

FIG. 1

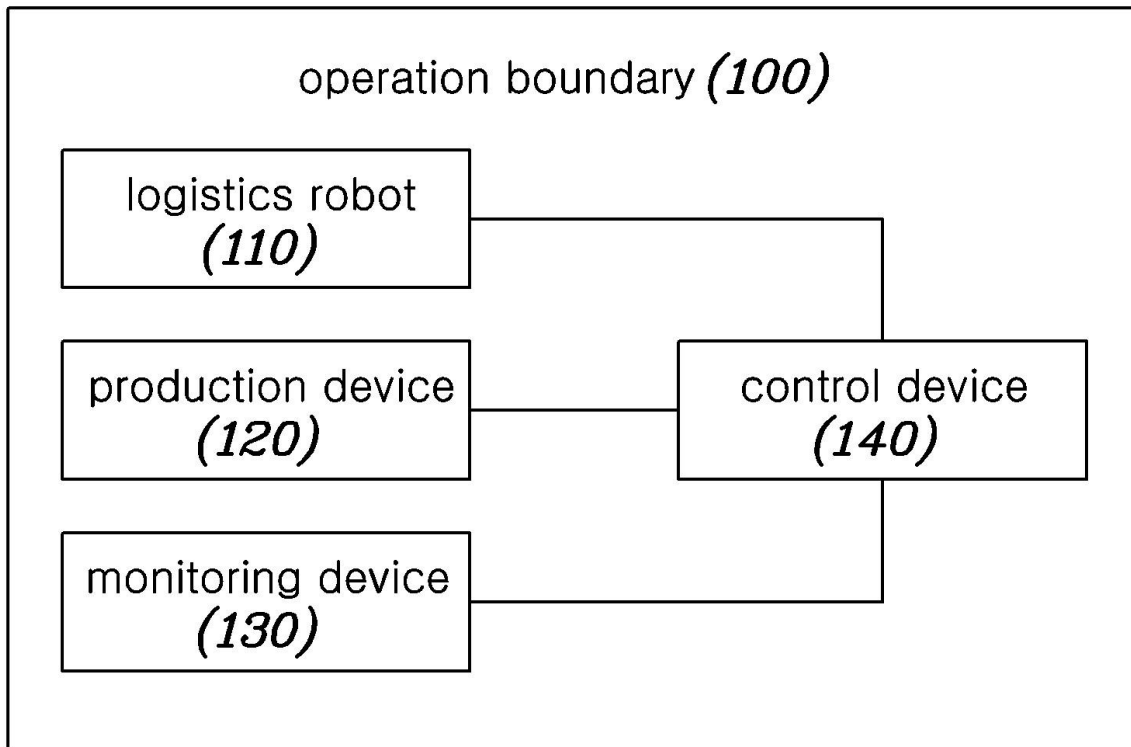


FIG. 2

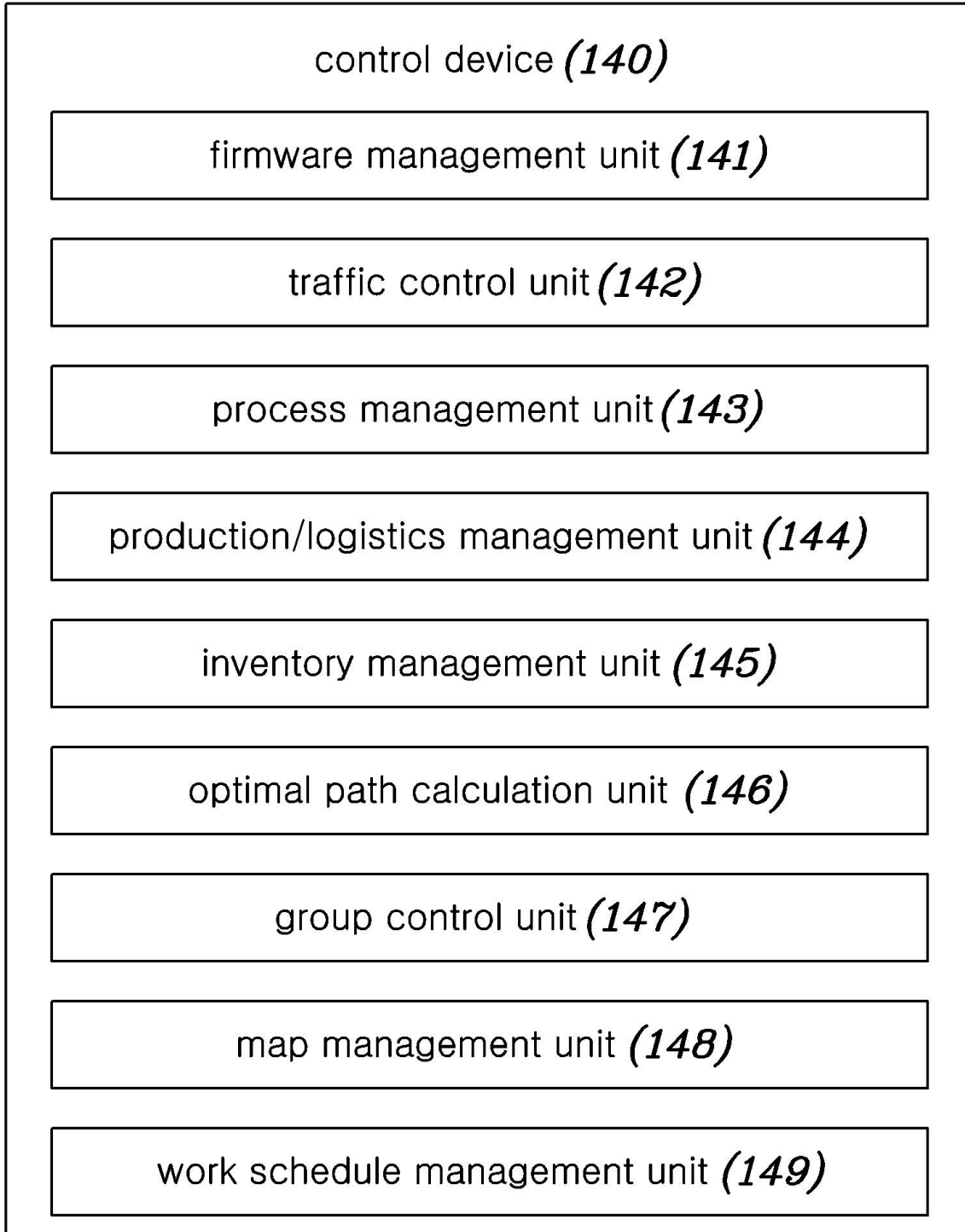


FIG. 3

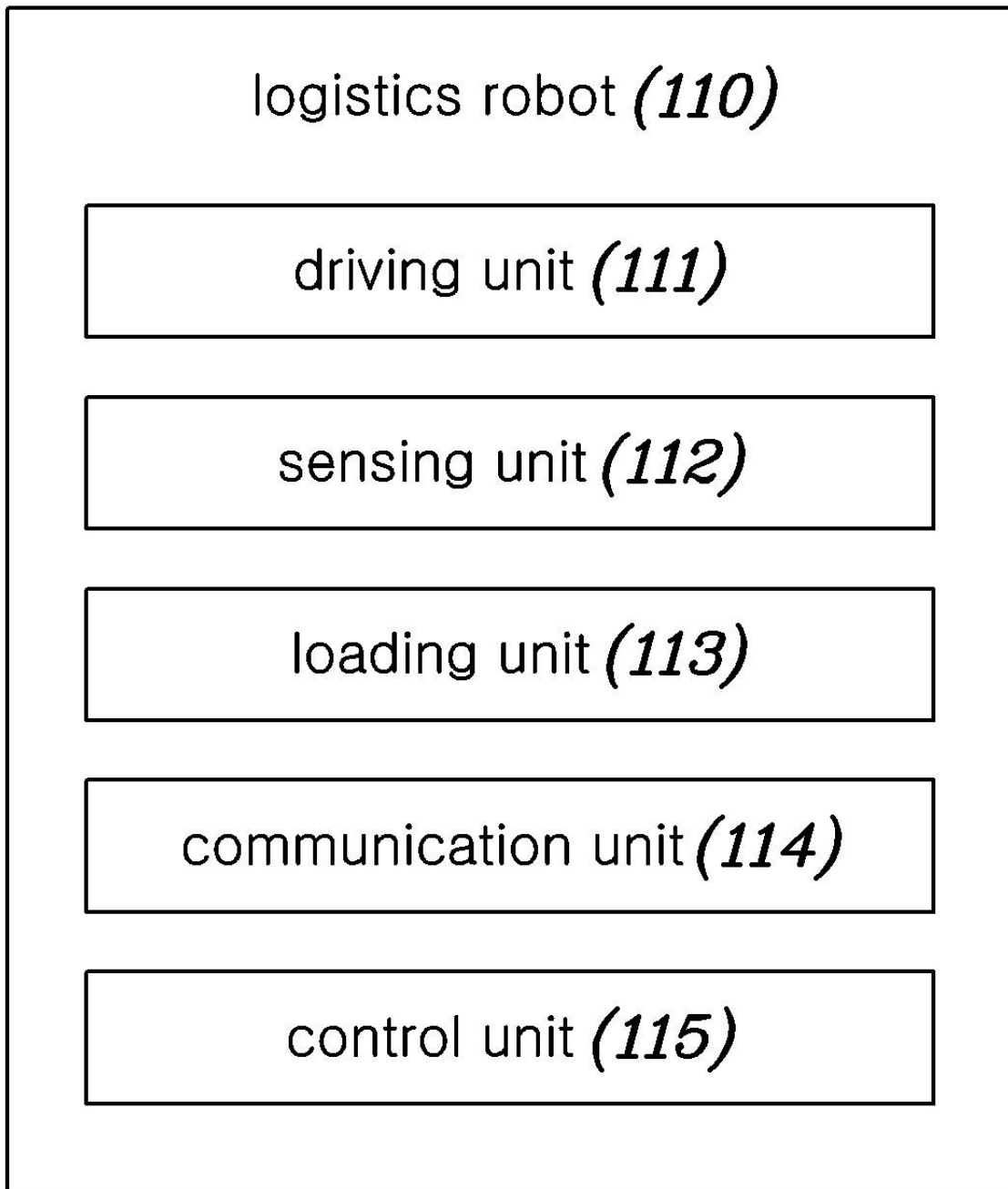


FIG. 4

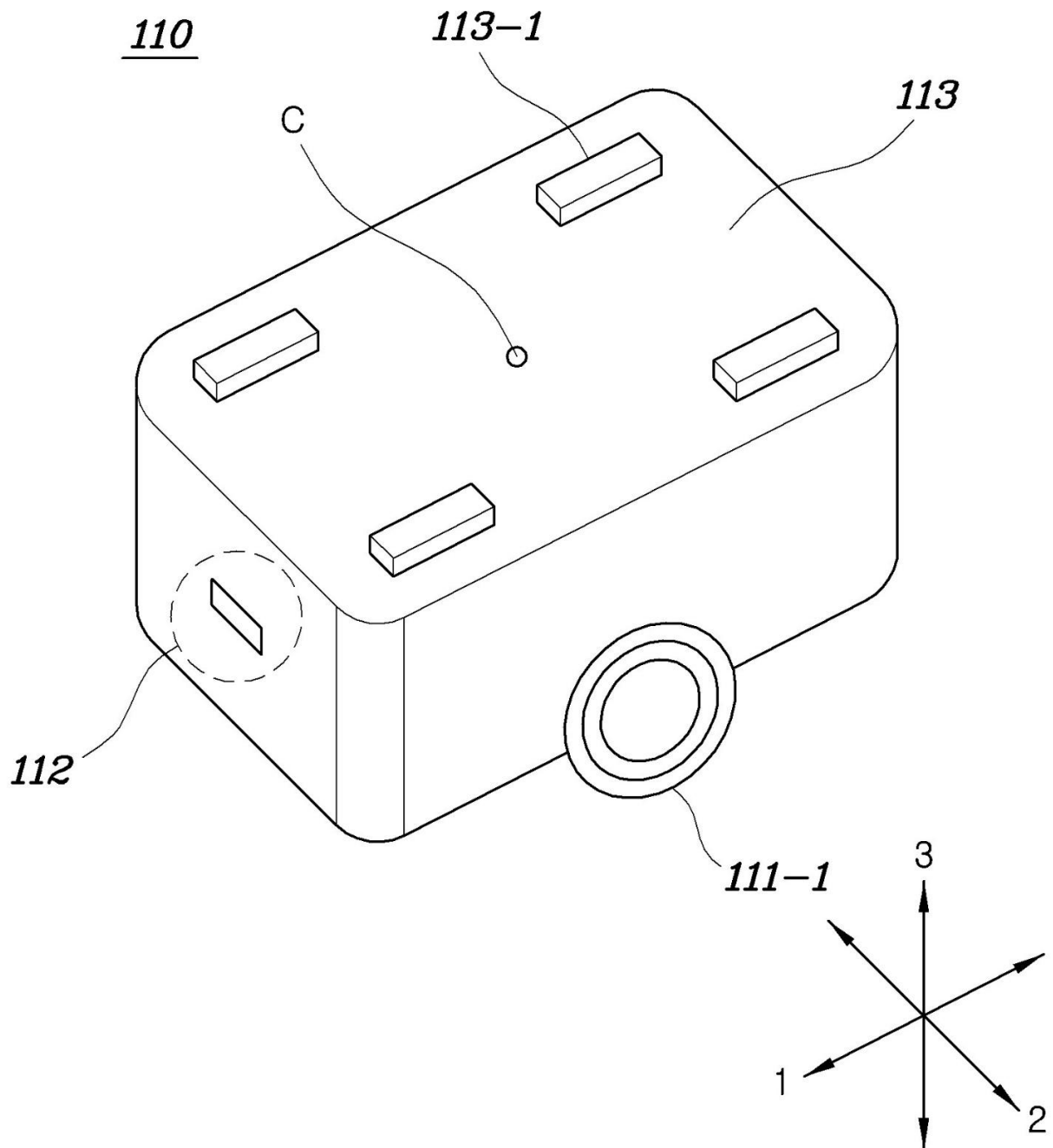


FIG. 5

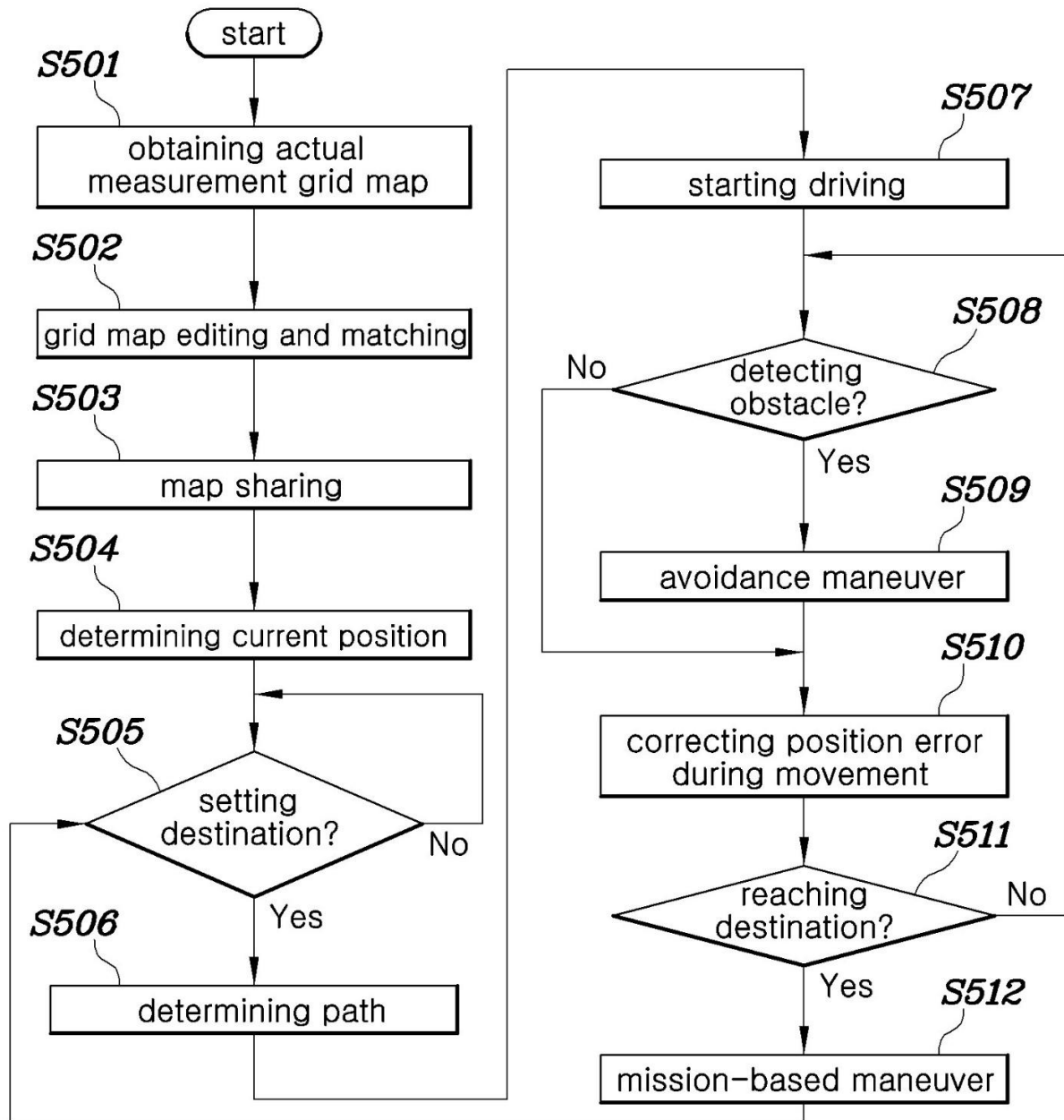


FIG. 6

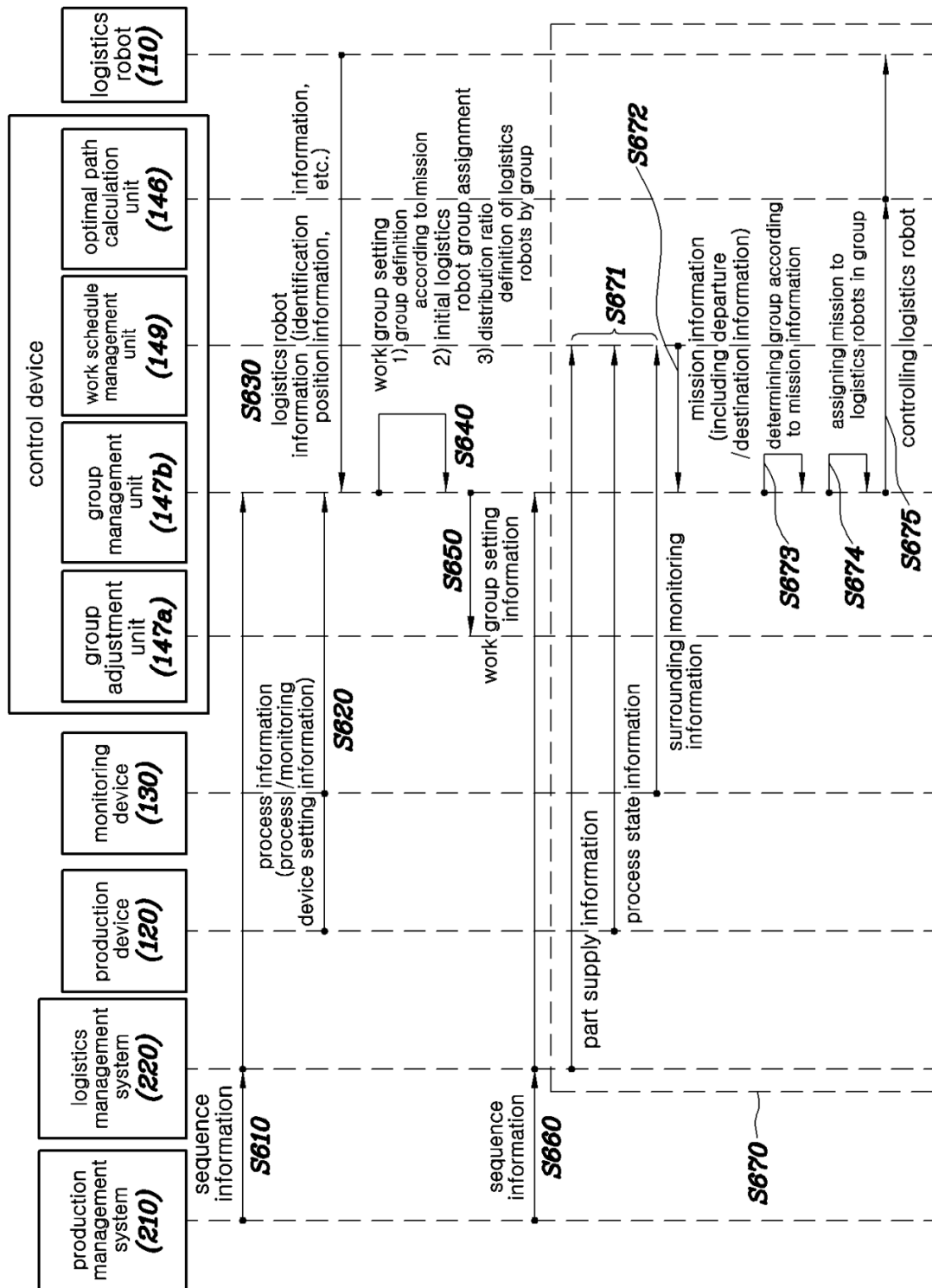


FIG. 7

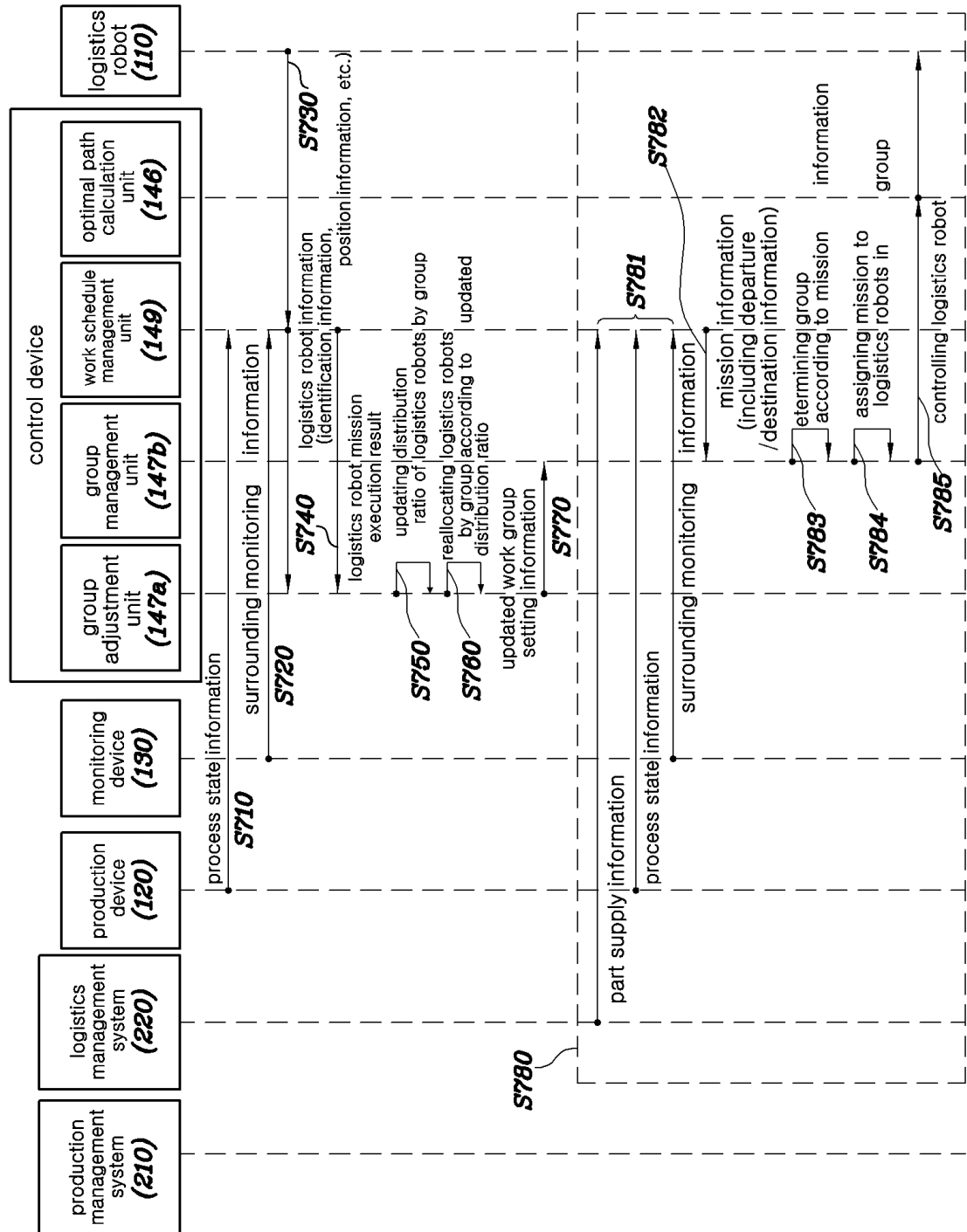


FIG. 8

group classification (upper)		group classification (lower)	
group item	AMR distribution ratio	group item	AMR distribution ratio
trim	50% of total	part A supply/retrieval	40% of trim
		part B supply/retrieval	40% of trim
		part C supply/retrieval	20% of trim
chassis	25% of total	part D supply/retrieval	50% of chassis
		part E supply/retrieval	30% of chassis
		part F supply/retrieval	20% of chassis
final	25% of total	part G supply/retrieval	60% of final
		part H supply/retrieval	30% of final
		part I supply/retrieval	10% of final

FIG. 9

