CLAIMS

[Claim 1]

A decorative material comprising:

a texture region on a base material, wherein

the texture region is composed of: a plurality of projection regions that comprise a plurality of organic filler with a particle size of 5 μm or more and 60 μm or less and are independent of each other; and a gap region between the projection regions,

the area percentage of the gap region in the range of 1 cm square of the texture region is 30% or more and 80% or less and

the average diameter of the circumscribed circles of the projection regions, when the texture region is viewed in plan view, is 100 μm or more and 500 μm or less.

[Claim 2]

The decorative material according to claim 1, wherein the area percentage of the projection region in the range of 1 cm square of the texture region is 20% or more and 70% or less.

[Claim 3]

The decorative material according to claim 1 or 2, wherein when the average diameter of the circumscribed circles of a set of adjacent projection regions is referred to as d_{ave}, and the distance between the centers of the set of adjacent circumscribed circles is referred to as D, 90% or more of all the combinations satisfy $0.5 \leq D/d_{ave} \leq 6.0$.

[Claim 4]

The decorative material according to any one of claims 1 to 3, wherein the shortest distance between the adjacent projection regions is 50 μm or more and 120 μm or less.

[Claim 5]

The decorative material according to any one of claims 1 to 4, wherein the average height of the projection regions is 10 μm or more and 60 μm or less.

[Claim 6]

The decorative material according to any one of claims 1 to 5, wherein the projection regions have an irregular shape.

[Claim 7]

The decorative material according to any one of claims 1 to 6, comprising a heaping layer at least partially on the base material and the texture region on a surface of the decorative material on the side having the heaping layer.

[Claim 8]

The decorative material according to any one of claims 1 to 7, wherein the area percentage of the texture region in the surface of the decorative material is 10% or more and 90% or less.

[Claim 9]

The decorative material according to any one of claims 1 to 8, wherein the base material is a metal base material.

[Claim 10]

The decorative material according to any one of claims 1 to 9, comprising a surface coating layer on the outermost surface of the decorative material on the side having the texture region.

[Claim 11]

The decorative material according to any one of claims 1 to 10, wherein the projection regions further comprise bright particles.

[Claim 12]

A decorative material comprising:

a metal base material made of metal having a first surface and a second surface;

a pattern layer having a first surface and a second surface and comprising a resin binder and colorants, the second surface side of the pattern layer being disposed facing the first surface side of the metal base material; and

a particle group comprising particles organic filler with a particle size of 5 μm or more and 60 μm or less and disposed on the first surface side of the pattern layer, wherein

the surface of the decorative material comprises a texture region having a texture and a tactile different from those of the second surface of the metal base material,

the texture region has irregularities,

the irregularities comprise a first projection region, a second projection region present at a position away from the first projection region, and a gap

region present between the first projection region and the second projection region,

the area percentage of the gap region in the range of 1 cm square of the texture region is 30% or more and 80% or less and

the first projection region and the second projection region project on the front side of the decorative material due to the presence of the particle group.

[Claim 13]

The decorative material according to claim 12, wherein the total area percentage of the first projection region and the second projection region in the texture region is 20% or more and 70% or less in the range of 1 cm square.

[Claim 14]

The decorative material according to claim 12 or 13, wherein the shortest distance between the first projection region and the second projection region is 50 μm or more and 120 μm or less.

[Claim 15]

The decorative material according to any one of claims 1 to 14, wherein the particle size of the organic filler is 5 μm or more and 50 μm or less.

[Claim 16]

A laminate comprising: an adherend; and the decorative material according to any one of claims 1 to 15 that is laminated on the adherend.

[Claim 17]

A method for manufacturing decorative material, the method comprising

a step of forming a texture region on a base material, wherein

the texture region is composed of projection regions independent of each other and a gap region between the projection regions,

each of the projection regions comprises a plurality of particles organic filler with a particle size of 5 μm or more and 60 μm or less,

the area percentage of the gap region in the range of 1 cm square of the texture region is 30% or more and 80% or less and

the average diameter of the circumscribed circles of the projection regions, when the texture region is viewed in plan view, is 100 μm or more and 500 μm or less.

[Claim 18]

The method for manufacturing decorative material according to claim 17, wherein the texture region is formed by applying an ink for heaping layers onto the base material and drying it.

[Claim 19]

The method for manufacturing decorative material according to claim 17, wherein the texture region is formed by transferring a transfer layer of a transfer sheet having the transfer layer on a release layer to the base material.

[Claim 20]

The method for manufacturing decorative material according to any one of claims 17 to 19, wherein the base material is a metal base material.