from compounds of general formula (6b).

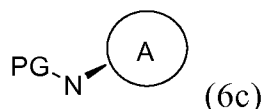
Compounds of general formula (6a1), wherein PG is an amide, preferably trifluoroacetamide, may be prepared from compounds of general formula (6b) as described in WO2008/043019 using $\text{RuCl}[\text{S,S-Tsdpen}(\text{p-cymene})]$.

Compounds of general formula (6a2), wherein PG is an amide, preferably trifluoroacetamide, may be prepared from compounds of general formula (6b) as described in WO2008/043019 using $\text{RuCl}[\text{R,R-Tsdpen}(\text{p-cymene})]$. It will be recognised that compounds of formula (6b) may be homochiral as illustrated or be the opposite enantiomer or racemic.

It will be realised by those skilled in the art that any combination of stereocentres in (2a) can be prepared using both enantiomers of (6b) and using

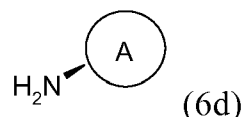
RuCl[R,R-Tsdpen(p-cymene)] or RuCl[S,S-Tsdpen(p-cymene)]. Compound (2aa) is drawn with no defined stereocentres but any combination thereof can be obtained as illustrated in Scheme 2.

Compounds of formula (6b) can be prepared from compounds of
5 formula (6c)



using a suitable oxidant such as potassium permanganate and magnesium sulfate in a suitable solvent methanol/water at a range of
10 temperatures preferably between room temperature and the boiling point of the solvent. It will be recognised that compounds of formula (6c) may be homochiral as illustrated or be the opposite enantiomer or racemic.

Compounds of formula (6c) can be prepared from compounds of formula (6d) where PG is a suitable protecting group such as trifluoroacetate
15 or tert-butyl carbonate:

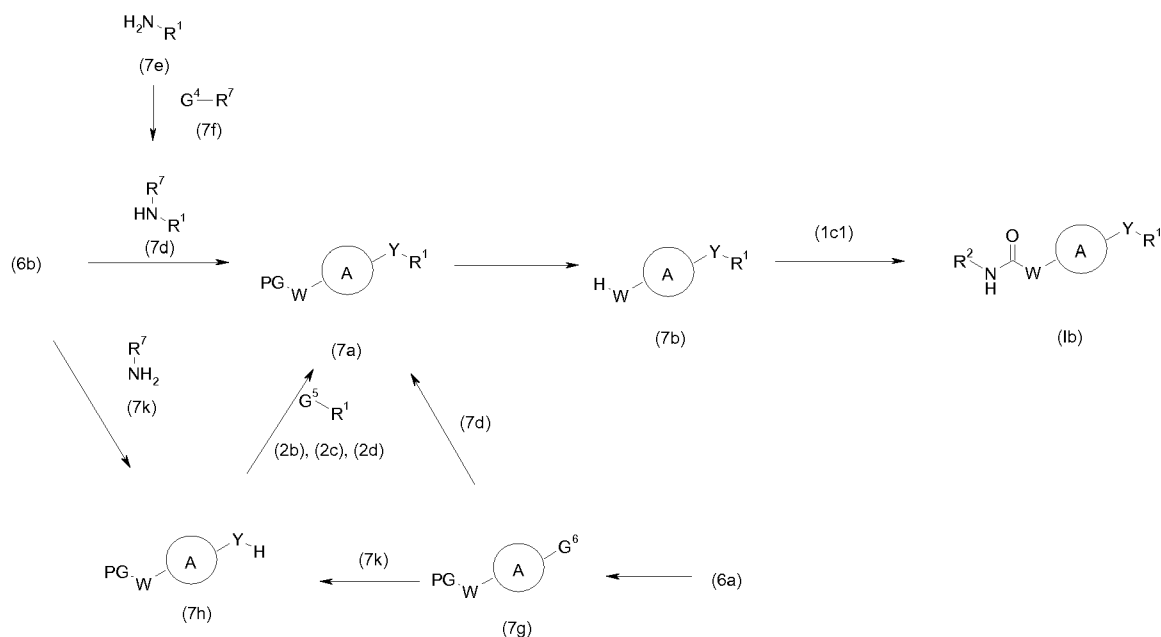


using ethyl trifluoroacetate or di-tert-butyl dicarbonate in the presence of base such as triethylamine or diisopropylethylamine in a solvent such as
20 methanol or dichloromethane at a range of temperatures preferably between 0°C and the boiling point of the solvent. It will be recognised that compounds of formula (6d) may be homochiral as illustrated or be the opposite enantiomer or racemic.

Compounds of formula (6d) are known in the literature and may be
25 prepared by those skilled in the art by adapting literature methods (e.g. for S-(+)-1-amino-1,2,3,4-tetrahydronaphthalene see Journal of the Chemical

Society, Perkin Transactions 1: 1985, 2039-44, for (S)-(+)-8-amino-5,6,7,8-tetrahydroquinoline see Journal of Organic Chemistry, 2007, 72, 669-671 and for 1-aminoindan see Tetrahedron Letters, 2011, 52, 1310-1312)

Compounds of formula (Ib), i.e. compounds of formula (I) where Y = NR⁷ and W = NH and A, R¹, R², and R⁷ are as defined above, may be prepared, according to the route illustrated in Scheme 7.



Scheme 7

Compounds of general formula (Ib) as above defined may be prepared from compounds of general formula (7b), where Y = NR⁷ and W = NH by reaction with a compound of general formula (1c1) in a suitable solvent such as dimethyl sulfoxide, 1,4-dioxane, DMF or acetonitrile, in the presence of a base such as diisopropylethylamine or sodium hydroxide at a range of temperatures, preferably between 0°C and 100°C.

Compounds of general formula (7b) may be prepared from compounds of general formula (7a), where Y = NR⁷ and W = NH and wherein PG is a suitable protecting group such as trifluoroacetamide, tert-butyl carbamate or benzyl carbamate using suitable de-protection conditions such as, sodium

hydroxide in methanol, trifluoroacetic acid in dichloromethane or hydrogen catalysed by for example palladium on carbon in ethanol, at a range of temperatures, preferably between 0°C and 100°C.

Compounds of general formula (7a), may be prepared from compounds
5 of general formula (7d) and (6b) using a suitable reducing agent such as sodium triacetoxyborohydride or sodium borohydride in a suitable solvent such as 1,2-dichloroethane, methanol or acetic acid, at a range of temperatures, preferably between 0°C and 100°C.

Alternatively, compounds of general formula (7a), may be prepared
10 from compounds of general formulae (7d) and (7g), wherein PG is a suitable protecting group known to those skilled in the art, such as trifluoroacetamide, tert-butyl carbamate and benzyl carbamate and G⁶ is a suitable chemical group known to those skilled in the art selected such that it can facilitate a reaction such as a nucleophilic displacement, for example a halogen or an oxygen atom
15 which has a suitable substituent such as mesylate or triflate.

By using a suitable base such as diisopropylethylamine or potassium carbonate in a suitable solvent such as DMF, tetrahydrofuran or acetonitrile at a range of temperatures, preferably between 0°C and 100°C.

Compounds of formula (7g) can be prepared from compounds of
20 formula (6a) using conditions such as carbon tetrabromide and triphenylphosphine or methanesulfonyl chloride and diisopropylethylamine, in a suitable solvent such as dichloromethane or acetonitrile at a range of temperatures, preferably between 0°C and 100°C.

Alternatively, compounds of formula (7a) may be prepared from
25 compounds of general formula (7h) by reaction with (2b), (2c) and (2d), in the optional presence of a catalyst such as copper (I) iodide or tris(dibenzylideneacetone)dipalladium(0), in the optional presence of a ligand such as 2,2'-bis(diphenylphosphino)-1,1'-binaphthyl, using a base such as

diisopropylethyl amine, sodium tert-butoxide or sodium hydride in a solvent such as DMF, toluene or tetrahydrofuran at a range of temperatures preferably between room temperature and 150°C.

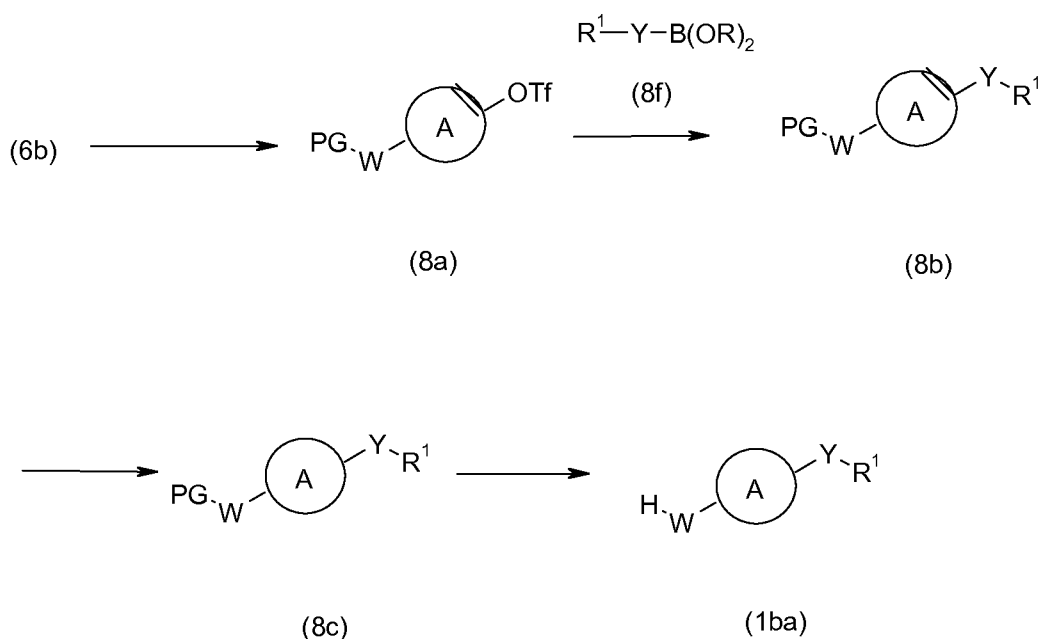
Compounds of formula (7h) can be prepared from compounds of formula (7k) by reaction with compounds of formula (6b); wherein PG is a suitable protecting group known to those skilled in the art, such as trifluoroacetamide, tert-butyl carbamate and benzyl carbamate. Using a suitable reducing agent such as sodium triacetoxyborohydride or sodium borohydride in a suitable solvent such as 1,2-dichloroethane, methanol or acetic acid, at a range of temperatures, preferably between 0°C and 100°C.

Alternatively, compounds of formula (7h) can be prepared from compounds of formula (7k) using compounds of formula (7g); wherein PG is a suitable protecting group known to those skilled in the art, such as trifluoroacetamide, tert-butyl carbamate and benzyl carbamate and G⁶ is a suitable chemical group known to those skilled in the art selected such that it can facilitate a nucleophilic displacement reaction, such as a halogen or an oxygen atom which has a suitable substituent such as mesylate or triflate. Using a suitable base such as diisopropylethylamine or potassium carbonate in a suitable solvent such as DMF, tetrahydrofuran or acetonitrile at a range of temperatures, preferably between 0°C and 100°C.

Compounds of general formula (7d), may be prepared from compounds of general formula (7e) and (7f) wherein G⁴ is a suitable chemical group known to those skilled in the art selected such that it can facilitate a nucleophilic displacement reaction, such as a halogen or an oxygen atom which has a suitable substituent such as mesylate or triflate. Using a suitable base such as diisopropylethylamine or potassium carbonate in a suitable solvent such as DMF, tetrahydrofuran or acetonitrile at a range of temperatures, preferably between 0°C and 100°C.

Compounds of formula (7e) and (7f) are known in the literature or may be prepared by those skilled in the art using literature procedures (e.g. Organic Letters, 2002, 4, 3423-3426).

Compounds of formula (1ba), i.e. compounds of formula (1b) where Y = (CR⁵R⁶)_n and W = NH, may be prepared according to the route illustrated in Scheme 8.



Scheme 8

Compounds of formula (1ba) may be prepared from compounds of formula (8c) wherein PG is a suitable protecting group known to those skilled in the art, such as trifluoroacetamide, tert-butyl carbamate and benzyl carbamate by using suitable de-protection conditions such as, sodium hydroxide in methanol, trifluoroacetic acid in dichloromethane or hydrogen gas catalysed by for example palladium on carbon in ethanol, at a range of temperatures, preferably between 0°C and 100°C.

Compounds of formula (8c) may be prepared from compounds of formula (8b) wherein PG is a suitable protecting group known to those skilled in the art, such as trifluoroacetamide, tert-butyl carbamate and benzyl

carbamate by using hydrogen gas in the presence of a catalyst such as palladium on carbon, in a suitable solvent such as methanol or ethanol, in the presence or absence of an acid such as HCl, at a range of temperatures, preferably between 0°C and 100°C.

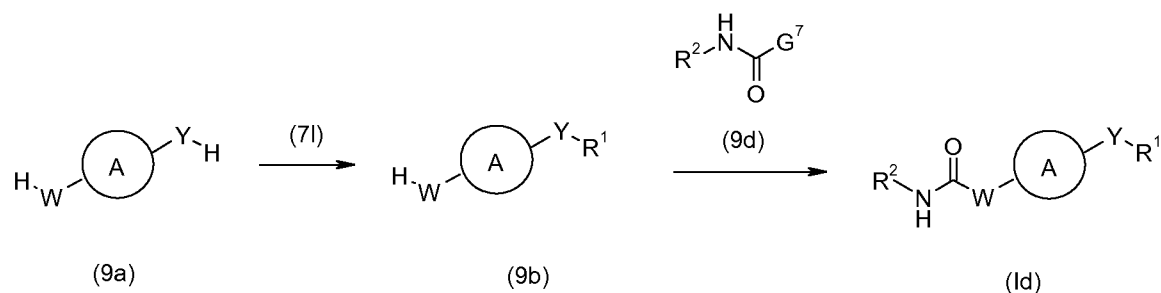
5 Compounds of formula (8b) may be prepared from compounds of formula (8a) and (8f) by a reaction such as a cross-coupling using a suitable catalyst such as tetrakis(triphenylphosphine)palladium (0) or palladium acetate, and a base such as diisopropylethylamine, sodium tert-butoxide or caesium carbonate in a suitable solvent such as NMP, toluene or DMF, at a
10 range of temperatures, preferably between 0°C and 100°C. Alternatively (8b) may be prepared by adapting literature procedures (e.g those reported in WO2009022633).

 Compounds of formula (8f) are known in the literature or may be prepared by those skilled in the art by adapting literature procedures (e.g WO
15 2008063287).

 Compounds of formula (8a) may be prepared from compounds of formula (6b) using a triflating agent such as triflic anhydride, in the presence of a suitable base such as pyridine or 2,6-bis(tert-butyl)-4-methylpyridine, in a solvent such as dichloromethane or chloroform at a range of temperatures,
20 preferably between 0°C and boiling point of the solvent. Alternatively (8a) may be prepared by adapting literature procedures (e.g those described in WO2009022633).

 Compounds of the invention of formula (Id), i.e. compound of formula (I) where Y = O and W = O and R¹, R² and A are as defined above, may be
25 prepared, according to the route illustrated in Scheme 9.

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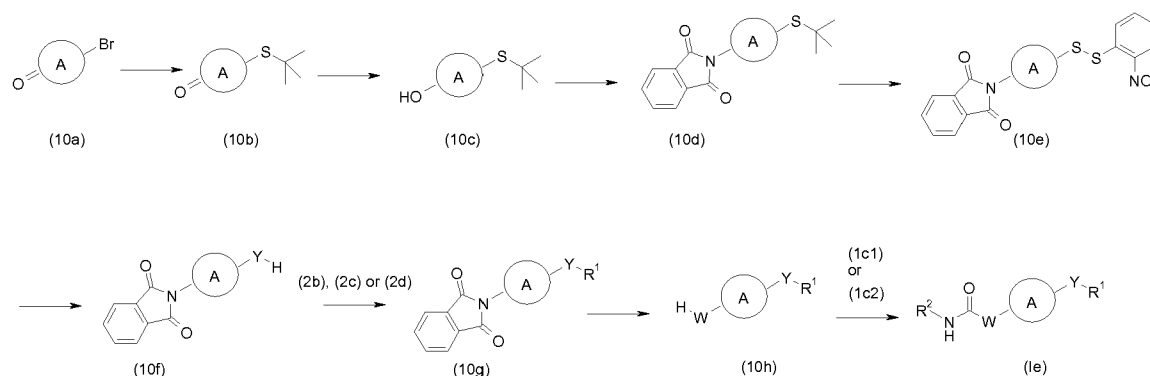
Scheme 9

Compounds of general formula (Id) may be prepared from compounds of general formula (9b) where Y = O and W = O and (9d) wherein G⁷ is a suitable chemical group such as a halogen or alkoxy, using a suitable base such as diisopropylethylamine, potassium carbonate or sodium hydride in a suitable solvent such as DMF, tetrahydrofuran or acetonitrile at a range of temperatures, preferably between 0°C and 100°C.

Compound of formula (9b) can be prepared from compounds of formula (9a) and (2b), (2c), or (2d). Compounds of formula (9a) are known in the literature and can be prepared by those skilled in the art by adapting literature methods (e.g. *Angewandte Chemie, International Edition*, 2006, 45, 98-101 and *Chimia*, 2007, 61, 169-171).

Compounds of formula (9d) are known in the literature and can be prepared by those skilled in the art using literature methods. Alternatively, compounds of formula (9d) can be prepared from compounds of formula (1d) using alkyl chloroformate, di alkyl anhydride or phosgene in the optional presence of a base such as sodium hydroxide or diisopropylethylamine in a solvent such as dichloromethane, dioxane or tetrahydrofuran at a range of temperatures preferably between 0°C and the boiling point of the solvent.

Compounds of the invention of formula (Ie), i.e. compounds of formula (I) wherein Y = S and W = NH, may be prepared according to the route illustrated in scheme 10:



Scheme 10

Compounds of general formula (1e) may be prepared from compounds of general formula (10h), wherein Y = S and W = NH: using compounds of formula (1c1) or (1c2) in a suitable solvent such as dimethyl sulfoxide, 1,4-dioxane, N,N-dimethylformamide or acetonitrile, in the presence of a base such as diisopropylethylamine at a range of temperatures, preferably between room temperature and 100°C.

Compounds of formula (10h) wherein Y = S and W = NH may be prepared from compounds of formula (10g) using deprotection conditions such as hydrazine in methanol at a range of temperatures preferably between room temperature and the boiling point of the solvent.

Compounds of formula (10g) wherein Y = S, can be prepared from compounds of formula (10f) by reaction with compounds of formulae (2b), (2c) or (2d). Examples of the coupling conditions used may include using a base such as sodium hydride or potassium *tert*-butoxide and 1,3-dimethyl-3,4,5,6-tetrahydro-2(1*H*)-pyrimidinone in a suitable solvent such as N,N-dimethylformamide, toluene, 1,4-dioxane or acetonitrile at a range of temperatures, preferably between room temperature and 150°C. Alternative methods to perform this coupling may involve Mitsunobu conditions (diethylazodicarboxylate / triphenylphosphine) or metal (for example palladium) catalysed coupling conditions in a suitable solvent such as tetrahydrofuran or 1,4-dioxane at a range of temperatures preferably between

-10°C and 150°C.

Compounds of formula (10f) can be prepared from compounds of formula (10e) using dithiothreitol, monopotassium phosphate, potassium carbonate in a solvent such as methanol in the presence of acetic acid at a range of temperatures preferably between room temperature and the boiling point of the solvent.

Compounds of formula (10e) can be prepared from compounds of formula (10d) using 2-nitrobenzenesulfonyl chloride in acetic acid at a range of temperatures preferably between room temperature and 100°C.

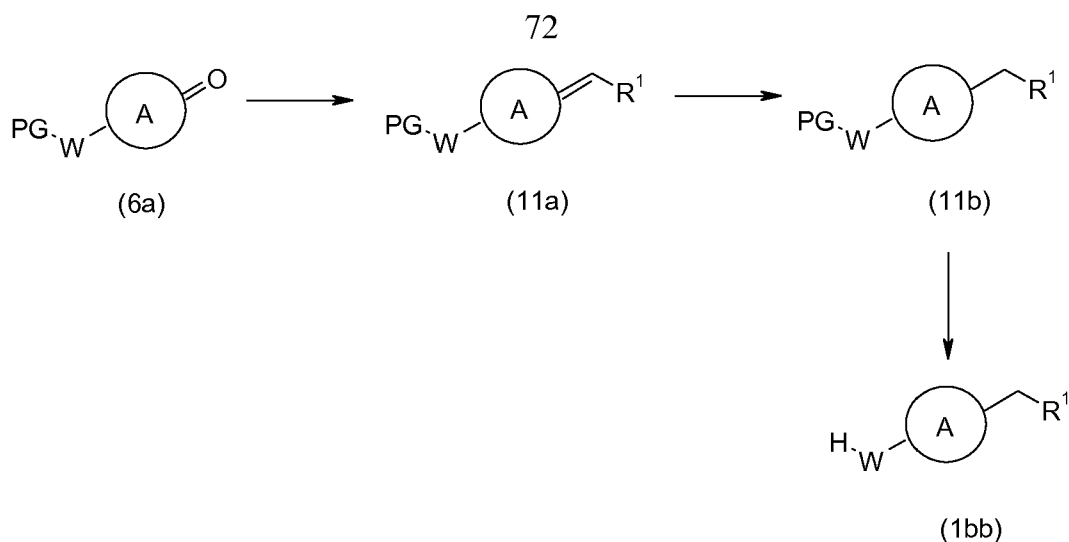
Compounds of formula (10d) can be prepared from compounds of formula (10c) using phthalimide, triphenylphosphine and diisopropyl azodicarboxylate in a solvent such as tetrahydrofuran at a range of temperature preferably between 0°C and the boiling point of the solvent.

Compounds of formula (10c) can be prepared from compounds of formula (10b) using a reducing agent such as sodium borohydride in a solvent such as methanol at a range of temperatures preferably between 0°C and the boiling point of the solvent.

Compounds of formula (10b) can be prepared from compounds of formula (10a) using *tert*-butanethiol in the presence of a base such as diisopropylethyl amine in a solvent such as tetrahydrofuran at a range of temperatures preferably between 0°C and the boiling point of the solvent.

Compounds of formula (10a) are known in the literature and can be prepared by those skilled in the art using literature methods (e.g. 3-bromo-indan-1-one see WO 2010108058)

Alternatively, compounds of general formula (1bb), i.e. compounds of formula (1b) wherein $Y = CH_2$ and $W = NH$ may be prepared according to the route illustrated in scheme 11:



Scheme 11

Compounds of general formula (1bb) may be prepared from compounds of general formula (11b) by removal of the protecting group PG using known methods such as aqueous sodium hydroxide in a solvent such as methanol at a range of temperatures preferably between room temperature and 100°C.

Compounds of formula (11b) may be prepared from compounds of general formula (11a) by reaction with a suitable reduction agent for example hydrogen gas in the presence of a suitable catalyst such as palladium on activated charcoal in a suitable solvent such as ethanol at a range of temperatures between room temperature and 70°C and pressures between atmospheric and 4 Barr.

Compounds of formula (11a) may be prepared from compounds of general formula (6a) by means of a reaction such as a Wittig (or one of the closely related variants such as the Horner-Wadsworth-Emmons) with a suitable substrate such as $\text{R}^1\text{-CH}_2\text{-P(O)(OMe)}_2$ in the presence of a suitable base such as sodium hydride in a suitable solvent such as tetrahydrofuran at a range of temperatures preferably between -10°C and 100°C.

Compounds such as $\text{R}^1\text{-CH}_2\text{-P(O)(OMe)}_2$ may be synthesised from compounds of the general formula $\text{R}^1\text{-CH}_2\text{-Hal}$ wherein Hal represents a halogen such as -Br or -Cl by reaction with a compound such as

trimethylphosphite at a range of temperatures preferably between 0°C and 100°C.

Compounds such as $R^1\text{-CH}_2\text{-Hal}$ may be synthesised from compounds of formula $R^1\text{-CH}_3$ by means of a reaction such as a radical halogenation using
5 a reagent such as N-bromosuccinimide in the presence of a catalyst such as AIBN in a suitable solvent such as carbon tetrachloride at a range of temperatures preferably between 0°C and 80°C. Compounds such as $R^1\text{-CH}_2\text{-Hal}$ may also be synthesised from compounds formula $R^1\text{-CH}_2\text{-OH}$ by means of using halogenating conditions such as carbon tetrabromide and
10 triphenylphosphine in dichloromethane or activation conditions such as methane sulfonyl chloride in dichloromethane in the presence of base such as diisopropylamine.

Compounds such as $R^1\text{-CH}_3$ and $R^1\text{-CH}_2\text{-OH}$ may be prepared by methods outlined above for compounds (2b), (2c) and (2d).

15 **General experimental details**

Abbreviations used in the experimental section: AcOH = acetic acid; aq. = aqueous; DCM = dichloromethane; DIAD = Diisopropyl azodicarboxylate; DIPEA = diisopropylethylamine; DMAP = N,N- dimethylaminopyridine; DMF = N,N-dimethylformamide; DMSO = dimethyl sulfoxide; EDC = 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide Hydrochloride; EtOAc = ethyl
20 acetate; EtOH = ethanol; Et₂O = diethyl ether; Et₃N = triethylamine; EtNiPr₂ = diisopropylethylamine; FCC = flash column chromatography; h = hour; HATU = 2-(7-aza-1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate; HOBt = 1-hydroxy-benzotriazole; HPLC = high
25 performance liquid chromatography; IMS = Industrial Methylated Spirits; LCMS = liquid chromatography mass spectrometry; NaOH = sodium hydroxide; MeCN = acetonitrile; MeOH = MeOH; min = minutes; NH₃ = ammonia; NMR = nuclear magnetic resonance; RT = room temperature; Rt =

retention time; sat. = saturated; SCX-2 = strong cation exchange chromatography; TFA = trifluoroacetic acid; THF = Tetrahydrofuran; H₂O = water; IMS = industrial methylated spirit; Xantphos = 4,5-Bis(diphenylphosphino)-9,9-dimethylxanthene; X-Select = Waters
5 X-select HPLC column; IPA = propan-2-ol; LDA = lithium diisopropylamide; MDAP = mass-directed auto-purification; MeOH = methanol; Ph₃P = triphenylphosphine; TBAF = tetrabutylammonium fluoride.

In the procedures that follow, after each starting material, reference to a Intermediate/Example number is usually provided. This is provided merely for
10 assistance to the skilled chemist. The starting material may not necessarily have been prepared from the batch referred to.

When reference is made to the use of a “similar” or “analogous” procedure, as will be appreciated by those skilled in the art, such a procedure may involve minor variations, for example reaction temperature,
15 reagent/solvent amount, reaction time, work-up conditions or chromatographic purification conditions.

The nomenclature of structures was assigned using Autonom 2000 Name software from MDL Inc. When the nomenclature of structures could not be assigned using Autonom, ACD/Name software utility part of the ACD/Labs
20 Release 12.00 Product Version 12.5 (Build 45133, 16 Dec 2010) was used. Stereochemical assignments of compounds are based on comparisons with data reported in WO2008/043019 for key intermediates. All reactions were carried out under anhydrous conditions and an atmosphere of nitrogen or argon unless specified otherwise. Unless otherwise stated all transformations
25 were carried at ambient temperature (room temperature).

NMR spectra were obtained on a Varian Unity Inova 400 spectrometer with a 5mm inverse detection triple resonance probe operating at 400 MHz or on a Bruker Avance DRX 400 spectrometer with a 5 mm inverse detection

triple resonance TXI probe operating at 400 MHz or on a Bruker Avance DPX 300 spectrometer with a standard 5mm dual frequency probe operating at 300 MHz. Shifts are given in ppm relative to tetramethylsilane ($\delta = 0$ ppm). J values are given in Hz through-out. NMR spectra were assigned using
5 DataChord Spectrum Analyst Version 4.0.b21 or SpinWorks version 3.

Where products were purified by flash column chromatography, 'flash silica' refers to silica gel for chromatography, 0.035 to 0.070 mm (220 to 440 mesh) (e.g. Fluka silica gel 60), and an applied pressure of nitrogen up to 10 p.s.i accelerated column elution or use of the CombiFlash® Companion
10 purification system or use of the Biotage SP1 purification system. All solvents and commercial reagents were used as received.

Compounds purified by preparative HPLC were purified using a C18-reverse-phase column (100 × 22.5 mm i.d. Genesis column with 7 μ m particle size), or a Phenyl-Hexyl column (250 × 21.2 mm i.d. Gemini column with 5
15 μ m particle size), UV detection between 220 - 254 nm, flow 5-20 mL/min), eluting with gradients from 100-0 to 0-100% water/acetonitrile (containing 0.1% TFA or 0.1% formic acid) or water/MeOH (containing 0.1% TFA or 0.1% formic acid), or a C18-reverse-phase column (19 × 250 mm, XBridge OBD, with 5 μ m particle size), eluting with gradients from 100-0 to 0-100%
20 water/acetonitrile (containing 0.1% NH_4OH); or a ChiralPak IC column (10 × 250 mm i.d., with 5 μ m particle size), unless otherwise indicated. Fractions containing the required product (identified by LCMS analysis) were pooled, the organic solvent removed by evaporation, and the remaining aqueous residue lyophilised, to give the final product. Products purified by preparative
25 HPLC were isolated as free base, formate or TFA salts, unless otherwise stated.

The Liquid Chromatography Mass Spectroscopy (LCMS) and HPLC systems used are:

Method 1

Waters Platform LC Quadrupole mass spectrometer with a C18-reverse-phase column (30 × 4.6 mm Phenomenex Luna 3 µm particle size), elution with A: water + 0.1% formic acid; B: acetonitrile + 0.1% formic acid.

5 Gradient:

	Gradient - Time	flow mL/min	%A	%B
	0.00	2.0	95	5
	0.50	2.0	95	5
	4.50	2.0	5	95
10	5.50	2.0	5	95
	6.00	2.0	95	5

Detection - MS, ELS, UV (200 µL split to MS with in-line HP1100 DAD detector). MS ionization method - Electrospray (positive and negative ion).

15 **Method 2**

Waters ZMD quadrupole mass spectrometer with a C18-reverse-phase column (30 × 4.6 mm Phenomenex Luna 3 µm particle size), elution with A: water + 0.1% formic acid; B: acetonitrile + 0.1% formic acid. Gradient:

	Gradient - Time	flow mL/min	%A	%B
20	0.00	2.0	95	5
	0.50	2.0	95	5
	4.50	2.0	5	95
	5.50	2.0	5	95
	6.00	2.0	95	5

25 Detection - MS, ELS, UV (200 µL split to MS with in-line Waters 996 DAD detector). MS ionization method - Electrospray (positive and negative ion).

Method 3

Waters ZMD quadrupole mass spectrometer with a C18-reverse-phase column (30 × 4.6 mm Phenomenex Luna 3 µm particle size), elution with A: water + 0.1% formic acid; B: acetonitrile + 0.1% formic acid. Gradient:

5	Gradient - Time	flow mL/min	%A	%B
	0.00	2.0	95	5
	0.50	2.0	95	5
	4.50	2.0	5	95
	5.50	2.0	5	95
10	6.00	2.0	95	5

Detection - MS, ELS, UV (200 µL split to MS with in-line HP1100 DAD detector). MS ionization method - Electrospray (positive and negative ion).

Method 4

15 VG Platform II quadrupole spectrometer with a C18-reverse-phase column (30 × 4.6 mm Phenomenex Luna 3 µm particle size, elution with A: water + 0.1% formic acid; B: acetonitrile + 0.1% formic acid. Gradient:

	Gradient - Time	flow mL/min	%A	%B
	0.00	2.0	95	5
20	0.30	2.0	95	5
	4.30	2.0	5	95
	5.30	2.0	5	95
	5.80	2.0	95	5
	6.00	2.0	95	5

25 Detection - MS, ELS, UV (200 µl/min split to the ESI source with inline HP1050 DAD detector). MS ionization method - Electrospray (positive and negative ion).

Method 5

Waters micromass ZQ2000 quadrupole mass spectrometer with an Acquity BEH C18 1.7um 100 x 2.1mm, Acquity BEH Shield RP18 1.7um 100 x 2.1mm or Acquity HSST3 1.8um 100 x 2.1mm, maintained at 40°C. Elution
 5 with A: water + 0.1% formic acid; B: acetonitrile + 0.1% formic acid.
 Gradient:

	Gradient - Time	flow mL/min	%A	%B
	0.00	0.4	95	5
	0.40	0.4	95	5
10	6.00	0.4	5	95
	6.80	0.4	5	95
	7.00	0.4	95	5
	8.00	0.4	95	5

Detection - MS, UV PDA. MS ionization method - Electrospray
 15 (positive and negative ion).

Method 6

Phenomenex Gemini C18-reverse-phase column (250 × 21.20 mm 5 μm particle size), elution with A: water + 0.1% formic acid; B: CH₃CN + 0.1% formic acid. Gradient - 90% A/10% B to 2% A/98% B over 20 min - flow rate
 20 18 mL/min. Detection - In-line UV detector set at 254 nM wavelength.

Method 7

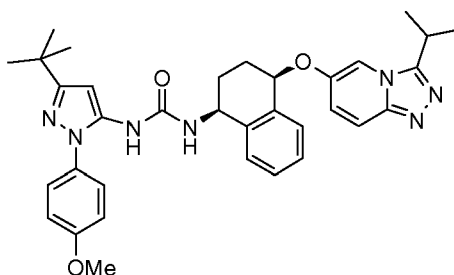
Agilent 1260 infinity purification system. Column: XSELECT CSH Prep C18 OBD, particle size 5μm, 30 × 150mm, RT. Elution with A: water + 0.1% formic acid; B: CH₃CN + 0.1% formic acid. Gradient - 90% A/10% B to
 25 2% A/95% B over 22 min - flow rate 60 mL/min. Detection - In-line Agilent 6100 series single Quadrupole LC/MS.

It is to be understood by the skilled person that, where the expression “partial formate salt” is used, it is to be intended as identifying derivatives

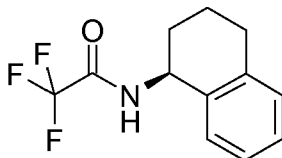
where only part of the basic compound has been converted into formate salt and thus containing less than one equivalent of formate counterion. Exact salt/free base ratio is provided by associated NMS analysis.

Example 1

5 **1-(5-tert-Butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea**

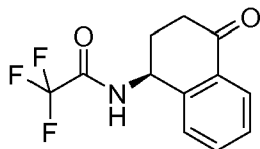


10 **a. 2,2,2-Trifluoro-N-(S)-1,2,3,4-tetrahydro-naphthalen-1-yl-acetamide (Intermediate 1a)**



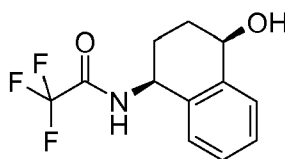
Ethyl trifluoroacetate (24.2 mL, 204 mmol) was added dropwise to a
15 solution of (S)-(1,2,3,4-tetrahydro-naphthalen-1-yl)amine (Alfa Aesar; 25.0 g, 170 mmol) and triethylamine (35.5 mL, 255 mmol) in MeOH (250 mL) at RT and stirred for 18 h. The mixture was concentrated to approximately 1/3 of its volume and then partitioned between DCM (200 mL) and water (200 mL). The aqueous layer was extracted into DCM (3 x) and the combined organic layers
20 were washed with brine, dried (MgSO₄) and concentrated *in vacuo* to yield the *title compound* (41.1 g, 169 mmol, 99%). ¹H NMR (400 MHz, CDCl₃): 1.80-1.95 (3H, m), 2.05-2.15 (1H, m), 2.75-2.90 (2H, m), 5.18-5.25 (1H, q, J 5.0 Hz), 6.38-6.48 (1H, br s), 7.12-7.16 (1H, m), 7.20-7.26 (3H, m).

b. 2,2,2-Trifluoro-*N*-((*S*)-4-oxo-1,2,3,4-tetrahydro-naphthalen-1-yl)-acetamide (Intermediate 1b)



5 Magnesium sulfate monohydrate (46.6 g, 338 mmol) in water (500 mL) was added to an ice cold solution of Intermediate 1a (41.1 g, 169 mmol) in acetone (1.0 L). Potassium permanganate (80.1 g, 507 mmol) was added portionwise (10.0 g portions) over a period of 45 min. The mixture was then stirred for 18 h. Sodium thiosulfate pentahydrate (126 g, 510 mmol) in water
10 (400 mL) was added and the reaction stirred for 30 min. The mixture was concentrated to ~300 mL, then water (1.0 L), Celite (60 g) and EtOAc (1.0 L) were sequentially added. The mixture was thoroughly stirred, and then filtered through a pad of Celite. The aqueous layer was extracted into EtOAc (3 x) and the combined organic layers washed with brine, dried (MgSO₄) and
15 concentrated *in vacuo* to yield the *title compound* (36.6 g, 142 mmol, 84%).
¹H NMR (400 MHz, CDCl₃): 2.20-2.30 (1H, dddd, J 13.3, 10.0, 8.8, 4.5 Hz), 2.43-2.52 (1H, dddd, J 13.3, 7.2, 4.6, 4.6 Hz), 2.67-2.77 (1H, ddd, J 17.4, 10.1, 4.6 Hz), 2.78-2.88 (1H, ddd, J 17.4, 7.1, 4.6 Hz), 5.39-5.47 (1H, td, 8.5, 4.5 Hz), 7.32-7.37 (1H, d, J 7.7 Hz), 7.44-7.49 (1H, t, J 7.6 Hz), 7.59-7.64
20 (1H, td, J 7.6, 1.4 Hz), 8.03-8.07 (1H, dd, J 7.7, 1.4 Hz).

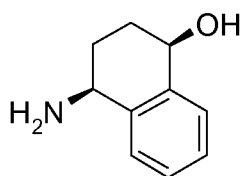
c. 2,2,2-Trifluoro-*N*-((1*S*,4*R*)-4-hydroxy-1,2,3,4-tetrahydro-naphthalen-1-yl)-acetamide (Intermediate 1c)



25 Degassed DMF (argon sparged, 100 mL) was added to Intermediate 1b

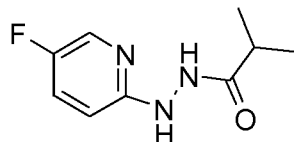
(8.00 g, 31.3 mmol) and $[N-[(1R,2R)-2-(\text{amino-}\kappa N)-1,2\text{-diphenylethyl}]-4\text{-methylbenzenesulfonamidato-}\kappa N]\text{chloro}[(1,2,3,4,5,6\text{-}\eta)\text{-1-methyl-4-(1-methylethyl)benzene}]\text{-ruthenium}$ (Strem Chemicals Inc.; 594 mg, 0.93 mmol). Triethylamine (8.66 mL, 62.6 mmol) was added slowly to ice cold formic acid (2.34 mL, 62.6 mmol) and stirred for 20 min, this was then added to the DMF solution. The reaction was heated to 60°C for 18 h. After cooling, the mixture was partitioned between DCM (200 mL) and water (600 mL). The aqueous layer was extracted DCM (3 x) and the combined organic layers washed with brine, dried (MgSO_4) and concentrated *in vacuo*. Purification by FCC, using 0-100% EtOAc in cyclohexane, afforded the *title compound* (7.10 g, 27.4 mmol, 88%). ^1H NMR (400 MHz, CDCl_3): 1.88-1.92 (1H, d, J 4.8 Hz), 1.98-2.18 (4H, m), 4.80-4.88 (1H, m), 5.165-5.24 (1H, m), 6.70-6.80 (1H, br s), 7.25-7.30 (1H, m), 7.30-7.40 (2H, m), 7.45-7.50 (1H, m).

d. (1R,4S)-4-Amino-1,2,3,4-tetrahydro-naphthalen-1-ol
(Intermediate 1d)



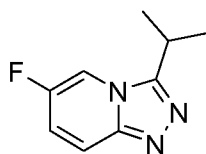
Sodium hydroxide (2.10 g, 53.0 mmol) was added to an ice cold solution of Intermediate 1c (3.43 g, 13.2 mmol) in MeOH/water (2:1, 50 mL) and stirred for 3.5 h. The mixture was loaded on to a SCX-2 cartridge, eluting with MeOH then 2M NH_3 in MeOH, to yield the *title compound* (2.30 g, 13.2 mmol, 99%). ^1H NMR (400 MHz, $\text{d}_6\text{-DMSO}$): 1.66-1.90 (4H, m), 3.71-3.77 (1H, t, J 5.4 Hz), 4.46-4.54 (1H, t, J 5.4 Hz), 7.14-7.22 (2H, m), 7.32-7.38 (1H, m), 7.40-7.46 (1H, m).

e. Isobutyric acid *N'*-(5-fluoro-pyridin-2-yl)-hydrazide
(Intermediate 1e)



5 To a solution of 5-fluoro-2-hydrazinyl-pyridine (For reference procedure see WO2010022076; 2.08 g, 16.4 mmol), isobutyric acid (1.82 mL, 19.6 mmol), and HOBt hydrate (251 mg, 1.64 mmol) in DCM (50 mL), EDC (3.76 g, 19.6 mmol) was added and the resulting orange solution was stirred at room temperature for 18 h. Sat. aq. NaHCO₃ (50 mL) was added and the
10 mixture was stirred vigorously for 15 min. The organics were washed with sat. aq. NaHCO₃ (50 mL), passed through a hydrophobic frit and concentrated under vacuum to leave a pale brown solid. The solid was suspended in Et₂O (50 mL) and filtered, washing with Et₂O (25 mL), to leave a white solid (1.48 g, 46%). The ethereal washings were concentrated under vacuum and the
15 residue suspended in Et₂O (10 mL), filtered, washed with Et₂O (2 × 2 mL), to leave a white solid (330 mg, 10%). The solids were combined (1.81 g, 56%).
¹H NMR (400 MHz, CDCl₃): 1.23 (6H, d), 2.50 (1H, sept), 6.65 (1H, dd), 6.80 (1H, d), 7.29 (1H, ddd), 7.77 (1H, br s), 8.01 (1H, d).

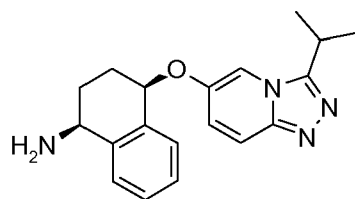
f. 6-Fluoro-3-isopropyl-[1,2,4]triazolo[4,3-a]pyridine (Intermediate
20 1f)



To a solution of Intermediate 1e (1.81 g, 9.18 mmol), triphenylphosphine (4.83 g, 18.4 mmol) and triethylamine (5.12 mL, 36.7 mmol) in THF (25 mL) at 0°C, hexachloroethane (4.36 g, 18.4 mmol) was
25 added in 2 portions at a 1 min intervals. The resulting pale brown solution was

allowed to warm to RT then stirred for 2 h. The resulting yellow suspension was filtered, washing with THF (2 × 25 mL). The combined organics were purified using SCX-2 cartridge (washed with DCM-MeOH (1:1, 100 mL) and MeOH (50 mL) and then the product was eluted with 2M NH₃ in MeOH) to give a pale yellow solid (1.60 g, 97%, contaminated with ~2.5% Ph₃P=O). ¹H NMR (400 MHz, CDCl₃): 1.53 (6H, d), 3.32 (1H, sept), 7.15 (1H, ddd), 7.75 (1H, ddd), 7.84 (1H, m).

g. (1S,4R)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-cis-1,2,3,4-tetrahydro-naphthalen-1-ylamine (Intermediate 1g)



Intermediate 1d (634 mg, 3.88 mmol) was added portionwise to a suspension of sodium hydride (60% in mineral oil, 466 mg, 11.65 mmol) in dry DMF (5 mL) and the mixture stirred at RT for 20 min. Intermediate 1f (535 mg, 2.99 mmol) was then added portionwise and the mixture heated at 60°C for 4 h. The reaction was cooled, quenched with water and extracted with EtOAc (3 x). The combined organic extracts were washed with brine and dried (Na₂SO₄), evaporated and purified by SCX-2 eluting with MeOH then 2M NH₃ in MeOH, to afford the *title compound* (274 mg, 79%). LCMS (Method 1): Rt 1.76 min, m/z 180 [MH⁺].

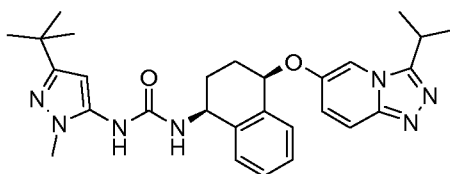
h. 1-(5-tert-Butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Example 1)

A solution of Intermediate 1g (87 mg, 0.27mmol), DIPEA (318 μL, 1.86 mmol) and [5-tert-butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-yl]-

carbamic acid 2,2,2-trichloro-ethyl ester (for reference procedure see WO2001004115; 260mg, 0.62 mmol) in DMF (5 mL) was heated at 60°C for 2 h. After cooling, the solution was passed through a SCX-2 cartridge, eluting with MeOH then 2M NH₃ in MeOH, to afford the crude *title compound*.

- 5 Further purification by HPLC (55-98% H₂O in MeCN (0.1% NH₃)) gave the *title compound* as a colourless powder (35 mg, 9.5%). LCMS (Method 5): Rt 4.46 min, m/z 594 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.21 (9H, s), 1.31-1.35 (6H, dd, J 5.8), 1.76-1.93 (3H, m), 2.01-2.08 (2H, m), 3.47-3.57 (1H, m), 3.75 (3H, s), 4.75-4.81 (1H, m), 5.48 (1H, t, J 3.9), 6.26 (1H, s), 6.98-7.05
10 (3H, m), 7.09-7.13 (1H, m), 7.09-7.13 (6H, m), 7.62-7.65 (1H, d, J 9.98).

Example 2



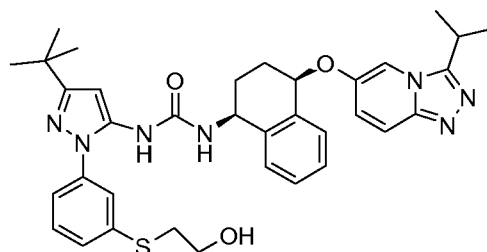
- 15 **1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea**

- Diisopropylethylamine (54 μL, 0.31 mmol) was added to a solution of Intermediate 1g (100 mg, 0.31 mmol) and (5-tert-butyl-2-methyl-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (for reference procedure see
20 US2004/192653; 102 mg, 0.31 mmol) in 1,4-dioxane (3.0 mL). The reaction was heated to 100°C for 18 h. After cooling, the mixture was partitioned between EtOAc (50 mL) and water (50 mL). The aqueous layer was extracted into EtOAc (3 x) and the combined organic layers were washed with brine, dried (MgSO₄) and concentrated *in vacuo*. Purification by FCC, using 0-10%
25 [2M NH₃ in MeOH] in DCM, followed by HPLC (10-98% MeCN in H₂O, 0.1% formic acid) afforded the *title compound* (63 mg, 0.13 mmol, 41%).

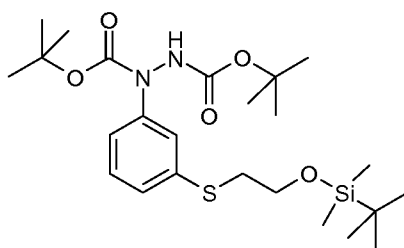
LCMS (Method 5: Rt 3.71 mins, m/z 502 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): 1.24 (9H, s), 1.41-1.44 (3H, d, J 6.9), 1.45-1.48 (3H, d, J 6.9), 1.90-2.00 (1H, m), 2.04-2.17 (2H, m), 2.22-2.30 (1H, m), 3.18-3.29 (1H, sp, J 6.9), 3.72 (3H, s), 5.08-5.15 (1H, td, J 8.8, 5.2), 5.16-5.21 (1H, t, J 3.8), 5.45-5.55 (1H, br d, J 7.4), 6.02 (1H, s), 6.60-6.68 (1H, br s), 6.99-7.04 (1H, dd, J 9.9, 2.1), 7.24-7.28 (2H, m), 7.30-7.36 (1H, m), 7.36-7.44 (2H, m), 7.56-7.60 (1H, d, J 9.9).

Example 3

1-**{5-tert-Butyl-2-[3-(2-hydroxyethylsulfanyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea**



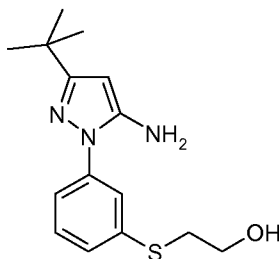
a. **Di-tert-butyl 1-3-[(2-{[tert-butyl(dimethyl)silyl]oxy}ethyl)sulfanyl]phenyl}hydrazine-1,2-dicarboxylate (Intermediate 3a)**



A mixture of 3-bromothiophenol (1.00 g, 5.29 mmol), bromoethoxydimethylsilyl ether (1.36 mL, 6.35 mmol) and potassium carbonate (1.46 g, 10.58 mmol) in acetone (15 mL) was stirred at RT overnight. The mixture was filtered, evaporated, the residue dried under vacuum, and then dissolved in dry THF (15 mL). nBuLi (1.6M in hexanes, 4.5

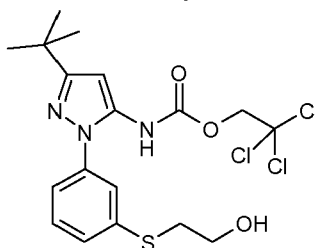
mL, 7.28 mmol) was added dropwise at -78°C and stirred for 10 min. Di-tert-butyl azodicarboxylate (1.54 g, 6.68 mmol) was added in one portion at -78°C and stirred for 20 min. The mixture was then allowed to warm to RT over 2 h. The mixture was partitioned between saturated ammonium chloride (15 mL)
5 solution and ethyl acetate (3 x 15mL). The combined organic extracts were washed with brine (20 mL), dried (Na₂SO₄) and concentrated *in vacuo*. The residue was purified by FCC, using 0-20% ethyl acetate in pentane, affording the *title compound* as a pale yellow oil (1.68 g, 64%). ¹H NMR (400 MHz, CDCl₃): 0.04 (6H, s), 0.84 (9H, s), 1.48 (18H, m), 3.04 (2H, t), 3.79 (2H, t),
10 7.14-7.24 (2H, m), 7.42 (1H, s).

**b. 2-[3-(5-Amino-3-tert-butyl-pyrazol-1-yl)phenylsulfanyl]-ethanol.
(Intermediate 3b)**



15 A mixture of Intermediate 3a (1.68 g, 3.37 mmol), pivaloyl acetonitrile (0.42 g, 3.37 mmol) and concentrated HCl solution (1.7 mL) in ethanol (10 mL) was heated under reflux for 3 h. After cooling, the pH was adjusted to *ca.* 7 (using aqueous saturated NaHCO₃) and the mixture partitioned between water (20 mL) and EtOAc (3 x 20 mL). The combined organic extracts were
20 washed with brine (20mL), dried (Na₂SO₄) and concentrated *in vacuo*. The residue was purified by FCC, eluting with 20-80% EtOAc in pentane, affording the *title compound* as a pale yellow oil (458 mg, 47%). LCMS (Method 1): Rt 2.35 min, m/z 292 [MH⁺].

c. **{5-tert-Butyl-2-[3-(2-hydroxy-ethylsulfanyl)-phenyl]-2H-pyrazol-3-yl}-carbamic acid 2,2,2-trichloro-ethyl ester. (Intermediate 3c)**



Trichloroethyl chloroformate (0.1 mL, 0.78 mmol) was added to a solution of Intermediate 3b (176 mg, 0.60 mmol) and DIPEA (0.31 mL, 1.81 mmol) in THF (10 mL) and the mixture stirred for 3 h. The mixture was then partitioned between water (15 mL) and EtOAc (3 x 20 mL) and the combined organic extracts dried (Na₂SO₄) and concentrated *in vacuo*. The residue was triturated (cyclohexane) and filtered to give the *title compound* as a yellow solid (280 mg, 100%). LCMS (Method 1): Rt 3.93 min, m/z 466/468 [MH⁺]

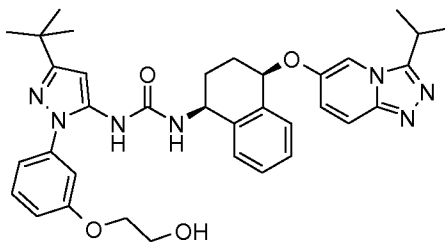
d. **1-{5-tert-Butyl-2-[3-(2-hydroxy-ethylsulfanyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea. (Example 3)**

A solution of Intermediate 1g (100 mg, 0.31 mmol) in DMF (2 mL) with DIPEA (165 µL, 0.97 mmol) and Intermediate 3c (145 mg, 0.31 mmol) was heated at 60°C for 2 h. After cooling, the mixture was loaded on to a SCX-2 cartridge, eluting with MeOH then 2M NH₃ in MeOH, to afford the crude product. Further purification by FCC, eluting with 0-10% [2M NH₃ in MeOH] in DCM, followed by HPLC (elution with 30-95% MeCN in H₂O (0.1% HCO₂H)) gave the *title compound* as a colourless powder (45 mg). LCMS (Method 5): Rt 4.22 min, m/z 640 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): 1.33 (9H, s), 1.42-1.47 (6H, m), 1.89-1.97 (1H, m), 2.04-2.13 (2H, m), 2.21-2.28 (1H, m), 3.09 (2H, m), 3.24 (1H, m), 3.73 (2H, m), 5.08 (1H, m), 5.19 (1H, m), 5.78 (1H, m), 6.38 (1H, s), 6.92 (1H, br s), 7.01 (1H, dd, J 1.92, 9.77), 7.24-7.34 (6H, m), 7.40-7.43 (2H, m), 7.54-7.75 (2H, m).

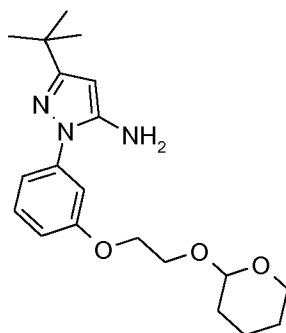
Example 4

1-{5-tert-Butyl-2-[3-(2-hydroxy-ethoxy)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea

5



a. 5-tert-Butyl-2-{3-[2-(tetrahydro-pyran-2-yloxy)-ethoxy]-phenyl}-2H-pyrazol-3-ylamine (Intermediate 4a)



10

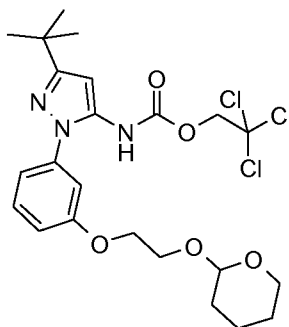
DIAD (847 μ L, 4.32 mmol) was added slowly to a solution of 3-(5-amino-3-tert-butyl-1H-pyrazol-1-yl)phenol (For reference procedure see US2006/35922; 500 mg, 2.16 mmol), 2-(tetrahydro-pyran-2-yloxy)-ethanol (439 μ L, 3.25 mmol) and triphenylphosphine (1.13 g, 4.32 mmol) in THF (10.0 mL) and stirred for 72 h. The reaction mixture was partitioned between EtOAc (75 mL) and H₂O (75 mL) and the aqueous layer extracted with EtOAc (3 x). The combined organic layers were dried (MgSO₄), filtered and evaporated *in vacuo*. Purification by FCC, using 5-60% EtOAc in cyclohexane, gave semi-pure *title compound* (1.26 g). This was used in the next reaction without further purification. LCMS (Method 4): Rt 2.77, m/z

20

360 [MH⁺].

b. (5-tert-Butyl-2-{3-[2-(tetrahydro-pyran-2-yloxy)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 4b)

5

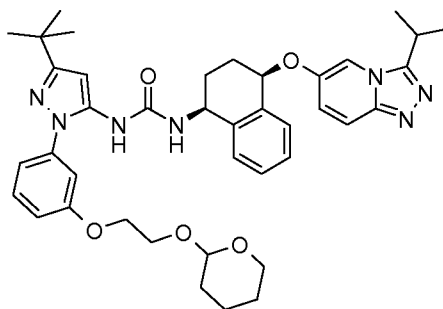


The *title compound* was prepared starting from 2,2,2-trichloroethylchloroformate and Intermediate 4a by using an analogous procedure to that described for Example 3 step c. LCMS (Method 4): Rt 3.85, m/z 536 [MH⁺].

10

c. 1-(5-tert-Butyl-2-{3-[2-(tetrahydro-pyran-2-yloxy)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Intermediate 4c)

15



The *title compound* was prepared starting from Intermediate 4b and Intermediate 1g by using an analogous procedure to that described for Example 1 step h. LCMS (Method 1): Rt 3.63 mins, m/z = 708 [MH⁺].

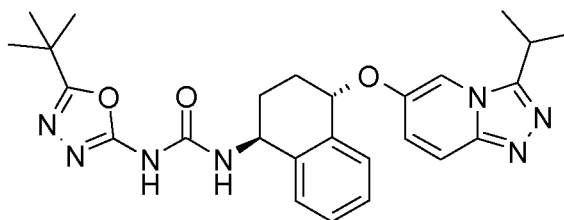
20

d. 1-{5-tert-Butyl-2-[3-(2-hydroxy-ethoxy)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Example 4)

Pyridinium para-toluene sulfonate (44.0 mg, 0.17 mmol) was added to
5 Intermediate 4c (124 mg, 0.17 mmol) in MeOH (3.0 mL). After 2 h, further
pyridinium para-toluene sulfonate (100 mg, 0.39 mmol) was added and the
reaction stirred for 12 h. The reaction was then heated to 55°C for 2 h, then
cooled and the solvent volume reduced to approximately 1/3 of its volume *in*
vacuo. The residue was partitioned between EtOAc (50 mL) and saturated
10 NaHCO₃ (50 mL). The aqueous layer was extracted into EtOAc (3 x), then the
combined organic layers washed with brine, dried (MgSO₄) and evaporated *in*
vacuo. The product was purified by FCC, using 0-10% MeOH in DCM, then
further purified by HPLC (C18 X-select column, 10-98% MeCN in H₂O, 0.1%
formic acid) to give the *title compound* (50.0 mg, 0.08 mmol, 47%). LCMS
15 (Method 5): Rt 4.04 mins, m/z 624 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): 1.30
(9H, s), 1.40-1.44 (3H, d, J 6.9 Hz), 1.44-1.47 (3H, d, J 6.9 Hz), 1.84-1.98
(1H, m), 2.00-2.10 (2H, m), 2.18-2.26 (1H, m), 3.16-3.26 (1H, sp, J 6.9 Hz),
3.87-3.92 (2H, m), 4.03-4.07 (2H, m), 5.01-5.09 (1H, td, J 8.9, 5.3 Hz), 5.14-
5.17 (1H, t, J 4.0 Hz), 5.47-5.52 (1H, br d, J 8.7 Hz), 6.29 (1H, s) 6.60 (1H, br
20 s), 6.80-6.84 (1H, m), 6.96-7.00 (1H, dd, J 9.9, 2.1 Hz), 7.07-7.11 (2H, m),
7.23-7.30 (5H, m), 7.38-7.40 (1H, d, J 1.6 Hz), 7.53-7.57 (1H, d, J 9.9 Hz).

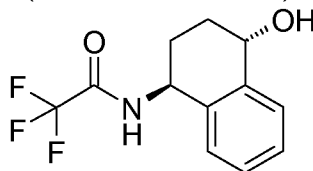
Example 5

1-(5-tert-Butyl-[1,3,4]oxadiazol-2-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



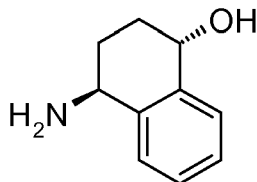
5

a. 2,2,2-Trifluoro-N-((1S,4S)-4-hydroxy-1,2,3,4-tetrahydro-naphthalen-1-yl)-acetamide (Intermediate 5a)



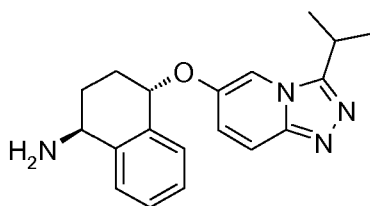
Argon was bubbled through a solution of Intermediate 1b (8.00 g, 31.1 mmol) and [N-[(1S,2S)-2-(amino-κN)-1,2-diphenylethyl]-4-methylbenzenesulfonamidato-κN]chloro[(1,2,3,4,5,6-η)-1-methyl-4-(1-methylethyl)benzene]-ruthenium (Strem Chemicals Inc.; 0.06 g, 0.93 mmol) in dry DMF (100 mL) for 10 min. A premixed combination of formic acid (2.4 mL, 62.2 mmol) and Et₃N (8.60 mL, 62.2 mmol) was added and the mixture stirred at 50°C for 24 h. The mixture was cooled to room temperature and concentrated to ~25 mL. Water (70 mL) was added and the resulting precipitate filtered, and washed with DCM (3 × 30 mL) and diethyl ether (30 mL) to leave a solid (4.75 g). The filtrate was decanted to leave a dark solid. Subsequent purification by FCC using 0-30% EtOAc in cyclohexane gave a solid. This was combined with the first obtained solid to give a beige solid (5.93 g, 74%). ¹H NMR (400 MHz, d₆-DMSO): 1.60-1.83 (2H, m), 2.06-2.17 (2H, m), 4.60 (1H, m), 5.08 (1H, m), 5.28 (1H, d), 7.07 (1H, m), 7.25 (1H, ddd), 7.28 (1H, ddd), 7.50 (1H, dd), 9.78 (1H, d).

b. (1S,4S)-4-Amino-1,2,3,4-tetrahydro-naphthalen-1-ol
(Intermediate 5b)



5 To a grey solution of Intermediate 5a (5.55 g, 21.4 mmol) in MeOH (50 mL), NaOH (1.28 g, 32.1 mmol) in water (15 mL) was added and the mixture stirred at room temperature for 3 days. NaOH (1.28 g, 32.1 mmol) was further added and the brown solution was stirred for 5 h. The solution was applied directly to an SCX-2 column, washing with MeOH and eluting with 2M NH₃
10 in MeOH, and concentrated under vacuum to leave a grey solid. The solid was suspended in DCM (50 mL) with sonication, then filtered and dried under vacuum to leave a pale grey solid (2.93 g, 84%). ¹H NMR (400 MHz, d₆-DMSO): 1.41-1.64 (2H, m), 2.02-2.13 (2H, m), 3.82 (1H, dd), 4.55 (1H, dd), 5.08 (1H, br s), 7.13-7.22 (2H, m), 7.35-7.49 (2H, m).

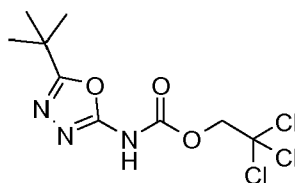
15 c. (1S,4S)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-ylamine (Intermediate 5c)



To a suspension of sodium hydride (60% in mineral oil, 1.07 g, 26.8
20 mmol) in dry DMF (20 mL) at room temperature under nitrogen, Intermediate 5b (1.89 g, 11.6 mmol) was added portionwise over 2 min and the resulting brown solution was stirred for 20 min. Intermediate 1f (1.60 g, 8.93 mmol) was added and the solution stirred at 60°C for 2 h. The dark brown solution

was cooled to room temperature and concentrated under vacuum. The residue was purified by SCX-2, washing with MeOH (200 mL) and eluting with 2M NH₃ in MeOH, to leave a dark brown foam (3.21 g). Further purification by FCC, using 2-10% [2M NH₃ in MeOH] in DCM, gave a brown foam (2.11 g, 76%). ¹H NMR (400 MHz, d₆-DMSO): 1.37 (3H, d), 1.39 (3H, d), 1.59 (1H, m), 1.91 (1H, m), 2.11 (1H, m), 2.33 (1H, m), 3.58 (1H, sept), 3.96 (1H, dd), 5.55 (1H, dd), 7.18-7.37 (4H, m), 7.51 (1H, d), 7.68 (1H, d), 8.20 (1H, d).

d. (5-tert-Butyl-[1,3,4]oxadiazol-2-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 5d)



To a suspension of 5-tert-butyl-[1,3,4]oxadiazol-2-ylamine (Atlantic, 141 mg, 1.00 mmol) and Et₃N (279 μL, 2.00 mmol) in MeCN (2 mL), 2,2,2-trichloroethyl chloroformate (207 μL, 1.50 mmol) was added in 4 portions over 1 min at RT (CARE: exotherm to ~40°C). The resulting suspension was stirred for 1 h. The suspension was filtered, washing the solid with MeCN (3 mL), and concentrated to leave a yellow-brown paste. Purification by FCC, using 0-2.5% MeOH in DCM, gave a buff foam (232 mg, 73%). ¹H NMR (400 MHz, CDCl₃): 1.42 (9H, s), 4.86 (2H, s).

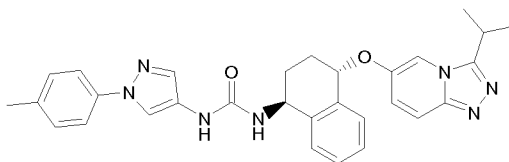
e. 1-(5-tert-Butyl-[1,3,4]oxadiazol-2-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Example 5)

A solution of Intermediate 5d (83.1 mg, 0.263 mmol), Intermediate 5c (80.6 mg, 0.250 mmol) and DIPEA (54.4 μL, 0.313 mmol) in DMF (2 mL) was stirred at 125°C for 45 min. After cooling, the mixture was concentrated *in vacuo* to give a brown oil. This was suspended in water (5 mL) and

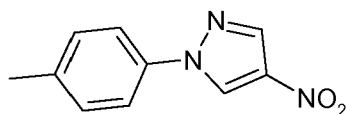
extracted with DCM (2×5 mL). The combined organics were passed through a hydrophobic frit and concentrated under vacuum to leave a brown oil. Purification by FCC, using 0-8% MeOH in EtOAc, followed by trituration (diethyl ether) afforded a buff solid (99.6 mg). Further purification by HPLC (10-98% MeCN in H_2O , 0.1% HCO_2H) gave the title compound as a flocculent white solid (25.9 mg, 21%). LCMS (Method 5): Rt 3.77 min, m/z 490 $[MH^+]$. ^1H NMR (400 MHz, $CDCl_3$): 1.39 (9H, s), 1.52 (3H, d), 1.55 (3H, d), 2.00 (1H, m), 2.21-2.36 (2H, m), 2.43 (1H, m), 3.32 (1H, sept), 5.28-5.34 (2H, m), 7.12 (1H, dd), 7.30-7.38 (3H, m), 7.47-7.50 (2H, m), 7.73 (1H, d), 8.35 (1H, br s), 8.49 (1H, br d).

Example 6

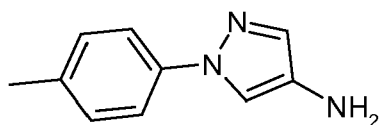
1-[(1S,4S)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(1-*p*-tolyl-1H-pyrazol-4-yl)-urea



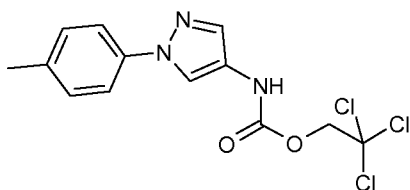
a. 4-Nitro-1-*p*-tolyl-1H-pyrazole (Intermediate 6a)



To 4-tolylboronic acid (544 mg, 4.00 mmol), 4-nitropyrazole (226 mg, 2.00 mmol), copper (II) acetate (545 mg, 3.00 mmol) and 4Å sieves (1.5 g) in DCM (15 mL) was added pyridine (0.32 mL, 4 mmol) at RT and stirred for 5 h. The mixture was filtered through Celite, washing with DCM, then evaporated to dryness. The residue was purified by FCC, eluting with 0-30% ethyl acetate in cyclohexane, to give the *title compound* as a white solid (126 mg, 31%). LCMS (Method 3): Rt 3.93 min, m/z 204.1 $[MH^+]$.

b. 4-Amino-1-*p*-tolyl-1H-pyrazole (Intermediate 6b)

Intermediate 6a (212 mg, 1.04 mmol) was dissolved in ethanol (20 mL) then hydrogenated over 10% palladium on carbon for 4 h under hydrogen atmosphere. The mixture was then filtered through Celite, washing with ethanol, and evaporated to dryness. The residue was purified by FCC, eluting with 0-10% MeOH in DCM, to give the *title compound* as a pale brown solid (154 mg, 86%). LCMS (Method 3): Rt 1.92 min, m/z 174.1 [MH⁺].

c. (1-*p*-Tolyl-1H-pyrazol-4-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 6c)

Intermediate 6b (150 mg, 0.87 mmol) dissolved in DCM (10 mL) was cooled using an ice bath, and then treated sequentially with triethylamine (0.18 mL, 1.30 mmol) and trichloroethyl chloroformate (0.15 mL, 1.08 mmol). The mixture was stirred with cooling for 45 min, then evaporated to dryness. Residue was purified by FCC, eluting with 0-30% ethyl acetate in cyclohexane, to give the *title compound* as a beige solid (286 mg, 95%). LCMS (Method 3): Rt 4.25 min, m/z 348/350/352 [MH⁺].

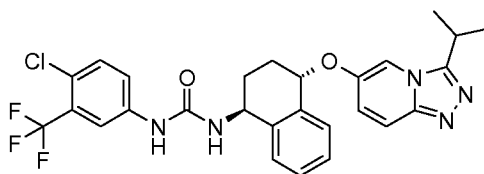
d. 1-[(1S,4S)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(1-*p*-tolyl-1H-pyrazol-4-yl)-urea (Example 6)

A solution of Intermediate 6c (65.0 mg, 0.19 mmol), Intermediate 5c (50.0 mg, 0.155 mmol) and DIPEA (0.127 mL, 0.8 mmol) in DMF (1 mL) was

heated at 110°C for 75 min and 50°C for 64 h. After cooling, the mixture was concentrated to dryness and the residue purified by FCC, eluting with 0-10% MeOH in DCM, to give the impure product (63 mg). Further purification by HPLC (Method 6) gave the *title compound* as a white solid (45 mg, 56%).

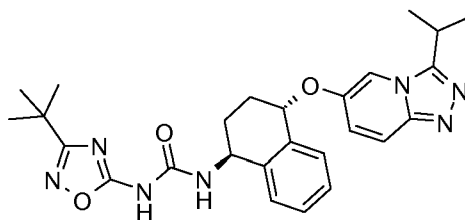
- 5 LCMS (Method 5): Rt 4.06 min, m/z 522.1 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.36-1.41 (6H, m), 1.76-1.85 (1H, m), 1.98-2.08 (1H, m), 2.13-2.28 (2H, m), 2.33 (3H, s), 3.59 (1H, quintet, J 6.8), 4.96-5.03 (1H, m), 5.62 (1H, t, J 4.6), 6.74 (1H, d, J 8.5), 7.24 (1H, dd, J 9.9, 2.1), 7.26-7.46 (6H, m), 7.62-7.66 (2H, m), 7.68 (1H, s), 7.70 (1H, dd, J 9.9, 0.8), 8.24 (1H, br d), 8.26 (1H, s), 8.31 (1H, s).
- 10

Example 7



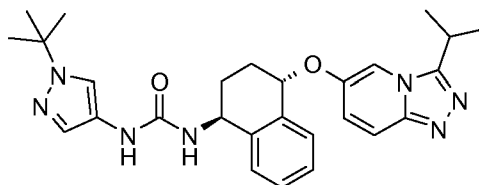
- 1-(4-Chloro-3-trifluoromethyl-phenyl)-3-[(1S,4S)-4-(3-isopropyl-
15 [1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-
urea**

- The *title compound* was prepared starting from 4-chloro-3-(trifluoromethyl)aniline (Aldrich) by using analogous procedures to those described for Example 5. LCMS (Method 5): Rt 4.72 min, m/z 544 [MH⁺]; ¹H
20 NMR (400 MHz, d₆-DMSO): 1.38 (3H, d), 1.40 (3H, d), 1.83 (1H, m), 2.04 (1H, m), 2.21 (2H, m), 3.58 (1H, sept), 5.00 (1H, m), 5.62 (1H, m), 6.84 (1H, d), 7.24 (1H, dd), 7.30-7.41 (3H, m), 7.44 (1H, d), 7.56 (1H, d), 7.58 (1H, d), 7.70 (1H, d), 8.13 (1H, m), 8.24 (1H, d), 8.83 (1H, s).

Example 8

5 **1-(3-tert-Butyl-[1,2,4]oxadiazol-5-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea**

The *title compound* was prepared starting from 3-tert-butyl-1,2,4-oxadiazol-5-amine (Enamine) using analogous procedures to those described for Example 5. LCMS (Method 5): Rt 4.12 min, m/z 490 [MH⁺]; ¹H NMR (400 MHz, CDCl₃): 1.25 (9H, s), 1.50 (3H, d), 1.54 (3H, d), 1.99 (1H, m),
10 2.22-2.34 (2H, m), 2.52 (1H, m), 3.29 (1H, sept), 5.27 (1H, ddd), 5.36 (1H, dd), 7.16 (1H, dd), 7.32-7.41 (3H, m), 7.49 (1H, d), 7.52 (1H, d), 7.75 (1H, dd), 8.64 (1H, d), 8.76 (1H, s).

Example 9

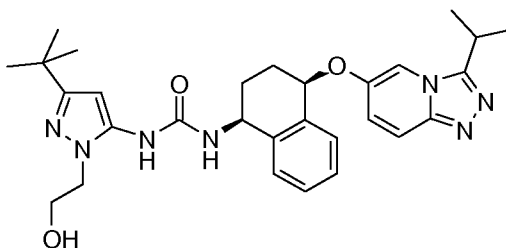
15 **1-(1-tert-Butyl-1H-pyrazol-4-yl)-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea**

The *title compound* was prepared starting from 1-tert-butyl-1H-pyrazol-
20 4-amine (Enamine) using analogous procedures to those described for Example 5. LCMS (Method 5): Rt 3.50 min, m/z 488 [MH⁺]; ¹H NMR (400 MHz, CDCl₃): 1.46 (3H, d), 1.49 (3H, d), 1.56 (9H, s), 1.89 (1H, m), 2.10-2.27 (2H, m), 2.38 (1H, m), 3.28 (1H, sept), 5.22 (1H, ddd), 5.28 (1H, dd),

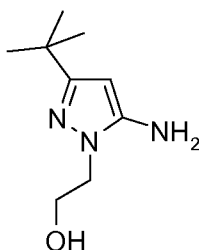
5.49 (1H, br s), 6.63 (1H, br s), 7.14 (1H, dd), 7.26-7.36 (3H, m), 7.39 (1H, d), 7.45 (1H, d), 7.48 (1H, m), 7.60 (1H, d), 7.71 (1H, s).

Example 10

1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea



a. 2-(5-Amino-3-tert-butyl-pyrazol-1-yl)-ethanol (Intermediate 10a)

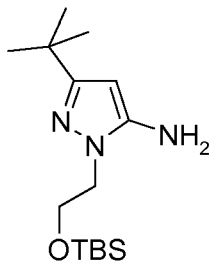


10

A solution of 4,4-dimethyl-3-oxo-pentanenitrile (5.00 g, 40.0 mmol), concentrated HCl (0.1 mL) and 2-hydrazino ethanol (2.98 mL, 44.0 mmol) in ethanol (40 mL) was refluxed for 20 h. The reaction mixture was then concentrated *in vacuo*. The resulting oily solid was washed with cyclohexane (30 mL), and dissolved in MeOH (5 mL) and H₂O (5 mL) and lyophilised to give the *title compound* as a white powder (7.13 g, 97%). LCMS (Method 3): Rt 0.43 min, m/z 184 [MH⁺].

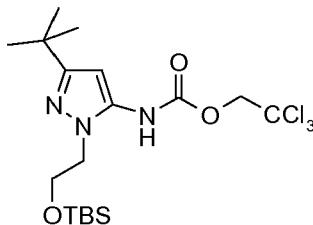
20

b. 5-tert-Butyl-2-[2-(tert-butyl-dimethyl-silanyloxy)-ethyl]-2H-pyrazol-3-ylamine (Intermediate 10b)



5 A solution of Intermediate 10a (1.00 g, 5.46 mmol), tert-butyl-dimethyl-chlorosilane (823 mg, 5.46 mmol) and imidazole (774 mg, 11.38 mmol) in DMF (9 mL) was stirred at RT under a nitrogen atmosphere for 18 h. Additional tert-butyl-dimethyl-chlorosilane (823 mg, 5.46 mmol) and imidazole (774 mg, 11.38 mmol) were added to the reaction mixture and
10 stirred for 6 h. The reaction mixture was diluted with NH₄Cl saturated aqueous solution (10 mL) and DCM (10 mL). The layers were separated and aqueous layer was extracted with DCM (3 × 10 mL). The combined organic layers were dried (MgSO₄), filtered, concentrated *in vacuo* and purified by FCC, using 0-50% EtOAc in cyclohexane, to give the *title compound* (1.15 g,
15 70%). LCMS (Method 3): Rt 3.06, 3.23 min, m/z 298 [MH⁺].

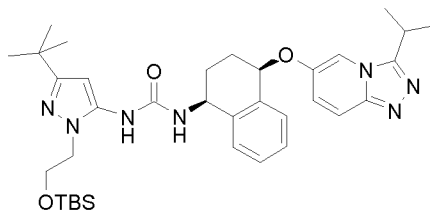
c. {5-tert-Butyl-2-[2-(tert-butyl-dimethyl-silanyloxy)-ethyl]-2H-pyrazol-3-yl}-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 10c)



20 To a solution of Intermediate 10b (1.14 g, 3.85 mmol) and Et₃N (0.80 mL, 5.77 mmol) in THF (38 mL), 2,2,2-trichloro chloroformate (583 μL, 4.23 mmol) was added dropwise at 0°C and then warmed to RT over 1 h. The

reaction mixture was left to stand for a further 18 h. The mixture was diluted with NH_4Cl saturated aqueous solution (10 mL) and DCM (10 mL). The layers were separated and aqueous layer was extracted with DCM (3×10 mL). The combined organic layers were dried (MgSO_4), filtered, concentrated *in vacuo* and purified three times by FCC, using 0-30% EtOAc in cyclohexane, to give the *title compound* as a yellow oil (354 mg, 19%). $R_f = 0.6$ (50% EtOAc in cyclohexane); ^1H NMR (300 MHz, CDCl_3): 0.02 (s, 6H), 0.81 (s, 9H), 1.23 (s, 9H), 3.88 (t, $J = 4.5$ Hz, 2H), 4.15 (t, $J = 4.5$ Hz, 2H), 4.77 (s, 2H), 6.16 (s, 1H), 8.30 (br s, 1H).

d. 1-{5-tert-Butyl-2-[2-(tert-butyl-dimethyl-silanyloxy)-ethyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Intermediate 10d)

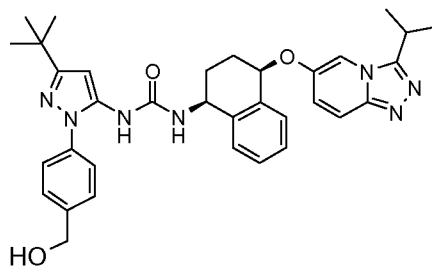


A solution of Intermediate 10c (176 mg, 0.37 mmol), Intermediate 1g (100 mg, 0.31 mmol) and DIPEA (0.16 mL, 0.93 mmol) in THF (2 mL) was heated at 60°C for 19 h. The reaction mixture was diluted with H_2O (5 mL) and DCM (5 mL). The layers were separated and aqueous layer was extracted with DCM (3×5 mL). The combined organic layers were dried (MgSO_4), filtered, concentrated *in vacuo* and then purified by FCC, using 0-5% [2M NH_3 in MeOH] in DCM, to give the *title compound* as a white powder (108 mg, 19%). $R_f = 0.4$ (5% [2M NH_3 in MeOH] in DCM); LCMS (Method 3): R_t 4.27 min, m/z 646 $[\text{MH}^+]$.

e.1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl [1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-

naphthalen-1-yl]-urea (Example 10)

To a solution of Intermediate 10d (100 mg, 0.15 mmol) in THF (2 mL), TBAF (1M in THF, 0.23 mL, 0.23 mmol) was added at RT and stirred for 10 min. The reaction mixture was diluted with H₂O (5 mL) and DCM (5 mL).
5 The layers were separated and aqueous layer was extracted with DCM (3 × 5 mL). The combined organic layers were dried (MgSO₄), filtered, concentrated *in vacuo* and then purified by FCC using 0-5% [2M NH₃ in MeOH] in DCM). The residue was washed with water and purified by HPLC (30%-100% MeCN in H₂O, 0.1% formic acid) to give the *title compound* as a white powder (47
10 mg, 57%). R_f = 0.2 (5% [2M NH₃ in MeOH] in DCM) LCMS (Method 5): R_t 3.59 min, m/z 532 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): ¹H NMR (300 MHz, CDCl₃): 1.25 (s, 9H), 1.43 (d, *J* = 6.9 Hz, 3H), 1.46 (d, *J* = 6.9 Hz, 3H), 1.92-2.30 (m, 4H), 3.25 (p, *J* = 6.9 Hz, 1H), 3.95 (t, *J* = 4.7 Hz, 2H), 4.15 (dd, *J* = 5.3, 3.5 Hz, 2H), 5.09-5.16 (m, 1H), 5.92 (d, *J* = 8.0 Hz, 1H), 6.12 (s, 1H),
15 6.92 (dd, *J* = 9.8, 1.9 Hz, 1H), 7.22-7.27 (m, 2H), 7.33 (td, *J* = 5.8, 3.0 Hz, 1H), 7.40 (s, 1H), 7.43 (br s, 2H), 7.47 (d, *J* = 7.8 Hz, 1H), 7.70 (s, 1H).

Example 11

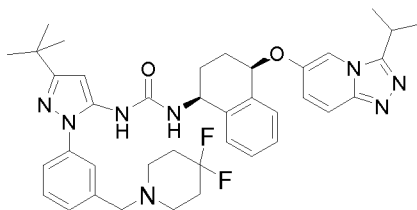
20 **1-[5-tert-Butyl-2-(4-hydroxymethyl-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea**

The *title compound* was prepared starting from [4-(5-Amino-3-tert-butyl-1H-pyrazol-1-yl)phenyl]methanol (for reference procedure see

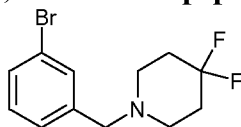
WO2011070368) using analogous procedures to those described in Example 3. LCMS (Method 5): Rt 4.01 min, m/z 594.2 [MH⁺]; ¹H NMR (400 MHz, CDCl₃): 1.30 (9H, s), 1.37-1.40 (3H, d, J 6.9 Hz), 1.40-1.43 (3H, d, J 6.9 Hz), 1.84-1.96 (1H, m), 2.00-2.10 (2H, m), 2.16-2.25 (1H, m), 3.17-3.24 (1H, sp, J 6.9 Hz), 4.60 (2H, s), 5.01-5.09 (1H, td, J 9.0, 5.6 Hz), 5.14-5.19 (1H, t, J 3.9 Hz), 5.70-5.78 (1H, br s), 6.32 (1H, s), 6.86 (1H, br s), 6.95 (1H, dd, J 9.8, 2.0 Hz), 7.23-7.31 (5H, m), 7.39-7.46 (4H, m).

Example 12

1-{5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



a. 1-(3-Bromo-benzyl)-4,4-difluoro-piperidine (Intermediate 12a)

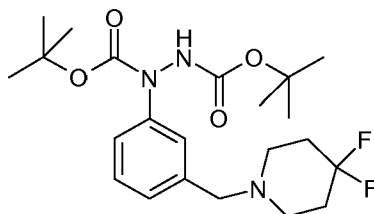


15

A mixture of 3-bromobenzyl bromide (3.43 g, 13.73 mmol), 4,4-difluoro-piperidine hydrochloride (2.20 g, 13.97 mmol) and potassium carbonate (4.82 g, 34.86 mmol) in acetonitrile (50 mL) was stirred at RT for 16 h. The mixture was filtered and evaporated and the residue partitioned between water (30 mL) and EtOAc (3 x 30 mL). The combined organic extracts were washed with water (2 x 50 mL) and dried (Na₂SO₄). The solvent was evaporated to give the *title compound* as a colourless oil (3.96 g, 99%). LCMS (Method 1): Rt 1.89 min, m/z 290 / 292 [MH⁺].

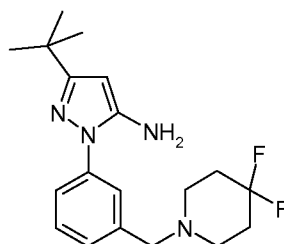
b. Di-tert-butyl 1-{3-[(4,4-difluoropiperidin-1-

yl)methyl|phenyl}hydrazine-1,2-dicarboxylate (Intermediate 12b)



n-Butyllithium (1.6 M in hexanes, 4.5 mL, 7.28 mmol) was added dropwise to a stirred solution of Intermediate 12a (1.98 g, 6.82 mmol) in dry THF (15 mL) at -78°C under nitrogen. The mixture was stirred at -78°C for 10 min, then di-tert-butyl azodicarboxylate (1.73 g, 7.51 mmol) was added in one portion. The mixture was stirred at -78°C for 20 min, then allowed to warm to RT over 20 min. The mixture was then partitioned between saturated ammonium chloride solution (15 mL) and ethyl acetate (3 x 20 mL). The combined organic extracts were washed with brine (20 mL) and dried (Na₂SO₄). The solvent was evaporated and the residue purified by FCC, eluting with 0-100% EtOAc in pentane, to give the *title compound* as a pale yellow oil (1.30 g, 43%). LCMS (Method 1): Rt 2.54 min, m/z 442 [MH⁺].

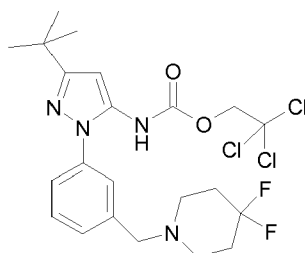
15 **c. 5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-**
pyrazol-3-ylamine. (Intermediate 12c)



A mixture of Intermediate 12b (1.30 g, 2.94 mmol), pivaloyl
20 acetonitrile (0.37 g, 2.94 mmol) and concentrated HCl (1.5 mL) in ethanol (10
mL) was heated under reflux for 3 h. The cooled mixture was taken to *ca.* pH
7 with aqueous saturated NaHCO₃ and the mixture partitioned between water

(15 mL) and EtOAc (3 x 15 mL). The combined organic extracts were washed with brine (20 mL) and dried (Na₂SO₄). The solvent was evaporated and the residue purified by FCC, eluting with 0-100% EtOAc in pentane, to give the *title compound* as a pale yellow solid (450 mg, 43%). LCMS (Method 1): Rt 1.93 min, m/z 349 [MH⁺].

d. {5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-pyrazol-3-yl}-carbamic acid 2,2,2-trichloro-ethyl ester. (Intermediate 12d)



2,2,2-Trichloroethyl chloroformate (0.077 mL, 0.57 mmol) was added to a solution of Intermediate 12c (200 mg, 0.57 mmol) and DIPEA (0.31 mL, 1.81 mmol) in THF (5 mL) and the mixture stirred for 3 h. The mixture was then partitioned between water (10 mL) and EtOAc (3 x 15 mL) and the combined organic extracts dried (Na₂SO₄). The solvent was evaporated and the residue triturated under pentane and filtered to give the *title compound* as a yellow solid (215 mg, 72%). LCMS (Method 1): Rt 2.89 min, m/z 523 / 525 [MH⁺]

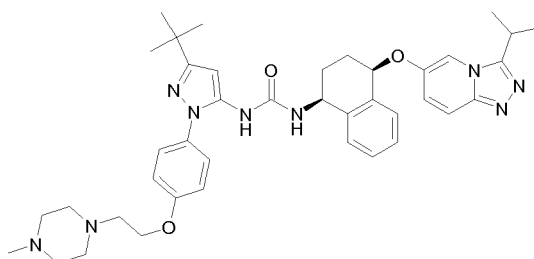
e. 1-{5-tert-Butyl-2-[3-(4,4-difluoro-piperidin-1-ylmethyl)-phenyl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea. (Example 12)

The *title compound* was prepared using Intermediate 12d and Intermediate 1g in an analogous procedure to that described in Example 1 step h. LCMS (Method 5): Rt 2.52 min, m/z 697 [MH⁺]; ¹H NMR (300 MHz, CDCl₃): 1.33 (9H, s), 1.48 (6H, dd, J 7.0, 13.0 Hz), 1.90-2.15 (8H, m), 2.24-2.31 (1H, m), 2.56 (4H, br s), 3.21-3.31 (1H, m), 3.59 (2H, br s), 5.06-5.13

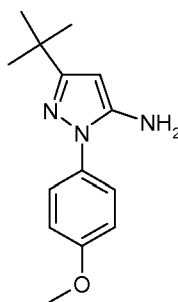
(1H, m), 5.18-5.21 (1H, m), 5.34 (1H, br s), 6.30 (1H, br s), 6.36 (1 H, br s), 7.03-7.06 (1H, m), 7.29 (4H, br s), 7.39-7.47 (3H, m), 7.53 (1H, br s), 7.62-7.65 (1H, m).

Example 13

5 **1-(5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea, formic acid salt**



10 **a. 5-tert-Butyl-2-(4-methoxy-phenyl)-2H-pyrazol-3-ylamine (Intermediate 13a)**

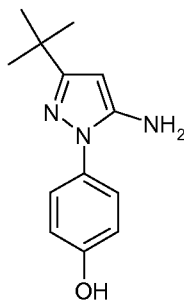


15 4,4-Dimethyl-3-oxo-pentanenitrile (14.28 g, 114 mmol) and 4-methoxyphenyl hydrazine (19.89 g, 114 mmol) were dissolved in a mixture of absolute ethanol (170 mL) and glacial acetic acid (5.0 mL) then heated to reflux for 3 h, before allowing to standing overnight at RT. The resulting red/brown solid was filtered off and the filtrate was then diluted with water (500 mL), and basified with 880 ammonia solution until the pH = 5. This aqueous solution was extracted into diethyl ether (3 x). The combined
20 organics were dried (MgSO₄) and evaporated in *vacuo* to a brown oil.

Trituration (pentane) gave the *title compound* as a light purple/brown solid (23.07 g, 94.1 mmol, 82%). LCMS (method 1): Rt 2.87 min, m/z 246/247 [MH⁺].

b. 4-(5-Amino-3-tert-butyl-pyrazol-1-yl)-phenol (Intermediate 13b)

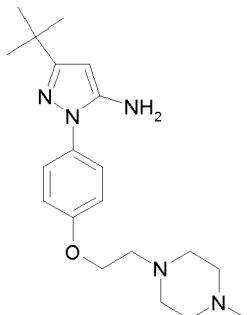
5



Intermediate 13a (10.0 g, 40.8 mmol) was dissolved in DCM (80.0 mL) and aluminium trichloride (28.0 g, 204.0 mmol) was added portionwise. The reaction was heated to reflux for 4 h. Additional aluminium trichloride (28.0
10 g, 204.0 mmol) was added portionwise and the reaction heated at reflux overnight. After cooling, the mixture was carefully added portionwise to saturated aqueous NaHCO₃ (300 mL). The mixture was extracted with ethyl acetate (300 mL) and separated. The aqueous layer was filtered under *vacuo* and acidified with 1N HCl until pH = 7. This aqueous layer was then re-
15 extracted into ethyl acetate, and the organic extracts were dried (MgSO₄) and evaporated *in vacuo*. Purification by FCC, using 0-40% EtOAc in DCM, gave the *title compound* (5.0 g, 21.6 mmol, 53%). LCMS (method 1): Rt 2.77 min, m/z 232/233 [MH⁺].

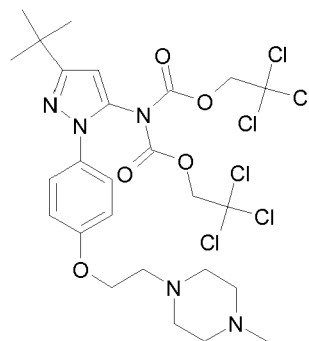
20

c. **5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-ylamine (Intermediate 13c)**



- 5 To a solution of Intermediate 13b (1.15 g, 5.0 mmol), 2-(4-methyl-piperazin-1-yl)-ethanol (864 mg, 6.0 mmol) and triphenylphosphine (2.62 g, 10.0 mmol) in THF (10 mL) was added diisopropyl azodicarboxylate (2.0 g, 10.0 mmol) dropwise and stirred for 75 min. The mixture was diluted with diethyl ether (50 mL) and extracted with 10% aqueous citric acid soln (2 x).
- 10 The combined aqueous layers were basified with solid potassium carbonate until pH = 9. The aqueous layer was then extracted with ethyl acetate (3 x). The combined ethyl acetate layers were washed with brine, dried (NaSO₄) and evaporated *in vacuo*. Purification by FCC using 0-12% [9:1 MeOH/880 ammonia] in DCM. The resulting product was crystallised (diethyl ether) to
- 15 give the *title compound* (270 mg, 0.756 mmol, 15%). LCMS (Method 1): Rt 2.31, 1.72 min, m/z 358/359 [MH⁺].

d. (5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-N,N-bis-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 13d)



5

Trichloroethylchloroformate (144 mg, 0.68 mmol) was added dropwise to a solution of Intermediate 13c (115 mg, 0.34 mmol) and diisopropylethylamine (129 mg, 1.0 mmol) in THF (4 mL) and stirred for 2 h. This mixture was diluted with ethyl acetate (25 mL) and washed with water, brine and dried (MgSO₄) and evaporated *in vacuo* to give the *title compound* (240 mg, 0.34 mmol, 100%). LCMS (method 1): Rt 3.02 min, m/z 708 [MH⁺].

e. 1-(5-tert-Butyl-2-{4-[2-(4-methyl-piperazin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea, formic acid salt (Example 13)

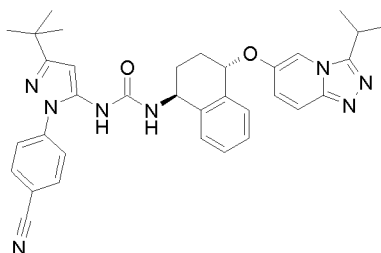
Intermediate 1g (95 mg, 0.295 mmol) and Intermediate 13d (175 mg, 0.33 mmol) in a mixture of DMF (0.50 mL) and diisopropylethylamine (110 mg, 0.85 mmol) were heated to 60°C for 3 h. The solution was loaded onto an SCX-2 cartridge, washing with MeOH and eluting with 2M NH₃ in MeOH. The resulting residue was purified by HPLC (C18 X-select column, 10-30% MeCN in H₂O, 0.1% formic acid) to give the *title compound* (15 mg, 6.4%). LCMS (Method 5): Rt 3.34 mins, m/z = 706.4 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): 1.34 (9H, s), 1.48 (6H, dd, J 7.0, 16.4 Hz), 1.90-2.30 (4H, m), 2.40

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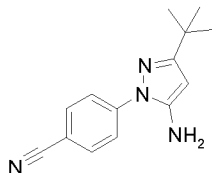
(3H, s), 2.75 (8H, br s), 2.91 (2H, t, J 5.3 Hz), 3.28 (1H, m), 4.11 (2H, t, J 5.3 Hz), 5.10 (1H, m), 5.20 (1H, t, J 4.0 Hz), 6.16 (1H, br d), 6.39 (1H, s), 6.89 (2H, d, J 9.0 Hz), 7.04 (1H, dd, J 2.1, 10.0 Hz), 7.18 (1H, br s), 7.25-7.34 (2H, m), 7.36-7.40 (3H, m), 7.47 (1H, m), 7.60 (1H, d, J 10.1 Hz), 8.14 (1H, br s).

5 **Example 14**

1-[5-tert-Butyl-2-(4-cyano-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea

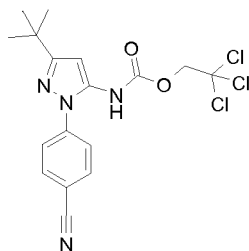


10 **a. 4-(5-Amino-3-tert-butyl-pyrazol-1-yl)-benzonitrile (Intermediate 14a)**



A cream suspension of 4-cyanophenylhydrazine hydrochloride (1.70 g, 10.0 mmol) and 4,4-dimethyl-3-oxopentanenitrile (1.31 g, 10.5 mmol) in EtOH (25 mL) was stirred at reflux for 4 h, then at RT for 64 h, and again at reflux for 24 h. The solution was cooled to RT, concentrated *in vacuo*, and partitioned between water (50 mL) and EtOAc (75 mL). The organics were washed with brine (50 mL), dried (Na₂SO₄), filtered and concentrated *in vacuo* to leave an orange solid (2.28 g, 95%). LCMS (Method 3): Rt 3.45 min, m/z 241 [MH⁺].

b. [5-tert-Butyl-2-(4-cyano-phenyl)-2H-pyrazol-3-yl]-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 14b)



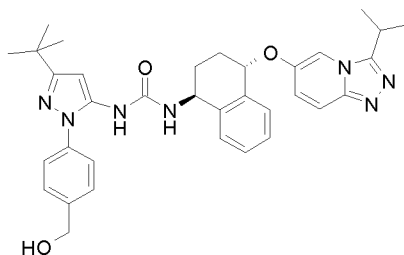
To a suspension of Intermediate 14a (2.28 g, 9.49 mmol) in EtOAc (25 mL) and aq. NaOH solution (1M, 23.7 mL, 23.7 mmol) was added 2,2,2-trichloroethyl chloroformate (1.57 mL, 11.4 mmol) dropwise over 2 min. A precipitate formed which redissolved after 15 min, then the orange solution was stirred at RT for 90 min. 2,2,2-Trichloroethyl chloroformate (0.391 mL, 2.85 mmol) was added and the orange mixture stirred at RT for 16 h. The layers were separated and the aqueous extracted with EtOAc (25 mL). The combined organics were washed with brine (25 mL), dried (Na₂SO₄), filtered and concentrated *in vacuo* to leave an orange-red oil. Recrystallisation from cyclohexane gave an off-white solid (3.12 g, 79%). LCMS (Method 3): Rt 4.46 min, m/z 415, 417 [MH⁺].

c. 1-[5-tert-Butyl-2-(4-cyano-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea. (Example 14)

A solution of Intermediate 14b (61.6 mg, 0.148 mmol), Intermediate 5c (43.4 mg, 0.135 mmol) and DIPEA (0.029 mL, 0.169 mmol) in dioxane-DMF (3:1, 2.0 mL) was stirred at 60°C for 18 h. Water (3 mL) was added, then the mixture extracted with DCM-MeOH (9:1, 2 × 3 mL). The combined organics were passed through a hydrophobic frit and concentrated *in vacuo* to leave an orange oil. FCC, using 2-8% MeOH in DCM, gave the *title compound* as a white solid after freeze-drying (35.0 mg, 44%). LCMS (Method 5): Rt 4.46 min, m/z 589 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.28 (9H, s), 1.37 (3H,

d, J 7.1), 1.39 (3H, d, J 7.1), 1.75 (1H, m), 2.01 (1H, m), 2.09-2.22 (2H, m), 3.57 (1H, sept, J 6.9), 4.88 (1H, m), 5.58 (1H, t, J 4.5), 6.38 (1H, s), 7.06 (1H, d, J 8.2), 7.23 (1H, dd, J 9.9, 2.2), 7.27 (1H, d, J 7.3), 7.29-7.38 (2H, m), 7.42 (1H, d, J 7.5), 7.69 (1H, dd, J 9.9, 0.9), 7.75 (2H, d, J 8.9), 7.96 (2H, d, J 8.7),
5 8.21 (2H, s).

Example 15



**1-[5-tert-Butyl-2-(4-hydroxymethyl-phenyl)-2H-pyrazol-3-yl]-3-
[(1S,4S)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-
10 tetrahydro-naphthalen-1-yl]-urea**

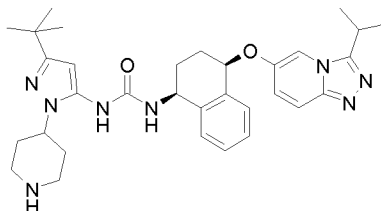
The *title compound* was prepared starting from [4-(5-amino-3-tert-butyl-1H-pyrazol-1-yl)phenyl]methanol (for reference procedure see WO2011070368) using analogous procedures to those described in Example 5.
LCMS (Method 5): Rt 4.01 min, m/z 594.2 [MH⁺]. ¹H NMR (400 MHz, d₆-
15 DMSO): 1.27 (9H, s), 1.37 (3H, d, J 7.2), 1.38 (3H, d, J 7.2), 1.74 (1H, m), 2.01 (1H, m), 2.11-2.16 (2H, m), 3.56 (1H, m), 4.55 (2H, d, J 3.1), 4.89 (1H, m), 5.29 (1H, s), 5.57 (1H, t, J 3.9), 6.33 (1H, s), 7.04 (1H, d, J 8.1), 7.22 (1H, dd, J 9.9, 2.1), 7.35-7.44 (8H, m), 7.68 (1H, m), 8.02 (1H, s), 8.21 (1H, d, J 2.0).

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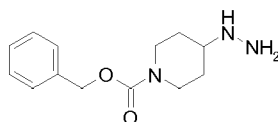
Example 16

1-(5-tert-Butyl-2-piperidin-4-yl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea



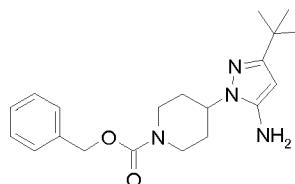
5

a. 4-Hydrazino-piperidine-1-carboxylic acid benzyl ester (Intermediate 16a)



A solution of 1-CBZ-4-piperidone (2.92 g, 12.5 mmol) and hydrazine hydrate (2.01 mL, 18.8 mmol) in MeOH (25 mL) was stirred at 50°C for 30 min, then cooled to RT and NaBH₄ (1.18 g, 31.3 mmol) added (CARE: gas evolution and exotherm to ~45°C). The solution was stirred at RT for 30 min, then 50°C for 18 h. The cooled solution was concentrated *in vacuo*, suspended in water (25 mL) and extracted with DCM (2 × 25 mL). The combined organics were passed through a hydrophobic frit and concentrated *in vacuo* to leave a clear oil. FCC, using 0-10% [2H NH₃ in MeOH] in DCM, gave the *title compound* as a clear oil (1.80 g, 58%). LCMS (Method 3): Rt 2.03 min, m/z 250 [MH⁺].

b. 4-(5-Amino-3-tert-butyl-pyrazol-1-yl)-piperidine-1-carboxylic acid benzyl ester (Intermediate 16b)

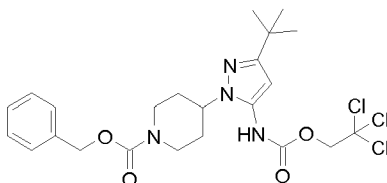


A yellow solution of Intermediate 16a (1.80 g, 7.22 mmol), 4,4-

20

dimethyl-3-oxopentanenitrile (1.08 g, 8.66 mmol) and HCl (4M in dioxane, 2.70 mL, 10.8 mmol) in EtOH (25 mL) was stirred at reflux for 4 h. The cooled solution was applied to an SCX-2 cartridge (50 g), washed with MeOH (100 mL). The product was eluted with 2M NH₃ in MeOH (100 mL);
5 concentration *in vacuo* left a yellow oil (772 mg). FCC, using 0-5% MeOH in DCM, gave the *title compound* as a yellow gum (550 mg, 21%). LCMS (Method 3): Rt 2.88 min, m/z 357 [MH⁺].

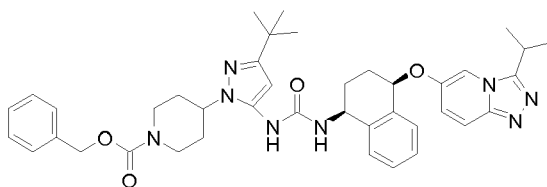
c. 4-[3-tert-Butyl-5-(2,2,2-trichloro-ethoxycarbonylamino)-pyrazol-1-yl]-piperidine-1-carboxylic acid benzyl ester (Intermediate 16c)



10

To a solution of Intermediate 16b (550 mg, 1.54 mmol) in aqueous NaOH solution (1M, 3.85 mL, 3.85 mmol) and EtOAc (5 mL) at RT was added 2,2,2-trichloroethyl chloroformate (0.32 mL, 2.31 mmol) over 2 min, then the mixture stirred vigorously for 30 min. The aqueous layer was extracted with
15 EtOAc (10 mL), then the combined organics washed with brine (10 mL), dried (MgSO₄), filtered and concentrated *in vacuo* to leave a yellow-brown oil. FCC, using 0-30% EtOAc in cyclohexane, gave the *title compound* as a white foam (337 mg, 41%). LCMS (Method 3): Rt 4.81 min, m/z 531, 533 [MH⁺].

d. 4-(3-tert-Butyl-5-{3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-ureido}-pyrazol-1-yl)-piperidine-1-carboxylic acid benzyl ester (Intermediate 16d)



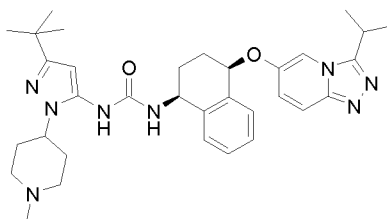
20

A brown solution of Intermediate 16c (337 mg, 0.634 mmol), Intermediate 1g (195 mg, 0.603 mmol) and DIPEA (0.131 mL, 0.754 mmol) in

DMF (5 mL) was stirred at 100°C for 90 min. The cooled solution was concentrated *in vacuo*, suspended in water (5 mL) and extracted with DCM (2 × 5 mL). The combined organics was passed through a hydrophobic frit and concentrated *in vacuo* to leave a brown gum. FCC, using 4.5% MeOH in DCM, gave the *title compound* as a yellow-brown oil (364 mg, 86%). LCMS (Method 3): Rt 3.96 min, m/z 705 [MH⁺].

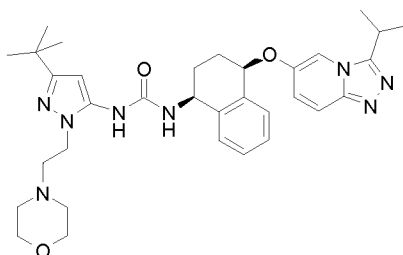
e. 1-(5-tert-Butyl-2-piperidin-4-yl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo-[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Example 16)

10 A suspension of Intermediate 16d (165 mg, 0.234 mmol), Pd/C (10%, 16 mg) and 2M NH₃ in MeOH (0.117 mL, 0.234 mmol) in EtOH (5 mL) under N₂ was evacuated and purged with H₂ twice, then stirred at rt for 8 h. The suspension was filtered through Celite, then the filter-cake washed with EtOH (10 mL). The combined organics were concentrated *in vacuo* to ~0.5 mL volume, then
15 applied to an SCX-2 cartridge (5 g) and washed with MeOH (5 mL). The product was eluted with 2M NH₃ in MeOH (25 mL); concentration *in vacuo* left a pale yellow solid that was triturated with diethyl ether (10 mL) to leave a buff solid (121 mg). Half of this material was purified by HPLC (XBridge C18, 25-98% MeCN in H₂O, 0.1% NH₄OH) to give the *title compound* as a
20 white solid after freeze-drying (20.0 mg, 15%). LCMS (Method 5): Rt 3.16 min, m/z 571 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.16 (9H, s), 1.33 (3H, d, J 6.8), 1.35 (3H, d, J 6.8), 1.68 (2H, m), 1.79 (2H, m), 1.91 (2H, m), 2.09 (2H, m), 2.47 (2H, m), 2.98 (2H, d, J 12.3), 3.50 (1H, sept, J 6.8), 3.92 (1H, m), 4.82 (1H, m), 5.51 (1H, t, J 4.5), 5.97 (1H, s), 6.88 (1H, d, J 8.6), 7.14
25 (1H, dd, J 9.9, 2.1), 7.26 (1H, m), 7.31-7.38 (3H, m), 7.65 (1H, dd, J 9.8, 0.8), 8.07 (1H, br s), 8.18 (1H, d, J 2.0).

Example 17

1-[5-tert-Butyl-2-(1-methyl-piperidin-4-yl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea

A mixture of Example 16 (half crude material, assume 64.8 mg, 0.114 mmol) and formaldehyde (37% in water, 0.092 mL, 1.14 mmol) in DCM (2 mL) was stirred at RT for 10 min, then AcOH (0.013 mL, 0.227 mmol) and NaBH(OAc)₃ (48.1 mg, 0.227 mmol) were added sequentially, and the solution stirred at RT for 3 h. The solution was concentrated *in vacuo* to ~0.5 mL volume, applied to an SCX-2 cartridge (2 g) and washed with MeOH (15 mL). The product was eluted with 2M NH₃ in MeOH (10 mL); concentration *in vacuo* left a pale yellow solid (82.6 mg). HPLC (XBridge C18, 30-98% MeCN in H₂O, 0.1% NH₄OH) gave the *title compound* as a white solid after freeze-drying (30.8 mg, 46%). LCMS (Method 5): Rt 3.18 min, m/z 585 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.21 (9H, s), 1.38 (H, d, J 6.8), 1.40 (3H, d, J 6.8), 1.75 (2H, t, J 12.2), 1.91-2.04 (6H, m), 2.07-2.17 (2H, m), 2.18 (3H, s), 2.87 (2H, d, J 10.6), 3.58 (1H, sept, J 6.8), 3.88 (1H, m), 4.88 (1H, m), 5.56 (1H, t, J 4.7), 6.02 (1H, s), 6.89 (1H, d, J 8.6), 7.19 (1H, dd, J 9.8, 2.1), 7.31 (1H, m), 7.36-7.43 (3H, m), 7.70 (1H, d, J 9.8), 8.06 (1H, s), 8.22 (1H, d, J 2.0).

Example 18

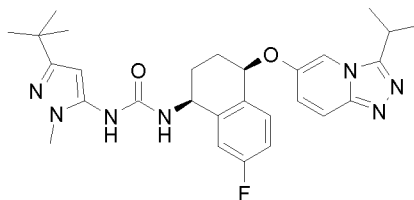
1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea

To a stirred solution of Example 10 (136 mg, 0.26 mmol) and Et₃N (0.11 mL, 0.77 mmol) in DCM (2.5 mL) was added mesyl chloride (31 μL, 0.31 mmol) at 0°C under N₂. After 15 min, the reaction mixture was warmed to RT. After 15 min, H₂O (5 mL) and DCM (5 mL) were added. The layers were separated and aqueous layer was extracted with DCM. The combined organics were dried, filtered, concentrated *in vacuo*. The resulting residue was dissolved in THF (2.5 mL), then DIPEA (49 μL, 0.28 mmol) and morpholine (67 μL, 0.77 mmol) added sequentially. The resulting mixture was heated at reflux for 21 h. The reaction mixture was cooled to RT, then H₂O (5 mL) and DCM (5 mL) were added. The layers were separated and aqueous extracted with DCM (3 × 5 mL). The combined organics were dried (MgSO₄), filtered and concentrated *in vacuo*. The residue was purified by FCC, using 0-10% [2M NH₃ in MeOH] in DCM, and then prep HPLC (Gemini C18 column, 20%-98% MeCN in H₂O, 0.1% HCO₂H, 20 min) to give the *title compound* as a white powder after freeze-drying (64 mg, 41%). LCMS (Method 5): Rt 3.21 min, m/z 601 [MH⁺]. ¹H NMR (400 MHz, CDCl₃): 1.22 (9H, s), 1.47 (3H, d, J 6.9), 1.50 (3H, d, J 6.9), 2.00-2.12 (3H, m), 2.25-2.31 (1H, m), 2.53-2.56 (4H, m), 2.68-2.70 (2H, m), 3.28 (1H, m), 3.80 (4H, t, J 4.7), 4.16 (2H, t, J 4.7), 5.12-5.15 (1H, m), 5.20 (1H, d, J 4.2), 5.46 (1H, d, J 8.8), 5.89 (1H, s), 7.09 (1H, dd), 7.27-7.30 (2H, m), 7.36-7.40 (1H, m), 7.45 (1H, d, J 2.0), 7.47 (1H,

d, J 7.9), 7.67 (1H, dd, J 9.9, 0.8), 9.43 (1H, s).

Example 19

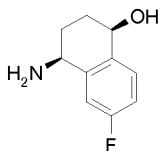
1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-7-fluoro-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-



5 **naphthalen-1-yl]-urea**

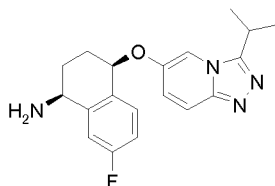
a. **(1R,4S)-4-Amino-6-fluoro-1,2,3,4-tetrahydro-naphthalen-1-ol**

(Intermediate 19a)



To a solution of 2,2,2-trifluoro-N-((1S,4R)-7-fluoro-4-hydroxy-1,2,3,4-tetrahydro-naphthalen-1-yl)-acetamide (synthesised in an analogous manner to that described in WO 2009/048474) (2.31 g, 8.34 mmol) in MeOH (22.5 mL) was added a solution of sodium hydroxide (0.834 g, 20.8 mmol) in water (15 mL) and the mixture was stirred at RT for 65 h. The mixture was concentrated *in vacuo*, then applied to an SCX-2 cartridge (50 g), washing with methanol then eluting basic components with 0.2 – 1 M ammonia in methanol. Product containing fractions were combined and concentrated *in vacuo*. The residue was purified by FCC, using 0-10% [2M NH₃ in MeOH] in DCM, to give the *title compound* (1.29 g, 86%). ¹H NMR (300 MHz, d₆-DMSO): 1.60-2.15 (6H, m), 3.62-3.71 (1H, m), 4.49 (1H, t, J 4.7), 5.15 (1H, br s), 6.98 (1H, dt, J 8.6, 2.8), 7.28 (1H, dd, J 10.7, 2.8), 7.36 (1H, dd, J 8.6, 6.2).

b. (1S,4R)-7-Fluoro-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-ylamine (Intermediate 19b)



Intermediate 19a (837 mg, 4.62 mmol) was dissolved in dry DMF (15 mL) under Ar then NaH (60% in mineral oil, 556 mg, 13.9 mmol) was added, and the mixture stirred for 15 min. Intermediate 1f (893 mg, 4.99 mmol) was added, and the reaction heated at 60°C for 2 h. The reaction was cooled, quenched by addition of water and extracted with DCM (4 × 30 mL). The combined organic layers were washed with brine, dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by FCC, eluting with 0-20% [2M NH₃ in MeOH] in DCM, to give the *title compound* (429 mg, 27%). LCMS (Method 3): Rt 1.96, m/z 363 [MNa⁺].

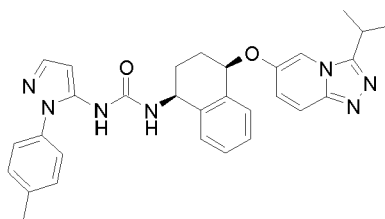
c. 1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-7-fluoro-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Example 19)

Intermediate 19b (85.0 mg, 0.250 mmol) and (5-tert-butyl-2-methyl-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (US2004/192653, 99 mg, 0.300 mmol) were dissolved in 1,4-dioxane (3 mL) and DIPEA (70 µL, 0.400 mmol). The reaction was heated at reflux for 1.75 h, then more (5-tert-butyl-2-methyl-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (35 mg, 0.100 mmol) and DIPEA (3 drops) were added. After a further 4 h the mixture was concentrated *in vacuo*. The residue was purified by FCC, using 0-15% MeOH in DCM, to give impure product (82 mg). Further purification twice by HPLC (C18 X-select column, 40-98% MeCN in H₂O, 0.1% HCO₂H) gave the *title compound* as a white powder after freeze-drying (44 mg, 34%).

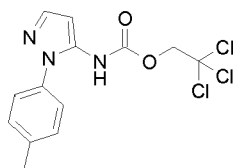
LCMS (Method 5): Rt 3.83 min, m/z 520.1 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.21 (9H, s), 1.35-1.43 (6H, m), 1.85-2.25 (4H, m), 3.51-3.62 (4H, m), 4.80-4.91 (1H, m), 5.50-5.57 (1H, m), 6.02 (1H, s), 7.09 (1H, d, J 8.8), 7.11-7.17 (2H, m), 7.20 (1H, dd, J 9.6, 2.2), 7.44-7.50 (1H, m), 7.69 (1H, d, J 9.6), 8.22 (1H, br d), 8.40 (1H, s).

Example 20

1-[(1S,4R)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(2-p-tolyl-2H-pyrazol-3-yl)-urea



10 **a. (2-p-Tolyl-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 20a)**

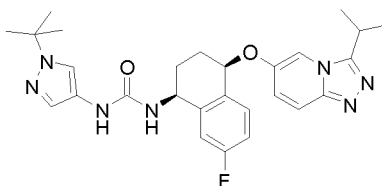


NaOH (107 mg, 2.67 mmol) was added to a stirred solution of 2-p-tolyl-2H-pyrazol-3-ylamine (For reference procedure see WO2009/150614, 346 mg, 2.00 mmol) in water (1 mL) and EtOAc (4 mL). The mixture was cooled to 0°C and 2,2,2-trichloroethyl chloroformate (385 µL, 2.80 mmol) added. Stirring was continued for 30 min at 0°C and then for 2 h at RT. The mixture was partitioned between water and EtOAc. The organic phase was washed with brine and concentrated to dryness *in vacuo* to give the *title compound* as an orange residue. LCMS (Method 3): Rt 3.90 min, m/z 348, 350 [MH⁺].

b. 1-[(1S,4R)-4-(3-Isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-3-(2-p-tolyl-2H-pyrazol-3-yl)-urea
(Example 20)

A mixture of Intermediate 1g (50.0 mg, 0.16 mmol), Intermediate 20a
5 (54.0 mg, 0.16 mmol) and DIPEA (54.0 μ L, 0.31 mmol) in DMF (2.5 mL) was
heated to 100°C for 1 h. After cooling, the mixture was partitioned between
EtOAc and water, and then extracted into EtOAc (3 x). The combined organic
extracts were washed with sat. aq. NaHCO₃ solution, brine, and evaporated *in*
vacuo. The residue was purified by FCC, using 0-10% [2M NH₃ in MeOH] in
10 DCM, to give a beige solid (30 mg). Further purification by HPLC (5-98%
MeCN in H₂O, 0.1% HCO₂H) gave the *title compound* as a white solid after
freeze-drying (17 mg, 20%). LCMS (Method 5): Rt 3.68 min, m/z 522 [MH⁺].
¹H NMR (400 MHz, d₆-DMSO): 1.35-1.40 (6H, m), 1.81-1.98 (2H, m), 2.02-
2.15 (2H, m), 2.37 (3H, s), 3.57 (1H, sept, J 6.6), 4.83 (1H, m), 5.52 (1H, t, J
15 4.2), 6.40 (1H, d, J 1.8), 7.16 (1H, dd, J 9.6, 2.2), 7.21-7.42 (8H, m), 7.51 (1H,
d, J 1.8), 7.67 (1H, d, J 9.6), 8.20 (1H, m), 8.29 (1H, m), 8.45 (1H, br s).

Example 21



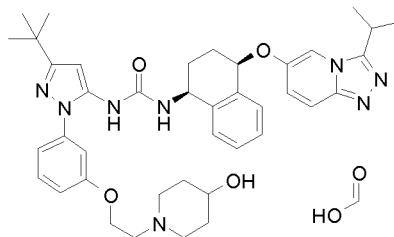
**1-(1-tert-Butyl-1H-pyrazol-4-yl)-3-[(1S,4R)-7-fluoro-4-(3-isopropyl-
20 [1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-
urea**

The *title compound* was prepared starting from 1-tert-butyl-1H-pyrazol-
4-amine (Enamine) and Intermediate 19b using analogous procedures to those
described for Example 5. LCMS (Method 5): Rt 3.65 min, m/z 506.2 [MH⁺].
25 ¹H NMR (400 MHz, d₆-DMSO): 1.36-1.42 (6H, m), 1.49 (9H, s), 1.84-2.25
(4H, m), 3.57 (1H, sept, J 7.0), 4.80-4.89 (1H, m), 5.50-5.55 (1H, m), 6.72

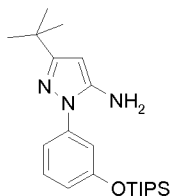
(1H, d, J 8.8), 7.09-7.21 (3H, m), 7.37 (1H, d, J 0.8), 7.43-7.49 (1H, m), 7.69 (1H, d), 7.77 (1H, d), 8.14 (1H, s), 8.21 (1H, d).

Example 22

1-(5-tert-Butyl-2-{3-[2-(4-hydroxy-piperidin-1-yl)-ethoxy]-phenyl}-
5 2H-pyrazol-3-yl)-3-[(1*S*,4*R*)-4-(3-isopropyl-[1,2,4]triazolo[4,3-*a*]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea formate salt



a. 5-tert-Butyl-2-(3-triisopropylsilanyloxy-phenyl)-2H-pyrazol-3-
ylamine (Intermediate 22a)



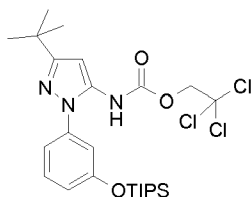
10

15

20

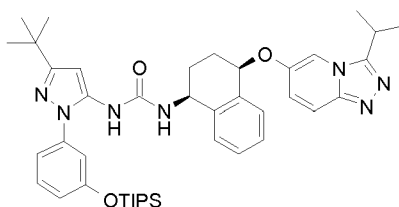
Triisopropylsilylchloride (1.02 mL, 3.96 mmol) was added to a solution of 3-(5-amino-3-tert-butyl-pyrazol-1-yl)-phenol (915 mg, 3.96 mmol) and imidazole (646 mg, 9.50 mmol) in DMF (15 mL) at 0°C. The reaction was stirred at RT over the weekend then partitioned between EtOAc and water. The aqueous layer was then extracted with EtOAc (3 ×). The combined organic layers were washed with brine, dried (MgSO₄), filtered and evaporated *in vacuo*. The residue was purified by FCC, using 0-40% EtOAc in cyclohexane, to give the *title compound* (1.53 g, 99%). LCMS (Method 4): Rt 4.78 min, m/z 388 [MH⁺].

b. [5-tert-Butyl-2-(3-triisopropylsilanyloxy-phenyl)-2H-pyrazol-3-yl]-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 22b)



2,2,2-Trichloroethylchloroformate (1.09 mL, 7.92 mmol) was added to
 5 a solution of Intermediate 22a (1.53 g, 3.96 mmol) and DIPEA (2.75 mL, 15.8
 mmol) in THF (40 mL) at 0°C. The reaction was stirred at RT for 3 h then
 partitioned between EtOAc and water. The aqueous layer was then extracted
 with EtOAc (3 ×). The combined organic layers were washed with brine, dried
 (MgSO₄), filtered and evaporated *in vacuo*. The residue was purified by FCC,
 10 using 0-50% EtOAc in cyclohexane, to give the *title compound* (2.22 g, 99%).
 LCMS (Method 4): Rt 5.55 min, m/z 560, 562 [MH⁺].

c. 1-[5-tert-Butyl-2-(3-triisopropylsilanyloxy-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Intermediate 22c)

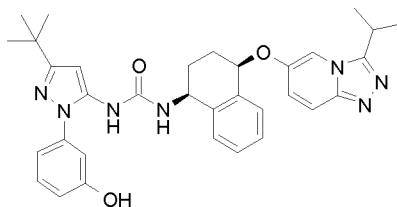


15

Intermediate 22b (390 mg, 0.69 mmol) was added to a solution of
 Intermediate 1g (223 mg, 0.69 mmol) and DIPEA (240 μL, 1.38 mmol) in 1,4-
 dioxane (6.0 mL). The reaction was heated to 60°C for 3 h and heated at 45°C
 overnight. The reaction was cooled and partitioned between EtOAc and water.
 20 The aqueous layer was then extracted with EtOAc (3 ×). The combined
 organic layers were washed with brine, dried (MgSO₄), filtered and
 evaporated *in vacuo*. The residue was purified by FCC, using 0-10% MeOH in
 DCM, to give the *title compound* (258 mg, 50%). LCMS (Method 2): Rt 4.93

min, m/z 736 [MH⁺].

d. 1-[5-tert-Butyl-2-(3-hydroxy-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Intermediate 22d)



5

TBAF (1M in THF, 350 μ L, 0.35 mmol) was added to a solution of Intermediate 22c (258 mg, 0.35 mmol) in THF (5.0 mL) at 0°C. The reaction was stirred for 1 h then partitioned between EtOAc and water. The aqueous layer was then extracted with EtOAc (3 $\times$). The combined organic layers were washed with brine, dried (MgSO₄), filtered and evaporated *in vacuo*. The residue was purified by FCC, using 0-10% MeOH in DCM, to give the *title compound* as an off-white solid (150 mg, 75%). LCMS (Method 1): Rt 4.11 min, m/z 580 [MH⁺]. ¹H NMR (400 MHz, d₄-MeOD): 1.30 (9H, s), 1.42 (3H, d, J 6.9), 1.45 (3H, d, J 6.9), 1.88-2.16 (3H, m), 2.20-2.30 (1H, m), 3.51 (1H, sept, J 6.9), 4.90 (1H, dd, J 8.9, 5.6), 5.45 (1H, t, J 4.1), 6.33 (1H, s), 6.84 (1H, ddd, J 8.3, 2.6, 0.8), 6.88-6.94 (2H, m), 7.19-7.26 (2H, m), 7.26-7.33 (4H, m), 7.61 (1H, d, J 10.0), 8.01 (1H, s).

15

e. 1-(5-tert-Butyl-2-{3-[2-(4-hydroxy-piperidin-1-yl)-ethoxy]-phenyl}-2H-pyrazol-3-yl)-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea formate salt (Example 22)

20

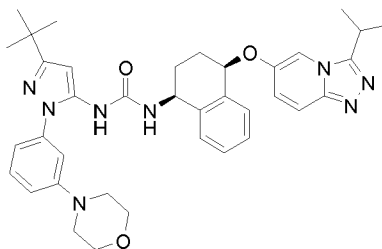
DIAD (51.0 μ L, 0.260 mmol) was added to a solution of Intermediate 22d (75.0 mg, 0.13 mmol), 4-hydroxy-1-piperidine-ethanol (28.0 mg, 0.19 mmol) and Ph₃P (68.0 mg, 0.26 mmol) in THF (1.5 mL) at 0°C. The reaction was stirred at RT over the weekend then partitioned between EtOAc and water.

25

The aqueous layer was extracted with EtOAc (3 ×). The combined organic layers were washed with brine, dried (MgSO₄), filtered and evaporated *in vacuo*. The residue was purified by FCC, using 0-10% [2M NH₃ in MeOH] in DCM. Further purification by HPLC (C18 X-select column, 25-98% MeCN in H₂O, 0.1% HCO₂H) gave the *title compound* as a white powder after freeze-drying (57 mg, 62%). LCMS (Method 5): Rt 3.32 min, m/z 707.4 [MH⁺]. ¹H NMR (400 MHz, d₄-MeOD): 1.31 (9H, s), 1.42 (3H, d, J 6.8), 1.45 (3H, d, J 6.8), 1.62-1.72 (2H, m), 1.86-2.04 (4H, m), 2.04-2.14 (1H, m), 2.21-2.30 (1H, m), 2.69-2.79 (2H, m), 3.11- 3.19 (4H, m), 3.51 (1H, sept, J 6.9), 3.70-3.78 (1H, m), 4.26 (2H, t, J 5.3), 4.89 (1H, dd, J 8.9, 5.8), 5.45 (1H, t, J 4.1), 6.33 (1H, s), 7.05 (1H, ddd, J 8.4, 2.7, 0.8), 7.09-7.13 (2H, m), 7.19-7.25 (3H, m), 7.26-7.33 (2H, m), 7.42 (1H, t, J 8.1), 7.61 (1H, dd, J 9.7, 0.6), 8.01 (1H, d, J 1.7), 8.42 (1H, br s).

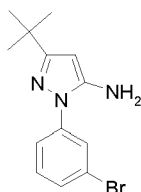
Example 23

1-[5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



a. 2-(3-Bromo-phenyl)-5-tert-butyl-2H-pyrazol-3-ylamine

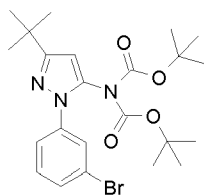
(Intermediate 23a)



A mixture of 3-bromophenylhydrazine hydrochloride (5.00 g, 22.4 mmol) and 4,4-dimethyl-3-oxo-pentanenitrile (4.29 g, 33.6 mmol) in absolute

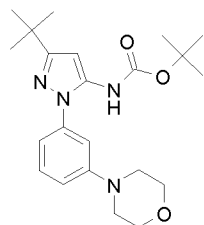
ethanol (55 mL) was stirred at reflux for 18 h and cooled, then concentrated *in vacuo*. The residue was suspended in sat. aq. NaHCO₃ (50 mL) and extracted with EtOAc (3 × 50 mL). The combined organics were dried (Na₂SO₄) and concentrated *in vacuo*. The residue was purified by FCC, using 0-5% [2M NH₃ in MeOH] in DCM, to give the *title compound* (3.56 g, 54%). LCMS (Method 1): Rt 3.33 min, m/z 294, 296 [MH⁺].

b. Di-tert-butyl(1-(3-bromophenyl)-3-tert-butyl-1H-pyrazol-5-yl)imidodicarbonate (Intermediate 23b)



To a solution of Intermediate 23a (1.50 g, 5.10 mmol) and N,N-dimethyl-4-aminopyridine (31 mg, 0.26 mmol) in DCM (30 mL) was added di-tert-butyl dicarbonate (3.33 g, 15.3 mmol) and the mixture was stirred at RT for 20 h. The mixture was diluted with DCM, washed with water, then dried (MgSO₄), filtered and concentrated *in vacuo*. The residue was purified by FCC, using 0-2.5% MeOH in DCM, to give the *title compound* (1.97 g, 78%). ¹H NMR (400 MHz, d₄-MeOH): 1.33 (27H, s), 6.13 (1H, s), 7.25 (1H, d J 3.9), 7.28 (1H, d J 8.0), 7.35-7.40 (1H, m), 7.41-7.47 (1H, m).

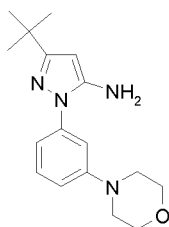
c. [5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-yl]-carbamic acid tert-butyl ester (Intermediate 23c)



A mixture of Intermediate 23b (900 mg, 1.80 mmol), morpholine (240 mg, 2.70 mmol), potassium-*tert*-butoxide (303 mg, 2.70 mmol), 2-dicyclohexylphosphino-2',4',6'-triisopropyl biphenyl (87 mg, 0.18 mmol) and

tris(dibenzylideneacetone)dipalladium(0) (81 mg, 0.09 mmol) in THF (9 mL) was irradiated in the microwave at 100°C for 20 min. The reaction was diluted with water and extracted with EtOAc ($\times$ 2). The combined organics were washed with brine, dried (MgSO₄), filtered and evaporated in *vacuo*. The residue was purified by FCC, using 0-100% EtOAc in cyclohexane, to give the *title compound* (290 mg, 40%). LCMS (Method 7): Rt 3.94 min, m/z 401 [MH⁺].

d. 5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-ylamine (Intermediate 23d)

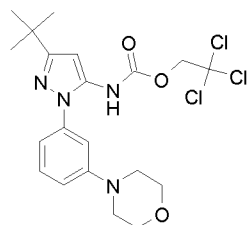


10

A solution of Intermediate 23c (290 mg, 0.725 mmol) and TFA (3 mL) in DCM (4 mL) was stirred at RT for 1 h. The reaction mixture was applied to an SCX-2 cartridge (10 g) and washed with MeOH. The product was eluted with 2M NH₃ in MeOH; concentration *in vacuo* gave the *title compound* (190 mg, 86%). LCMS (Method 1): Rt 2.29 min, m/z 301 [MH⁺].

15

e. [5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-yl]-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 23e)



20

2,2,2-Trichloroethylchloroformate (175 mg, 0.82 mmol) was added dropwise to a solution of Intermediate 23d (190 mg, 0.63 mmol) and DIPEA (244 mg, 1.89 mmol) in THF (10 mL) and the mixture stirred at RT for 1.5 h. The mixture was diluted with water and extracted with EtOAc ($\times$ 2). The combined

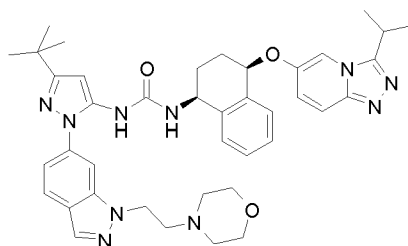
organic layers were washed with brine, dried (MgSO₄), filtered and evaporated *in vacuo*. The residue was purified by FCC, using 0-50% EtOAc in cyclohexane, to give the *title compound* (140 mg, 46%). LCMS (Method 4): Rt 3.94, m/z 475 [MH⁺].

5 **f. 1-[5-tert-Butyl-2-(3-morpholin-4-yl-phenyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Example 23)**

A solution of Intermediate 1g (64 mg, 0.20 mmol), Intermediate 23e (140 mg, 0.29 mmol) and DIPEA (103 mg, 0.80 mmol) in DMF (2 mL) was stirred at
10 60°C for 1 h. The reaction mixture was applied to an SCX-2 cartridge (25 g) and washed with MeOH. The product was eluted with 2M NH₃ in MeOH; concentration *in vacuo* gave a residue. FCC, using 0-10% [2M NH₃ in MeOH] in DCM, followed by HPLC (C6-Ph column, 10-70% MeCN in H₂O, 0.1% HCO₂H) gave the *title compound* as a white powder after freeze-drying (46
15 mg, 38%). LCMS (Method 5): Rt 4.39 min, m/z 649.2 [MH⁺]. ¹H NMR (400 MHz, d₄-MeOH): 1.30 (9H, s), 1.44 (6H, m), 1.85-2.05 (2H, m), 2.05-2.16 (1H, m), 2.19-2.29 (1H, m), 3.15 (4H, t, J 3.8), 3.47-3.56 (1H, m), 3.76 (4H, t, J 4.9), 4.86-4.92 (1H, m), 5.44 (1H, t, J 4.3), 6.32 (1H, s), 6.91 (1H, d, J 8.1), 7.00-7.05 (2H, m), 7.19-7.38 (6H, m), 7.60 (1H, d, J 9.5), 8.00 (1H, d, J 1.6).

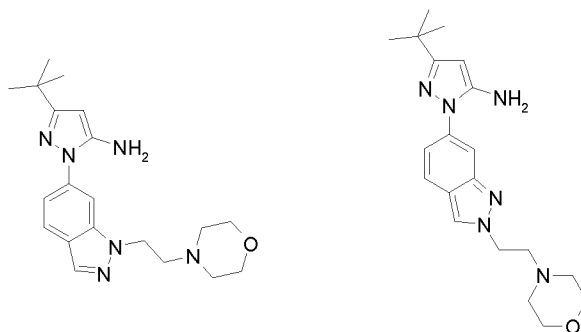
20 **Example 24**

1-{5-tert-Butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



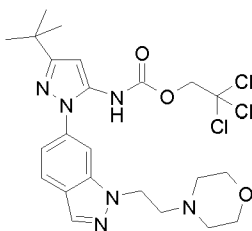
25 **a. 5-tert-Butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-2H-**

pyrazol-3-ylamine (Intermediate 24a) and 5-tert-Butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-ylamine (Intermediate 24b)



A solution of 5-tert-butyl-2-(1H-indazol-6-yl)-2H-pyrazol-3-ylamine (US2008/113967, 200 mg, 0.78 mmol) was formed in DMF (10 mL). 4-(2-chloroethyl)morpholine hydrochloride salt (160 mg, 0.86 mmol) and K_2CO_3 (276 mg, 2.0 mmol) were added and the mixture heated at 50°C overnight. The mixture was allowed to cool to RT then partitioned between EtOAc/water and extracted with EtOAc. The combined organics were dried over Na_2SO_4 , filtered and concentrated *in vacuo*. Purification by FCC, using 0-10% MeOH in EtOAc, gave two products. First eluting: 5-tert-butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-2H-pyrazol-3-ylamine (Intermediate 24a; 134 mg, 57%) as a yellow solid. LCMS (Method 1): Rt 1.81, m/z 369 $[MH^+]$. Second eluting: 5-tert-butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-ylamine (Intermediate 24b; 86 mg, 30%) as a yellow solid. LCMS (Method 1): Rt 1.68, m/z 369 $[MH^+]$. Regioisomer structure confirmation using ^1H NMR nOe.

b. {5-tert-Butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-2H-pyrazol-3-yl}-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 24c)



A solution of Intermediate 24a (134 mg, 0.36 mmol) was formed in

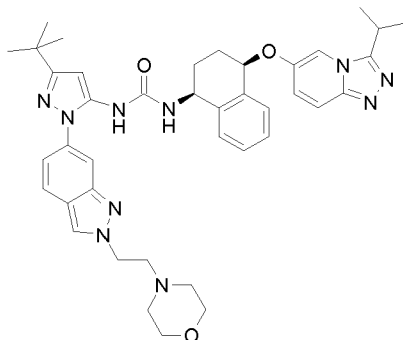
THF (10 mL). DIPEA (125 μ L, 0.72 mmol) was added followed by the dropwise addition of a solution of 2,2,2-trichloroethylchloroformate (50 μ L, 0.36 mmol) in THF (2 mL). The mixture was stirred at RT for 4 h, then partitioned between EtOAc/water and extracted with EtOAc. The combined
5 organics were dried over Na₂SO₄, filtered and concentrated *in vacuo*. Purification by FCC, using 0-10% MeOH in EtOAc, gave the *title compound* (200 mg, 99%) as a colourless film. LCMS (Method 4): Rt 2.59, m/z 543, 545 [MH⁺].

c. **1-{5-tert-Butyl-2-[1-(2-morpholin-4-yl-ethyl)-1H-indazol-6-yl]-
10 2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Example 24)**

The *title compound* was prepared as an off-white solid (65 mg, 50%) using Intermediate 1g (71 mg, 0.22 mmol) and Intermediate 24c (100 mg, 0.18 mmol) in a similar manner to Example 1. LCMS (Method 5): Rt 3.40 min, m/z
15 717 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.30 (9H, s), 1.37 (3H, d, J 6.9), 1.38 (3H, d, J 6.9), 1.80-1.97 (2H, m), 2.05-2.10 (2H, m), 2.41 (4H, br s), 2.75 (2H, br s), 3.49 (4H, br s), 3.56 (1H, sept, J 6.9), 4.52 (2H, m), 4.79-4.85 (1H, m), 5.52 (1H, t, J 4.5), 6.40 (1H, s), 7.06 (1H, d, J 8.5), 7.13 (1H, dd, J 9.7, 2.0), 7.22-7.29 (4H, m), 7.36-7.39 (1H, m), 7.68 (1H, d, J 9.7), 7.83 (1H, s),
20 7.87 (1H, d, J 8.5), 8.13-8.19 (3H, m).

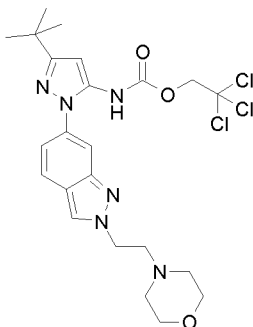
Example 25

1-{5-tert-Butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



5

a. {5-tert-Butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-yl}-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 25a)



To a solution of Intermediate 24b (86 mg, 0.23 mmol) in THF (10 mL) was added DIPEA (80 μ L, 0.46 mmol), followed by the dropwise addition of a solution of 2,2,2-trichloroethylchloroformate (32 μ L, 0.23 mmol) in THF (2 mL). The mixture was stirred at RT for 4 h, then partitioned between EtOAc/water and extracted with EtOAc. The combined organics were dried over Na₂SO₄, filtered and concentrated *in vacuo*. Purification by FCC, using 0-20% MeOH in EtOAc, gave the *title compound* (32 mg, 26%) as a yellow solid. LCMS (Method 4): Rt 2.64, m/z 543, 545 [MH⁺].

10

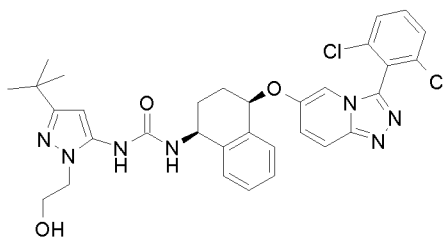
15

b. 1-{5-tert-Butyl-2-[2-(2-morpholin-4-yl-ethyl)-2H-indazol-6-yl]-2H-pyrazol-3-yl}-3-[(1S,4R)-4-(3-isopropyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea (Example 25)

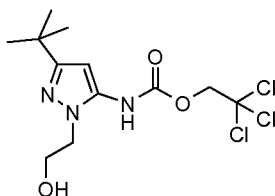
The *title compound* was prepared as an off-white solid (16 mg, 47%) using Intermediate 1g (23 mg, 0.07 mmol) and Intermediate 25a (32 mg, 0.06 mmol) in a similar manner to example 1. LCMS (Method 5): Rt 3.43 min, m/z 717 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.29 (9H, s), 1.37 (3H, d, J 6.1), 1.38 (3H, d, J 6.1), 1.81-1.97 (2H, m), 2.03-2.13 (2H, m), 2.42 (4H, t, J 4.3), 2.85 (2H, t, J 6.3), 3.50-3.60 (5H, m), 4.56 (2H, t, J 6.3), 4.80-4.86 (1H, m), 5.52 (1H, t, J 4.3), 6.36 (1H, s), 7.11 (1H, d, J 8.5), 7.14-7.19 (2H, m), 7.25-7.30 (3H, m), 7.36-7.39 (1H, m), 7.65 (1H, m), 7.68 (1H, d, J 9.8), 7.83 (1H, d, J 9.0), 8.16 (1H, s), 8.20 (1H, m), 8.48 (1H, s).

Example 26

1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea



a. [5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 26a)

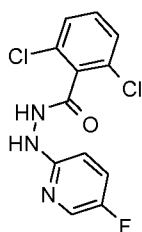


To a mixture of Intermediate 10a (367 mg, 2.0 mmol) in water (1 mL) and EtOAc (4 mL) was added NaOH (107 mg, 2.67 mmol) followed by 2,2,2-trichloro chloroformate (385 μL, 2.80 mmol). The reaction mixture was stirred

at RT for 2 h and then diluted with additional EtOAc. The organic layer was washed with water followed by brine, dried and concentrated *in vacuo*. The resultant residue was purified by FCC, using 0-80% EtOAc in DCM to afford the *title compound* (466 mg, 65%) as a colourless oil which solidified on standing.

LCMS (Method 3): Rt 3.73 min, m/z 358, 360 [MH⁺].

**b. 2,6-Dichloro-benzoic acid N'-(5-fluoro-pyridin-2-yl)-hydrazide
(Intermediate 26b)**



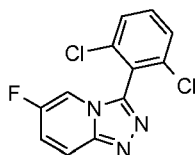
10

DIPEA (2.73 mL, 15.7 mmol) was added dropwise to a solution of (5-fluoro-pyridin-2-yl)-hydrazine (For reference procedure see WO2010022076; 1.0 g, 7.87 mmol) and 2,6-dichloro-benzoyl (1.65 g, 7.87 mmol) in DCM (50 mL). The reaction mixture was stirred at RT for 30 min and then suspended in DCM and water. The resulting suspension was filtered and the solid was collected by filtration, washed with water and air dried to afford the *title compound* (1.66 g, 71%) as a white solid. LCMS (Method 3): Rt 3.04 min, m/z 300, 302 [MH⁺].

15

c. 3-(2,6-Dichloro-phenyl)-6-fluoro-[1,2,4]triazolo[4,3-a]pyridine

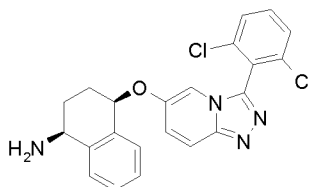
20 **(Intermediate 26c)**



Hexachloroethane (2.60 g, 11.0 mmol) was added portionwise over 5 min at RT to a stirred mixture of Intermediate 26b (1.65 g, 5.50 mmol),

triphenylphosphine (2.88 g, 11.0 mmol) and triethylamine (3.06 mL, 22.0 mmol) in THF (50 mL). The reaction mixture was stirred at RT for 18 h and then allowed to stand at RT for 72 h. The resulting suspension was filtered and the filtrate was concentrated *in vacuo* and purified by FCC using SCX-2
5 cartridge. The cartridge was washed with MeOH and the product was eluted with 2M NH₃ in MeOH to give the *title compound* (1.44 g, 93%) as a beige solid. LCMS (Method 3): Rt 3.08 min, m/z 282, 284 [MH⁺].

d. (1S,4R)-4-[3-(2,6-Dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-ylamine (Intermediate 26d)



10

Intermediate 1d (404 mg, 2.48 mmol) was added to a stirred solution of sodium hydride (60% in mineral oil, 298 mg, 7.44 mmol) in anhydrous DMF (15 mL) at RT under an argon atmosphere. The reaction mixture was stirred at RT for 15 min, then Intermediate 26c (0.70 g, 2.48 mmol) was added and
15 stirring at 60 °C was continued for 1 h. After cooling, the reaction mixture was quenched by careful addition of a saturated aqueous solution of NH₄Cl and water (1:1) and extracted with EtOAc (x 3). The combined organic layers were washed with a saturated aqueous solution of NaHCO₃ followed by brine, dried and concentrated *in vacuo*. The resultant residue was purified by FCC, using
20 0-20% [2M NH₃ in MeOH] in DCM to afford the *title compound* (345 mg, 33%) as a brown residue. LCMS (Method 3): Rt 2.34 min, m/z 425, 427. [MH⁺].

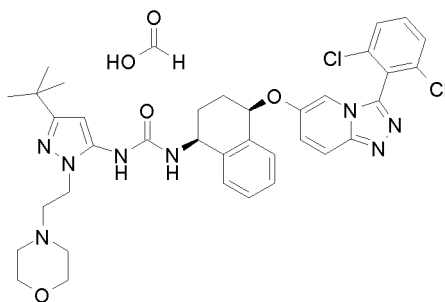
e. 1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea (Example 26)

25

A mixture of Intermediate 26a (100 mg, 0.279 mmol), Intermediate 26d

(108 mg, 0.254 mmol) and DIPEA (73 μ L, 0.419 mmol) in dioxane (2.5 mL) was stirred at 60 °C for 42 h and then left standing at RT for 72 h. The volatiles were concentrated *in vacuo* and the resultant residue was purified by FCC, using 0-10% MeOH in DCM followed by MDAP (Method 7) to afford the *title compound* (23 mg, 14%) as a white solid. LCMS (Method 5): Rt 4.19 min, m/z 634 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.21 (9H, s), 1.79-2.16 (4H, m), 3.62-3.70 (2H, m), 3.94 (2H, t, J = 6.0 Hz), 4.78-4.88 (1H, m), 4.99 (1H, br s), 5.55 (1H, t, J = 4.2 Hz), 6.05 (1H, s), 7.07 (1H, d, J = 8.6 Hz), 7.23-7.30 (1H, m), 7.31-7.38 (4H, m), 7.70-7.74 (1H, m), 7.74-7.80 (2H, m), 7.91 (1H, d, J = 9.9 Hz), 7.98 (1H, d, J = 2.1 Hz), 8.19 (1H, s).

Example 27



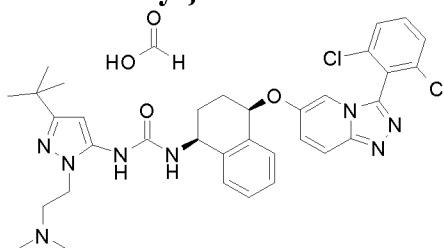
**1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-
{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-
1,2,3,4-tetrahydro-naphthalen-1-yl}-urea formate salt**

To a stirred solution of Example 26 (38 mg, 0.06 mmol) and methanesulfonyl chloride (7.0 μ L, 0.09 mmol) in DCM (1 mL) was added DIPEA (31 μ L, 0.18 mmol). The reaction mixture was stirred at RT 1 h, then diluted with DCM, washed with water followed by a saturated aqueous solution of NaHCO₃ and brine, dried and concentrated *in vacuo*. The resultant residue was dissolved in THF (2 mL) and treated with morpholine (26 μ L, 0.30 mmol). The reaction mixture was heated at 60 °C for 18 h then the volatiles were concentrated *in vacuo*. The resultant residue was partitioned between DCM and water. The organic layer was washed with brine, dried and

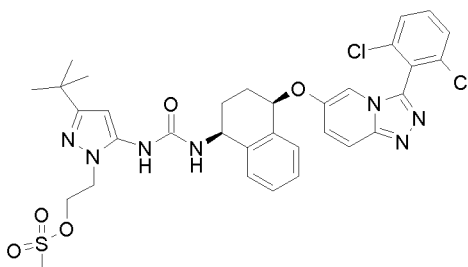
concentrated *in vacuo*. The resultant residue was purified by MDAP (Method 7) to afford the *title compound* (13 mg, 30%) as an off white solid. LCMS (Method 5): Rt 3.56 min, m/z 703 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.20 (9H, s), 2.15-1.82 (4H, m), 2.41-2.35 (4H, m), 2.61 (2H, t, J = 7.1 Hz), 3.53 (4H, t, J = 4.6 Hz), 3.98 (2H, t, J = 7.1 Hz), 4.79-4.88 (1H, m), 5.55 (1H, t, J = 4.2 Hz), 6.02 (1H, s), 6.95 (1H, d, J = 8.6 Hz), 7.24-7.30 (1H, m), 7.31-7.39 (4H, m), 7.68-7.80 (3H, m), 7.91 (1H, d, J = 9.9 Hz), 7.98 (1H, d, J = 2.1 Hz), 8.24 (2H, s).

Example 28

10 **1-[5-tert-Butyl-2-(2-dimethylamino-ethyl)-2H-pyrazol-3-yl]-3-
{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-
1,2,3,4-tetrahydro-naphthalen-1-yl]}-urea formate salt**



a. **Methanesulfonic acid 2-[3-tert-butyl-5-(3-{(1S,4R)-4-[3-(2,6-
15 dichloro-
phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-
naphthalen-1-yl}-ureido)-pyrazol-1-yl]-ethyl ester (Intermediate 28a)**



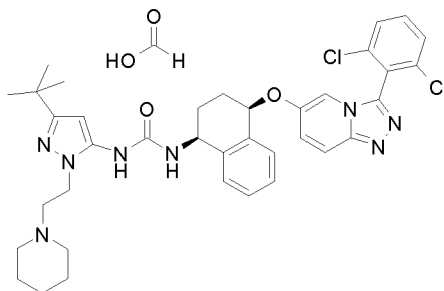
20 A mixture of Example 26 (350 mg, 0.55 mmol), methanesulfonyl chloride (55 μ L, 0.72 mmol) and DIPEA (288 μ L, 1.65 mmol) in DCM (4 mL)

was stirred at RT for 45 min. Additional amount of methanesulfonyl chloride (15 μ L) was added and stirring was continued for 30 min. Additional amount of methanesulfonyl chloride (15 μ L) was added and stirring was continued for 20 min. The reaction mixture was partitioned between DCM and water. The organic layer was washed with brine, dried through a phase separator and concentrated *in vacuo* to afford the *title compound* (0.33 g, 84%) as a pale yellow solid. LCMS (Method 3): Rt 3.77 min, m/z 712, 714. [MH⁺].

**b.1-[5-tert-Butyl-2-(2-dimethylamino-ethyl)-2H-pyrazol-3-yl]-3-
{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-
1,2,3,4-tetrahydro-naphthalen-1-yl}-urea (Example 28)**

A mixture of Intermediate 28a (110 mg, 0.15 mmol) and dimethylamine (2.0M in THF, 1.54 mL, 3.09 mmol) in anhydrous THF (2 mL) was stirred at 60 °C for 18 h in a sealed vial. The volatiles were concentrated *in vacuo* and the resultant residue was purified by MDAP (Method 7) to afford the *title compound* (44 mg, 43%). LCMS (Method 5): Rt 3.50 min, m/z 661 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.19 (9H, s), 1.83-2.14 (4H, m), 2.18 (6H, s), 2.59 (2H, t, J = 6.9 Hz), 3.96 (2H, t, J = 6.9 Hz), 4.79-4.87 (1H, m), 5.53 (1H, t, J = 4.0 Hz), 6.01 (1H, s), 6.92 (1H, d, J = 8.7 Hz), 7.22-7.28 (1H, m), 7.30-7.38 (4H, m), 7.68-7.78 (3H, m), 7.90 (1H, dd, J = 9.9, 0.8 Hz), 7.96 (1H, d, J = 2.0 Hz), 8.15 (1H, s), 8.44 (1H, s).

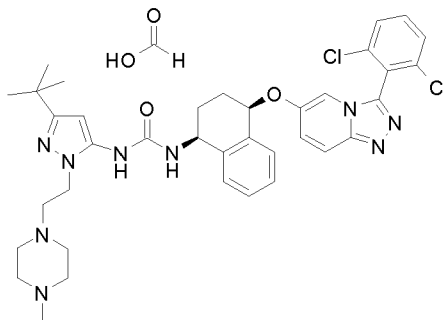
Example 29



**1-[5-tert-Butyl-2-(2-piperidin-1-yl-ethyl)-2H-pyrazol-3-yl]-3-
{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-**

1,2,3,4-tetrahydro-naphthalen-1-yl}-urea formate salt

The *title compound* was prepared starting from Intermediate 28a and piperidine using analogous procedures to those described in Example 28. LCMS (Method 5): Rt 3.73 min, m/z 701 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.20 (9H, s), 1.30-1.39 (2H, m), 1.51-1.41 (4H, m), 1.81-2.16 (4H, m), 2.34-2.43 (4H, m), 2.60 (2H, t, J = 7.1 Hz), 3.97 (2H, t, J = 7.1 Hz), 4.79-4.88 (1H, m), 5.55 (1H, t, J = 4.2 Hz), 6.02 (1H, s), 6.92 (1H, d, J = 8.6 Hz), 7.20-7.31 (1H, m), 7.31-7.39 (4H, m), 7.69-7.79 (3H, m), 7.91 (1H, dd, J = 9.9, 0.8 Hz), 7.97 (1H, d, J = 2.0 Hz), 8.16 (1.5H, s), 8.28 (1H, s).

Example 30

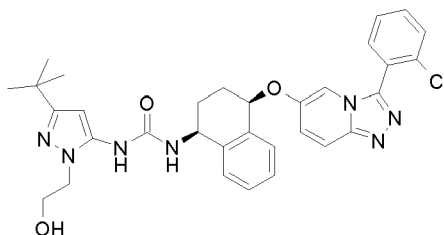
1-{5-tert-Butyl-2-[2-(4-methyl-piperazin-1-yl)-ethyl]-2H-pyrazol-3-yl}-3-{(1S,4R)-4-[3-(2,6-dichloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea formate salt

The *title compound* was prepared starting from Intermediate 28a and 1-methyl-piperazine using analogous procedures to those described in Example 28. LCMS (Method 5): Rt 3.41 min, m/z 716.5 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.20 (9H, s), 1.82-2.12 (4H, m), 2.14 (3H, s), 2.25-2.45 (8H, m), 2.60 (2H, t, J = 7.15 Hz), 3.96 (2H, t, J = 7.1 Hz), 4.79-4.88 (1H, m), 5.55 (1H, t, J = 4.2 Hz), 6.02 (1H, s), 6.90 (1H, d, J = 8.6 Hz), 7.24-7.30 (1H, m), 7.31-7.40 (4H, m), 7.68-7.79 (3H, m), 7.91 (1H, d, J = 9.9 Hz), 7.98 (1H, d, J = 2.0 Hz), 8.16 (1.5H, s), 8.22 (1H, s).

Example 31

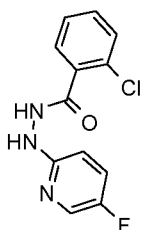
1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-{(1S,4R)-4-

[3-(2-chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea



a. 2-Chloro-benzoic acid N'-(5-fluoro-pyridin-2-yl)-hydrazide

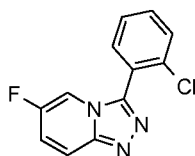
5 (Intermediate 31a)



To a solution of (5-fluoro-pyridin-2-yl)-hydrazine (For reference procedure see WO2010022076; 1.0 g, 7.87 mmol) and 2-chloro-benzoyl chloride (1 mL, 7.87 mmol) in DCM (50 mL) was added dropwise DIPEA (2.74 mL, 15.75 mmol). The reaction mixture was stirred at RT for 1 h then washed with water. The organic layer was dried through a phase separator and then concentrated *in vacuo* to afford the title compound (1.95 g, 93%) as a brown solid. LCMS (Method 3): Rt 2.82 min, m/z 266 [MH⁺].

b. 3-(2-Chloro-phenyl)-6-fluoro-[1,2,4]triazolo[4,3-a]pyridine

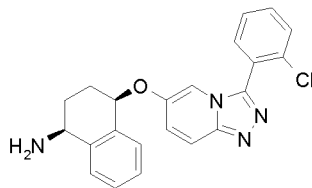
15 (Intermediate 31b)



Hexachloroethane (3.47 g, 14.68 mmol) was added portionwise at RT to a stirred mixture of Intermediate 31a (1.95 g, 7.34 mmol), triphenylphosphine (3.85 g, 14.68 mmol) and triethylamine (4.12 mL, 29.36 mmol) in anhydrous THF (60 mL). The reaction mixture was stirred at RT for 3.5 h. The resulting suspension was filtered, washing the solid with Et₂O. The filtrate was

concentrated *in vacuo* and the resultant residue purified by FCC using SCX-2 cartridge. The cartridge was washed with MeOH and the product was eluted with 2M NH₃ in MeOH to give the *title compound* (1.81 g, quantitative) as a fawn coloured solid. LCMS (Method 3): Rt 2.96 min, m/z 248 [MH⁺].

5 **c. (1S,4R)-4-[3-(2-Chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-ylamine (Intermediate 31c)**



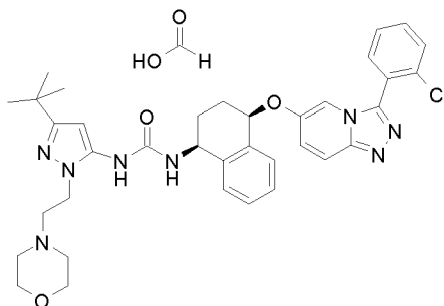
Sodium hydride (60% in mineral oil, 840 mg, 21.9 mmol) was added portionwise to a stirred solution of Intermediate 1d (1.19 g, 7.31 mmol) in anhydrous DMF (30 mL) at RT under an argon atmosphere. Intermediate 31b (1.81 g, 7.31 mmol) was then added and stirring at 60 °C was continued for 1.5 h. After cooling, the reaction mixture was quenched by careful addition of a saturated aqueous solution of NH₄Cl and extracted with EtOAc (x 2). The combined organic layers were washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The resultant residue was purified by FCC, using 0-10% MeOH in DCM to afford the *title compound* (1.48 g, 52%) as a brown foam. LCMS (Method 3): Rt 0.42 and 2.33 min, m/z 391. [MH⁺].

15 **d. 1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-{(1S,4R)-4-[3-(2-chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydro-naphthalen-1-yl}-urea (Example 31)**

A mixture of Intermediate 26a (340 mg, 0.95 mmol), Intermediate 31c (372 mg, 0.95 mmol) and DIPEA (248 μL, 1.43 mmol) in dioxane (5 mL) was stirred at 70 °C for 18 h. After cooling to RT, the reaction mixture was partitioned between DCM and water. The organic layer was dried through a phase separator and then concentrated *in vacuo*. The resultant residue was purified by FCC, using 0-10% MeOH in DCM to afford the *title compound*

(536 mg, 94%) as a brown solid. An aliquot of the compound thus obtained (100 mg) was further purified by MDAP (Method 7) to afford the *title compound* (45 mg). LCMS (Method 5): Rt 4.08 min, m/z 600 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.20 (9H, s), 1.81-2.19 (4H, m), 3.66 (2H, d, J = 6.1 Hz), 3.93 (2H, t, J = 6.0 Hz), 4.78-4.84 (1H, m), 4.98 (1H, br s), 5.51 (1H, t, J = 4.3 Hz), 6.05 (1H, s), 7.06 (1H, d, J = 8.6 Hz), 7.23-7.30 (1H, m), 7.32-7.38 (4H, m), 7.60 (1H, td, J = 7.5, 1.3 Hz), 7.68 (1H, td, J = 7.7, 1.9 Hz), 7.73 (2H, td, J = 7.5, 1.3 Hz), 7.82-7.92 (2H, m), 8.17 (1H, s).

Example 32



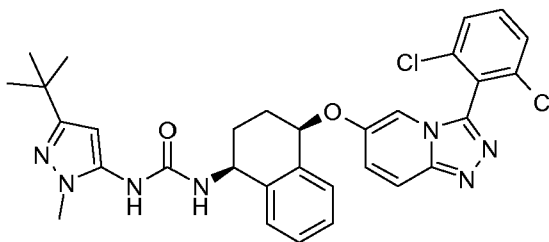
**1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-
{(1S,4R)-4-[3-(2-chloro-phenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-
1,2,3,4-tetrahydro-naphthalen-1-yl}-urea formate salt**

A mixture of Example 31 (100 mg, 0.17 mmol), methanesulfonyl chloride (38 μ L, 0.33 mmol) and DIPEA (87 μ L, 0.50 mmol) in DCM (1 mL) was stirred at RT 45 min. Additional amount of methanesulfonyl chloride (20 μ L) was added and stirring at RT was continued for 20 min. The reaction mixture was diluted with DCM, washed with water (x 2) followed by brine, dried through a phase separator and concentrated *in vacuo*. The resultant residue was dissolved in THF (1 mL) and treated with morpholine (73 μ L, 0.83 mmol). Additional amount of morpholine (73 μ L, 0.83 mmol) and THF (1 mL) was added and the reaction mixture was heated at 60 °C for 18 h. After cooling, the volatiles were concentrated *in vacuo* and the resultant residue was purified by MDAP (Method 7) to afford the *title compound* (46 mg, 41%) as

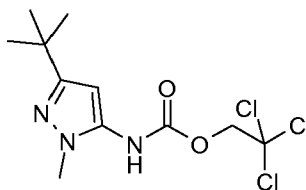
an off white solid. LCMS (Method 5): Rt 3.50 min, m/z 669 [MH⁺]. ¹H NMR (400 MHz, DMSO): 1.20 (9H, s), 1.83-2.19 (4H, m), 2.35-2.41 (4H, m), 2.61 (2H, t, J = 7.1 Hz), 3.54 (4H, t, J = 4.6 Hz), 3.99 (2H, t, J = 7.1 Hz), 4.79-4.88 (1H, m), 5.52 (1H, t, J = 4.2 Hz), 6.03 (1H, s), 6.94 (1H, d, J = 8.6 Hz), 7.24-7.31 (1H, m), 7.32-7.39 (4H, m), 7.69 (1H, td, J = 7.7, 1.8 Hz), 7.68 (1H, td, J = 7.7, 1.8 Hz), 7.72-7.78 (2H, m), 7.84-7.92 (2H, m), 8.18 (1H, s), 8.22 (1H, s).

Example 33

1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-[(1S,4R)-4-[3-(2,6-dichlorophenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydronaphthalen-1-yl]-urea



a. (5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-carbamic acid 2,2,2-trichloro-ethyl ester (Intermediate 33a)



A solution of 5-tert-butyl-2-methyl-2H-pyrazol-3-ylamine (0.5 g, 3.26 mmol) in EtOAc (10 mL) was treated with aqueous NaOH (1M, 5.87 mmol), followed by 2,2,2-trichloroethyl chloroformate (0.54 mL, 3.92 mmol) and the reaction mixture was stirred at RT for 1 h. The mixture was partitioned between EtOAc (10 mL) and water (2 x 10 mL). The organic layer was dried (MgSO₄), filtered and concentrated *in vacuo*. The residue was purified by FCC, using 0-100% EtOAc in cyclohexane to afford the *title compound* as a pale orange gum (0.915 g, 86%). LCMS (Method 3): Rt 3.88 min, m/z

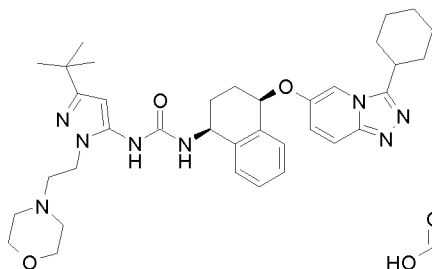
328/330 [MH⁺].

b. 1-(5-tert-Butyl-2-methyl-2H-pyrazol-3-yl)-3-((1S,4R)-4-[3-((S)-2-methyl-piperidin-1-yl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Example 33)

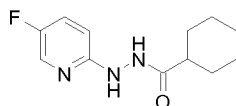
5 A solution of intermediate 33a (70 mg, 0.21 mmol), intermediate 26d (90 mg, 0.21 mmol) and DIPEA (55 μ L, 0.32 mmol) in dioxane (1 mL) was heated at 70°C for 18 h. The mixture was concentrated *in vacuo* and the residue was purified by MDAP (Method 7) to afford the *title compound* as a glassy solid (38 mg, 29%). LCMS (Method 5): Rt 4.37 min, m/z 604.2 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.20 (9H, s), 1.83-2.15 (4H, m), 3.56 (3H, s), 4.79-4.88 (1H, m), 5.55 (1H, t, J 4.6 Hz), 6.01 (1H, s), 6.86 (1H, d, J 8.5 Hz), 7.23-7.29 (1H, m), 7.31-7.37 (4H, m), 7.69-7.79 (3H, m), 7.91 (1H, dd, J 9.7, 0.9 Hz), 7.98 (1H, d, J 2.2 Hz), 8.23 (1H, s).

Example 34

15 **1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-((1S,4R)-4-(3-cyclohexyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-yl]-urea partial formate salt**



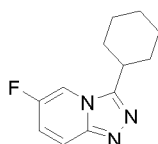
a. Cyclohexanecarboxylic acid N'-(5-fluoro-pyridin-2-yl)-hydrazide (Intermediate 34a)



To a solution of 5-fluoro-2-hydrazinyl-pyridine (For reference procedure see WO2010022076; 1.00 g, 7.87 mmol), cyclohexane carboxylic acid (1.21 g, 9.44 mmol) and HOBt.H₂O (166 mg, 0.787 mmol) at 0°C under

N₂ was added EDC (1.81 g, 9.44 mmol), then the mixture stirred at 0°C for 15 min, and at RT for 17 h. Water was added, then the organics isolated, cooled to 0°C then the resulting suspension filtered to leave the *title compound* as a white solid (1.16 g, 62%). ¹H NMR (400 MHz, CDCl₃): 1.21-1.38 (3H, m), 1.45-1.55 (2H, m), 1.66-1.73 (1H, m), 1.80-1.96 (4H, m), 2.22 (1H, tt, J 11.6, 3.5 Hz), 6.62-6.66 (2H, m), 7.29 (1H, ddd, J 9.2, 7.9, 3.1 Hz), 7.55 (1H, d, J 4.2 Hz), 8.03 (1H, d, J 2.9 Hz).

b. 3-Cyclohexyl-6-fluoro-[1,2,4]triazolo[4,3-a]pyridine (Intermediate 34b)

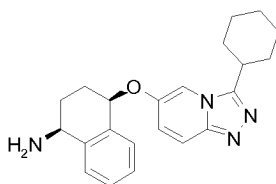


10

To a solution of Intermediate 34a (1.15 g, 4.83 mmol), triphenylphosphine (2.54 g, 9.67 mmol) and triethylamine (2.68 mL, 19.3 mmol) in dry THF (17 mL) at 0°C under N₂ was added hexachloroethane (2.28 g, 9.67 mmol) and the mixture stirred at 0°C for 15 min, and at RT for 6 h. Water was added, then the organics washed with brine, dried (MgSO₄) and concentrated *in vacuo*. Flash chromatography (silica gel, 0-100% EtOAc in cyclohexane) gave the *title compound* as an off-white solid (330 mg, 31%). ¹H NMR (400 MHz, CDCl₃): 1.36-1.55 (3H, m), 1.78-2.00 (5H, m), 2.05-2.14 (2H, m), 2.97 (1H, tt, J = 11.5, 3.5 Hz), 7.16 (1H, ddd, J = 10.0, 7.5, 2.3 Hz), 7.76 (1H, dd, J = 10.0, 4.9, 0.9 Hz), 7.85 (1H, ddd, J = 3.5, 2.2, 0.9 Hz).

20

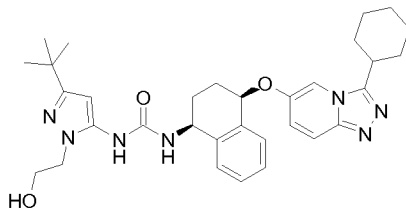
c. (1S,4R)-4-(3-Cyclohexyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydro-naphthalen-1-ylamine (Intermediate 34c)



An opaque brown solution of Intermediate 1d (171 mg, 1.05 mmol) and

sodium hydride (60% dispersion in oil, 120 mg, 3.00 mmol) in dry DMF (2 mL) was stirred at RT under Argon for 30 min. Intermediate 34b (219 mg, 1.00 mmol) was added and the resulting dark solution stirred at 60°C for 2 h. The cooled solution was concentrated *in vacuo*, redissolved in MeOH (2 mL),
5 applied to an SCX-2 cartridge and washed with MeOH. The product was eluted with 2M NH₃ in MeOH; concentration *in vacuo* left a brown oil. Flash chromatography (silica 25 g, 2-10% [2M NH₃ in MeOH] in DCM) gave a yellow oil. Freeze-drying from MeCN-water (1:2, 3 mL) left the *title compound* as a pale yellow solid (203 mg, 56%). LCMS (Method 3): Rt 2.29
10 min, m/z 363 [MH⁺].

d. 1-[5-tert-Butyl-2-(2-hydroxy-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-cyclohexyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Intermediate 34d)



15 A brown solution of Intermediate 26a (94.2 mg, 0.263 mmol), Intermediate 34c (90.6 mg, 0.250 mmol) and DIPEA (0.054 mL, 0.31 mmol) in dry dioxane (3 mL) was stirred at 75°C for 16 h. The cooled solution was concentrated *in vacuo*, suspended in water (3 mL) and extracted with DCM (2 × 3 mL). The combined organics were passed through a hydrophobic frit and
20 concentrated *in vacuo* to leave a dark brown oil. Flash chromatography (silica gel, 3-9% MeOH in DCM) gave a pale yellow solid. MDAP (Method 7) gave an off-white solid (72 mg, 50%). LCMS (Method 5): Rt 3.98 min, m/z 572.4 [MH⁺].

e. 1-[5-tert-Butyl-2-(2-morpholin-4-yl-ethyl)-2H-pyrazol-3-yl]-3-[(1S,4R)-4-(3-cyclohexyl-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy)-1,2,3,4-
25

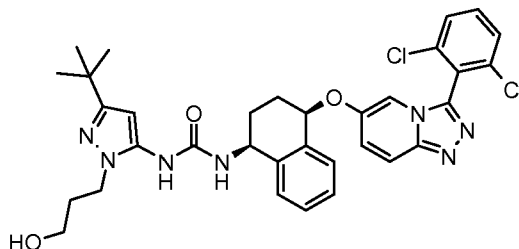
tetrahydro-naphthalen-1-yl]-urea partial formate salt (Example 34)

A solution of Intermediate 34d (71 mg, 0.12 mmol), mesyl chloride (29 mg, 0.25 mmol) and DIPEA (0.065 mL, 0.37 mmol) in DCM (2 mL) was stirred at 0°C for 30 min. Water (2 mL) and sat. aq. NaHCO₃ solution (2 mL) were added. The aqueous was extracted with DCM (2 mL), then the combined organics passed through a hydrophobic frit and concentrated under vacuum to leave a pale yellow gum.

The gum was dissolved in DMF (1 mL), and morpholine (0.054 mL, 0.62 mmol) added, and then stirred at 75°C for 16 h. The cooled solution was concentrated *in vacuo*, redissolved in MeOH (1 mL), applied to an SCX-2 cartridge (5 g) and washed with MeOH. The product was eluted with 2M NH₃ in MeOH; concentration *in vacuo* left a yellow gum. Prep HPLC (Gemini C18, 10-60% MeCN in water, 0.1% HCO₂H, 20 min) and freeze-drying of the desired fractions gave a white solid (14.9 mg, 19%). LCMS (Method 5): Rt 3.46 min, m/z 641.4 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.20 (9H, s), 1.27-1.38 (1H, m), 1.44-1.55 (2H, m), 1.58-1.77 (3H, m), 1.80-1.86 (2H, m), 1.92-2.21 (6H, m), 2.39 (4H, t, J = 4.4 Hz), 2.62 (2H, t, J = 7.1 Hz), 3.29 (1H, tt, J = 11.3, 3.7 Hz), 3.54 (4H, t, J = 4.5 Hz), 4.00 (2H, t, J = 7.1 Hz), 4.88 (1H, td, J = 8.4, 5.7 Hz), 5.59 (1H, t, J = 4.3 Hz), 6.03 (1H, s), 7.03 (1H, d, J = 8.6 Hz), 7.18 (1H, dd, J = 9.8, 2.1 Hz), 7.31 (1H, td, J = 7.1, 2.0 Hz), 7.35-7.43 (3H, m), 7.69 (1H, dd, J = 9.8, 0.8 Hz), 8.23 (1H, d, J = 2.0 Hz), 8.31 (1H, s), 8.33 (0.3 H, s).

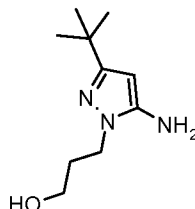
Example 35

1-(5-tert-Butyl-2-(3-hydroxy-propyl)-2H-pyrazol-3-yl)-3-((1S,4R)-4-[3-(2,6-dichlorophenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-1,2,3,4-tetrahydronaphthalen-1-yl]-urea



5

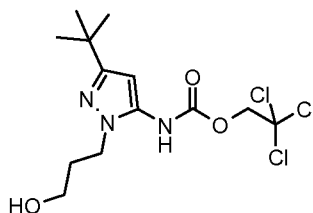
a. 3-(5-Amino-3-tert-butyl-pyrazol-1-yl)-propan-1-ol (Intermediate 35a)



A solution of 4,4-dimethyl-3-oxo-pentanenitrile (0.7 g, 5.58 mmol) in ethanol (IMS grade, 5 mL) was treated with 3-hydrazino-propan-1-ol dihydrochloride (1 g, 6.13 mmol), followed by conc. HCl (0.05 mL) and the reaction mixture was heated at reflux for 18 h. The mixture was concentrated *in vacuo* and the residue was purified by FCC, using 0-10% [2M NH₃ in MeOH] in DCM to afford the *title compound* as a white gummy solid (0.94 g, 85%). LCMS (Method 3): Rt 0.42 min, m/z 198 [MH⁺].

15

b. [5-tert-Butyl-2-(3-hydroxy-propyl)-2H-pyrazol-3-yl]-carbamic acid 2,2,2-trichloroethyl ester (Intermediate 35b)

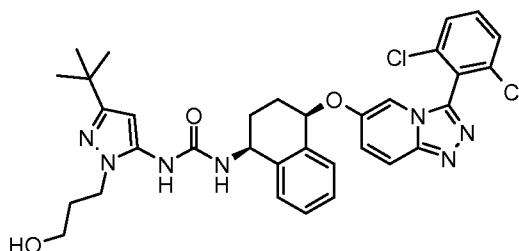


A solution of Intermediate 35a (0.94 g, 4.76 mmol) in EtOAc (15 mL) was treated with aqueous NaOH (1M, 8.58 mmol), followed by 2,2,2-

20

trichloroethyl chloroformate (0.79 mL, 5.72 mmol) and stirred at RT for 1.5 h. The two layers were separated and the organic layer was washed with water (2 x 10 mL), dried (MgSO₄), filtered and concentrated *in vacuo* to afford the *title compound* as a white solid (1.12 g, 63%). LCMS (Method 3): Rt 3.72 min, m/z 372/374 [MH⁺].

**c. 1-(5-tert-Butyl-2-(3-hydroxy-propyl)-2H-pyrazol-3-yl)-3-
{(1S,4R)-4-[3-(2,6-dichlorophenyl)-[1,2,4]triazolo[4,3-a]pyridin-6-yloxy]-
1,2,3,4-tetrahydronaphthalen-1-yl]-urea (Example 35)**



A mixture of Intermediate 35b (200 mg, 0.54 mmol), Intermediate 26d (228 mg, 0.54 mmol) and DIPEA (140 μ L, 0.80 mmol) in dioxane (2 mL) was stirred at 70 °C for 18 h. The reaction mixture was cooled to RT, diluted with DCM (10 mL) and washed with water (2 x 10 mL). The aqueous layer was extracted with DCM and the combined organics were passed through a phase separator and concentrated *in vacuo* and the resultant residue was purified by FCC, using 0-5% [2M NH₃ in MeOH] in DCM to afford the *title compound* (270 mg, 76%). A 50 mg sample of this was purified by MDAP (Method 7) to afford the *title compound* as a glassy solid (17 mg). LCMS (Method 5): Rt 4.24 min, m/z 648.4 [MH⁺]. ¹H NMR (400 MHz, d₆-DMSO): 1.20 (9H, s), 1.79-1.87 (2H, m), 1.88-2.14 (4H, m), 3.41 (2H, t, J = 5.9 Hz), 3.91 (2H, t, J = 7.2 Hz), 4.58 (1H, br s), 4.79-4.87 (1H, m), 5.55 (1H, t, J = 4.2 Hz), 6.03 (1H, s), 6.93 (1H, d, J = 8.8 Hz), 7.23-7.29 (1H, m), 7.32-7.38 (4H, m), 7.69-7.79 (3H, m), 7.91 (1H, dd, J = 9.6 Hz, 0.9 Hz), 7.98 (1H, d, J = 1.7 Hz), 8.17 (1H, s).

Biological Assays

P38alpha enzyme inhibition assay

The inhibitory activity of compounds was determined using an Alphascreen® (Perkin Elmer) based kinase activity assay. Kinase reactions
5 consisted of 25mM HEPES pH 7.5, 10mM MgCl₂, 100μM Na₃VO₄, 2mM DTT, 0.05mg/ml Tween 20, 100pM p38alpha (Invitrogen, PV3304), 1% DMSO and 0.3μg/ml ATF-2 fusion protein (New England Biolabs, 9224). Compounds were incubated under these conditions for 2 hours, at 25°C, prior to the initiation of the kinase activity by the addition of the 250μM ATP.
10 Reaction volumes were 20uL. After 1hr at 25°C reactions were stopped by the adding 10uL of 25mM HEPES pH 7.5 containing 62.5mM EDTA, 0.05% Triton X-100, 10% BSA and 0.83ng/uL anti-phospho-ATF2 antibody (Abcam, ab28812). Detection was performed by measuring luminescence following the addition of Alphascreen Donor beads (Perkin Elmer 6765300) and Protein A
15 Alphascreen Acceptor beads (Perkin Elmer 6760137), both at a final concentration of 20ug/ml. IC₅₀ values were determined from concentration-response curves.

Results are shown in the following Table:

Example	p38α inhibition
1	++++
2	++++
3	++++
4	++++
5	++++
6	++
7	++++
8	++++
9	++++
11	++++
12	++++
14	+++
15	++++
16	++++
17	++++
18	++++
19	++++
20	++
21	++++
22	++++
23	++++
24	++++
25	++++
26	++++
27	++++
28	++++
29	++++
30	++++
31	++++
32	++++
33	++++
34	++++

In the table above, p38 α binding potencies (IC₅₀ values) are indicated as follows: 7000-500nM ‘+’; 500-100nM ‘++’; 100-10nM ‘+++’; <10nM ‘++++’.

5

LPS-stimulated PBMC TNF α release assay

Peripheral Blood Mononuclear Cells (PBMCs) were isolated from healthy human volunteer blood using a standard density gradient centrifugation technique. Citrated blood was placed onto HistopaqueTM and centrifuged. The PBMCs were removed from the density gradient interface and washed in phosphate buffered saline (PBS). The PBMCs were suspended in RPMI 1640 medium (without serum), dispensed into a 96-well plate and incubated at 37°C for 3h in a humidified incubator. After incubation, the medium was replaced (with medium containing 1% foetal bovine serum) and the plate incubated at 37°C, for 1h, in the presence of test compound or the appropriate vehicle. LPS (10ng/ml), or an appropriate vehicle control, was then added to the cells and the plate returned to the incubator for 18h. Cell-free supernatants were removed and assayed for TNF α levels using an ELISA kit from R&D Systems.

A dose response curve to each test compound was performed and the effect of compound in each experiment was expressed as a percentage inhibition of the control TNF α release. Dose response curves were plotted and compound potency (IC₅₀) was determined. Compounds were tested in at least three separate experiments.

Results are shown in the following Table:

20

Example numbers	p38 α inhibition
1, 2, 3, 4, 7, 8, 9, 11, 14, 15, 23, 26, 27, 28, 29, 30, 31, 32, 33, 34	++++
5, 10, 12, 18, 19, 22	+++
13, 17	++

In the table above, p38 α potencies (IC₅₀ values) are indicated as follows: >1000 nM ‘+’; 1000-100nM ‘++’; 100-10nM ‘+++’; <10nM ‘++++’. All compounds tested exhibited IC₅₀ values <1000nM.

Pre-clinical mouse model of COPD – Tobacco smoke induced pulmonary inflammation.

Previous studies have established that the number of inflammatory cells recovered by bronchoalveolar lavage (BAL) is significantly elevated 24h following the final of four consecutive daily tobacco smoke (TS) exposures. This timepoint may be used in the described model.

Protocols for the exposure of mice to TS, obtaining bronchoalveolar lavage fluid (BALF) and preparation of cytopsin slides for differential cell counts are as outlined below.

Daily exposure of mice to TS for 4 consecutive days

In this exposure protocol, mice are exposed in groups of 5 in individual clear polycarbonate chambers (27 cm x 16 cm x 12 cm). The TS from the cigarettes is allowed to enter the exposure chambers at a flow rate of 100 ml/min. In order to minimise any potential problems caused by repeated exposure to a high level of TS, the exposure of the mice to TS is increased gradually over the exposure period to a maximum of 6 cigarettes. The exposure schedule used over the four days is as follows:

	Day 1: 5 cigarettes	(approximately 25min exposure)
	Day 2: 7 cigarettes	(approximately 35min exposure)
20	Day 3: 9 cigarettes	(approximately 45min exposure)
	Day 4: 9 cigarettes	(approximately 45min exposure)

A further group of mice are exposed to air on a daily basis for equivalent lengths of time as controls (no TS-exposure).

Bronchoalveolar lavage (BAL) analysis

Bronchoalveolar lavage is performed as follows: the trachea is cannulated using a 10mm long Luer-fitting stainless steel cannula. Phosphate buffered saline (PBS) is used as the lavage fluid. A volume of 0.4ml is gently instilled and withdrawn 3 times, using a 1ml syringe and then placed in an

Eppendorf tube and kept on ice prior to subsequent determinations.

Cell counts:

Lavage fluid is separated from cells by centrifugation and the supernatant decanted and frozen for subsequent analyses. The cell pellet is re-suspended in a known volume of PBS and total cell numbers calculated by counting a stained (Turks stain) aliquot under a microscope using a haemocytometer.

Differential cell counts are performed as follows:

The residual cell pellet is diluted to approximately 10^5 cells per ml. A volume of 500 μ l is placed in the funnel of a cytospin slide and centrifuged for 6min at 800rpm, RCF = 72.26 x g (Shandon Cytospin 3). The slide is air-dried and stained using Wrights/Giemsa stain as per the proprietary instructions. When dried and cover-slipped, differential cell counts are performed using light microscopy. Approximately four hundred cells are counted by an unbiased operator using light microscopy. Cells are differentiated using standard morphometric techniques.

Drug Treatment

Rodents such as mice and rats are obligate nose breathers, thus oral delivery of test materials (such as therapeutic agents) for inhalation will not produce good lung exposure. As a consequence, delivery of therapeutic agents to the lungs in rodents is generally achieved by intranasal, intratracheal or inhalation by either nose-only or whole body aerosol exposure.

Nose-only or whole body aerosol exposure methods utilise large amounts of test material and are generally reserved for inhalation toxicology studies rather than more routine pharmacological efficacy studies. Intratracheal administration is a very efficient delivery method as almost all of the test material is delivered to the lungs but is an invasive technique. For studies in the mouse particularly, it is also technically demanding as the

diameter of the trachea is small. The intranasal route is less invasive than the intratracheal route and so is particularly suitable for repeat dosing studies such as the four day mouse model described. Following intranasal administration, ~50% of the dose administered is delivered to the lungs (Eyles JE, Williamson ED and Alpar HO. 1999, Int J Pharm, 189(1):75-9).

As a surrogate route for oral inhalation, mice are dosed intra-nasally with vehicle (0.2% tween 80 in saline) containing test compound. The control groups of mice receive vehicle 1hr prior to being exposed to air or TS.

Data management and statistical analysis:

All results are presented as individual data points for each animal and the mean value is calculated for each group. Since tests for normality are positive, the data are subjected to a one-way analysis of variance test (ANOVA), followed by a Bonferroni correction for multiple comparisons in order to test for statistically significant differences between treatment groups. A “p” value of < 0.05 is considered to be statistically significant. Percentage inhibitions are automatically calculated within Excel spreadsheets for the cell data using the formula below:

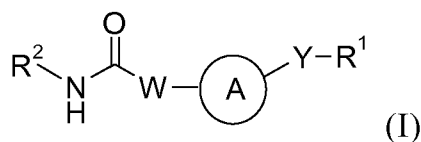
$$\% \text{ Inhibition} = \left(1 - \left(\frac{\text{Treatment group result} - \text{air group result}}{\text{TS vehicle group result} - \text{air group result}} \right) \right) \times 100$$

Inhibition data for other parameters are calculated manually using the above formula.

Compounds of the invention may be tested in the reported tobacco induced pulmonary inflammation model to evaluate their anti-inflammatory effect in an animal model of COPD.

CLAIMS

1. A compound of formula (I) or a pharmaceutically acceptable salt thereof:



wherein;

W is a heteroatom selected from N or O, wherein N is substituted with hydrogen, C₁-C₆ alkyl or C₃-C₅-cycloalkyl;

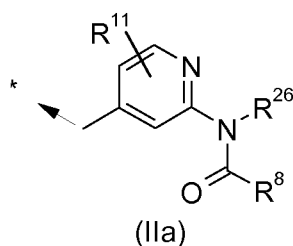
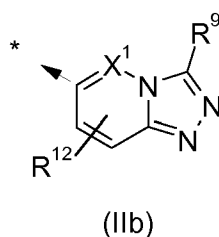
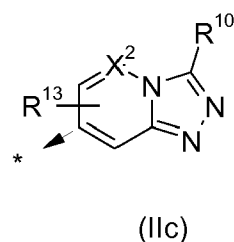
Y is selected in the group consisting of: a group -S(O)_p- wherein **p** is 0, 1 or 2; a group -O(CR³R⁴)_n-; a group -(CR⁵R⁶)_n-; a group -NR⁷-; a group -OC(O)-; a group -OC(O)NH-; and a group -OC(O)O-;

R³, R⁴, R⁵ and R⁶ are each independently hydrogen, fluorine or C₁-C₆ alkyl; or, respectively, R³ and R⁴, or R⁵ and R⁶ may form together with the carbon atom to which they are attached a 3-6 membered saturated carbocyclic monocyclic ring optionally substituted by a group C₁-C₆ alkyl, hydroxyl or halo;

n is 0, 1, 2 or 3;

R⁷ is hydrogen, C₁-C₆ alkyl, or C₃-C₇ cycloalkyl, wherein such C₁-C₆ alkyl, or C₃-C₇ cycloalkyl are optionally substituted by a group C₁-C₃ alkyl, C₃-C₆ cycloalkyl, hydroxyl, cyano or halo;

R¹ is a group selected from (IIa) to (IIc);



wherein

R^8 is $-(C_1-C_6\text{alkylene})-NR^A R^B$, $-(C_3-C_7\text{cycloalkylene})-NR^A R^B$, $-NR^A R^B$, $-N(R^C)-(C_2-C_6\text{alkylene})-NR^A R^B$, $-N(R^C)-(C_3-C_7\text{cycloalkylene})-NR^A R^B$, or $-R^C$;

R^A and R^B are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^D$, $-SR^D$, $-NR^E R^F$, -CN or halo; alternatively, R^A and R^B may form together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic ring system in which the said 5-11- membered saturated monocyclic or bicyclic ring is optionally substituted by one or more group $-OR^D$, -CN, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^D$, -CN or halo; and wherein, optionally, the said 5-11- membered saturated monocyclic or bicyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl wherein any of such C_1-C_6 alkyl or C_3-C_6 cycloalkyl may be optionally substituted by a group C_1-C_6 alkyl, C_3-C_7 cycloalkyl, $-OR^D$, -CN, or halo;

R^C is at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_6 cycloalkyl, such C_1-C_6 alkyl and C_3-C_6 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, OR^D , CN or halo;

R^D is at each occurrence independently hydrogen, $-CH_3$ or $-C_2H_5$;

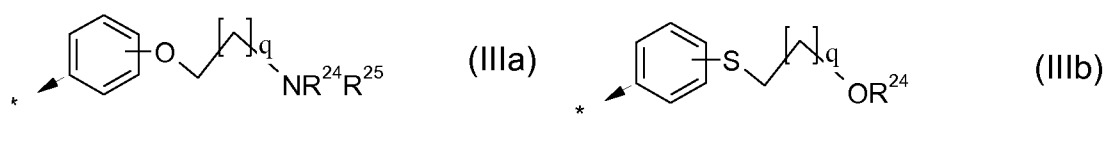
R^E and R^F are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^D$, $-SR^D$, -CN or halo; and/or R^E and R^F may form together with the nitrogen atom to which they are attached a 5-7 membered saturated ring system in which the said 5-7-membered saturated ring is optionally substituted by one or more group $-OR^D$, -CN, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such C_1-C_6 alkyl and C_3-C_7

cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, C₃-C₇cycloalkyl, -OR^D, -CN or halo; and wherein, optionally, the said 5-7-membered saturated ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C₁-C₆ alkyl or C₃-C₆ cycloalkyl wherein any of such C₁-C₆ alkyl or C₃-C₆ cycloalkyl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, -OR^D, -CN, or halo;

R²⁶ is hydrogen, -CH₃ or -C₂H₅;

X₁ and **X**₂ are each independently a group -(CH)- or a nitrogen atom;

R⁹ and **R**¹⁰ are independently, C₁-C₆ alkyl, C₃-C₆ cycloalkyl, phenyl which is optionally substituted, 5- or 6-membered monocyclic heteroaryl which is optionally substituted, or a radical of formula (IIIa) or (IIIb)



wherein **q** is 1 or 2; and **R**²⁴ and **R**²⁵ are independently hydrogen or C₁-C₆ alkyl, or **R**²⁴ and **R**²⁵ taken together with the nitrogen to which they are attached form a 6-membered heterocyclic ring optionally containing a further heteroatom selected from N and O;

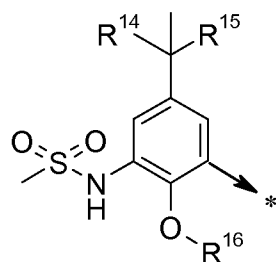
R¹¹, **R**¹² and **R**¹³ are independently hydrogen, C₁-C₆ alkyl, or halogen;

A is a divalent cycloalkylene radical having 5, 6 or 7 ring atoms; said cycloalkylene ring being attached to W and Y, and fused to a phenyl ring or to a monocyclic heteroaryl ring having 5 or 6 ring atoms, such phenyl or heteroaryl ring being optionally substituted by one or two groups **R**²⁷;

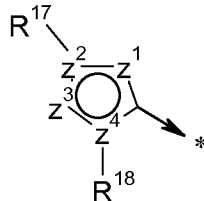
R²⁷ is at each occurrence independently selected in the group consisting of: C₁-C₆ alkyl, halogen and cyano;

R² is a radical of formula (IVa), (IVb) or (IVc):

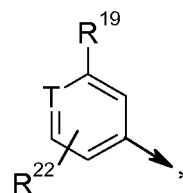
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(IVa)



(IVb)



(IVc) ;

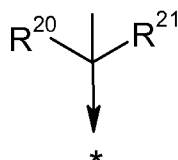
wherein

R^{14} is selected in the group consisting of: -F, -CH₂OMe, and -CF₂CF₃;

R^{15} and R^{16} are independently -CH₃ or -C₂H₅;

5 R^{17} is selected from the group consisting of: lone electron pair, hydrogen, -CF₃, -NR^{E1}R^{F1}, -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl or heteroaryl wherein any of such -(C₃-C₇cycloalkyl), -(C₃-C₇heterocycloalkyl), aryl or heteroaryl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, or halo; or

10 R^{17} is a group of general formula (V)



wherein

R^{20} is selected in the group consisting of: -F, -CH₃, -C₂H₅, -CH₂OH, -CH₂OMe, -CF₂CF₃, -CH₂SCH₃, -SCH₃ and -SC₂H₅;

R^{21} is -CH₃ or -C₂H₅;

or

R^{20} and R^{21} as defined above may form together with the carbon atom to which they are attached a 3-7- membered monocyclic ring;

20 R^{E1} and R^{F1} are each independently C₁-C₆ alkyl optionally substituted by a group C₁-C₃ alkyl, -OR^G, -CN or halo; alternatively, R^{E1} and R^{F1} may also

form together with the nitrogen atom to which they are attached a 5-11-membered saturated monocyclic or bicyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic ring is optionally substituted by one or more group $-OR^G$, $-CN$, halo, C_1-C_6 alkyl or C_3-C_7 cycloalkyl, such

5 C_1-C_6 alkyl and C_3-C_7 cycloalkyl being optionally substituted by a group C_1-C_3 alkyl, C_3-C_7 cycloalkyl, $-OR^G$, $-CN$ or halo; and wherein, optionally, the said 5-11-membered saturated monocyclic or bicyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C_1-C_6 alkyl or C_3-C_6 cycloalkyl;

10 R^G is independently at each occurrence hydrogen, $-CH_3$ or $-C_2H_5$;

R^{18} is selected from the group consisting of: lone electron pair, hydrogen, aryl, heteroaryl, $-(C_1-C_6\text{alkyl})$, $-(C_3-C_7\text{cycloalkyl})$, $-(C_3-C_7\text{heterocycloalkyl})$, $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{alkyl})$ and $(C_5-C_7\text{heterocycloalkyl})-(C_3-C_6\text{cycloalkyl})$; wherein any of such aryl, heteroaryl, -

15 $(C_1-C_6\text{alkyl})$, $-(C_3-C_7\text{cycloalkyl})$, $-(C_3-C_7\text{heterocycloalkyl})$, $(C_5-C_7\text{heterocycloalkyl})-(C_1-C_6\text{alkyl})$ or $(C_5-C_7\text{heterocycloalkyl})-(C_3-C_6\text{cycloalkyl})$ may be optionally substituted by a group $-CN$, $-OH$, halo, $-COOR^M$, $C_1-C_6\text{alkyl}$, $C_3-C_6\text{cycloalkyl}$, $-O-(C_1-C_6\text{alkyl})$, $-O-(C_3-C_6\text{cycloalkyl})$, $-S-(C_1-C_6\text{alkyl})$, $-S-(C_3-C_6\text{cycloalkyl})$, $-NR^H R^J$, $-N(R^L)(C_2-C_6\text{alkylene})-$

20 $NR^H R^J$, $-N(R^L)(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-(C_1-C_6\text{alkylene})-NR^H R^J$, $-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-O-(C_2-C_6\text{alkylene})-NR^H R^J$, $-O-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-S-(C_2-C_6\text{alkylene})-NR^H R^J$, $-S-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-N(R^L)C(O)-(C_1-C_6\text{alkylene})-NR^H R^J$, $-N(R^L)C(O)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6\text{alkylene})-NR^H R^J$, -

25 $C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6\text{alkylene})-OR^M$, $-C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-OR^M$, $-N(R^L)C(O)N(R^H R^J)$, $-C(O)N(R^H R^J)$, $-N(R^L)C(O)N(R^L)-(C_2-C_6\text{alkylene})-NR^H R^J$, $-N(R^L)C(O)N(R^L)-(C_3-C_7\text{cycloalkylene})-NR^H R^J$, $-O-(C_2-C_6\text{alkylene})-OR^M$, $-O-(C_3-C_7\text{cycloalkylene})-$

OR^{M} , $-\text{S}-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{S}-(\text{C}_3-\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-$
 $(\text{C}_1-\text{C}_6\text{alkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_3-\text{C}_7\text{cycloalkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_2-\text{C}_6\text{alkylene})-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_3-\text{C}_7\text{cycloalkylene})-$
 $\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{L}})-(\text{C}_3-$
5 $\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_2-\text{C}_6\text{alkylene})-\text{OR}^{\text{M}}$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2-(\text{C}_3-$
 $\text{C}_7\text{cycloalkylene})-\text{OR}^{\text{M}}$, $-\text{S}(\text{O})_2\text{N}(\text{R}^{\text{H}}\text{R}^{\text{J}})$, $-\text{N}(\text{R}^{\text{L}})\text{S}(\text{O})_2\text{R}^{\text{L}}$, $-\text{N}(\text{R}^{\text{L}})\text{C}(\text{O})\text{R}^{\text{L}}$, OR^{L} ,
 SR^{L} , $-(\text{C}_3-\text{C}_7\text{heterocycloalkyl})$, $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})-(\text{C}_1-\text{C}_6\text{ alkyl})$, and $(\text{C}_5-$
 $\text{C}_7\text{ heterocycloalkyl})-(\text{C}_3-\text{C}_6\text{ cycloalkyl})$; wherein any of such $\text{C}_1-\text{C}_6\text{alkyl}$, C_3-
 $\text{C}_6\text{cycloalkyl}$, $-(\text{C}_2-\text{C}_6\text{alkylene})-$, $-(\text{C}_3-\text{C}_7\text{cycloalkylene})-$, $-(\text{C}_3-$
10 $\text{C}_7\text{heterocycloalkyl})$, $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})-(\text{C}_1-\text{C}_6\text{ alkyl})$, $(\text{C}_5-\text{C}_7$
 $\text{heterocycloalkyl})-(\text{C}_3-\text{C}_6\text{ cycloalkyl})$ and $(\text{C}_5-\text{C}_7\text{heterocycloalkyl})\text{carbonyl}$
portion in the above listed groups may be optionally substituted by a group
 $\text{C}_1-\text{C}_6\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{ cycloalkyl}$, $-\text{OR}^{\text{M}}$ or halo;

R^{H} and R^{J} are at each occurrence independently hydrogen, $\text{C}_1-\text{C}_6\text{ alkyl}$
15 or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$, such $\text{C}_1-\text{C}_6\text{ alkyl}$ or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$ being optionally
substituted by a group $\text{C}_1-\text{C}_3\text{ alkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$ or halo; alternatively, R^{H} and
 R^{J} may also form together with the nitrogen atom to which they are attached a
5-11 membered saturated monocyclic or bicyclic ring system in which the said
5-11- membered saturated monocyclic or bicyclic ring is optionally
20 substituted by one or more group $-\text{OR}^{\text{M}}$, $-\text{CN}$, halo, $\text{C}_1-\text{C}_6\text{ alkyl}$ or C_3-C_7
 cycloalkyl , such $\text{C}_1-\text{C}_6\text{ alkyl}$ and $\text{C}_3-\text{C}_7\text{ cycloalkyl}$ being optionally substituted
by a group $\text{C}_1-\text{C}_3\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{cycloalkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$ or halo; and wherein,
optionally, the said 5-11- membered saturated monocyclic or bicyclic ring
contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom
25 optionally substituted by $\text{C}_1-\text{C}_6\text{ alkyl}$ or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$, wherein any of such
 $\text{C}_1-\text{C}_6\text{ alkyl}$ or $\text{C}_3-\text{C}_6\text{ cycloalkyl}$ may be optionally substituted by a group C_1-
 $\text{C}_6\text{ alkyl}$, $\text{C}_3-\text{C}_7\text{ cycloalkyl}$, $-\text{OR}^{\text{M}}$, $-\text{CN}$, or halo; and/or R^{H} and R^{J} may be
linked to one carbon atom of the $-(\text{C}_2-\text{C}_6\text{alkylene})-$ or $-(\text{C}_3-\text{C}_7\text{cycloalkylene})-$

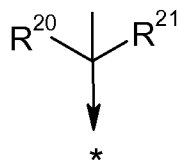
portion of the group linked to the nitrogen to which they are connected to form a saturated cycle of up to 6 ring atoms;

R^L is at each occurrence independently hydrogen, C_1 - C_6 alkyl or C_3 - C_6 cycloalkyl, such C_1 - C_6 alkyl or C_3 - C_6 cycloalkyl being optionally substituted
5 by a group C_1 - C_3 alkyl, $-OR^M$, $-CN$ or halo.

R^M is at each occurrence independently hydrogen, C_1 - C_4 alkyl or C_3 - C_6 cycloalkyl, such C_1 - C_4 alkyl or C_3 - C_6 cycloalkyl being optionally substituted by a group hydroxyl, $-CN$ or halo;

R^{19} is selected from the group consisting of: hydrogen, $-CF_3$, $-NR^E R^F$, -
10 $(C_3$ - C_7 cycloalkyl), $-(C_3$ - C_7 heterocycloalkyl), aryl and heteroaryl wherein any of such $-(C_3$ - C_7 cycloalkyl), $-(C_3$ - C_7 heterocycloalkyl), aryl or heteroaryl may be optionally substituted by a group C_1 - C_6 alkyl, C_3 - C_7 cycloalkyl, or halo; or

R^{19} is a group of general formula (V)



15

wherein R^{20} , R^{21} , R^E and R^F are as above defined;

z^1 , z^2 , z^3 , and z^4 are independently selected in the group consisting of: C, N, S, O, a group $-CH-$, and a group $-NH-$, in such a combination that the resulting ring formed is an aromatic system;

20 T is $-N=$ or $-CR^{28}=$;

R^{28} is H, halo, $-CH_3$, or $-CN$;

R^{22} is H, halo, $-CH_3$, or $-CN$;

With the proviso that:

when $z^1 = -CH-$, $z^2 = -C-$, $z^3 = -O-$, $z^4 = -N-$, R^{18} is an electron lone pair,

25 R^{17} is a group of general formula (V), and R^{21} is $-CH_3$ or $-C_2H_5$; then R^{20} is $-F$, $-CH_2OMe$ or $-CF_2CF_3$;

when $z^1 = -CH-$, $z^2 = -C-$, $z^3 = -N-$, $z^4 = -N-$, R^{17} is a group of general formula (V), R^{21} is $-CH_3$ or $-C_2H_5$ and R^{20} is $-CH_3$, $-C_2H_5$; $-CH_2OH$, $-CH_2SCH_3$, $-SCH_3$ or $-SC_2H_5$, and R_{18} is a phenyl ring;

then such phenyl ring is substituted by a group which is selected in the group consisting of: $-CN$, $-COOR^M$, C_3 - C_6 cycloalkyl, $-O-(C_1-C_6alkyl)$, $-O-(C_3-C_6cycloalkyl)$, $-S-(C_1-C_6alkyl)$, $-S-(C_3-C_6cycloalkyl)$, $-NR^H R^J$, $-N(R^L)(C_2-C_6alkylene)-NR^H R^J$, $-N(R^L)(C_3-C_7cycloalkylene)-NR^H R^J$, $-(C_3-C_7cycloalkylene)-NR^H R^J$, $-O-(C_3-C_7cycloalkylene)-NR^H R^J$, $-S-(C_2-C_6alkylene)-NR^H R^J$, $-S-(C_3-C_7cycloalkylene)-NR^H R^J$, $-N(R^L)C(O)-(C_1-C_6alkylene)-NR^H R^J$, $-N(R^L)C(O)-(C_3-C_7cycloalkylene)-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6alkylene)-NR^H R^J$, $-C(O)N(R^L)-(C_3-C_7cycloalkylene)-NR^H R^J$, $-C(O)N(R^L)-(C_2-C_6alkylene)-OR^M$, $-C(O)N(R^L)-(C_3-C_7cycloalkylene)-OR^M$, $-N(R^L)C(O)NR^H R^J$, $-C(O)NR^H R^J$, $-N(R^L)C(O)N(R^L)-(C_2-C_6alkylene)-NR^H R^J$, $-N(R^L)C(O)N(R^L)-(C_3-C_7cycloalkylene)-NR^H R^J$, $-O-(C_2-C_6alkylene)-OR^M$, $-O-(C_3-C_7cycloalkylene)-OR^M$, $-S-(C_2-C_6alkylene)-OR^M$, $-S-(C_3-C_7cycloalkylene)-OR^M$, $-N(R^L)S(O)_2-(C_1-C_6alkylene)-NR^H R^J$, $-N(R^L)S(O)_2-(C_3-C_7cycloalkylene)-NR^H R^J$, $-S(O)_2N(R^L)-(C_2-C_6alkylene)-NR^H R^J$, $-S(O)_2N(R^L)-(C_3-C_7cycloalkylene)-NR^H R^J$, $-S(O)_2N(R^L)-(C_2-C_6alkylene)-OR^M$, $-S(O)_2N(R^L)-(C_3-C_7cycloalkylene)-OR^M$, $-N(R^L)S(O)_2-(C_2-C_6alkylene)-OR^M$, $-N(R^L)S(O)_2-(C_3-C_7cycloalkylene)-OR^M$, $-S(O)_2N(R^H R^J)$, $-N(R^L)S(O)_2R^L$, $-N(R^L)C(O)R^L$, SR^L , $-(C_3-C_7heterocycloalkyl)$, $(C_5-C_7heterocycloalkyl)-(C_1-C_6alkyl)$, and $(C_5-C_7heterocycloalkyl)-(C_3-C_6cycloalkyl)$; wherein any of such C_1-C_6alkyl , $C_3-C_6cycloalkyl$, $-(C_2-C_6alkylene)-$, $-(C_3-C_7cycloalkylene)-$, $-(C_3-C_7heterocycloalkyl)$, $(C_5-C_7heterocycloalkyl)-(C_1-C_6alkyl)$, $(C_5-C_7heterocycloalkyl)-(C_3-C_6cycloalkyl)$ and $(C_5-C_7heterocycloalkyl)carbonyl$ portion in the above listed groups may be optionally substituted by a group C_1-C_6alkyl , $C_3-C_7cycloalkyl$, $-OR^M$ or halo;

or such phenyl ring is substituted by a group which is $-(C_1-C_6alkylene)-$

NR^HR^J or -O-(C₂-C₆alkylene)-NR^HR^J wherein R^H and R^J, which are not both hydrogen, are at each occurrence independently hydrogen, C₁-C₆ alkyl or C₃-C₆ cycloalkyl, such C₁-C₆ alkyl or C₃-C₆ cycloalkyl being substituted by a group -OR^M, -CN or halo; alternatively, R^H and R^J may form together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic ring is substituted by one or more groups -OR^M, -CN, halo, C₁-C₆ alkyl or C₃-C₇ cycloalkyl, such C₁-C₆ alkyl and C₃-C₇ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, C₃-C₇ cycloalkyl, -OR^M, -CN or halo; and wherein, optionally, the said 5-11-membered saturated monocyclic or bicyclic ring contains a further heteroatom which is oxygen or nitrogen, said nitrogen atom optionally substituted by C₁-C₆ alkyl or C₃-C₆ cycloalkyl, wherein any of such C₁-C₆ alkyl or C₃-C₆ cycloalkyl may be optionally substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, -OR^M, -CN, or halo;

or such phenyl ring is substituted by a group (C₅-C₇heterocycloalkyl)-(C₁-C₆ alkyl), which is substituted by a group C₁-C₆ alkyl, C₃-C₇ cycloalkyl, -OR^M or halo;

or such phenyl ring is substituted by a group -OR^L wherein R^L is C₁-C₆ alkyl or C₃-C₆ cycloalkyl, such C₁-C₆ alkyl or C₃-C₆ cycloalkyl being optionally substituted by a group C₁-C₃ alkyl, -OR^M, -CN or halo;

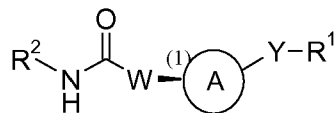
or such phenyl ring is substituted by a group C₁-C₆ alkyl which is substituted by a group C₃-C₇ cycloalkyl, OR^M or halo;

and

when R¹⁹ is a morpholine ring and T is -CR²⁸= or -N=; then R²², if present at position ortho to group T of the aromatic ring, is -CH₃ or -CN.

2. A compound of formula (I) according to claim 1 which is a compound of formula (Ia) wherein carbon stereogenic center on the cycloalkylene portion

of ring A which is linked to group W and identified with number (1) herebelow, possess the absolute configuration herebelow represented:

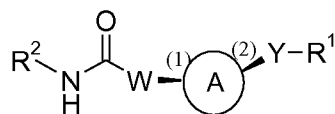


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(Ia)

or a pharmaceutically acceptable salt thereof.

3. A compound of formula (I), according to claim 1 or 2, which is a compound of formula (Ib) wherein carbon stereogenic centers on the cycloalkylene portion of ring A which are linked to group W and Y and identified, respectively, with numbers (1) and (2) herebelow, possess the absolute configuration herebelow represented:

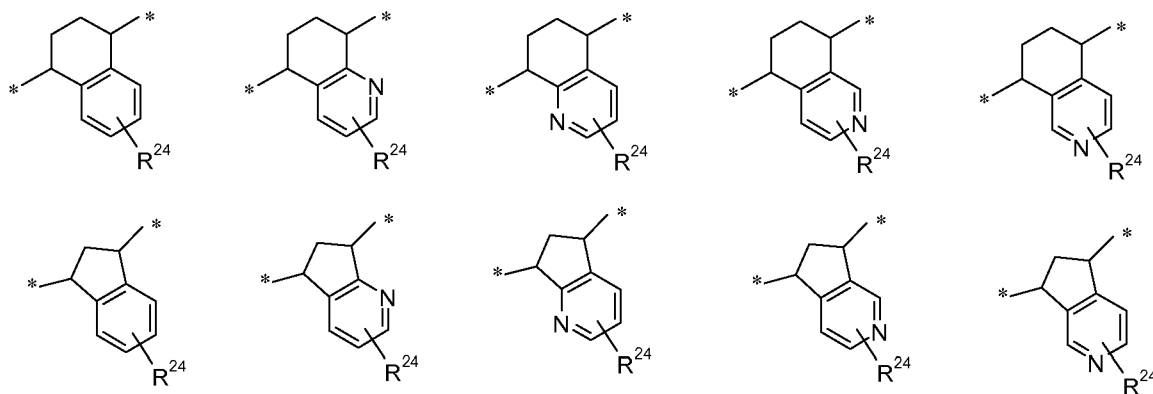


(Ib)

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or a pharmaceutically acceptable salt thereof.

4. A compound of formula (I) according to anyone of claims 1 to 3 wherein A is group selected in the group consisting of:



20

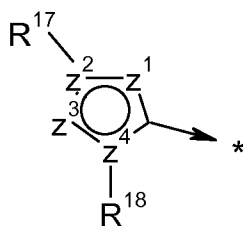
or a pharmaceutically acceptable salt thereof.

5. A compound of formula (I) according to anyone of claims 1 to 4

wherein W is NH or O, or a pharmaceutically acceptable salt thereof.

6. A compound of formula (I) according to anyone of claims 1 to 5 wherein Y is $-S(O)_p-$, a group $-O(CR^3R^4)_n-$, $-(CR^5R^6)_n-$, or a group $-NR^7-$; p is zero and n is 0,1 or 2, or a pharmaceutically acceptable salt thereof.

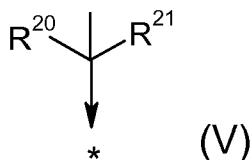
5 7. A compound of formula (I) according to anyone claims 1 to 6, wherein R^2 is a radical of formula (IVb):



(IVb) ;

Wherein $z^1 = -CH-$, $z^2 = C$, z^3 and z^4 are N and R^{17} is a group of general

10 formula (V)



Wherein R^{20} is $-CH_3$ or $-CH_2OH$, R^{21} is $-CH_3$ and wherein

R^{18} is phenyl, which is substituted by a group which is $-(C_1-C_6\text{alkylene})-NR^H R^J$ or $-O-(C_2-C_6\text{alkylene})-NR^H R^J$ wherein R^H and R^J , which
 15 are not both hydrogen, are at each occurrence independently hydrogen, C_1-C_6 alkyl or C_3-C_6 cycloalkyl, wherein such C_1-C_6 alkyl or C_3-C_6 cycloalkyl is substituted by a group OR^M , CN or halo; alternatively, R^H and R^J may form
 20 together with the nitrogen atom to which they are attached a 5-11 membered saturated monocyclic or bicyclic ring system in which the said 5-11-membered saturated monocyclic or bicyclic ring is substituted by one or more

group OR^{M} , CN, halo, $\text{C}_1\text{-C}_6$ alkyl or $\text{C}_3\text{-C}_7$ cycloalkyl, such $\text{C}_1\text{-C}_6$ alkyl and $\text{C}_3\text{-C}_7$ cycloalkyl being optionally substituted by a group $\text{C}_1\text{-C}_3$ alkyl, $\text{C}_3\text{-C}_7$ cycloalkyl, OR^{M} , CN or halo; and wherein optionally, the said 5-11-membered saturated monocyclic or bicyclic ring contains a further heteroatom

5 which is oxygen or nitrogen, said nitrogen atom optionally substituted by $\text{C}_1\text{-C}_6$ alkyl or $\text{C}_3\text{-C}_6$ cycloalkyl, wherein any of such alkyl or cycloalkyl may be optionally substituted by a group $\text{C}_1\text{-C}_6$ alkyl, $\text{C}_3\text{-C}_7$ cycloalkyl, OR^{M} , CN, or halo;

or wherein R^{18} is phenyl, which is substituted by a group ($\text{C}_5\text{-C}_7$ heterocycloalkyl)-($\text{C}_1\text{-C}_6$ alkyl), which is substituted by a group $\text{C}_1\text{-C}_6$ alkyl, $\text{C}_3\text{-C}_7$ cycloalkyl, OR^{M} or halo;

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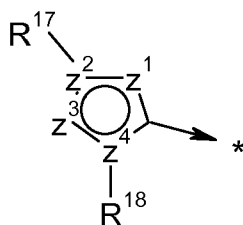
or wherein R^{18} is phenyl, which is substituted by a group $\text{C}_1\text{-C}_6$ alkyl which is substituted by a group $\text{C}_3\text{-C}_7$ cycloalkyl, $-\text{OR}^{\text{M}}$ or halo;

or wherein R^{18} is phenyl, which is substituted by a group $-\text{CN}$, $-\text{O}(\text{C}_1\text{-C}_6\text{alkyl})$, $-\text{NR}^{\text{H}}\text{R}^{\text{J}}$, $-\text{O}(\text{C}_2\text{-C}_6\text{alkylene})\text{-OR}^{\text{M}}$, $-\text{S}(\text{C}_2\text{-C}_6\text{alkylene})\text{-OR}^{\text{M}}$, $-(\text{C}_3\text{-C}_7\text{heterocycloalkyl})$, wherein any of such $\text{C}_1\text{-C}_6\text{alkyl}$, $-(\text{C}_2\text{-C}_6\text{alkylene})$ -, $-(\text{C}_3\text{-C}_7\text{heterocycloalkyl})$, portion in the above listed groups may be optionally substituted by a group $\text{C}_1\text{-C}_6$ alkyl, $\text{C}_3\text{-C}_7$ cycloalkyl, OR^{M} or halo.

15

8. A compound of formula (I) according to anyone claims 1 to 6, wherein

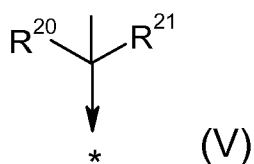
20 R^2 is a radical of formula (IVb):



(IVb) ;

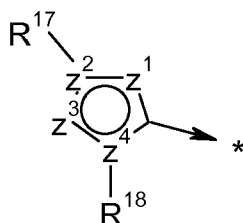
Wherein $\text{z}^1 = -\text{CH}-$, $\text{z}^2 = \text{C}$, z^3 and z^4 are N and R^{17} is a group of general

formula (V)



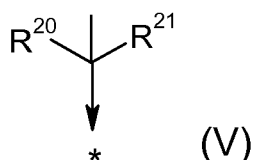
Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$, and R^{18} is heteroaryl ring which is optionally substituted by a group $(\text{C}_5\text{-C}_7\text{heterocycloalkyl})\text{-(C}_1\text{-C}_6\text{alkyl)}$, which is optionally substituted by a group $\text{C}_1\text{-C}_6\text{ alkyl}$, $\text{C}_3\text{-C}_7\text{ cycloalkyl}$, OR^{M} or halo; or R^{18} is heteroaryl ring which is optionally substituted by a group $\text{-(C}_1\text{-C}_6\text{alkylene)-NR}^{\text{H}}\text{R}^{\text{J}}$ or $\text{-O-(C}_2\text{-C}_6\text{alkylene)-NR}^{\text{H}}\text{R}^{\text{J}}$.

9. A compound of formula (I) according to anyone claims 1 to 6, wherein R^2 is a radical of formula (IVb):



(IVb) ;

Wherein $\text{z}^1 = -\text{CH}-$, $\text{z}^2 = \text{C}$, z^3 and z^4 are N and R^{17} is a group of general formula (V)



Wherein R^{20} is $-\text{CH}_3$ or $-\text{CH}_2\text{OH}$, and R^{21} is $-\text{CH}_3$, and R^{18} is a group $\text{-(C}_1\text{-C}_6\text{alkyl)}$, optionally substituted by a group $-\text{OH}$, halo or $-\text{NR}^{\text{H}}\text{R}^{\text{J}}$; or a group $(\text{C}_5\text{-C}_7\text{heterocycloalkyl})$ or $(\text{C}_5\text{-C}_7\text{heterocycloalkyl})\text{-(C}_1\text{-C}_6\text{alkyl)}$ which may

be optionally substituted by a group C₁-C₆ alkyl, halo or -OH.

10. A pharmaceutical composition comprising a compound as claimed in any of the preceding claims 1 to 9, together with one or more pharmaceutically acceptable carriers.

5 11. A compound as claimed in any of claims 1 to 9 for use in the treatment of diseases or conditions which benefit from inhibition of p38 MAP kinase activity.

12. Compounds according to anyone of claims 1 to 9 for use in the treatment of diseases or conditions which benefit from inhibition of p38 MAP
10 kinase activity according to claim 11 wherein the diseases or conditions is chronic eosinophilic pneumonia, asthma, COPD, adult respiratory distress syndrome (ARDS), exacerbation of airways hyper-reactivity consequent to other drug therapy or airways disease that is associated with pulmonary hypertension.

15 13. A method of treating diseases or conditions in a human subject which benefit from inhibition of p38 MAP kinase activity comprising administering to such subject in need thereof a compound as claimed in any of claims 1 to 9.

14. A method according to claim 13, wherein the disease or condition is chronic eosinophilic pneumonia, asthma, COPD, adult respiratory distress
20 syndrome (ARDS), exacerbation of airways hyper-reactivity consequent to other drug therapy or airways disease that is associated with pulmonary hypertension.

15. The use of a compound as claimed in any of claims 1 to 9 in the manufacture of a medicament for the treatment of diseases or conditions
25 which benefit from inhibition of p38 MAP kinase activity.

16. The use according to claim 15 wherein the disease or condition is chronic eosinophilic pneumonia, asthma, COPD, adult respiratory distress syndrome (ARDS), exacerbation of airways hyper-reactivity consequent to

other drug therapy or airways disease that is associated with pulmonary hypertension.